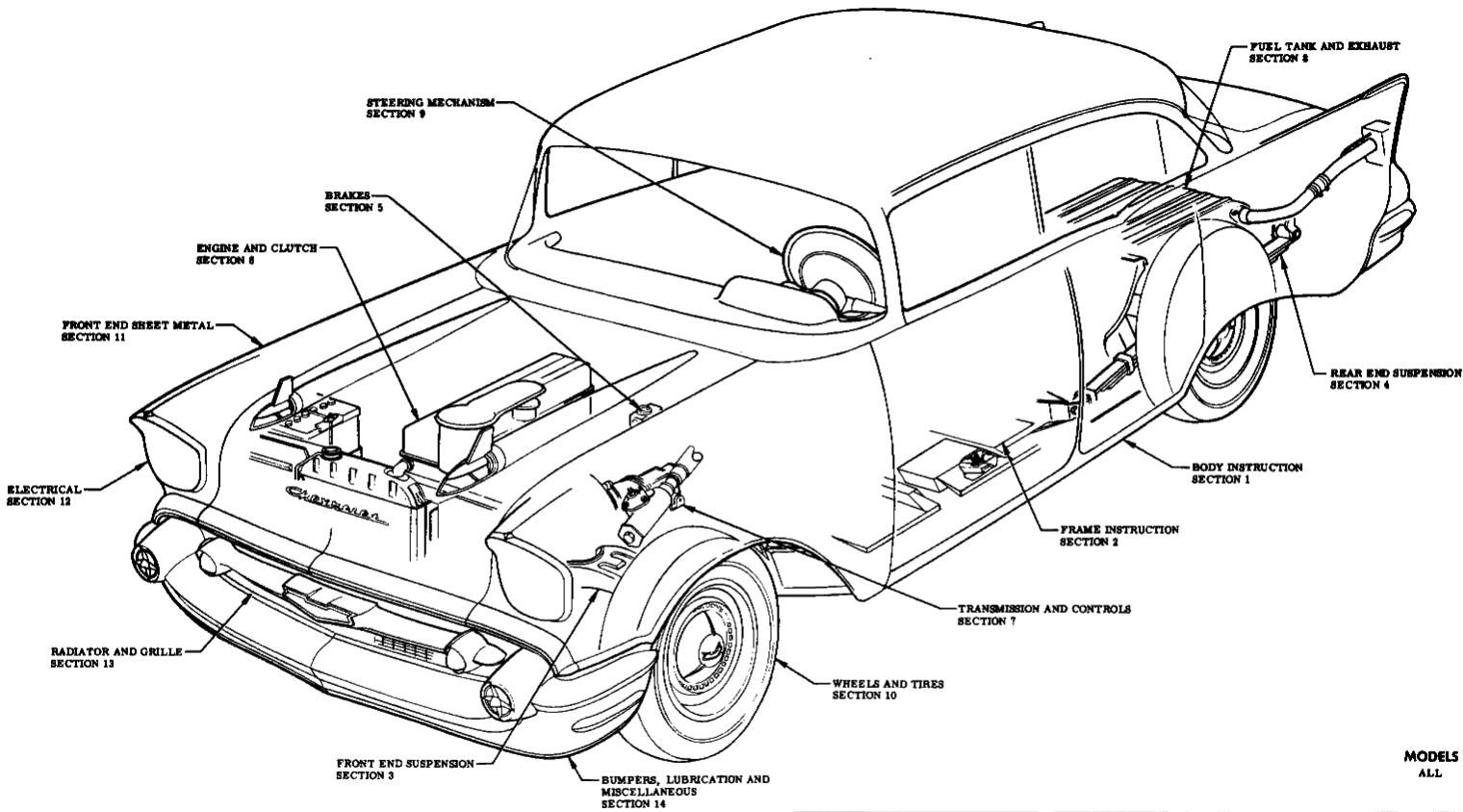
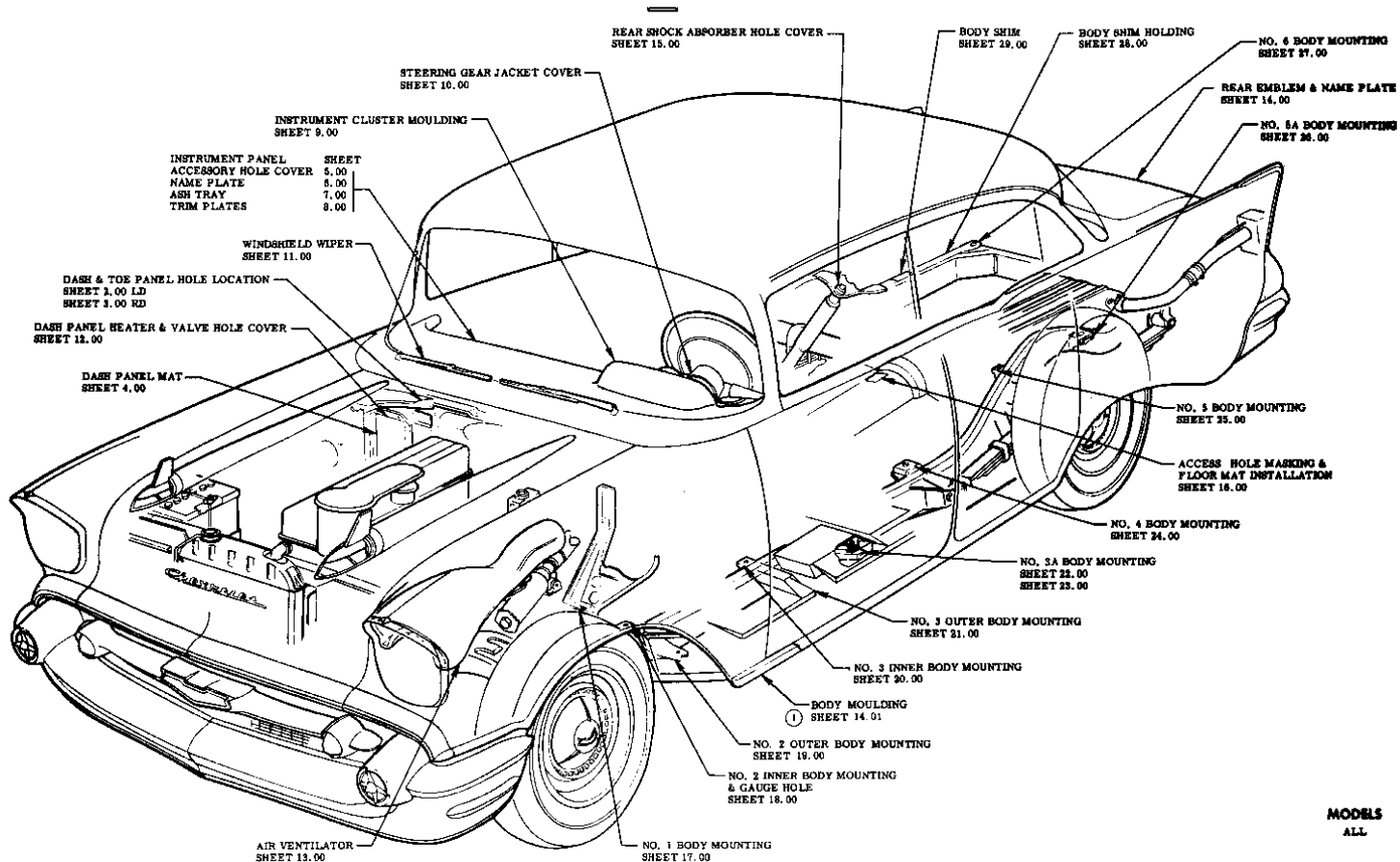




GENERAL INDEX

MODELS
ALL

PASSENGER CAR INSTRUCTION MANUAL									
NAME		REF.		DRAWN		CHECKED		SECT.	SHEET
7-31-56		RELEASED		8503		V		0	1.00
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.	DATE	PART No.	
							4-30-56	3 7 3 6 5 0 0	

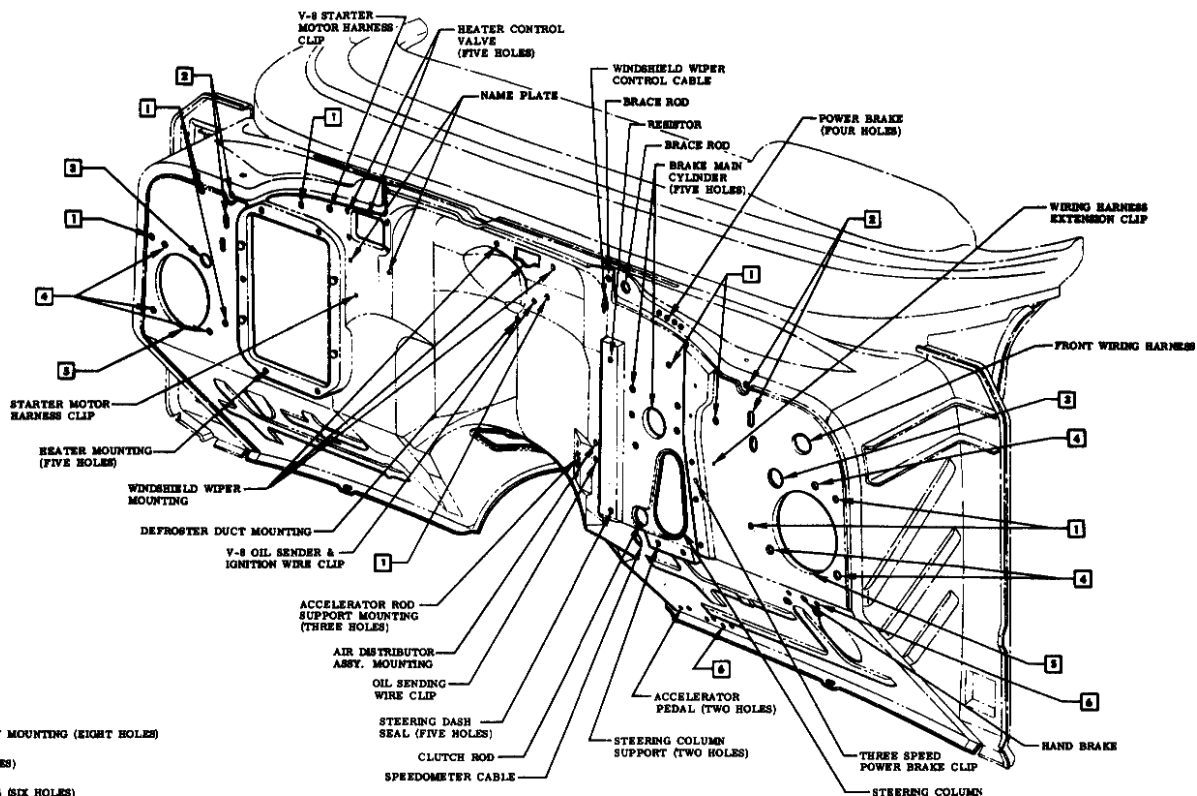


BODY MOUNTING CHECKING DIMENSIONS
SHEET 30.00

BODY

MODELS
ALL

PASSENGER CAR INSTRUCTION MANUAL									
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	DATE	PART No.	1	1.00
11-5-56	1	NOTE ADDED	5170	F					
7-31-56		RELEASED	3502						
8-13-56						3736500			

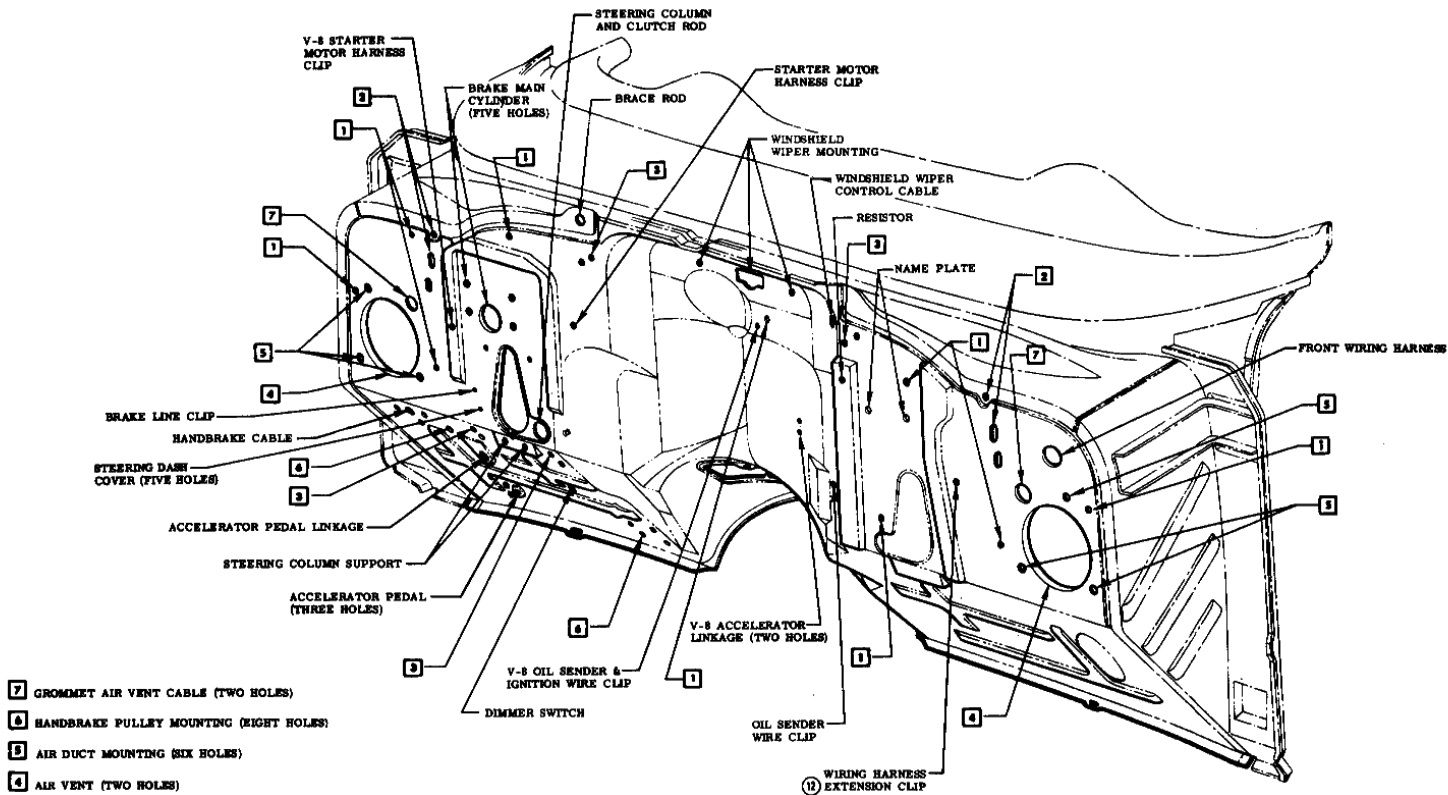


- 6 HANDBRAKE PULLEY MOUNTING (EIGHT HOLES)
- 5 AIR VENT (TWO HOLES)
- 4 AIR DUCT MOUNTING (SIX HOLES)
- 3 AIR VENT GROMMET (TWO HOLES)
- 2 HOOD HINGE (SIX HOLES)
- 1 MAT FASTENERS (NINE HOLES)

DASH & TOE PANEL HOLE LOCATION

MODELS
ALL LD

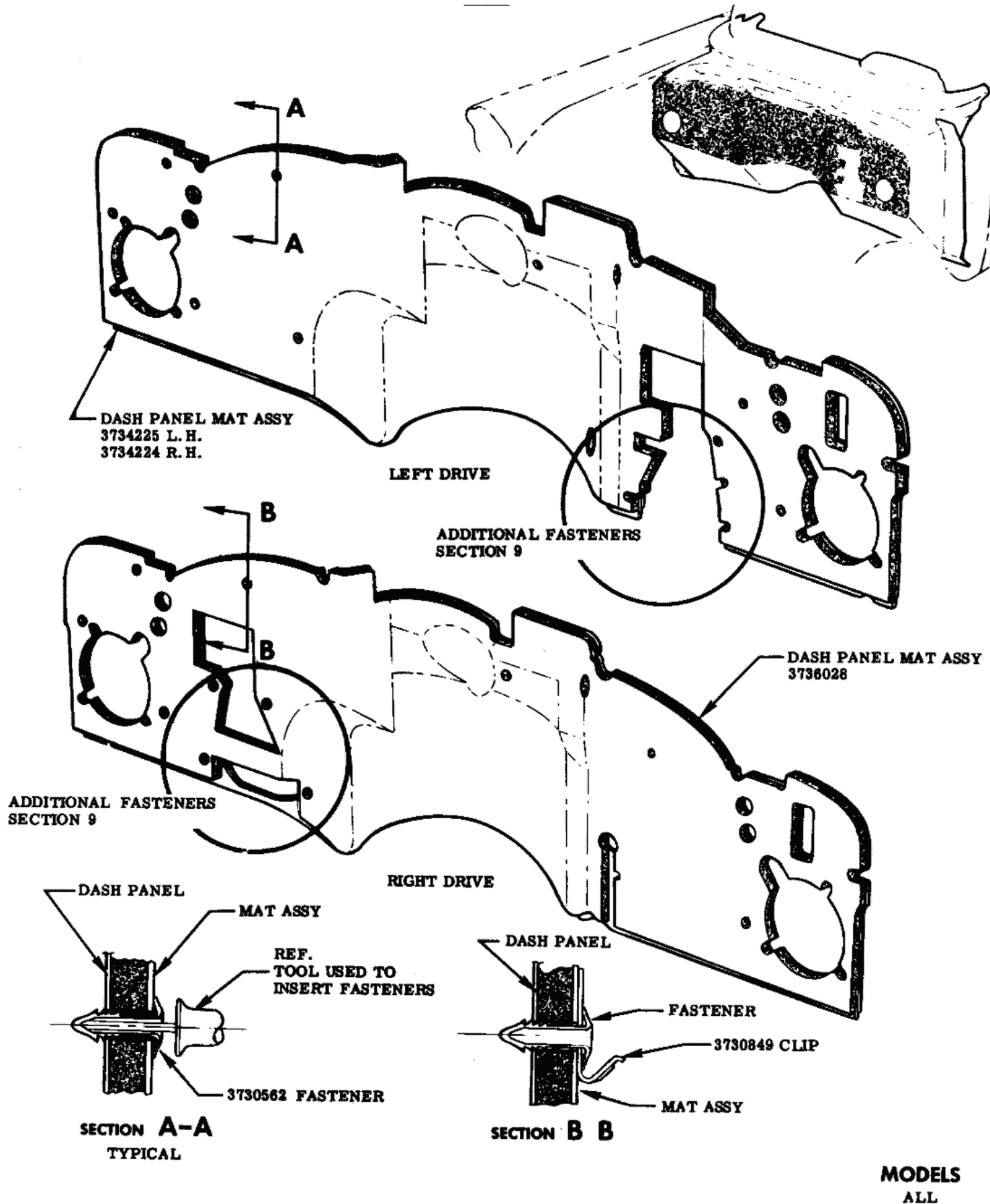
PASSENGER CAR INSTRUCTION MANUAL									
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CC.	DATE	PART No.	1	2.00
4-2-57	7	REDRAWN & REVISED E775 517	327	P	6-31-56		3736500		



DASH & TOE PANEL HOLE LOCATION

MODELS
ALL RD

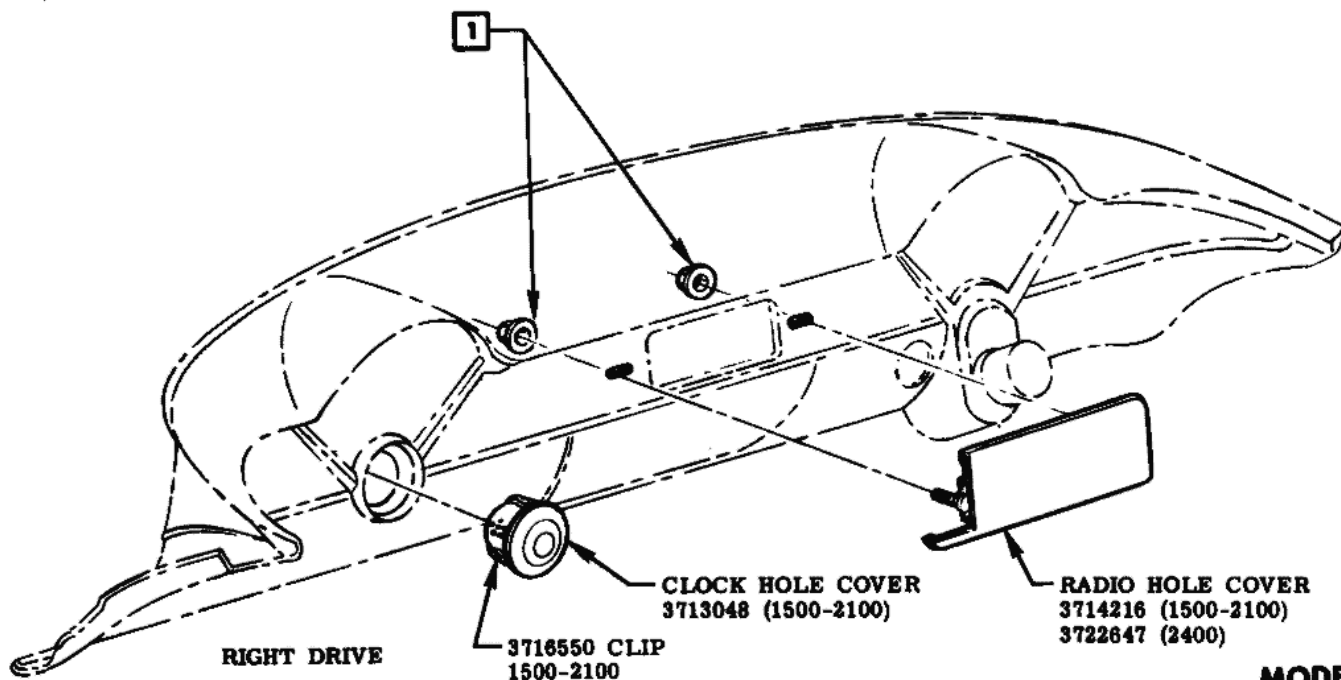
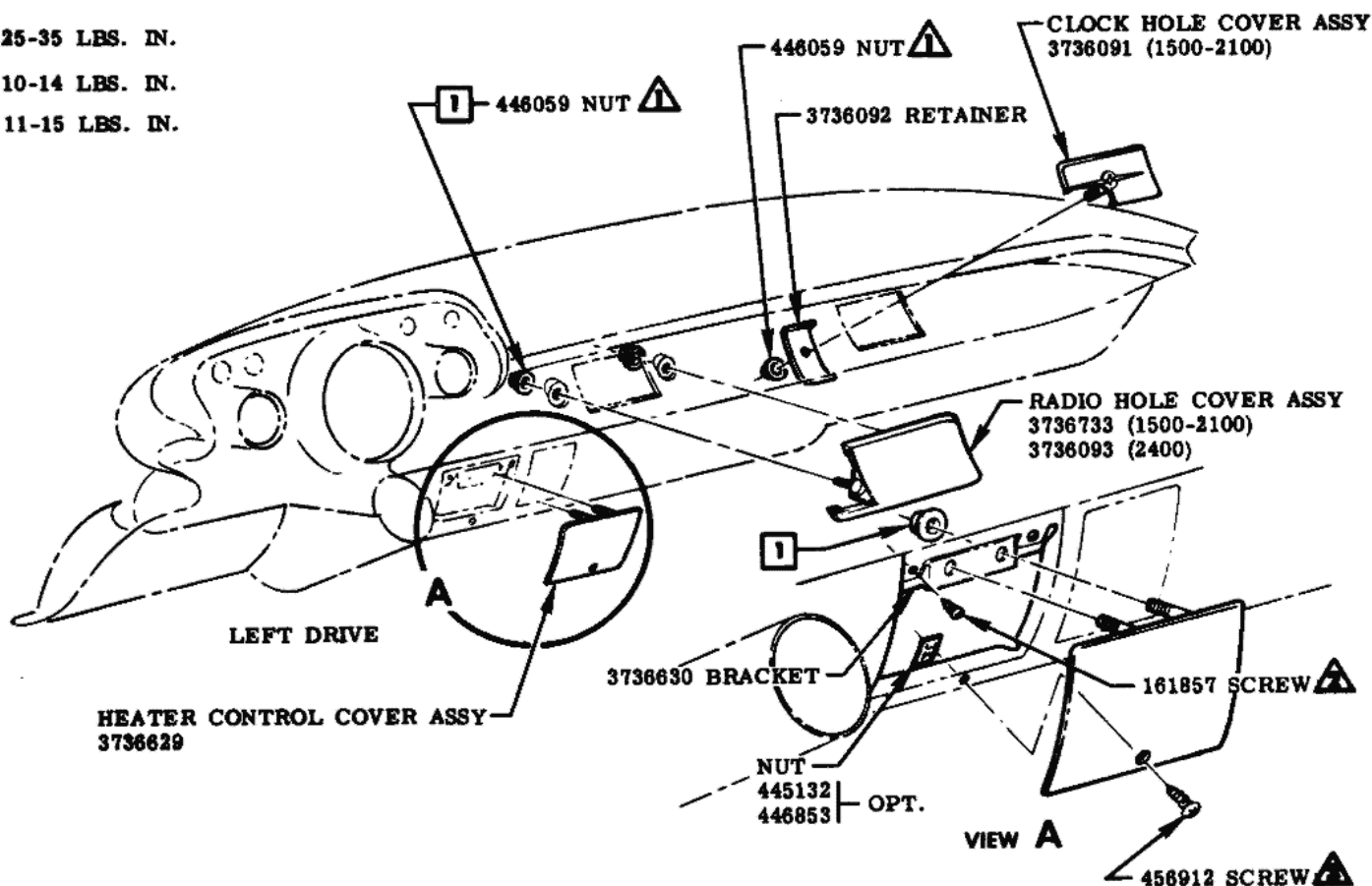
PASSENGER CAR INSTRUCTION MANUAL									
12	WAS STARTER MOTOR HARNESS CLIP								
4-9-57	11	REDRAWN							
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CL.	DATE	PART No.	1	3.00
						5-22-56	3736500		



DASH PANEL MAT

						NAME PASSENGER CAR INSTRUCTION MANUAL			
						REF.	DRAWN	CHECKED	SECT.
						P		F	SHEET
7-31-56		RELEASED	8502			DATE	PART No.		1
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-4-56	3736500		4.00

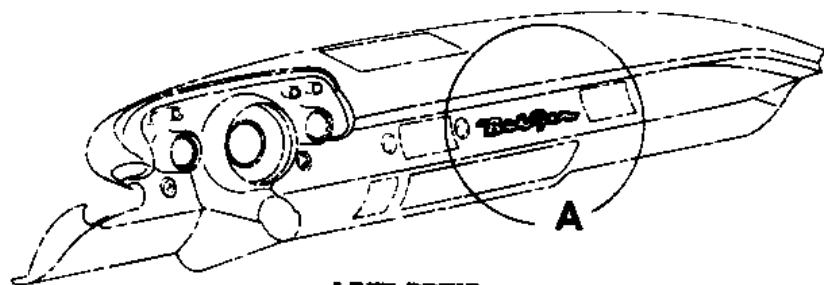
- ⚠ 25-35 LBS. IN.
- ⚠ 10-14 LBS. IN.
- ⚠ 11-15 LBS. IN.



MODELS
ALL

INSTRUMENT PANEL ACCESSORY HOLE COVERS

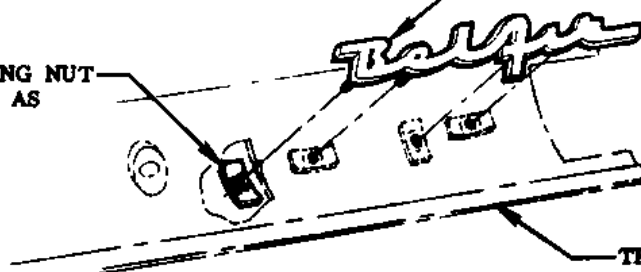
				NAME PASSENGER CAR INSTRUCTION MANUAL			
				REF.	DRAWN P	CHECKED F	SECT. 1
7-31-56	RELEASED	8502		DATE 6-5-56	PART No. 3736500		SHEET 5.00
DATE	SYM.	REVISION RECORD	AUTH. DR. CK.				



LEFT DRIVE

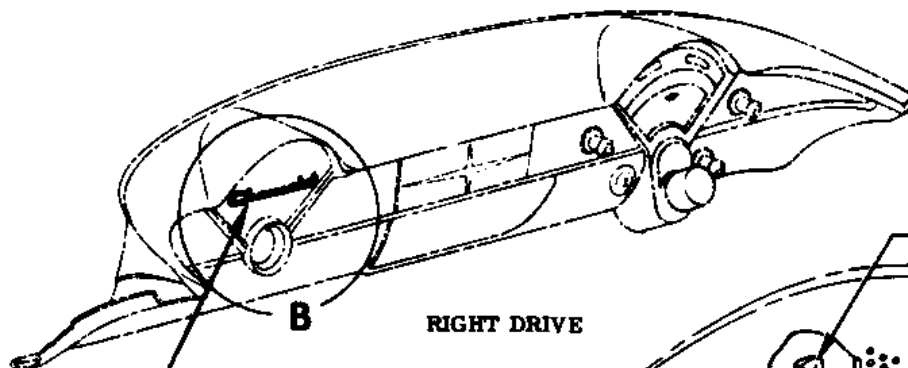
NAME PLATE
3736052 (2400 ONLY)

- ② 3712866 SPRING NUT
(POSITIONED AS
SHOWN)



TRIM PLATE

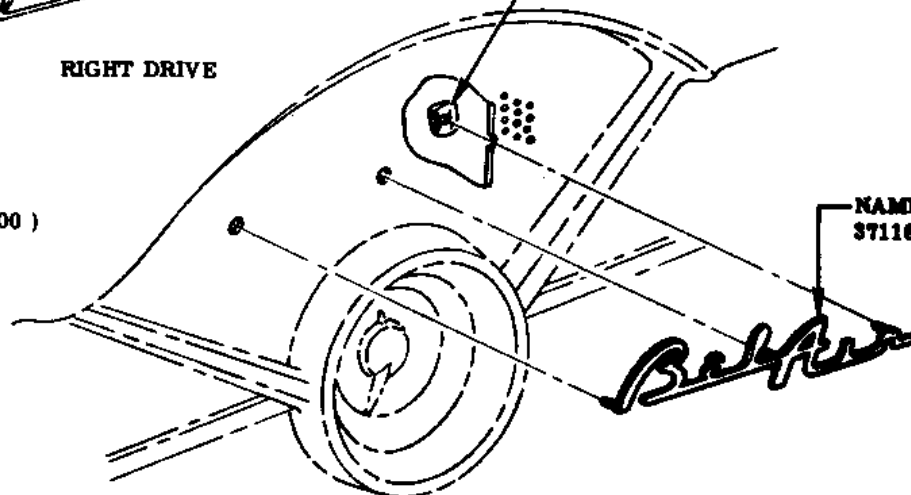
VIEW A



RIGHT DRIVE

NAME PLATE
3711574 (1500-2100)

3713432 NUT



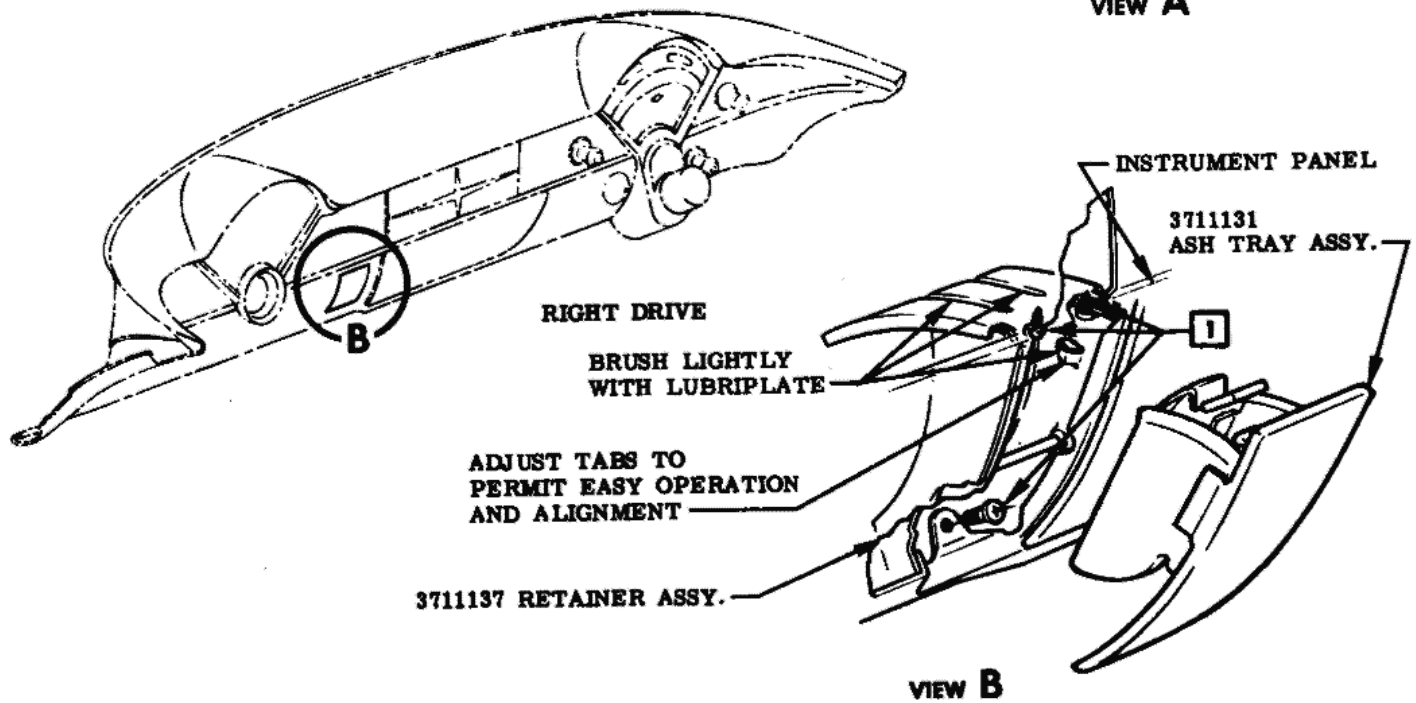
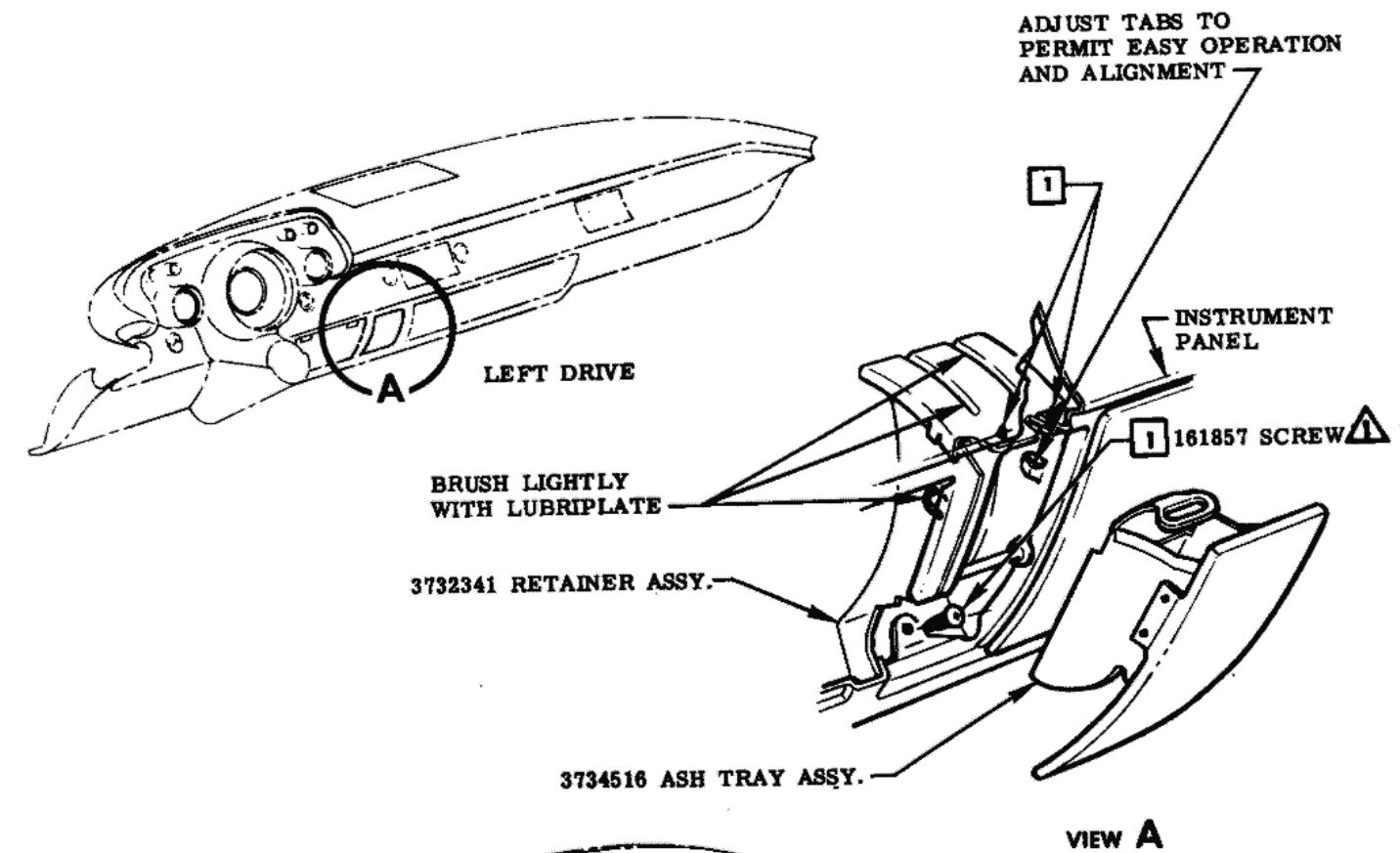
NAME PLATE
3711609 (2400)

VIEW B

MODELS
ALL

INSTRUMENT PANEL NAME PLATE

				NAME PASSENGER CAR INSTRUCTION MANUAL					
6-11-57	2	WAS 3712864	1770	F	REF.	DRAWN	CHECKED	SECT.	SHEET
12-11-56	1	NOTE ADDED & VIEW REVISED	6269	F		V	F		
7-31-56		RELEASED	8502		DATE	PART No.		1	6.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	5-28-56	3736500		



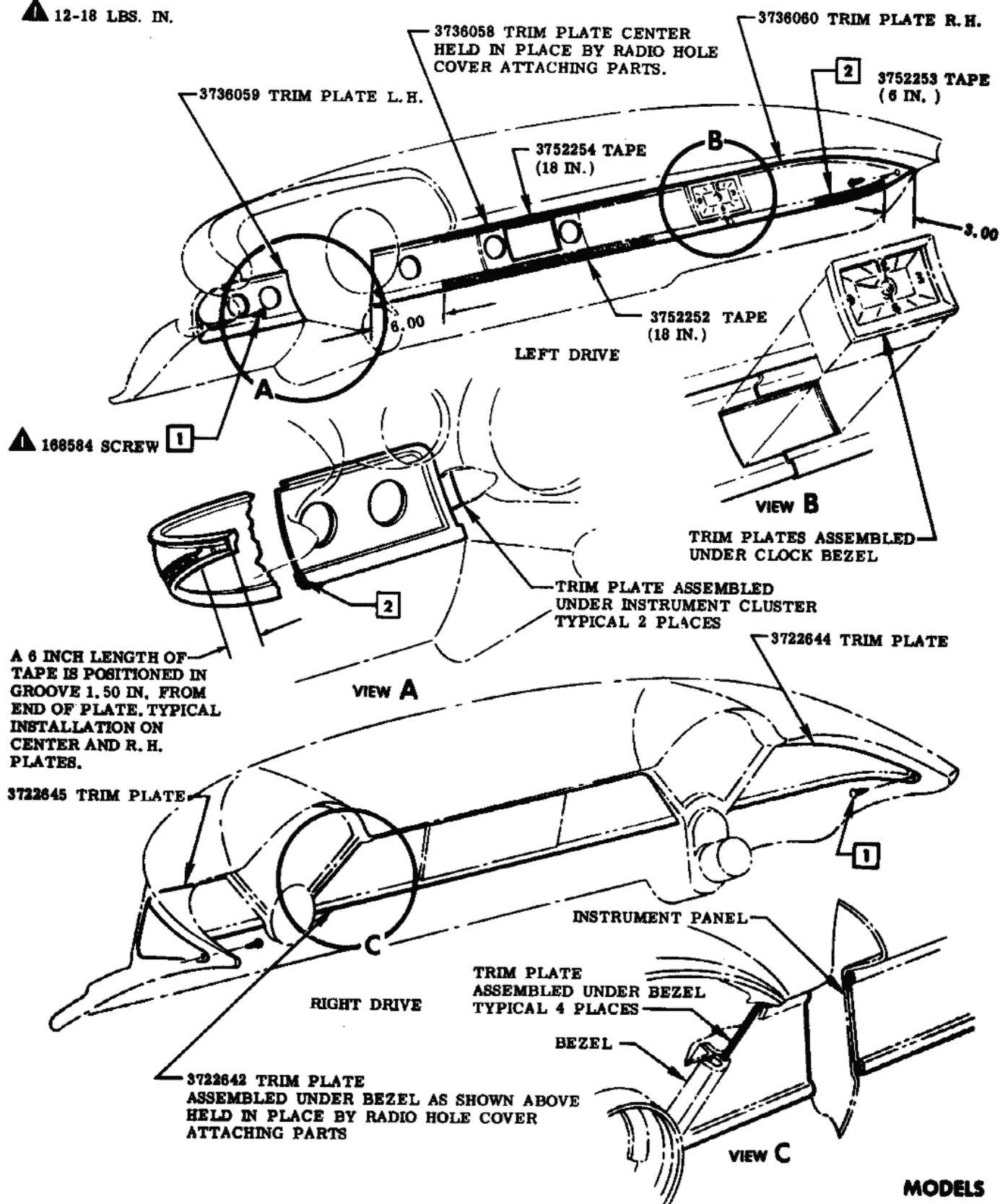
SEE LUBRICATION INSTRUCTION

MODELS
ALL

ASH TRAY

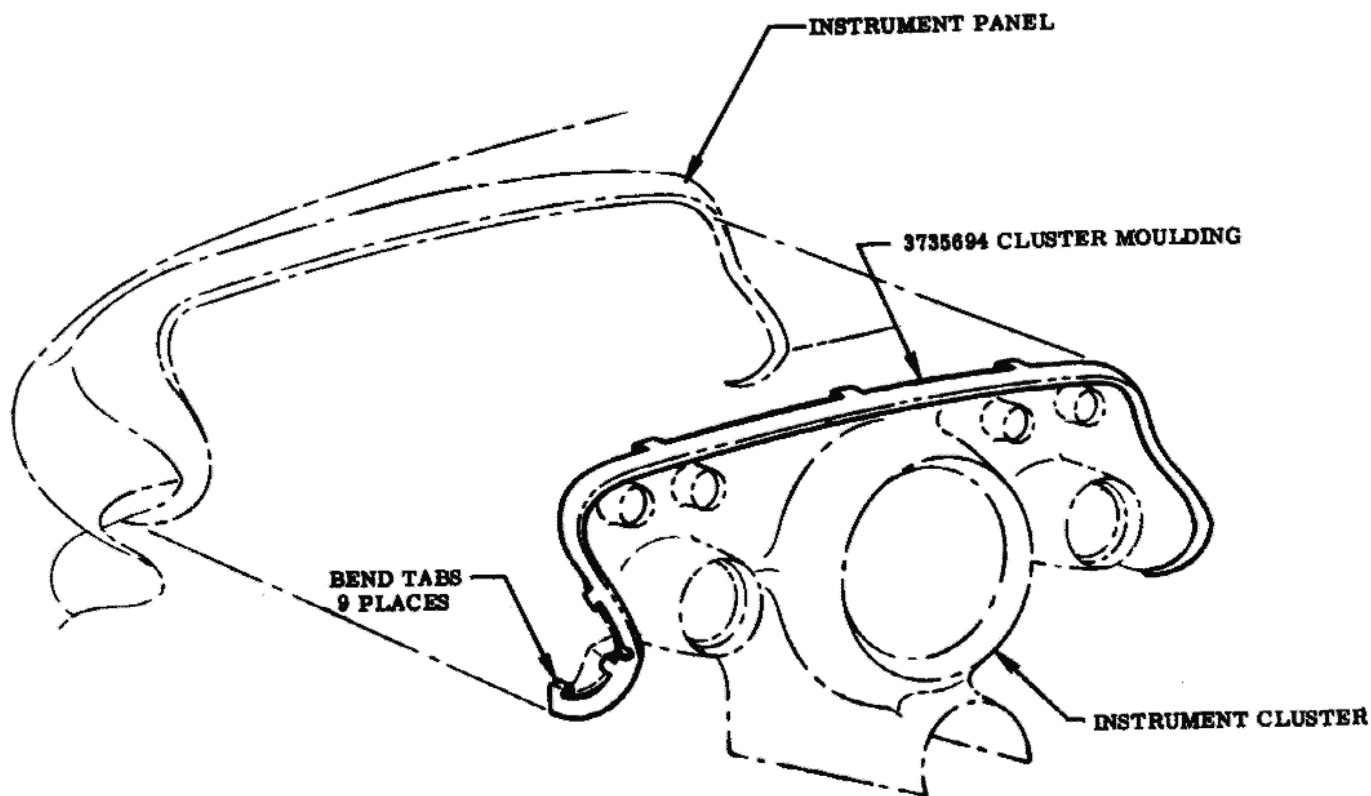
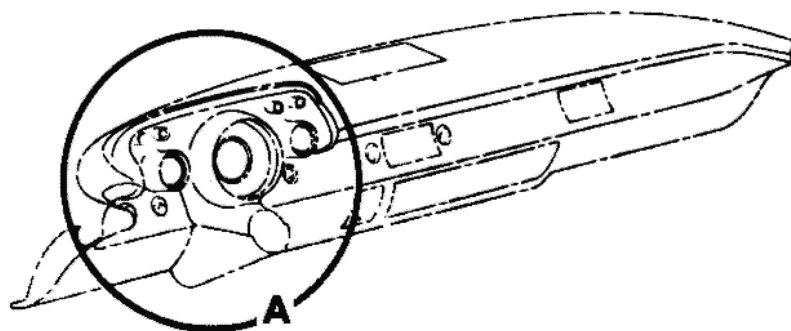
					NAME PASSENGER CAR INSTRUCTION MANUAL				
					REF.	DRAWN	CHECKED	SECT.	SHEET
						P	F	1	7.00
7-31-56	RELEASED		8502		DATE	PART No. 3736500			
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.			

▲ 12-18 LBS. IN.



INSTRUMENT PANEL TRIM PLATES

						NAME			
						PASSENGER CAR INSTRUCTION MANUAL			
						REF.	DRAWN	CHECKED	SECT.
							P	F	
7-25-57	2	REDRAWN AND REVISED	723	V	F	DATE	PART No.		1
						6-6-56	3736500		8.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				



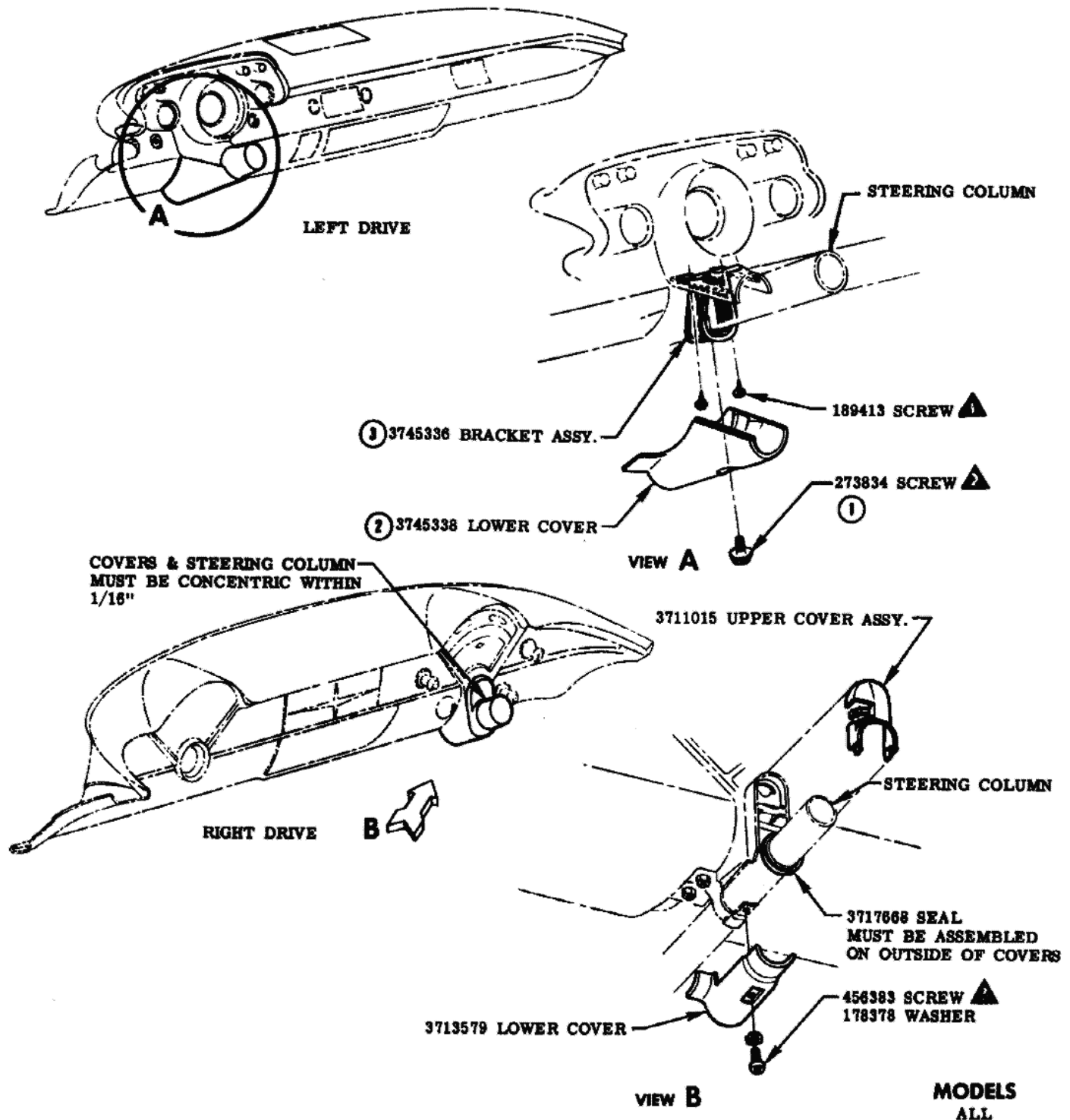
VIEW A

MODELS
2100-2400
ALL L.D.

INSTRUMENT CLUSTER MOULDING

						NAME PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN	CHECKED	SECT.	SHEET
							P	F	1	9.00
7-31-56		RELEASED	8502			DATE 6-19-56	PART No. 3736500			
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.				

- ▲ 11-15 LBS. IN.
 ▲ 10-14 LBS. FT.
 ▲ 17-25 LBS. IN.



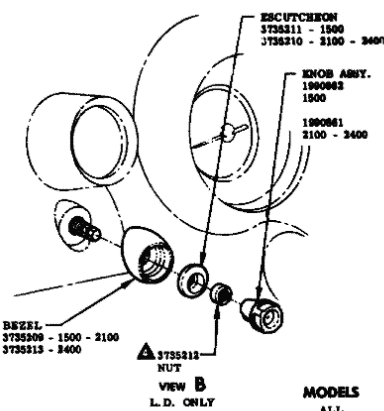
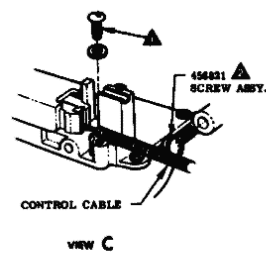
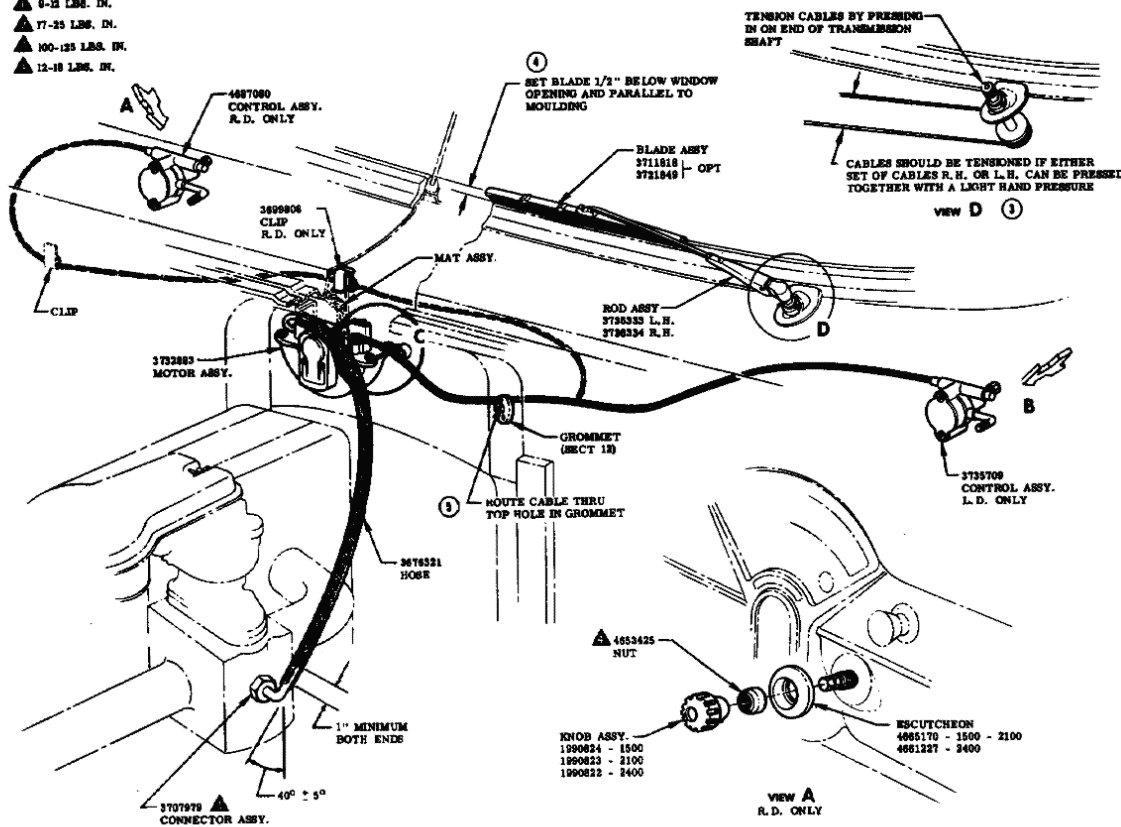
STEERING GEAR JACKET COVER

				NAME PASSENGER CAR INSTRUCTION MANUAL				
	3	WAS 3735711						
	2	WAS 3735566						
1-28-57	1	WAS 181897	282		REF.	DRAWN	CHECKED	SECT.
7-31-56		RELEASED	8502		DATE	P	F	1
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	PART No.	3736500	SHEET 10.00
					6-26-56			



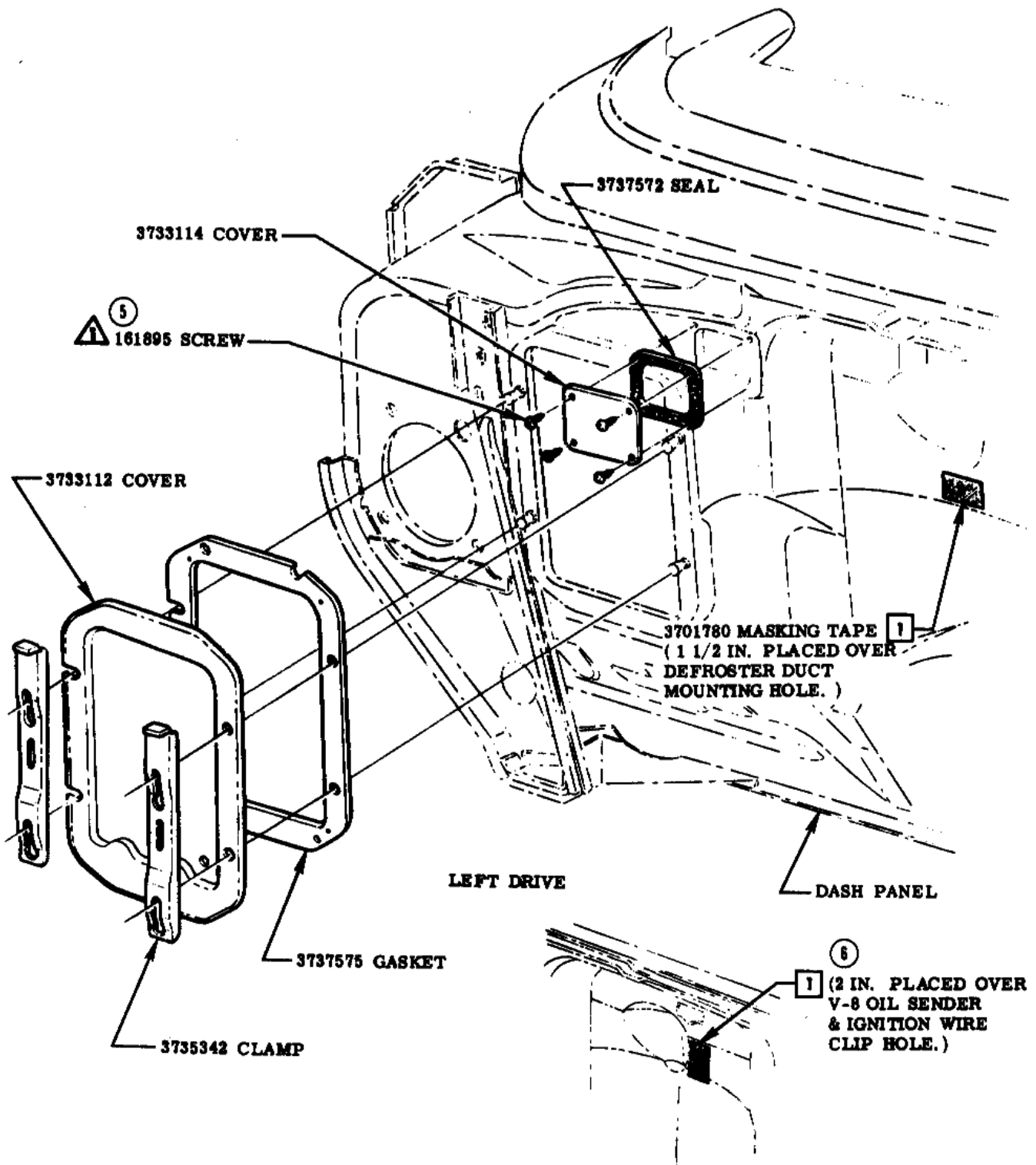
GENERAL MOTORS CORPORATION

- ▲ 0-12 LBS. IN.
▲ 17-25 LBS. IN.
▲ 100-125 LBS. IN.
▲ 12-18 LBS. IN.



WINDSHIELD WIPER

						NAME PASSENGER CAR INSTRUCTION MANUAL					
		5	NOTE ADDED	8079	P	ISS.	SEALWN	CHKCD	SECT.	BIBIT	
		4	NOTE ADDED								
		3	VIEW ADDED				P		F		
3-28-57	2	REDRAWN	7754	V		DATE	PART NO.			1	11.00
DATE	SYN.	REVISION RECORD		AUTH.	DR.	CR.	6-11-56	3736500			



MODELS

① ALL

DASH PANEL HEATER & VALVE HOLE COVER

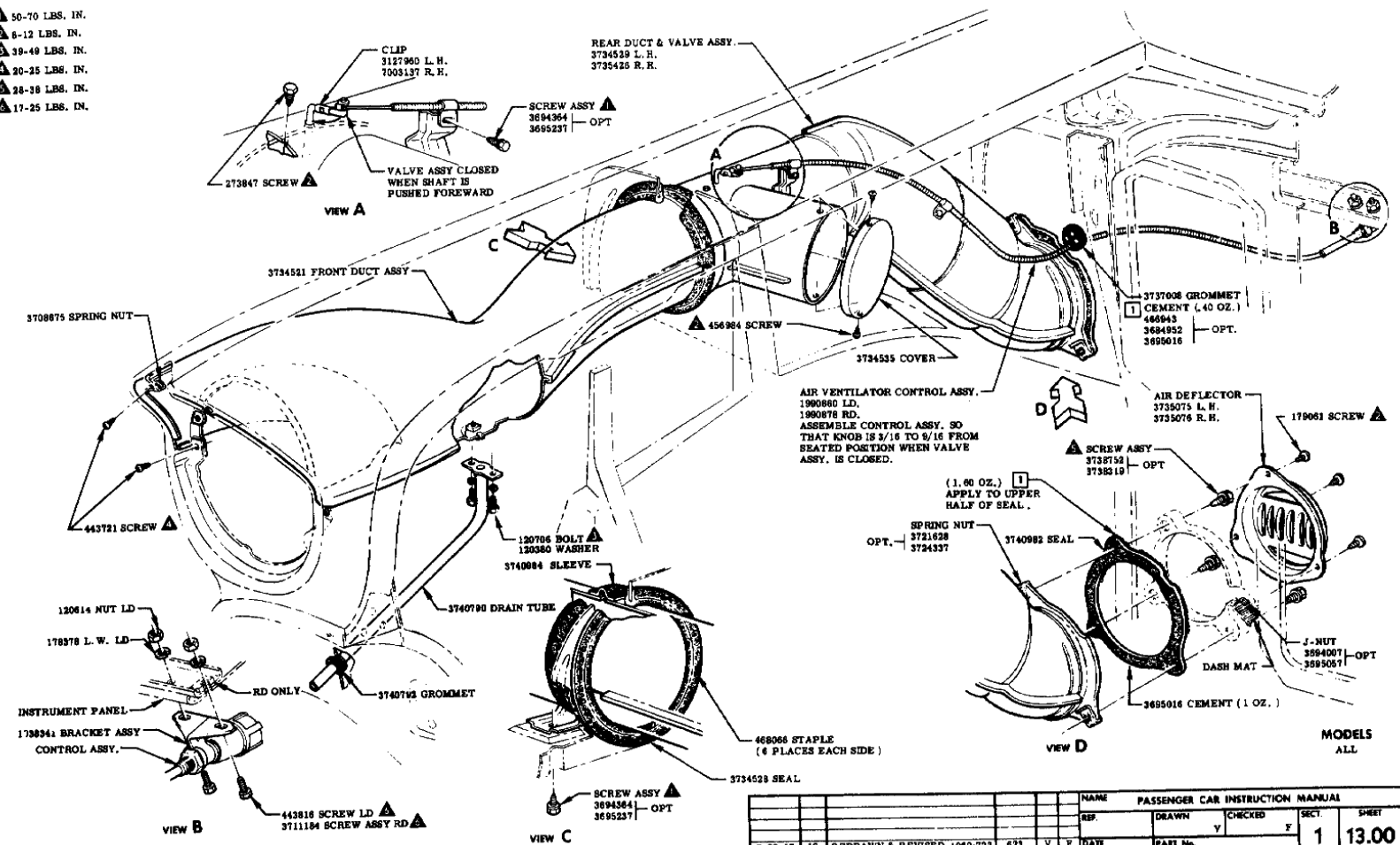
				NAME PASSENGER CAR INSTRUCTION MANUAL				
	7	WAS "ALL L. D."			REF.	DRAWN	CHECKED	SECT.
	6	PART ADDED	1467			P	F	SHIFT
	5	WAS 161894			DATE	PART No.		1 12.00
5-27-57	4	REDRAWN	681		6-21-56	3736500		
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.		

CHEVROLET MOTOR DIVISION



GENERAL MOTORS CORPORATION

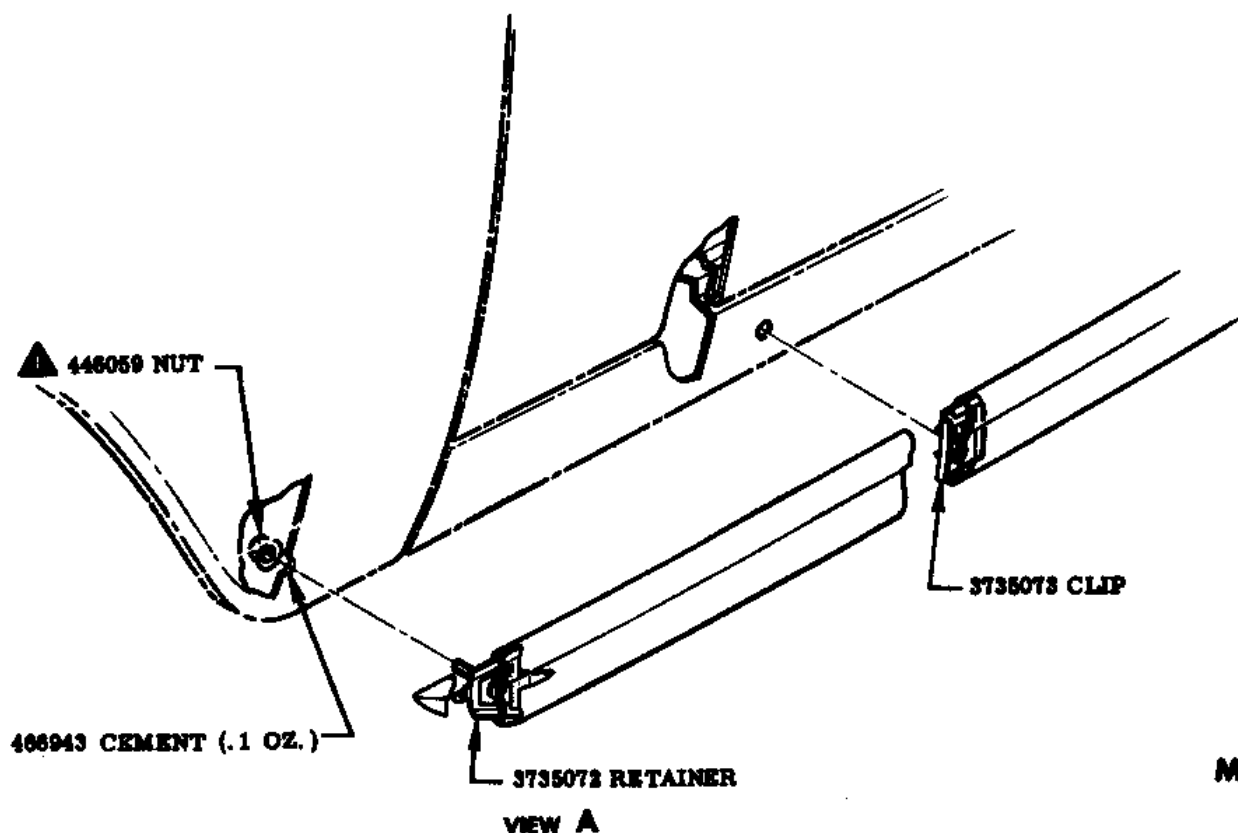
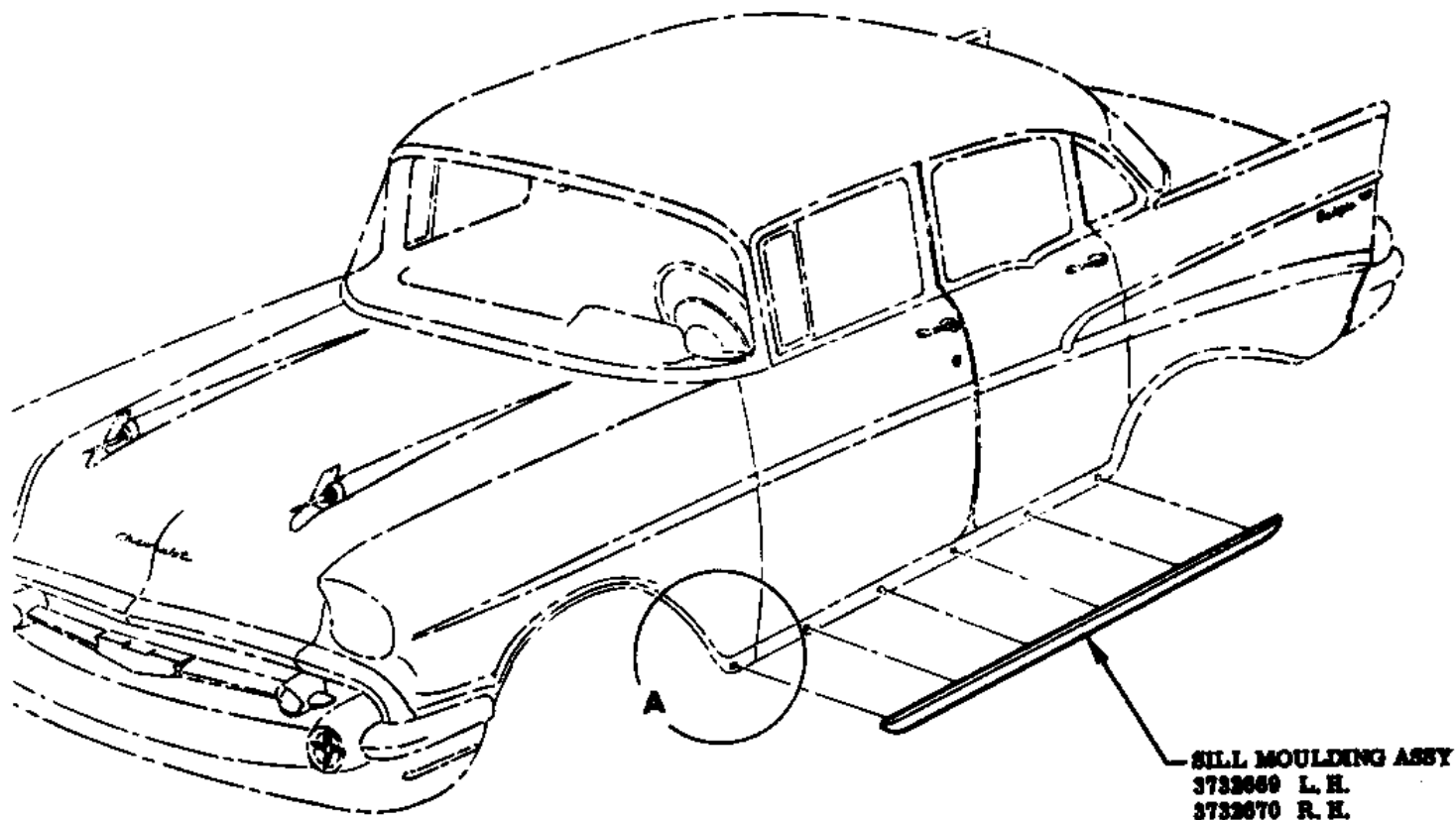
- ▲ 50-70 LBS. IN.
 ▲ 6-12 LBS. IN.
 ▲ 19-49 LBS. IN.
 ▲ 20-25 LBS. IN.
 ▲ 26-38 LBS. IN.
 ▲ 17-25 LBS. IN.



AIR VENTILATOR

PASSENGER CAR INSTRUCTION MANUAL									
NAME	REP	DRAWN	CHECKED	SECT	SHEET				
T-22-57	10	REDRAWN & REVISED 1969-722	623	V	Y	DATE	PART No.	3 7 3 6 5 0 0	1 13.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	8-22-55			

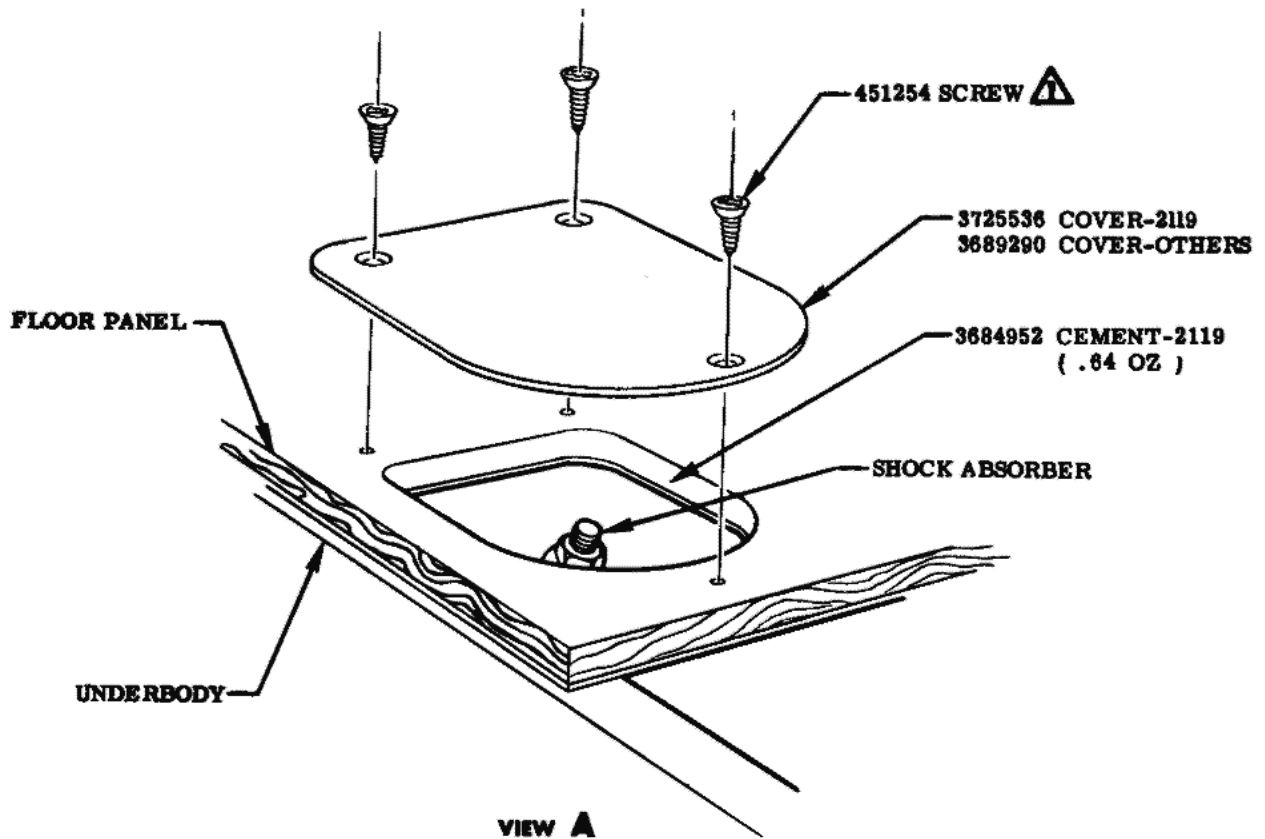
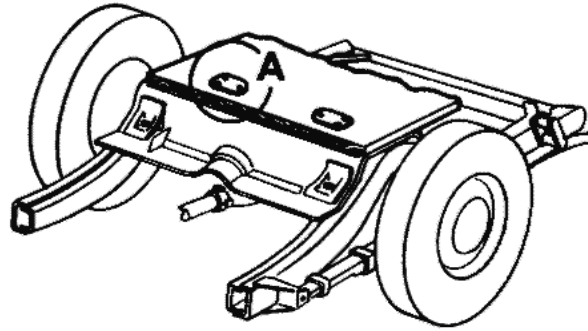
▲ 20-25 LBS. IN. ①



MODELS
2400

BODY MOULDING

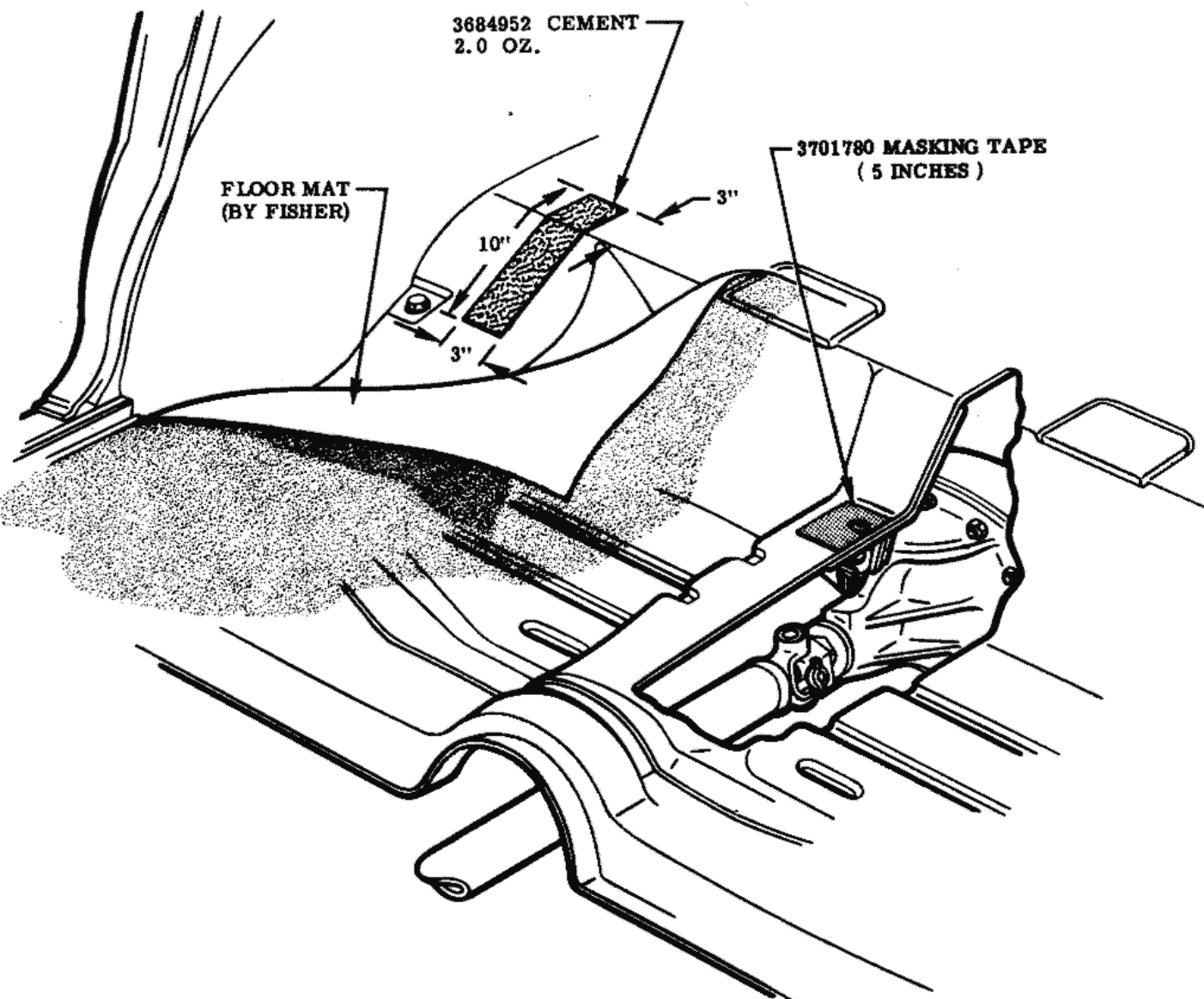
					NAME PASSENGER CAR INSTRUCTION MANUAL				
					REF.	DRAWN	CHECKED F	SECT.	SHEET
2-11-57		WAS 25-35 LBS. IN.	7835	F	DATE	PART No.	1 14.01		
11-5-56		RELEASED	5170		10-4-56	3736500			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				



MODELS
SEDAN DELIVERY
AND STATION WAGON

REAR SHOCK ABSORBER HOLE COVER

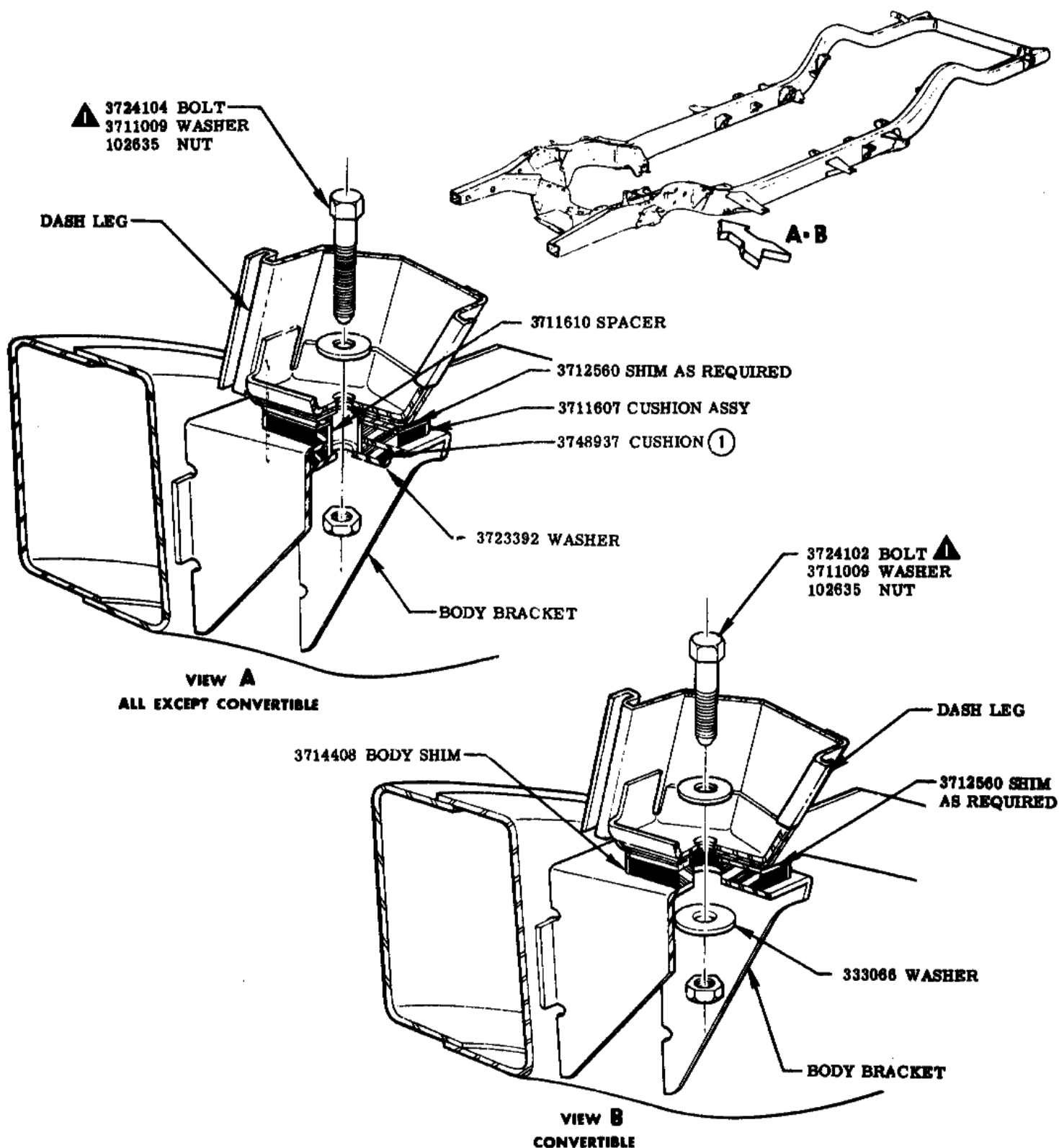
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7-31-56		RELEASED		8502		DATE	PART No. 3 7 3 6 5 0 0		1	15.00
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.	5-25-56			



MODELS
9 PASSENGER STATION
WAGON

ACCESS HOLE MASKING & FLOOR MAT INSTALLATION

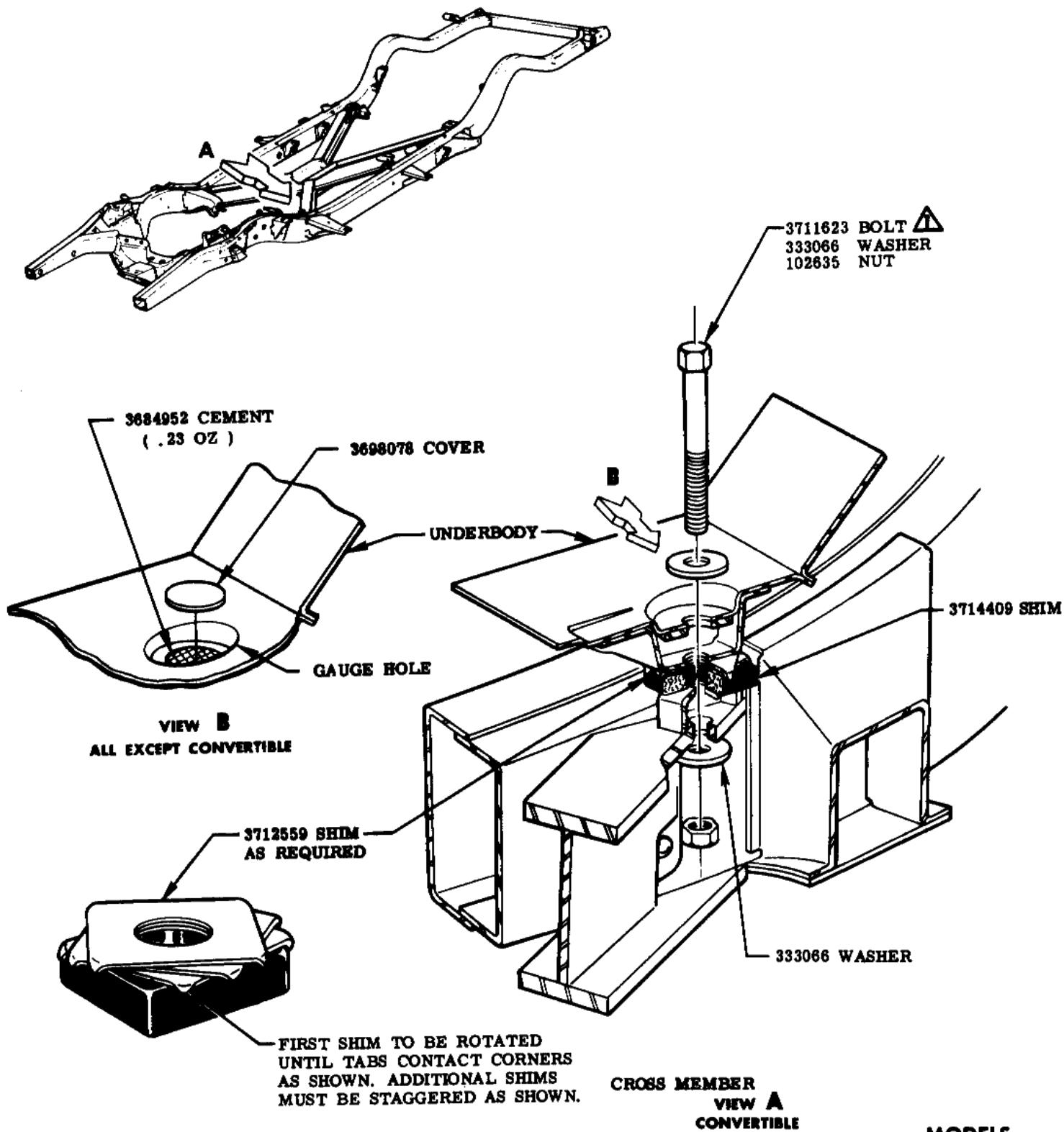
					NAME PASSENGER CAR INSTRUCTION MANUAL				
					REF.	DRAWN V	CHECKED F	SECT.	SHEET
					DATE	PART No. 3 7 3 6 5 0 0			
7-31-58		RELEASED	8502		5-24-58				1 16.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				



MODELS
ALL

NO. 1 BODY MOUNTING

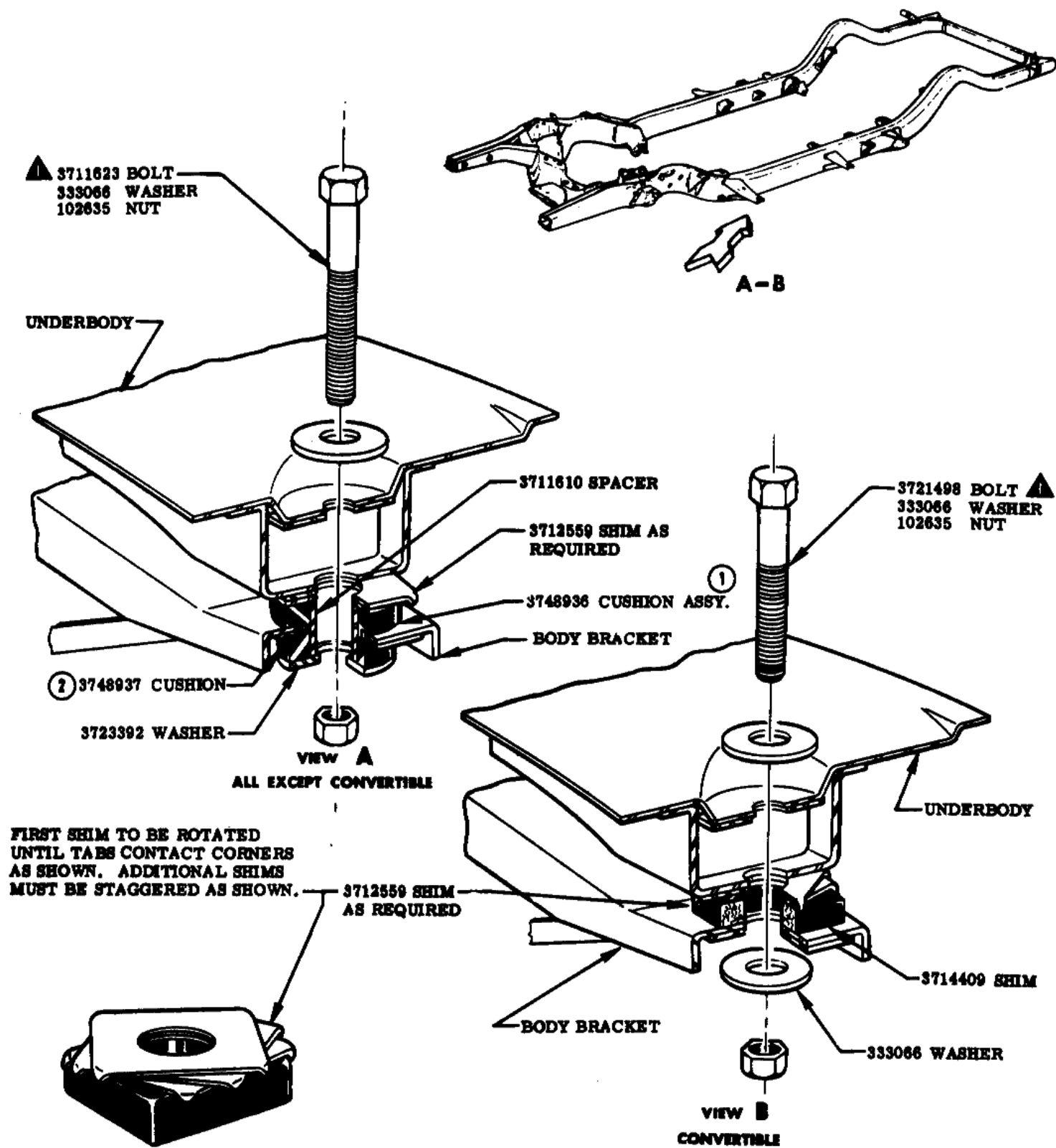
NAME						PASSENGER CAR INSTRUCTION MANUAL			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	SECT.
4-12-57	1	WAS 3711608	8925		F		P	F	1
7-31-56		RELEASED	8502			DATE	PART No.		17.00
						5-18-56	3736500		



MODELS
ALL

NO. 2 INNER BODY MOUNTING & GAUGE HOLE

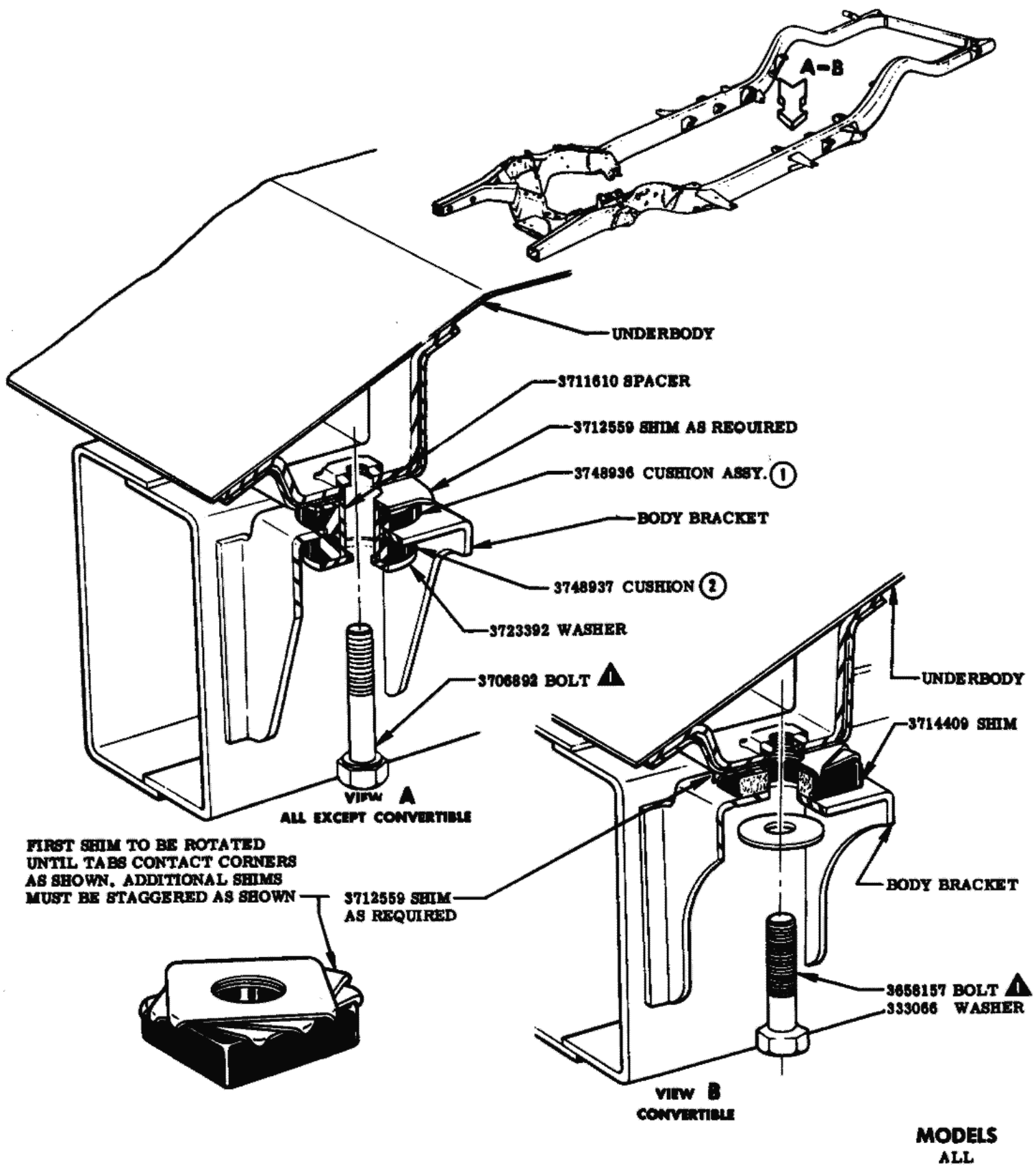
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				REF.	DRAWN	CHECKED	SECT.
					P	F	
7-31-56	RELEASED	8502		DATE	PART No.	1 18.00	
DATE	SYM.	REVISION RECORD	AUTH. DR. CK.	5-18-56	3736500		



MODELS
ALL

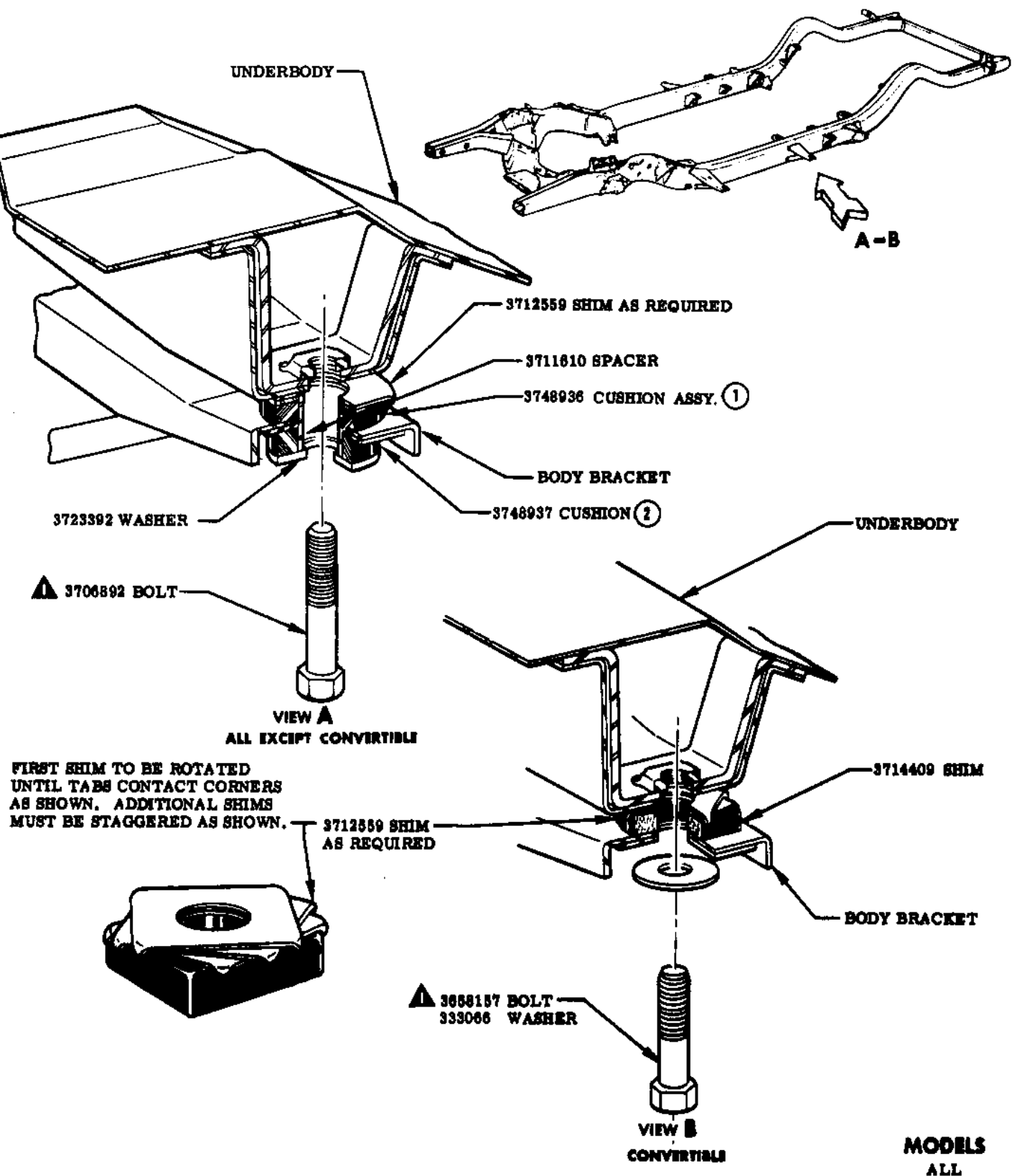
NO. 2 OUTER BODY MOUNTING

						NAME PASSENGER CAR INSTRUCTION MANUAL				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CL.	REF.	DRAWN	CHECKED	SECT.	SHEET
4-12-57	2	WAS 3711608								
7-31-58	1	WAS 3711614	8925							
		RELEASED	8502							
						DATE	PART No.		1	19.00
						5-18-56	3736500			



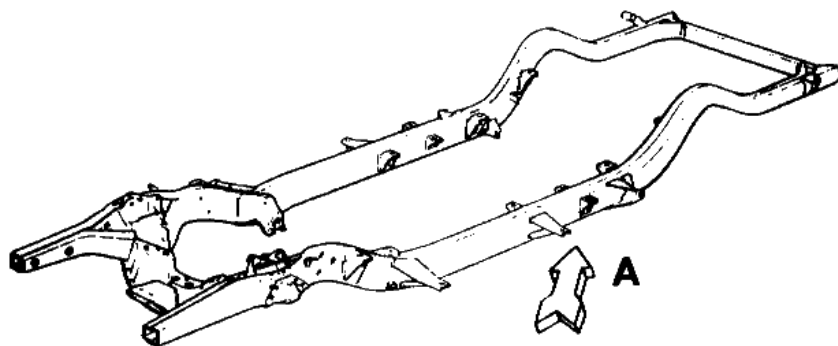
NO. 3 INNER BODY MOUNTING

					NAME PASSENGER CAR INSTRUCTION MANUAL				
	2	WAS 3711608			REF.	DRAWN	CHECKED	SECT.	SHEET
4-12-57	1	WAS 3711614	8925			P	F	1	20.00
7-31-58		RELEASED	8502		DATE	PART No.			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	5-18-58	3736500		

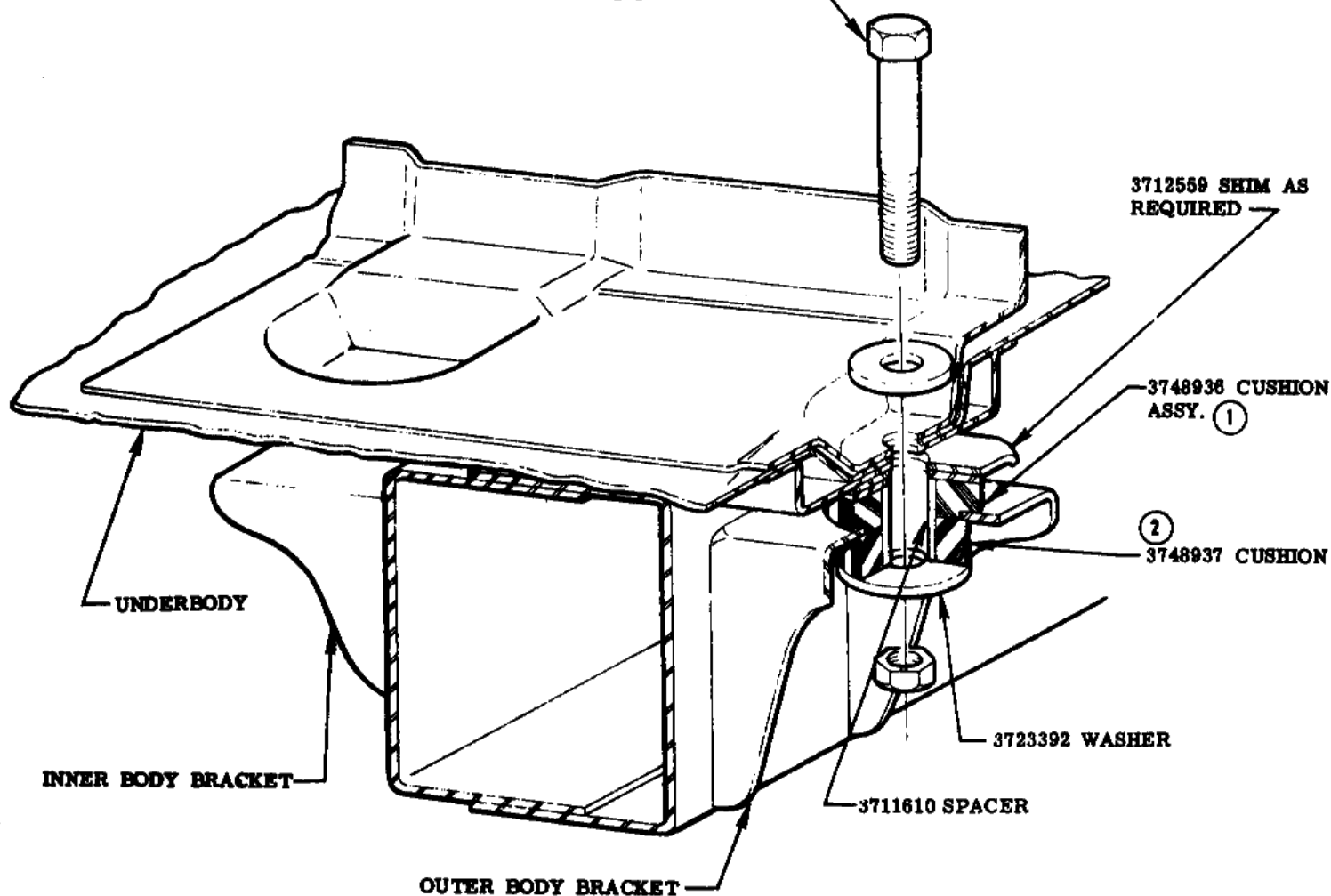


NO. 3 OUTER BODY MOUNTING

						NAME PASSENGER CAR INSTRUCTION MANUAL				
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4-12-87	1	WAS 3711614	8935				P	F	1	21.00
7-31-88		RELEASED	8803			DATE 8-18-88	PART No. 3736500			
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.				



▲ 3724104 BOLT
333066 WASHER
102635 NUT

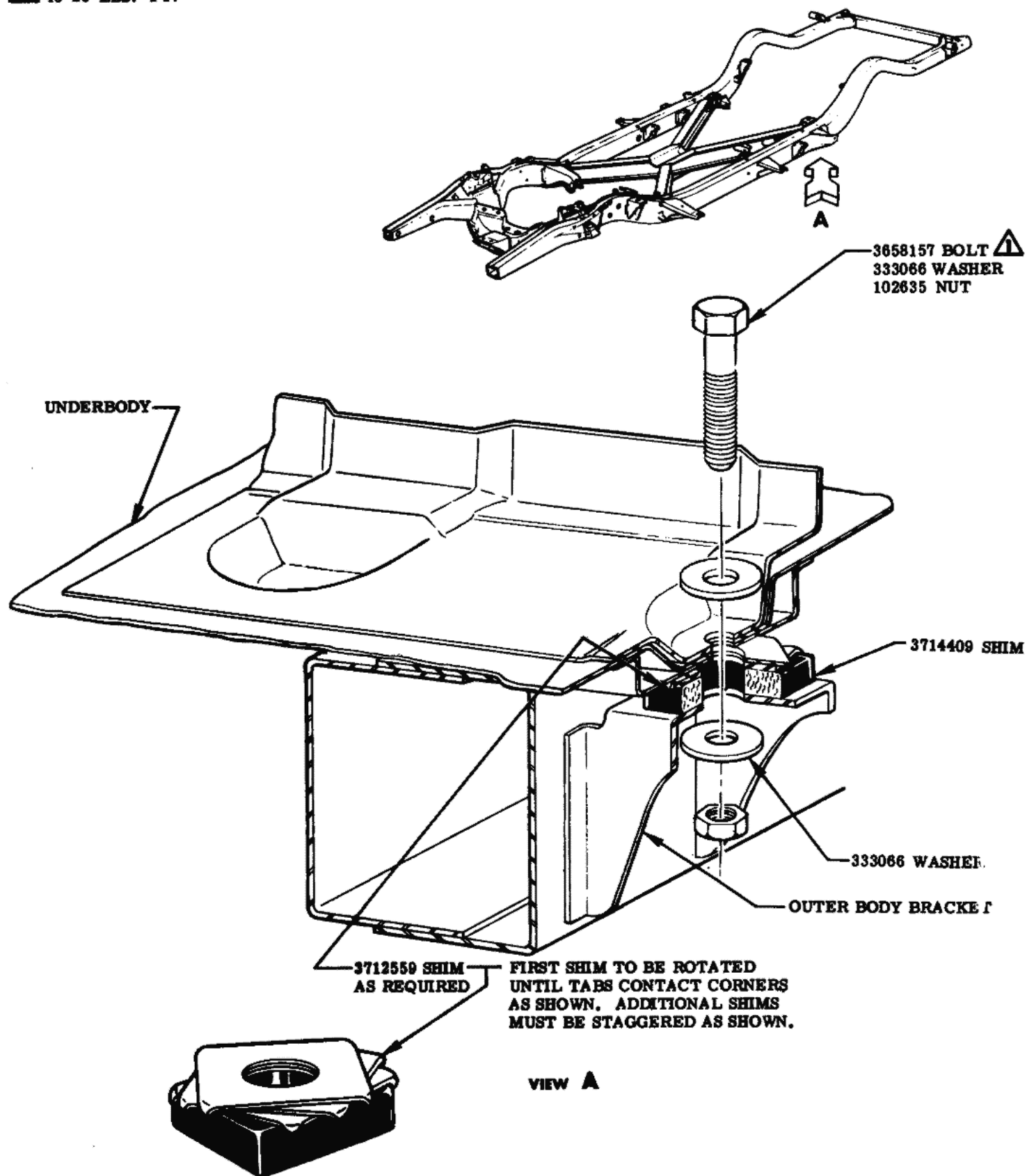


VIEW A

MODELS
SPORT COUPE

NO. 3-A BODY MOUNTING

NAME PASSENGER CAR INSTRUCTION MANUAL									
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4-12-57	1	WAS 3711614	8925				P	F	1
7-31-58		RELEASED	8502			DATE	PART No.		22.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	5-18-58	3736500		

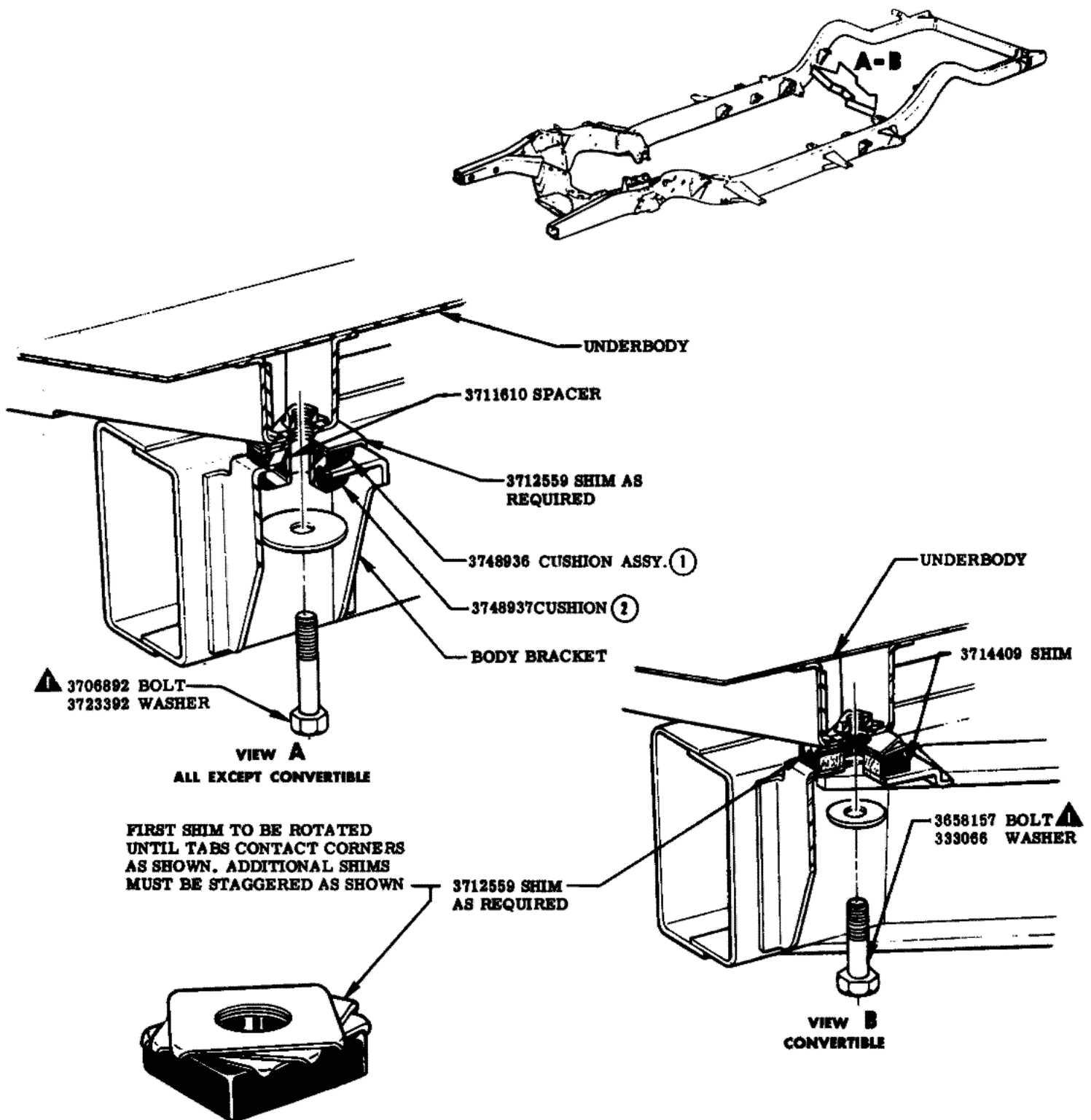


**MODELS
CONVERTIBLE**

NO. 3-A BODY MOUNTING

					NAME PASSENGER CAR INSTRUCTION MANUAL				
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						P	F		
7-31-56	RELEASED	8502			DATE	PART No.		1	23.00
DATE	SYM.	REVISION RECORD	AUTH.	DR. CK.	5-18-56	3736500			

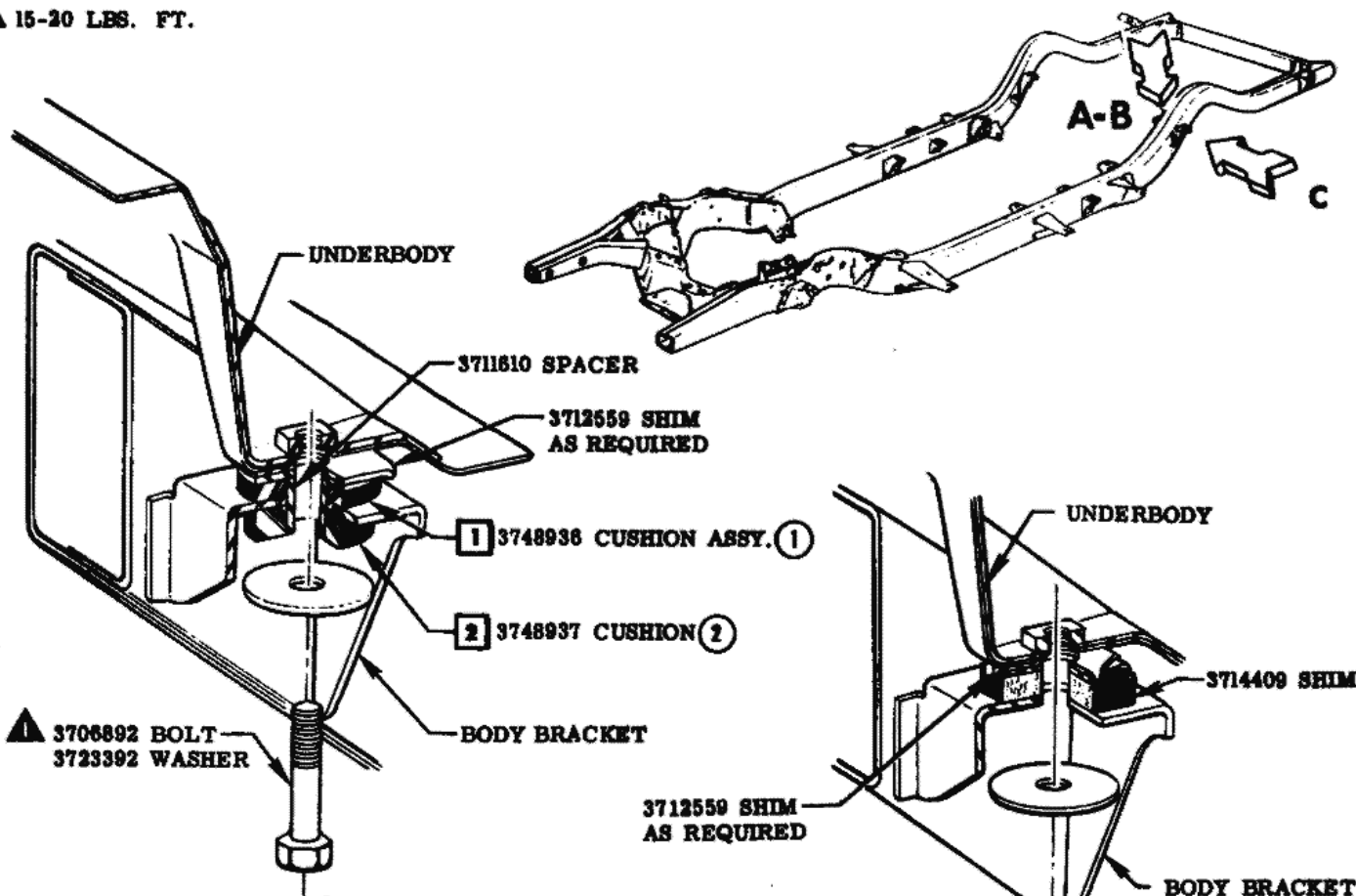
▲ 15-20 LBS. FT.



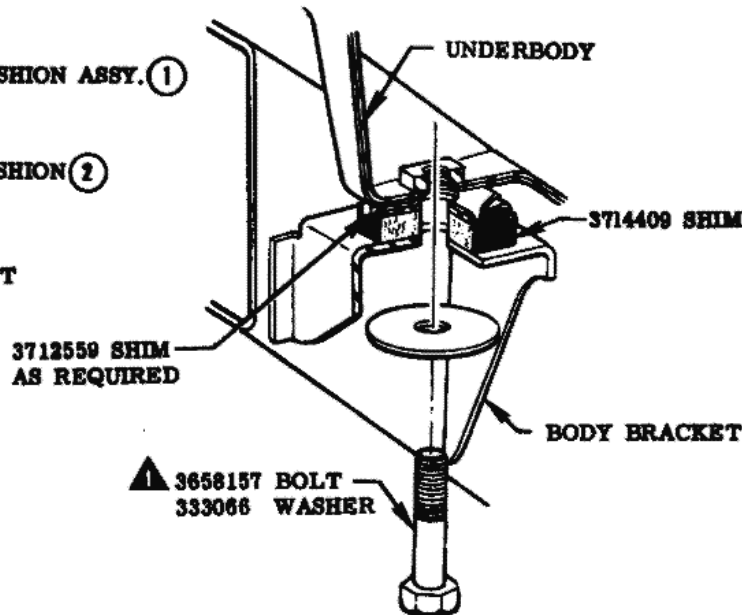
MODELS
ALL

NO. 4 BODY MOUNTING

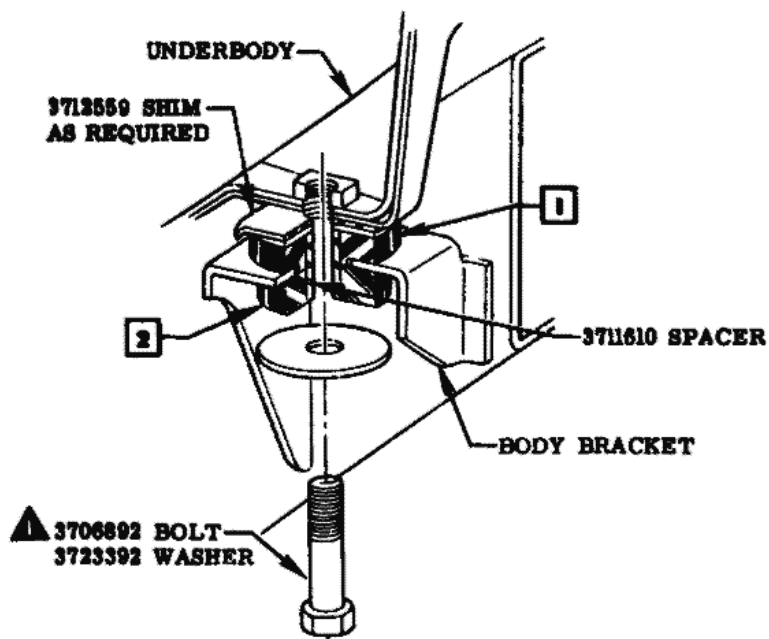
						NAME PASSENGER CAR INSTRUCTION MANUAL			
		2	WAS 3711608	8925	F	REF.	DRAWN P	CHECKED F	SECT.
		4-12-57	1	WAS 3711614	8502	DATE	PART No.		1
		7-31-56		RELEASED		5-18-56	3736500		24.00
DATE	SYM.	REVISION RECORD			AUTH.	DR.	CK.		



VIEW A
ALL EXCEPT CONVERTIBLE
& 9 PASSENGER STATION WAGON

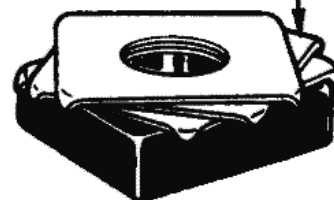


VIEW B
CONVERTIBLE



VIEW C
9 PASSENGER
STATION WAGON

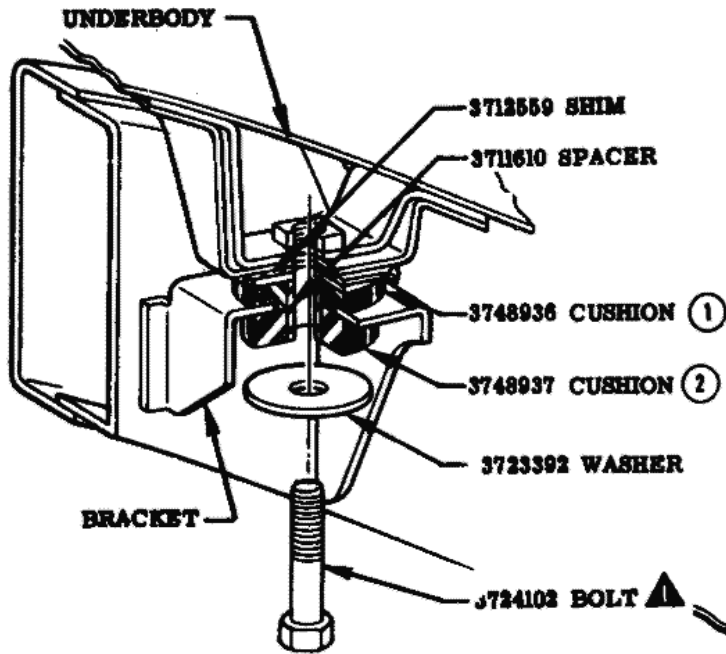
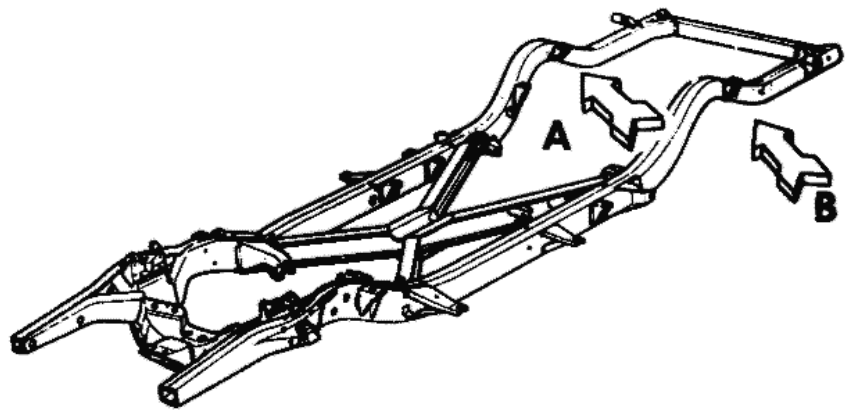
FIRST SHIM TO BE ROTATED
UNTIL TABS CONTACT CORNERS
AS SHOWN. ADDITIONAL SHIMS
MUST BE STAGGERED AS SHOWN



MODELS
ALL

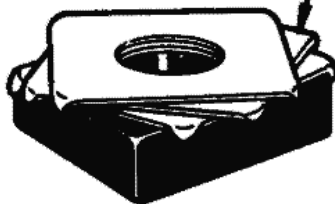
NO. 5 BODY MOUNTING

						NAME PASSENGER CAR INSTRUCTION MANUAL					
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4-12-57	1	WAS 3711614	8925					P	F		
7-31-58		RELEASED	8508				DATE	PART No.		1	25.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.		5-18-58	3736500			

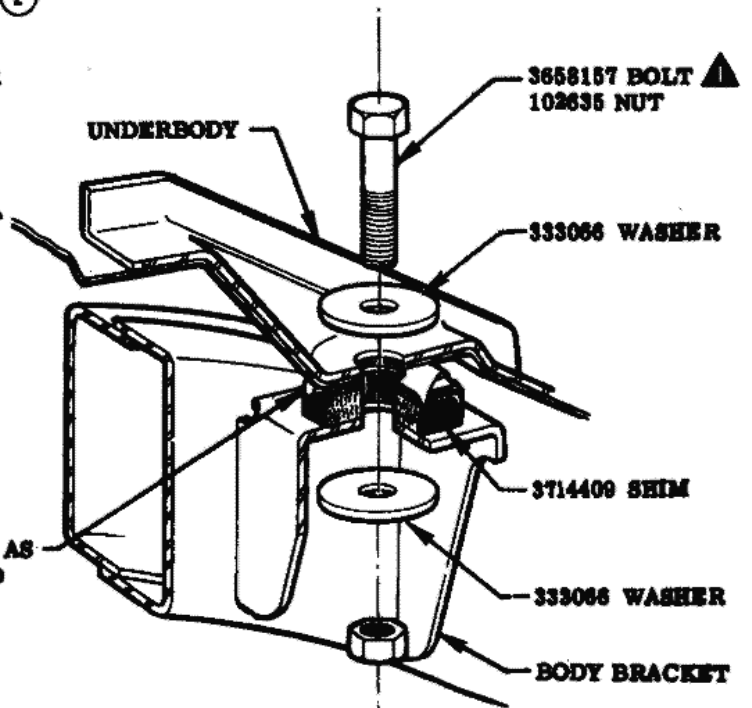


VIEW A
9 PASSENGER
STATION WAGON

FIRST SHIM TO BE ROTATED
UNTIL TABS CONTACT CORNERS
AS SHOWN. ADDITIONAL SHIMS
MUST BE STAGGERED AS SHOWN.



3712559 SHIM AS
AS REQUIRED



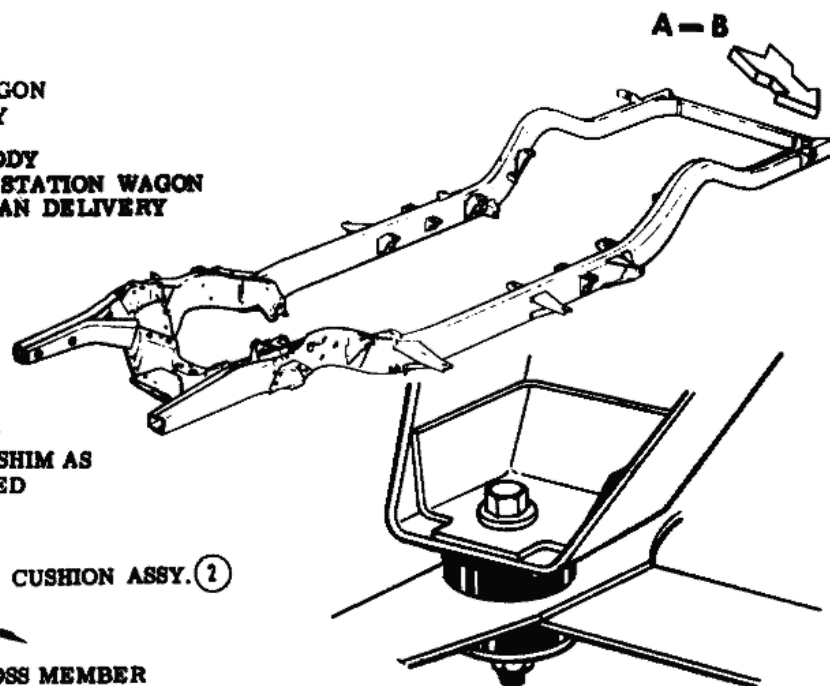
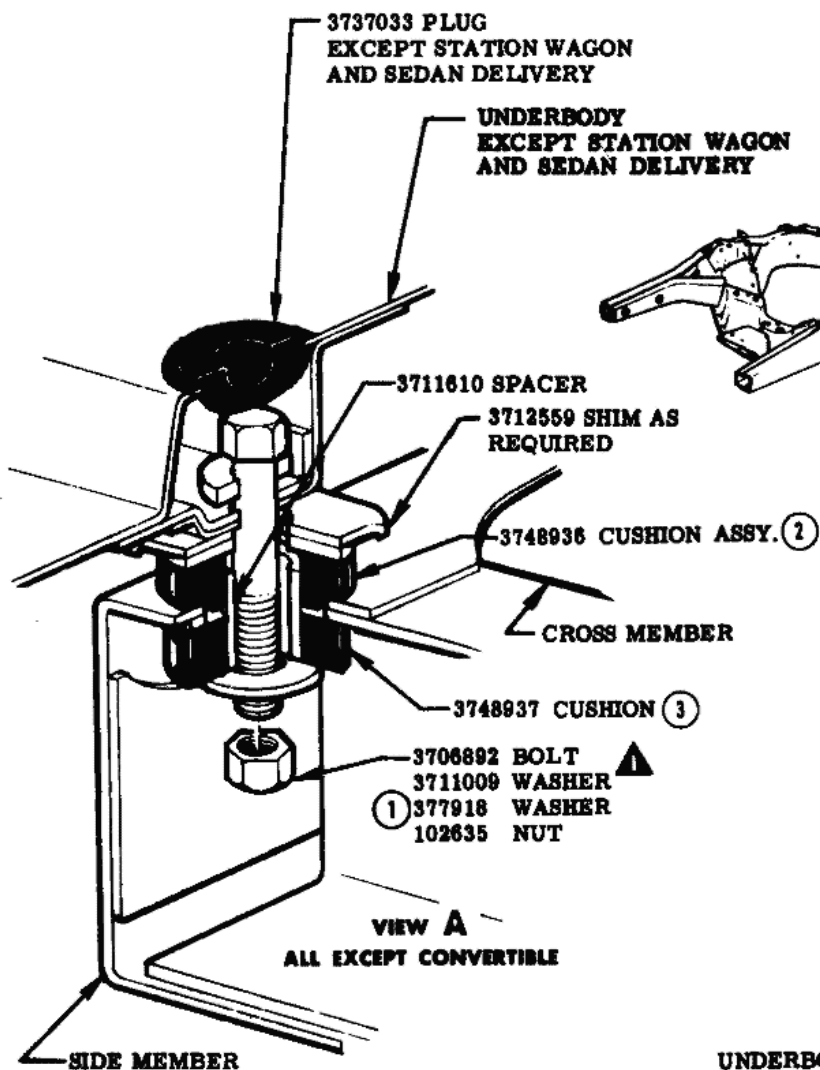
VIEW B
CONVERTIBLE

MODELS
CONVERTIBLE &
9 PASSENGER
STATION WAGON

NO. 5-A BODY MOUNTING

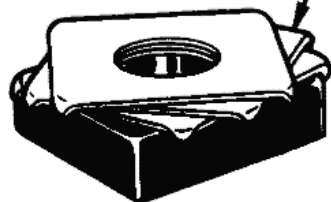
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DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	SHEET
4-12-57	1	WAS 3711608	8925				P	F	1
7-31-56		WAS 3711614	8503						26.00
		RELEASED				DATE	PART No.		
						5-18-56	3736500		

▲ 15-20 LBS. FT.

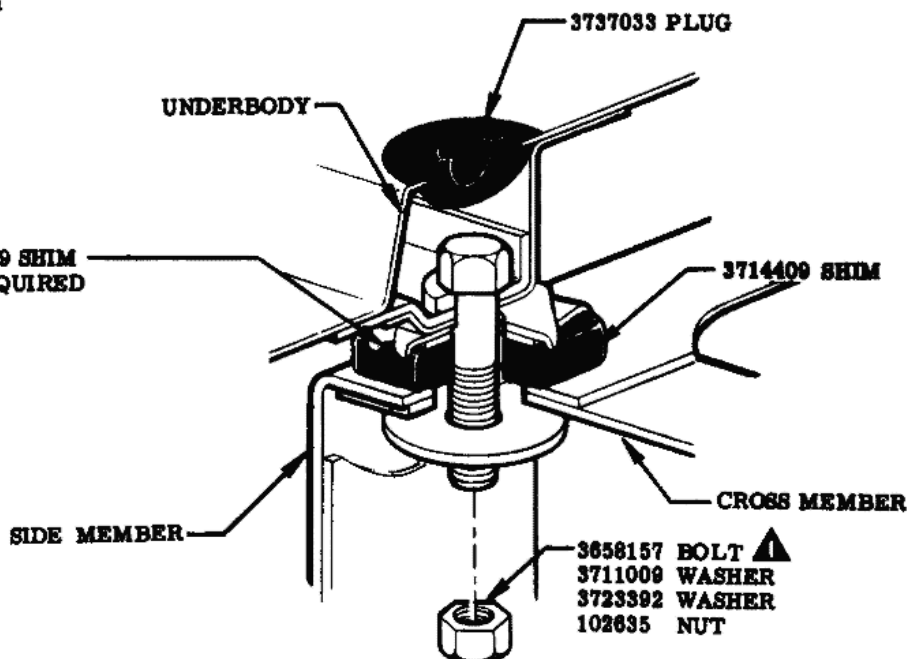


STATION WAGON AND SEDAN DELIVERY
(ASSEMBLED VIEW TO SHOW UNDERBODY)

FIRST SHIM TO BE ROTATED
UNTIL TABS CONTACT CORNERS
AS SHOWN. ADDITIONAL SHIMS
MUST BE STAGGERED AS SHOWN



3712559 SHIM
AS REQUIRED

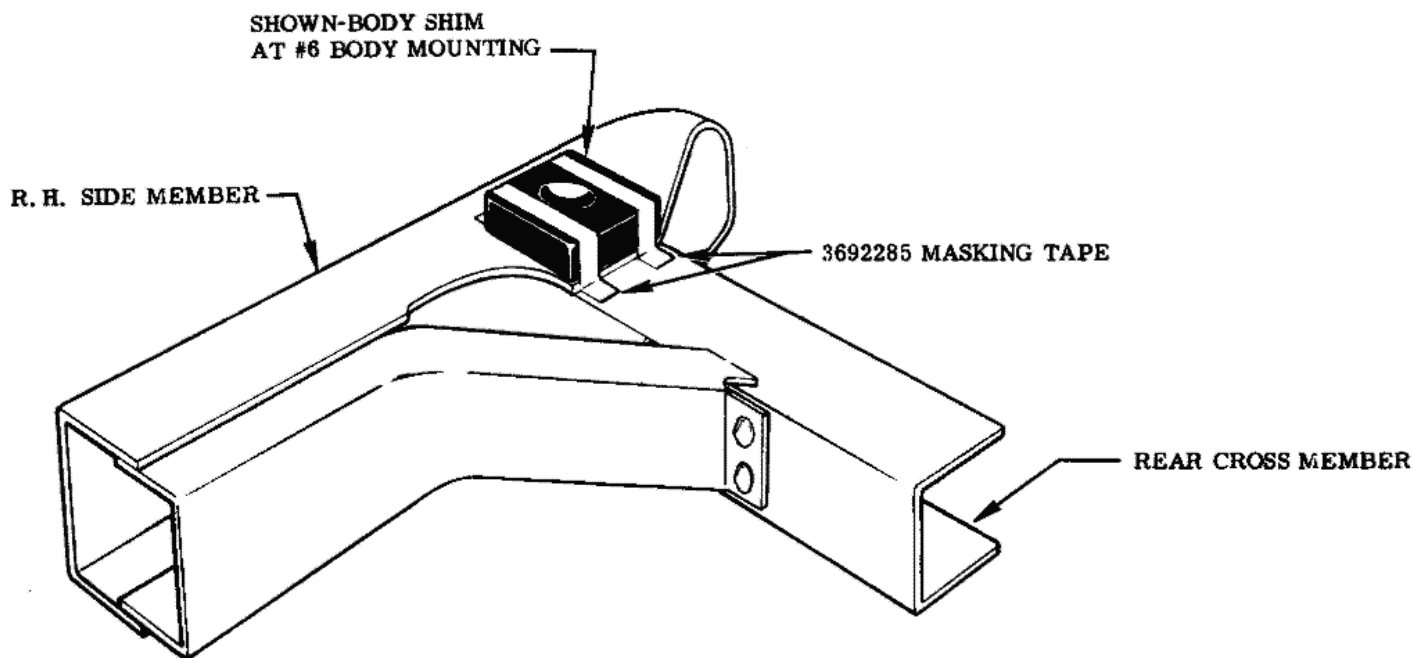


VIEW B
CONVERTIBLE

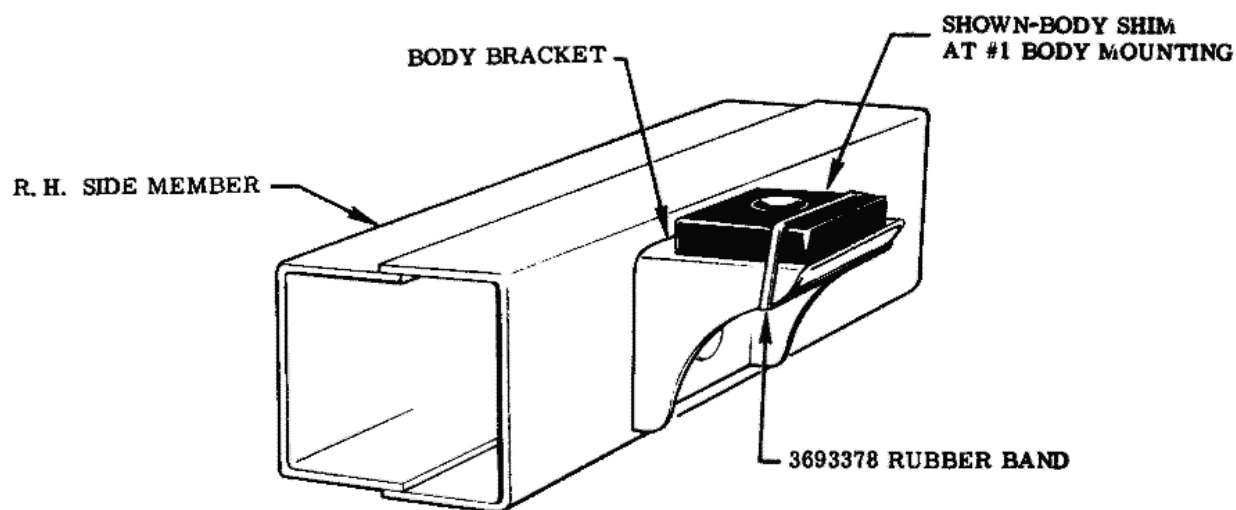
MODELS
ALL

NO. 6 BODY MOUNTING

DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	NAME	REF.	DRAWN	CHECKED	SECT.	SHEET
4-12-57	3	WAS 3711608				PASSENGER CAR INSTRUCTION MANUAL					
3-25-57	2	WAS 3711614	8925		F						
7-31-56	1	377918 WAS 362525	544		F						
		RELEASED	8502								
						DATE	5-18-56	PART No.	3 7 3 6 5 0 0	1	27.00



USED TO ATTACH BODY SHIM AT #2 INNER BODY
BRACKET AND #6 BODY BRACKET.

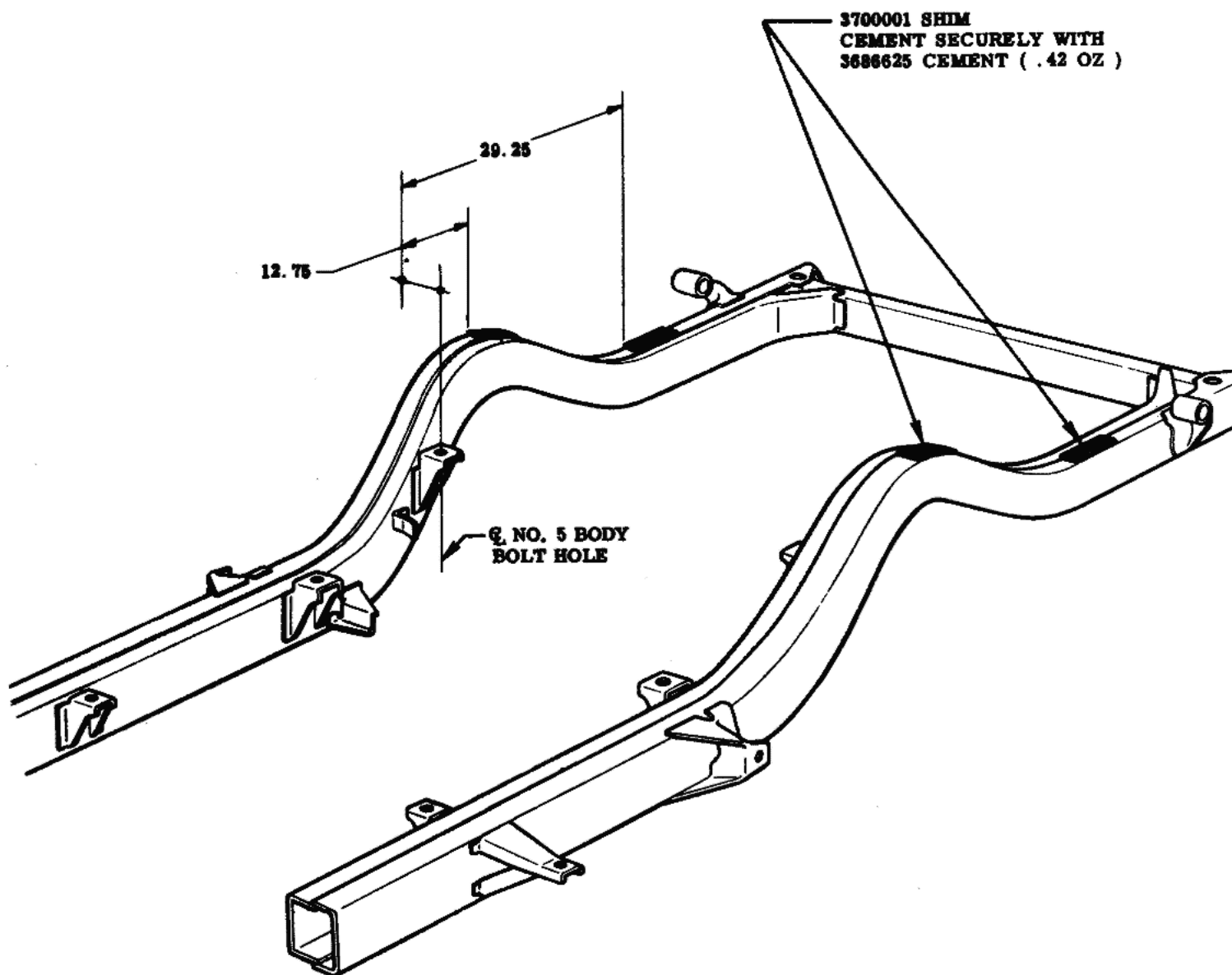


USED TO ATTACH BODY SHIM TO BODY BRACKETS AT
#1, #2 OUTER, #3 INNER & OUTER, #3A, #4, #5 & #5A.

MODELS
CONVERTIBLE

BODY SHIM HOLDING

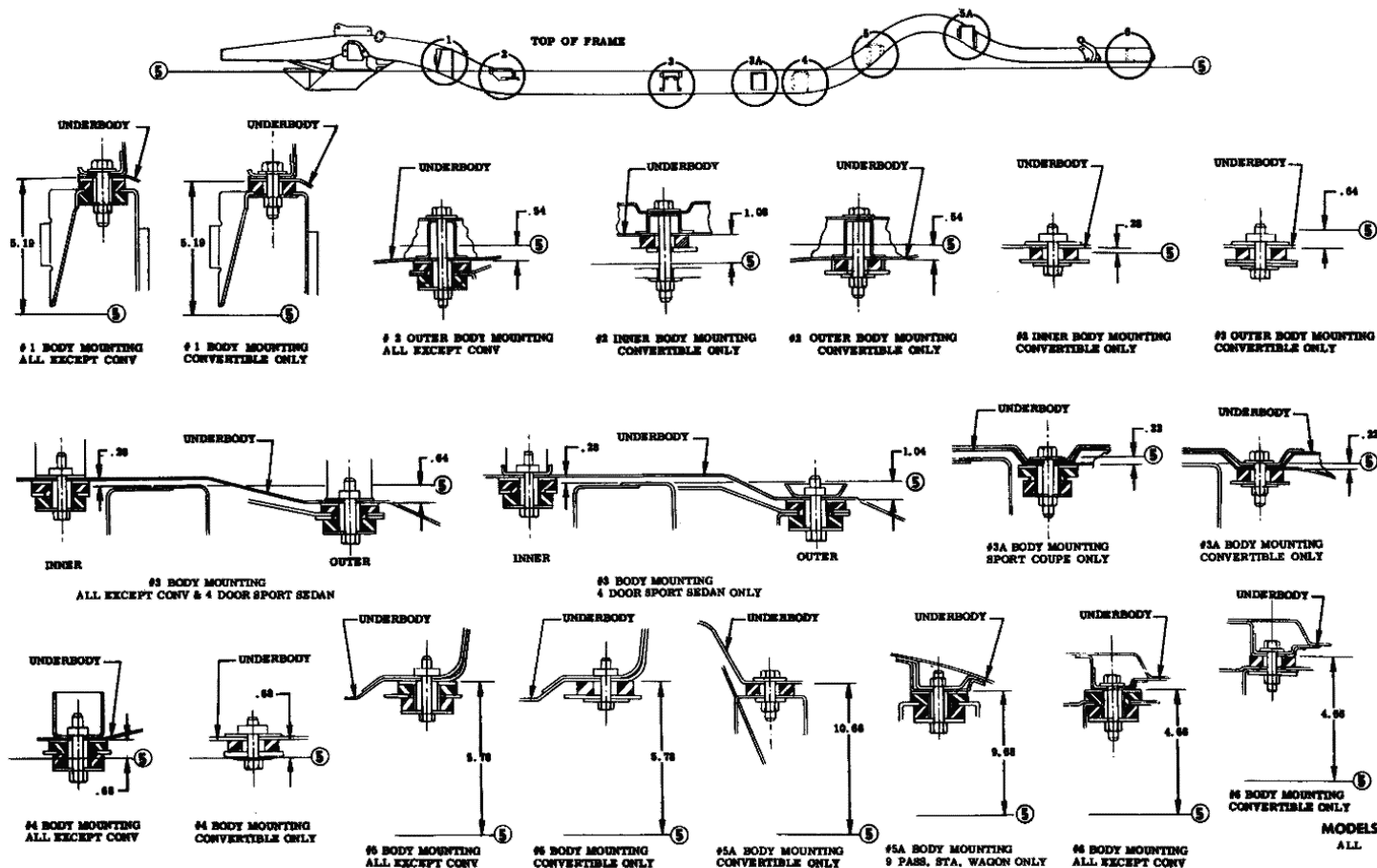
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					REF.	DRAWN	CHECKED	SECT.	SHEET
						P	F	1	28.00
7-31-56		RELEASED	8502		DATE	PART No.			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	5-18-56	3 7 3 6 5 0 0		



BODY SHIM

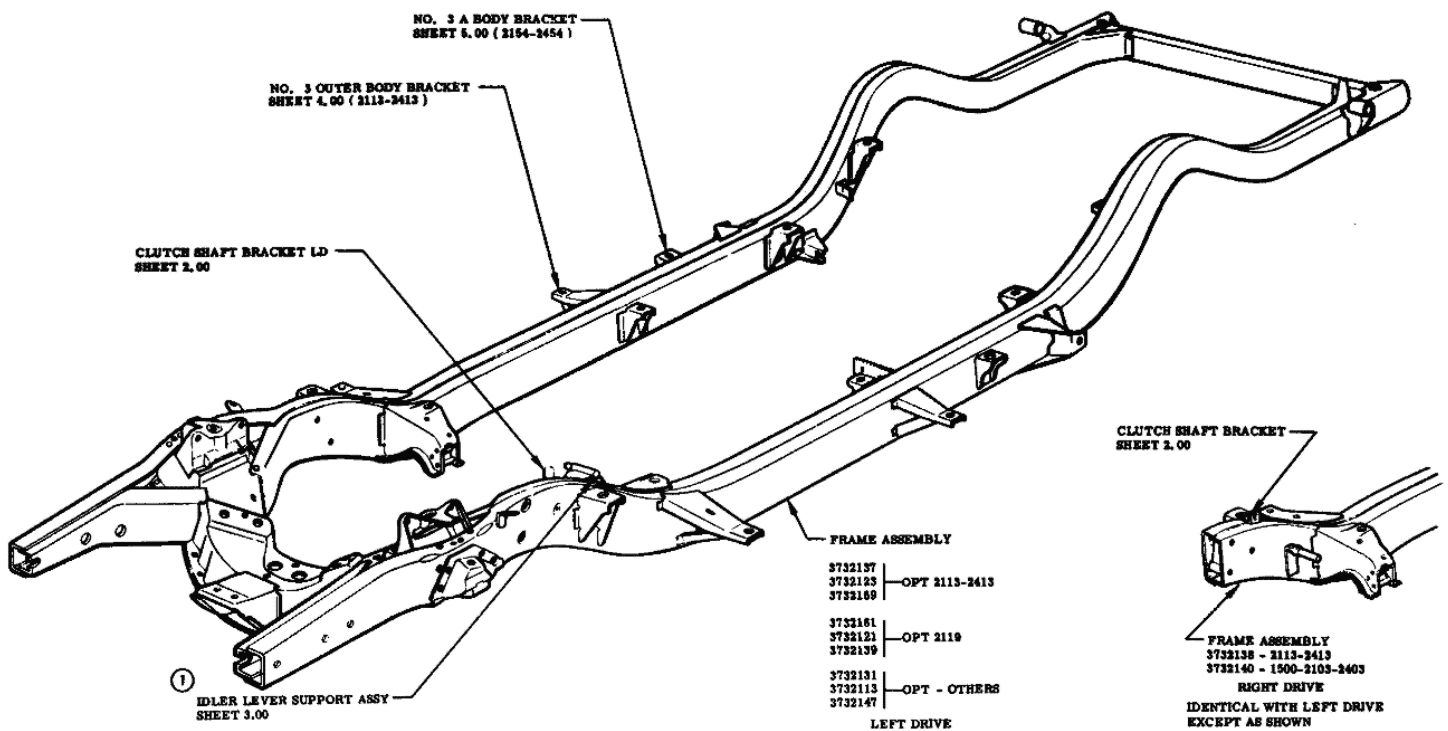
MODELS
 SEDAN DELIVERY &
 STATION WAGON
 EXCEPT
 CKD BLOOMFIELD

						NAME PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN P	CHECKED F	SECT.	SHEET
7-31-56		RELEASED	8502			DATE	PART No. 3 7 3 6 5 0 0		1	29.00
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.				



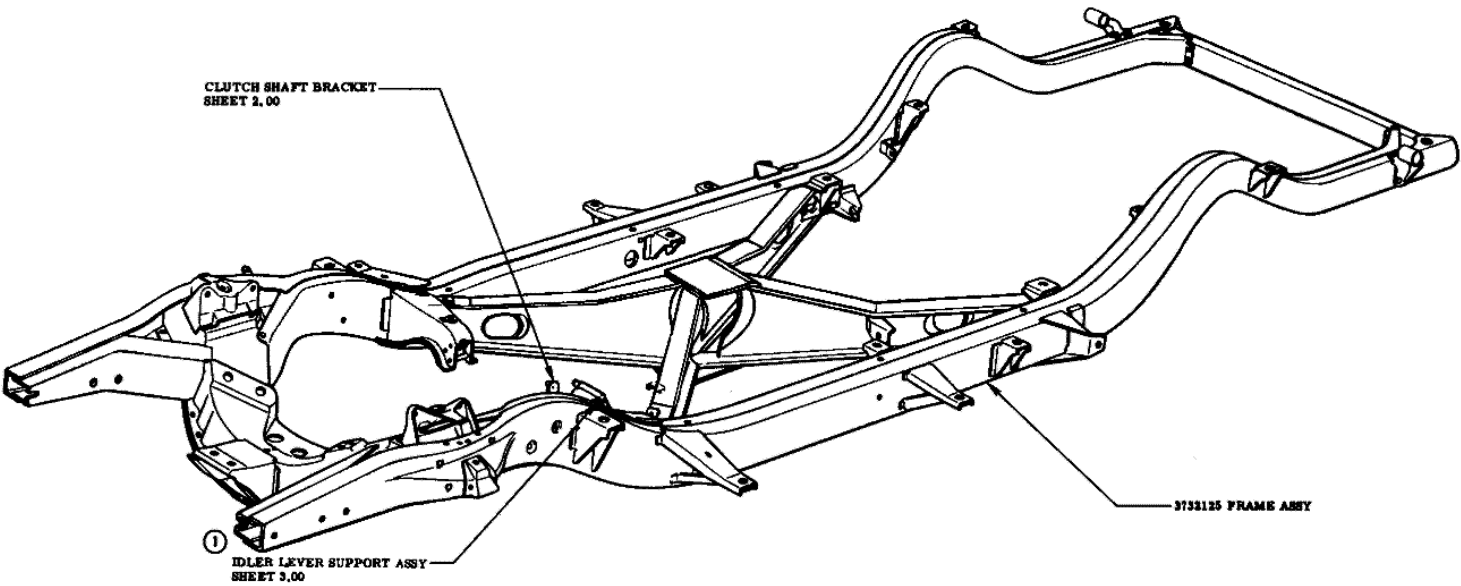
BODY MOUNTING CHECKING DIMENSIONS

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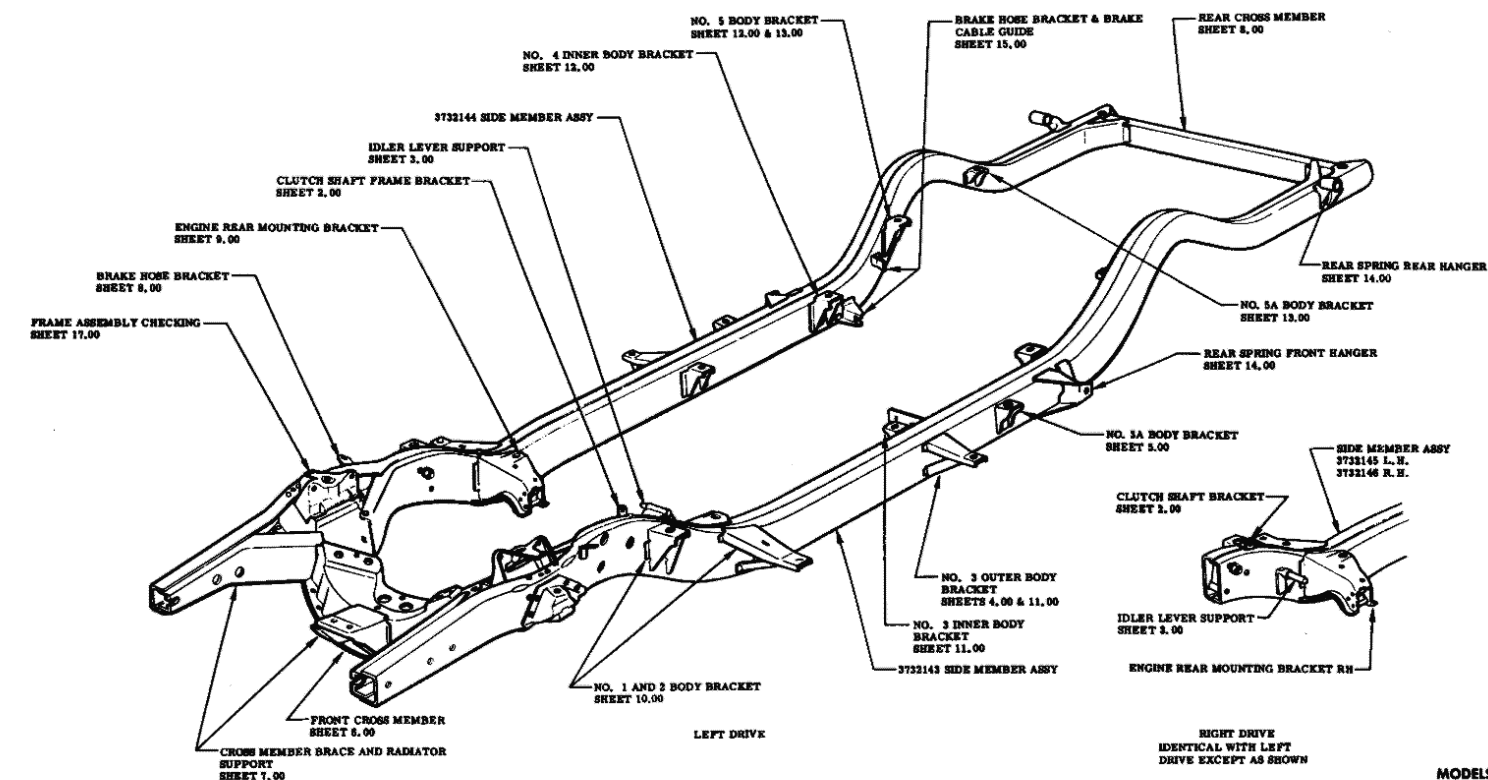
MODELS
ALL
EXCEPT 2434
CKD BLOOMFIELD

PASSENGER CAR INSTRUCTION MANUAL									
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	DATE	PART No.	SECT.	SHEET
8-25-56	1	NOTE ADDED	3312	V	F	8-13-56	3736500	2	1.00 A
7-31-56		RELEASED	8502						



MODELS
2434

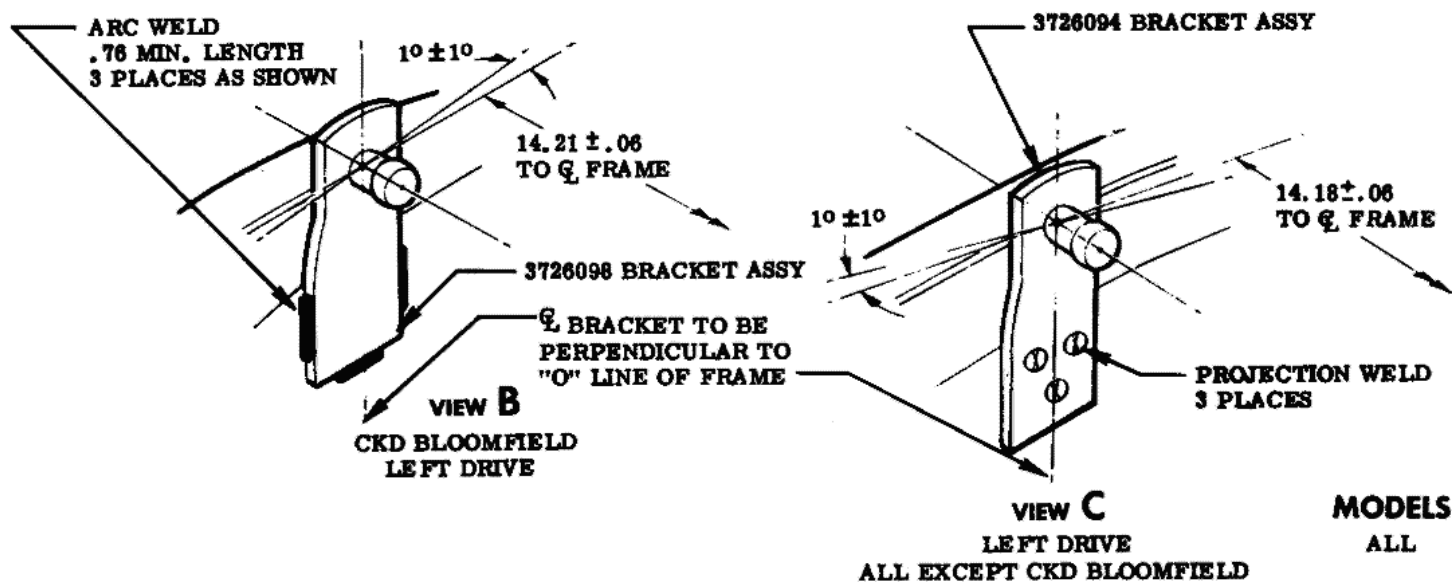
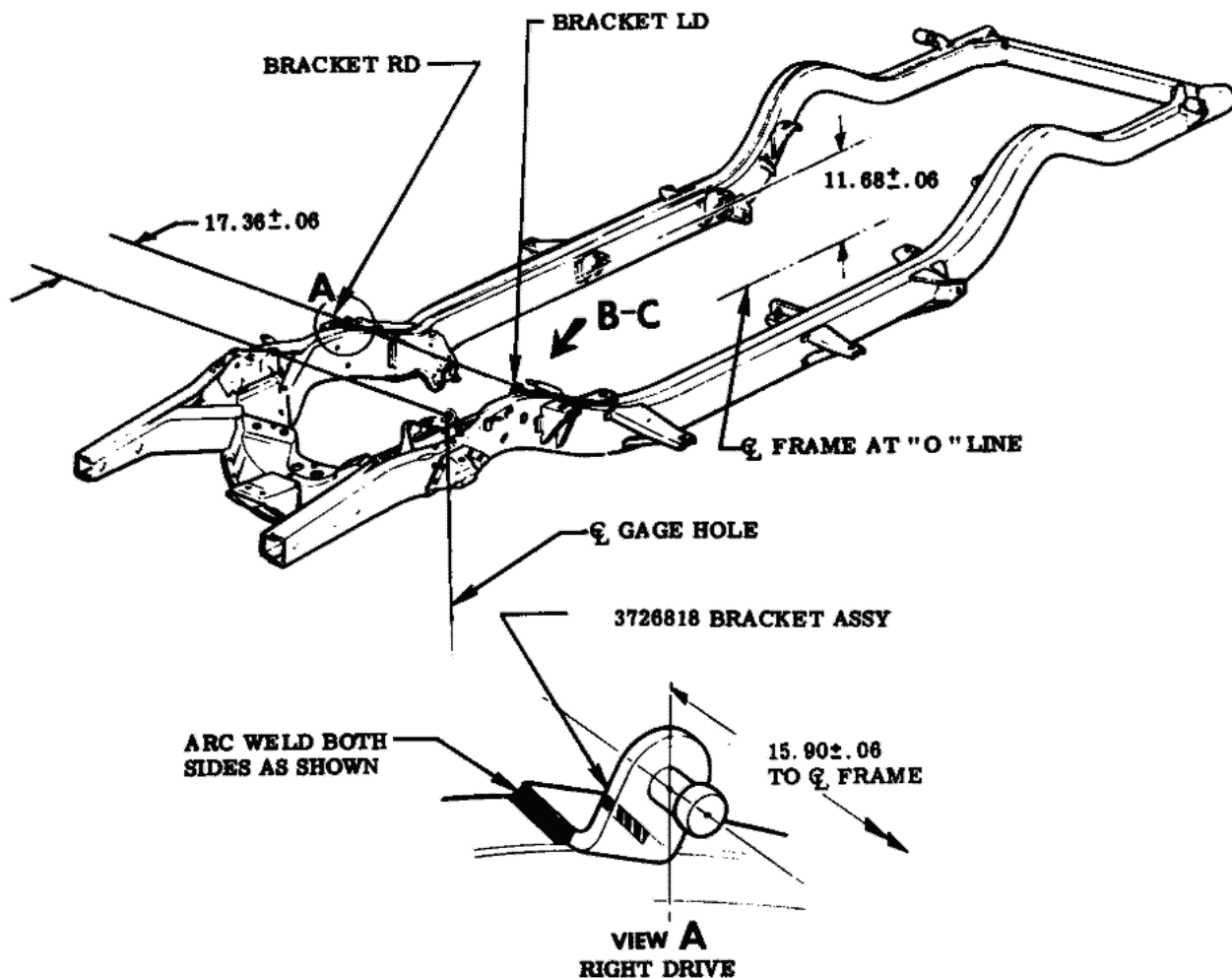
PASSENGER CAR INSTRUCTION MANUAL									
NAME		REF.		DRAWN		CHECKED		SHEET	
8-25-56	1	NOTE ADDED	3312	V	F			2	1.008
7-31-56		RELEASED	8502						
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	DATE	PART No.		
						6-13-56	3736500		



FRAME

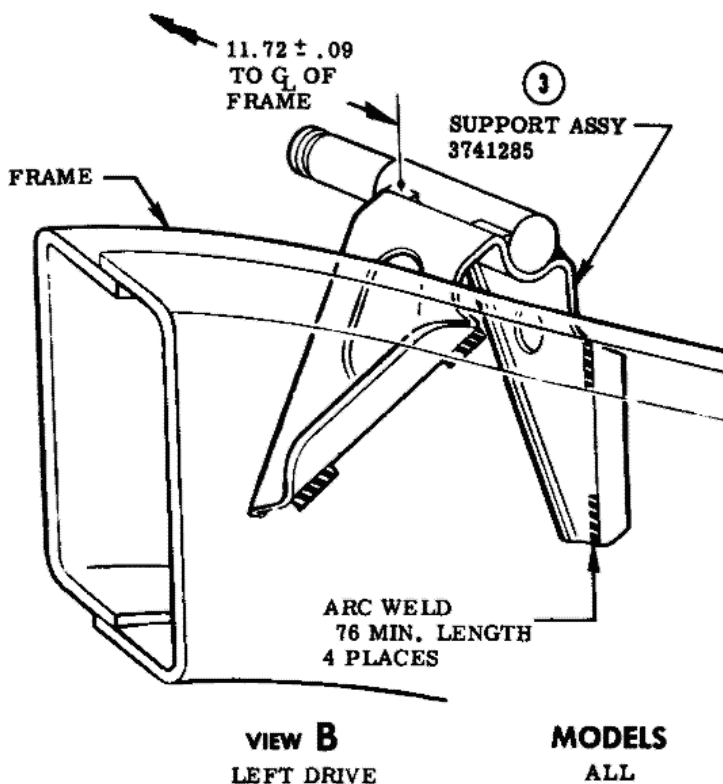
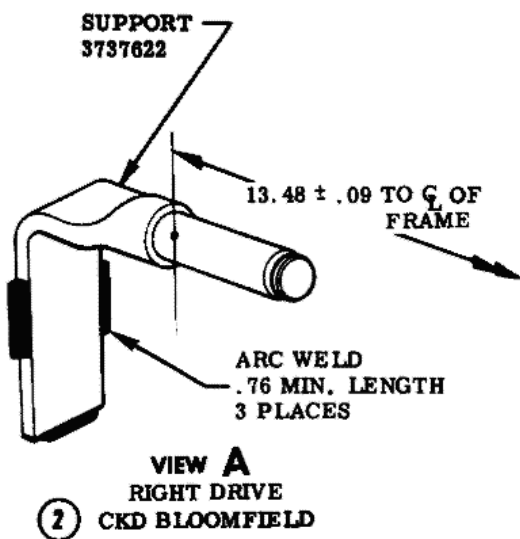
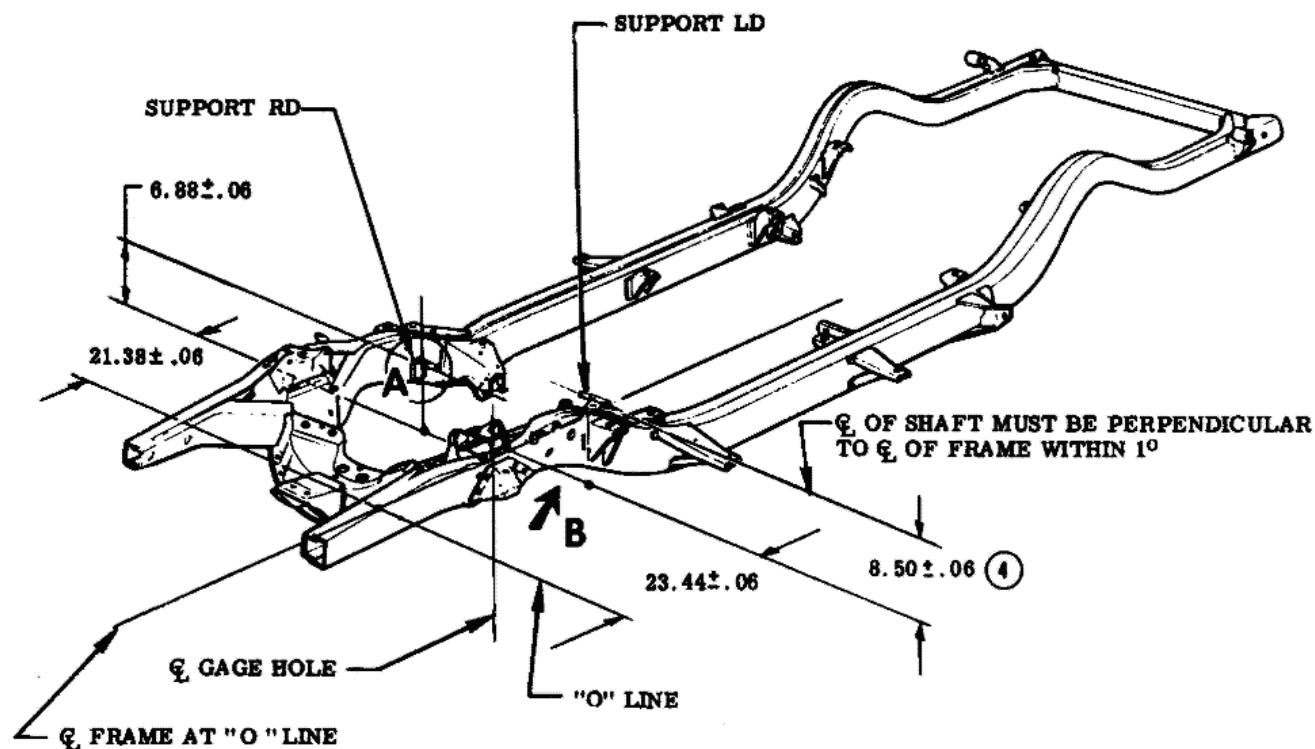
MODELS
ALL
CED BLOOMFIELD

PASSENGER CAR INSTRUCTION MANUAL									
7-31-58	RELEASED	8502	DATE	6-13-58	PART No.	3736500	2	1.00C	
DATE	SYM.	REVISION RECORD	AVTH.	DR.	CK.				



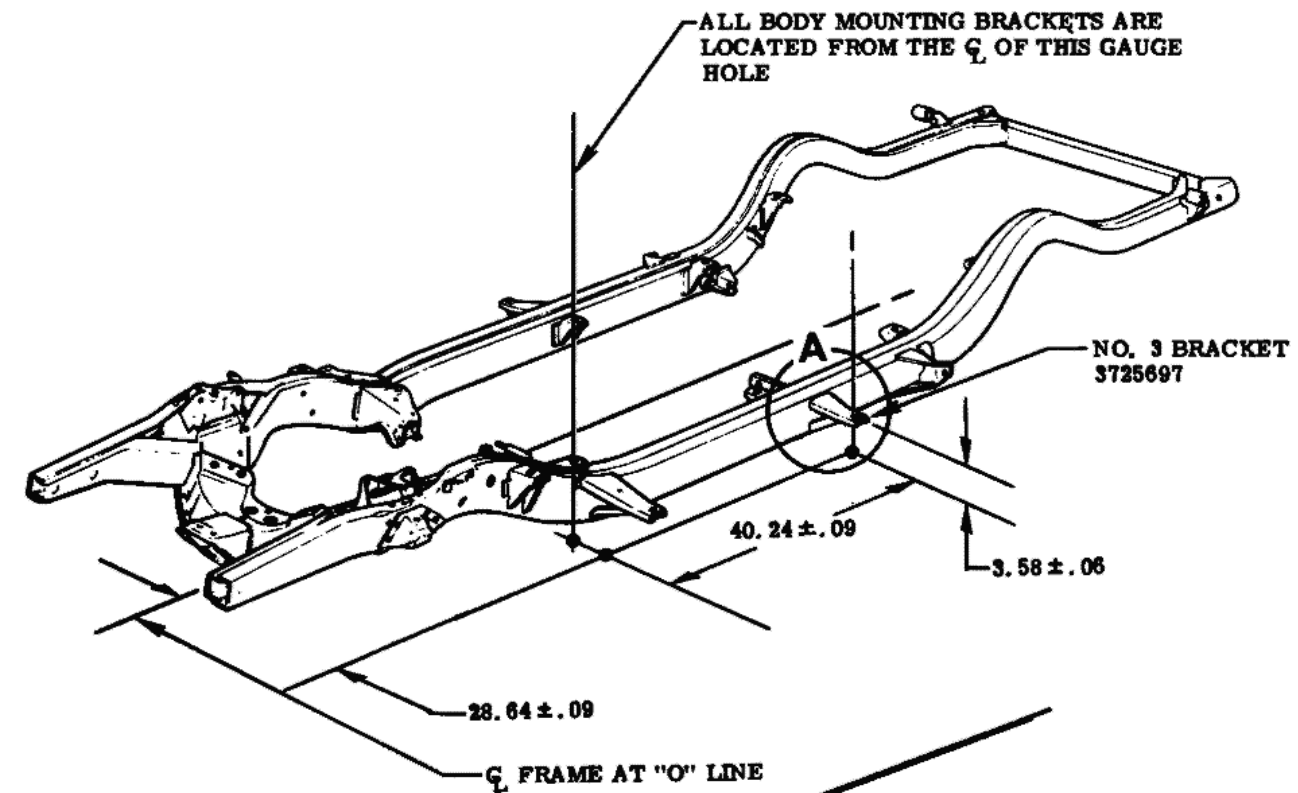
CLUTCH SHAFT FRAME BRACKET

				NAME PASSENGER CAR INSTRUCTION MANUAL			
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				DATE	PART No.	2	
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DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.		

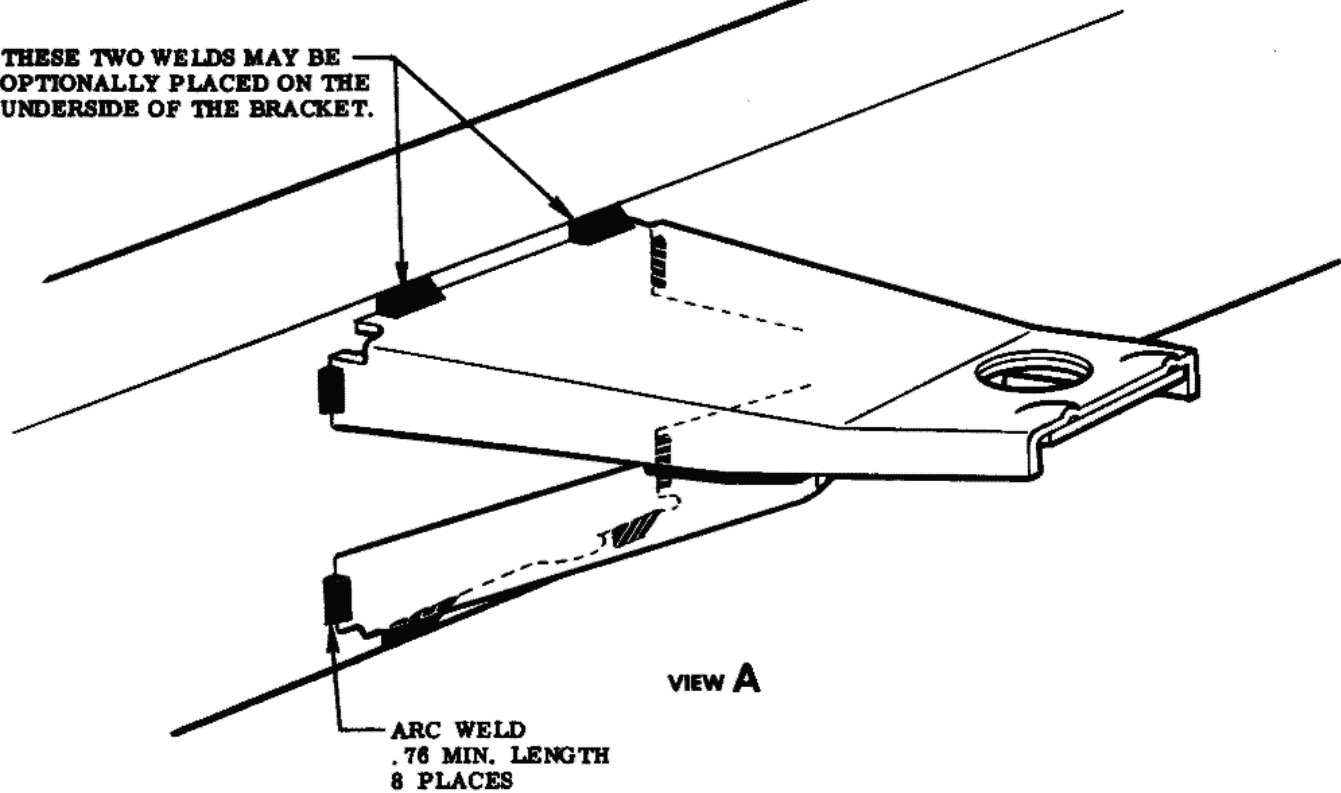


IDLER LEVER SUPPORT

12-11-56	4	WAS 9.00 ± .06	6434		F	NAME PASSENGER CAR INSTRUCTION MANUAL				
	3	WAS 3732077		V	F	REF.	DRAWN V	CHECKED F	SECT.	SHEET
8-25-56	1	(CKD BLOOMFIELD) ADDED	3312			DATE	PART No.		2	3.00
7-31-56		(CKD BLOOMFIELD) REMOVED	8502			5-8-56	3736500			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.					



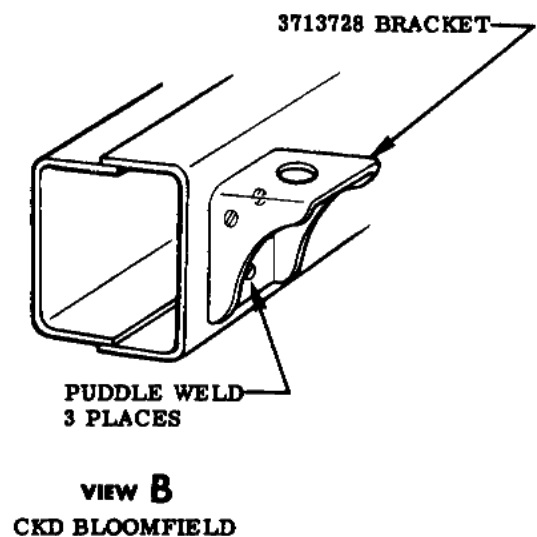
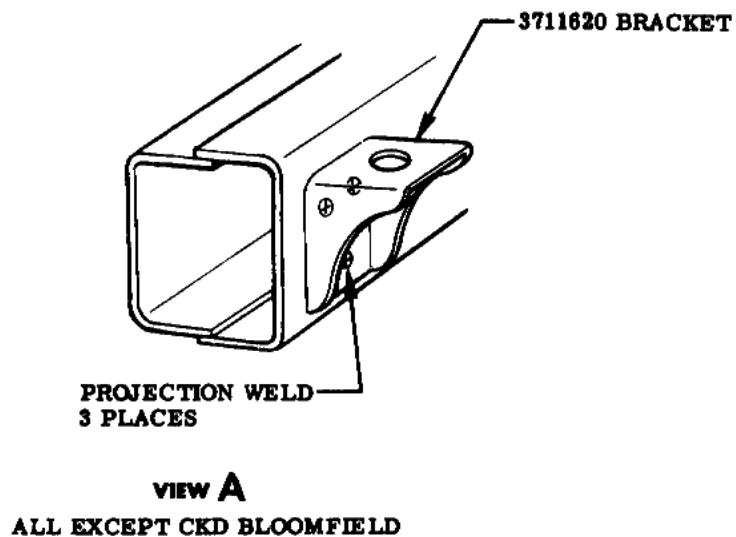
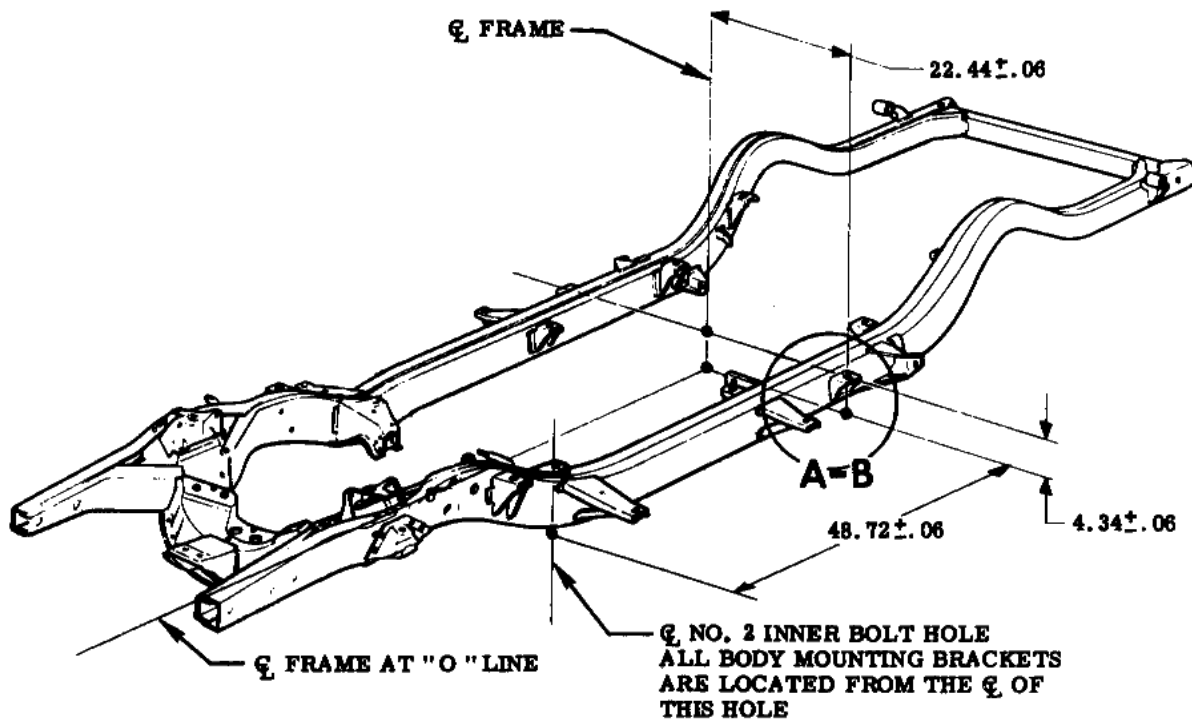
THESE TWO WELDS MAY BE
OPTIONALLY PLACED ON THE
UNDERSIDE OF THE BRACKET.



MODELS
4 DOOR SPORT SEDAN

NO. 3 OUTER BODY BRACKET

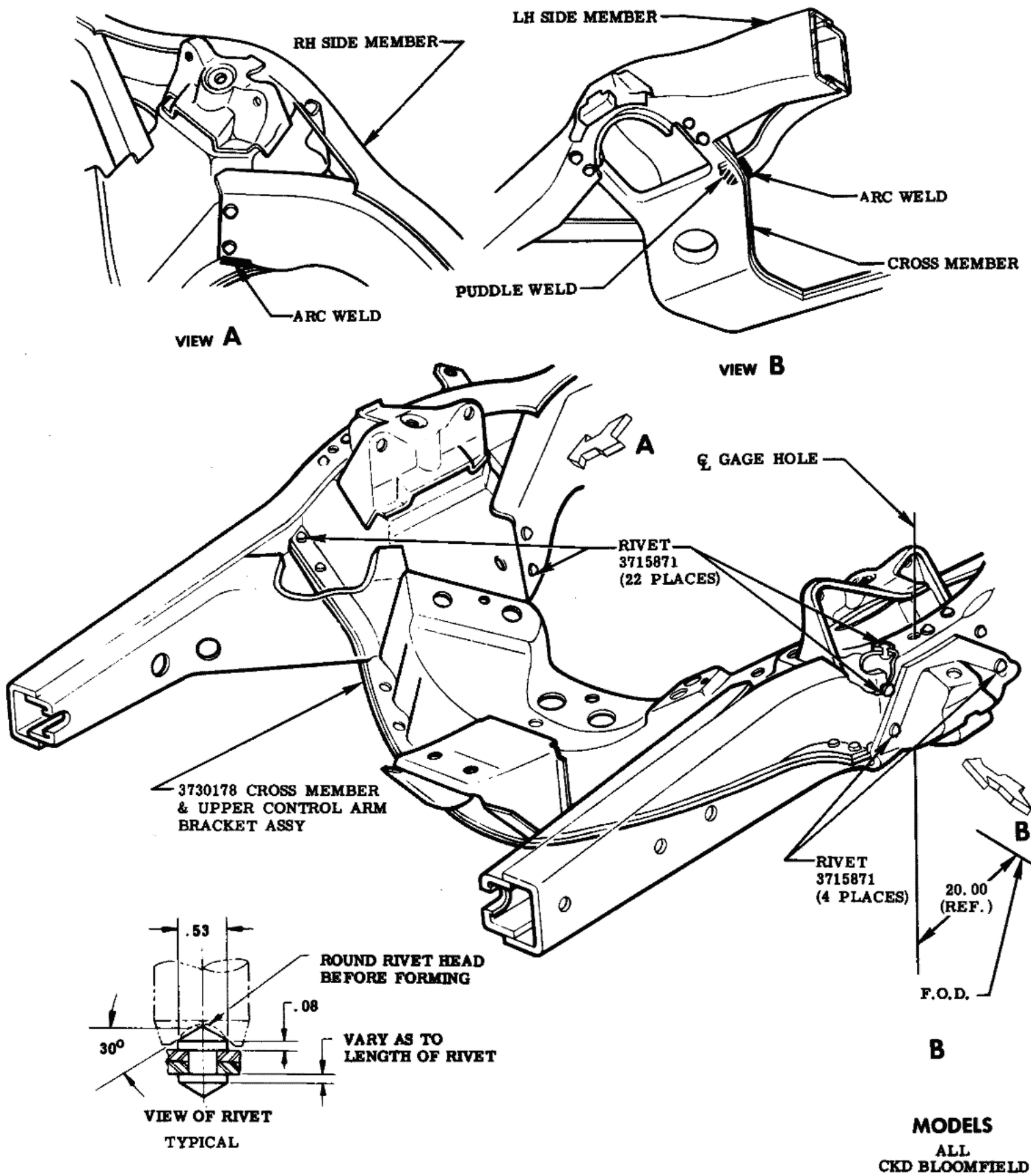
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					DATE 5-8-56	PART No.	3736500	SHEET 4.00
7-31-56	RELEASED	8502						
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.			



MODELS
SPORT COUPE

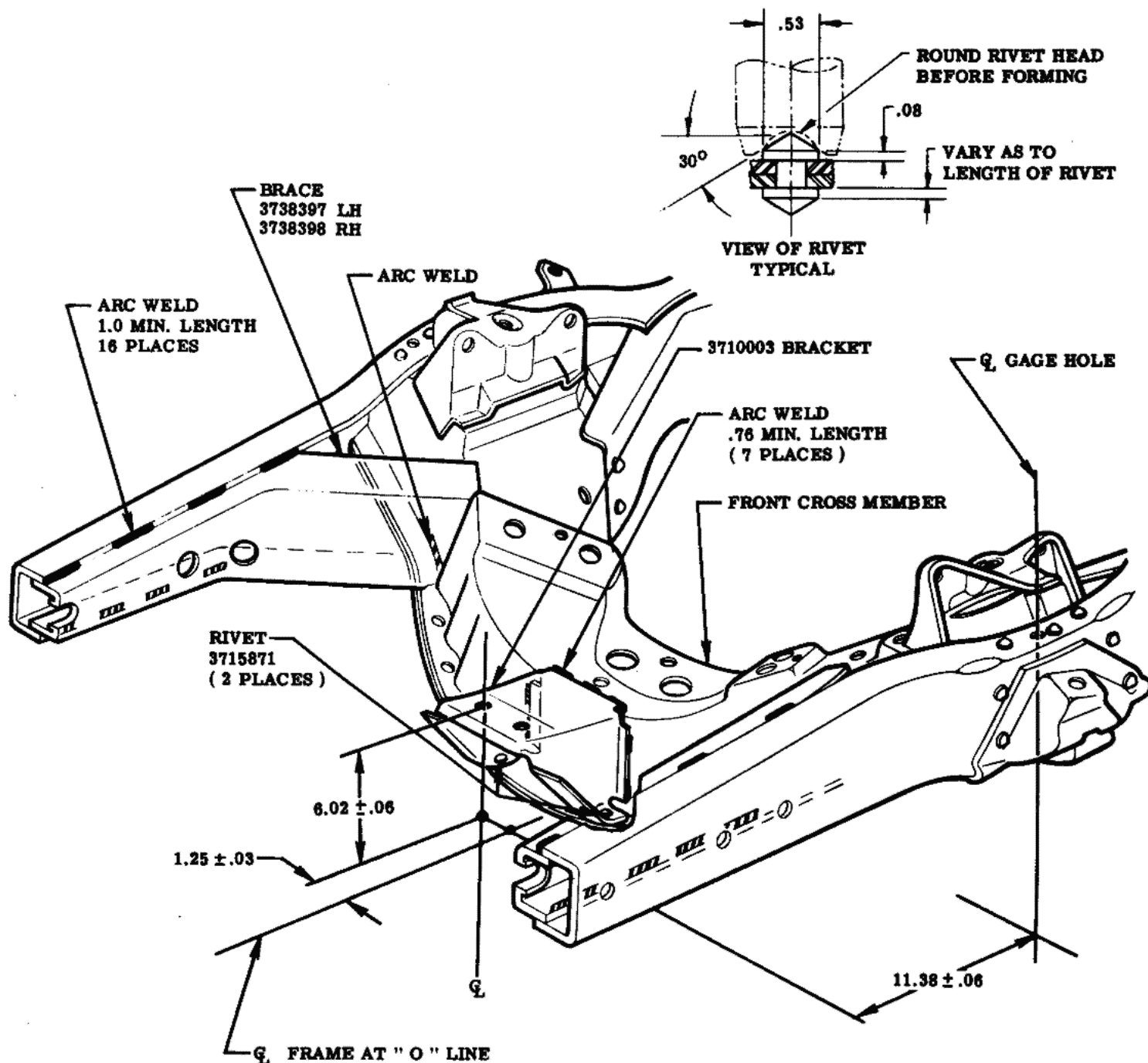
NO. 3-A BODY BRACKET

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7-31-56				DATE	PART No.	2	
RELEASED				5-8-56	3736500	5.00	
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.		



FRONT CROSS MEMBER

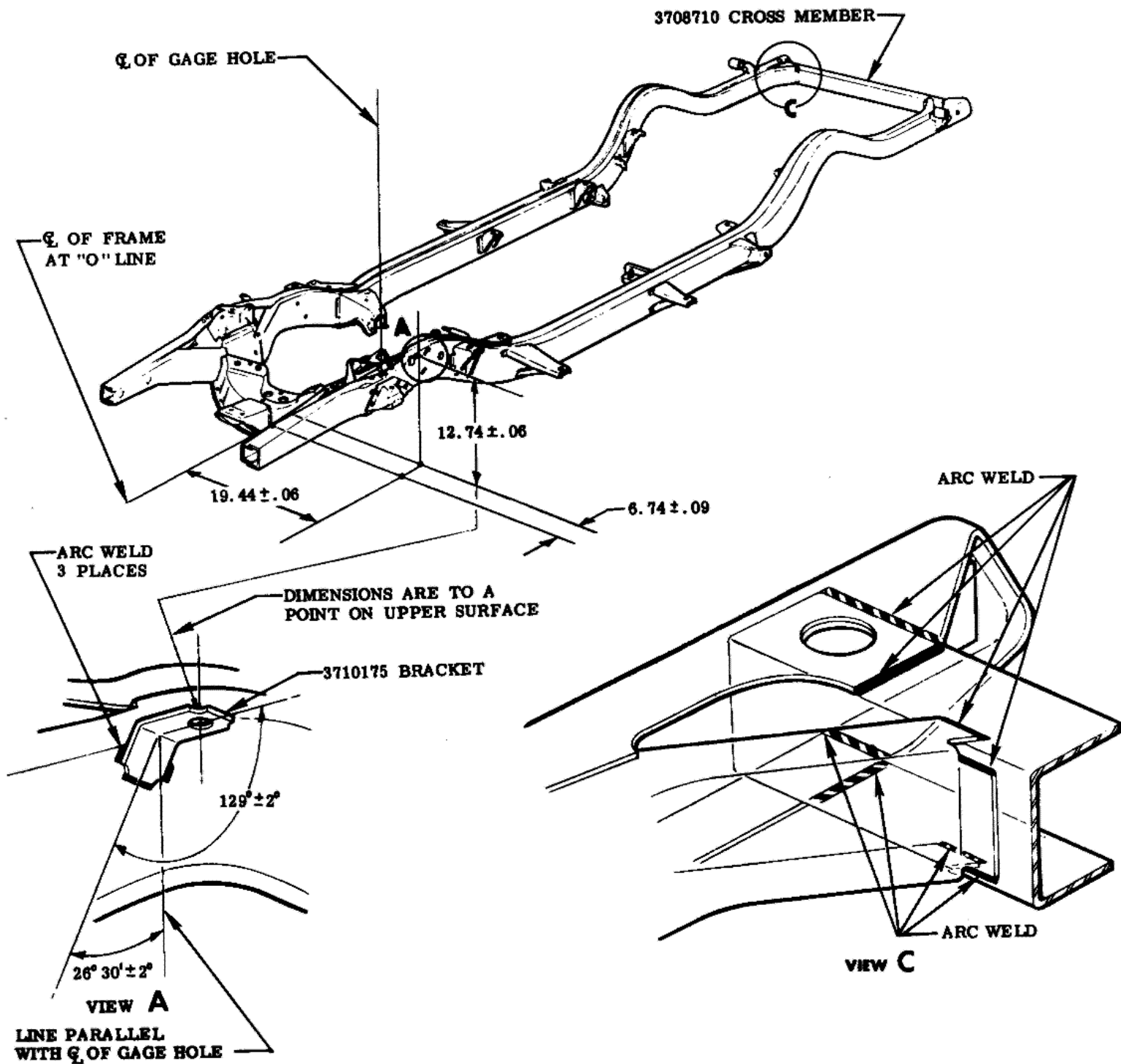
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					REF.	DRAWN V	CHECKED F	SECT.	SHEET
7-31-56	RELEASED	8502			DATE	PART No.		2	6.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-13-56	3 7 3 6 5 0 0		



CROSS MEMBER BRACE & RADIATOR SUPPORT

MODELS
ALL
CKD BLOOMFIELD

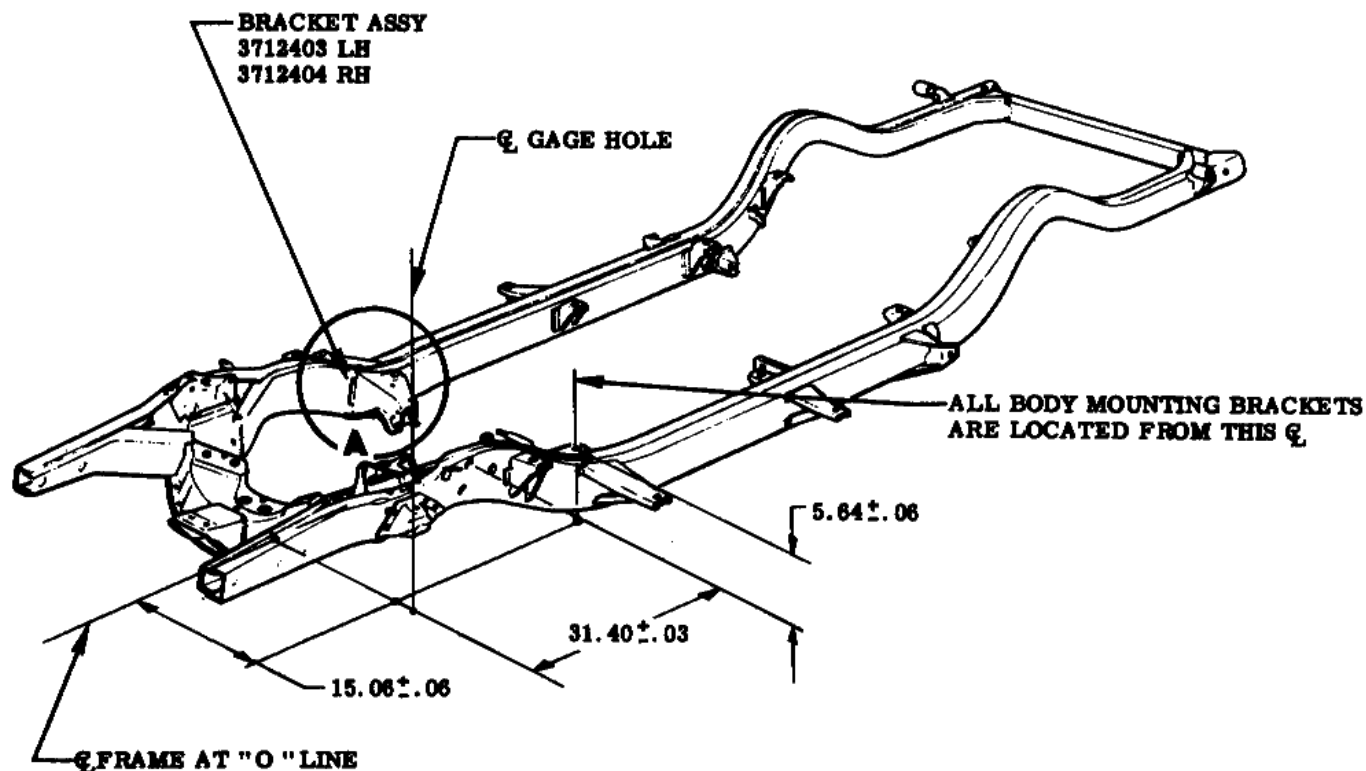
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						V	F	2	7.00
7-31-56	RELEASED	8502			DATE	PART No.			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-13-56	3736500		



BRAKE HOSE BRACKET & REAR CROSS MEMBER

MODELS
ALL
CKD BLOOMFIELD

					NAME PASSENGER CAR INSTRUCTION MANUAL				
					REF.	DRAWN V	CHECKED F	SECT.	SHEET
7-31-56		RELEASED	8502		DATE 5-9-56	PART No.	3736500	2	8.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				



ARC WELD

ARC WELD
.76 MIN. LENGTH

VIEW A

ARC WELD
.76 MIN. LENGTH

ARC WELD

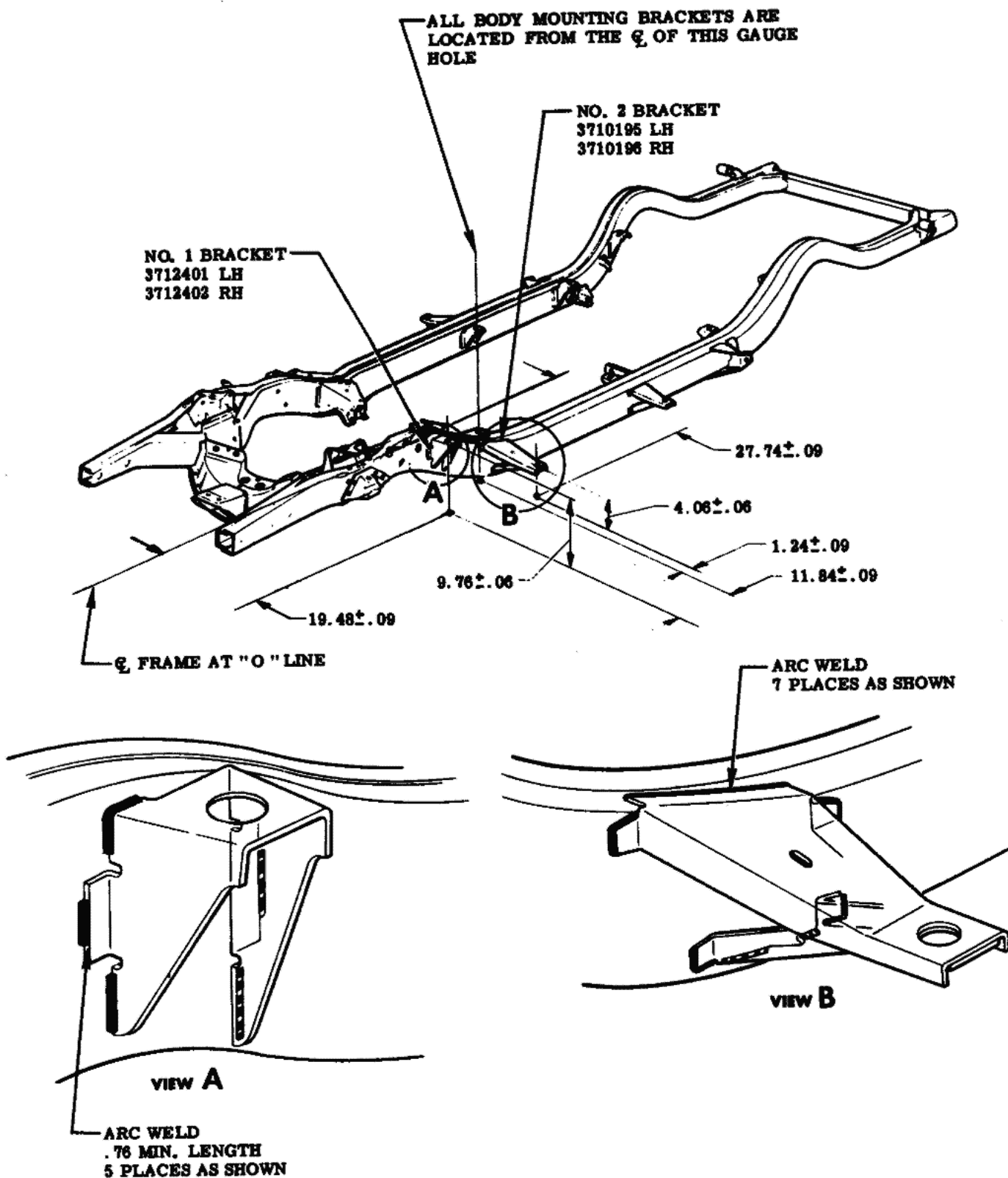
VIEW -B

B

MODELS
ALL
CKD BLOOMFIELD

ENGINE REAR MOUNTING FRAME BRACKET

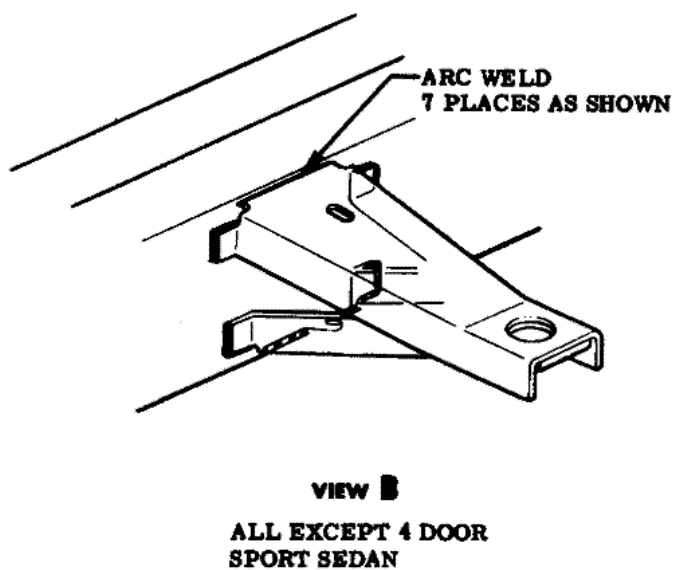
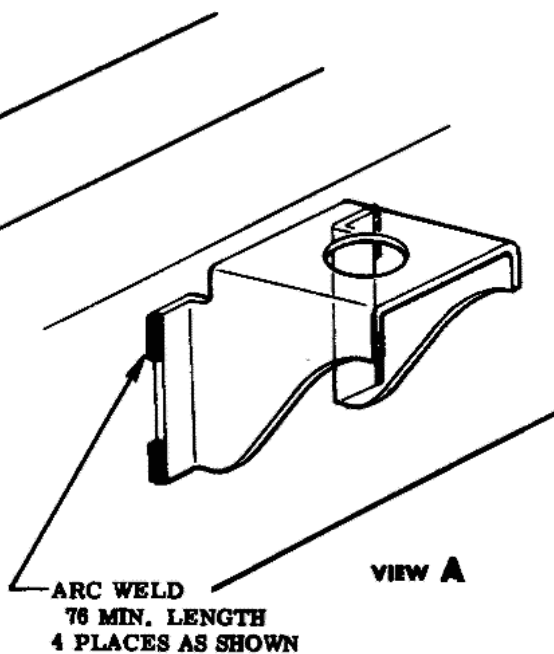
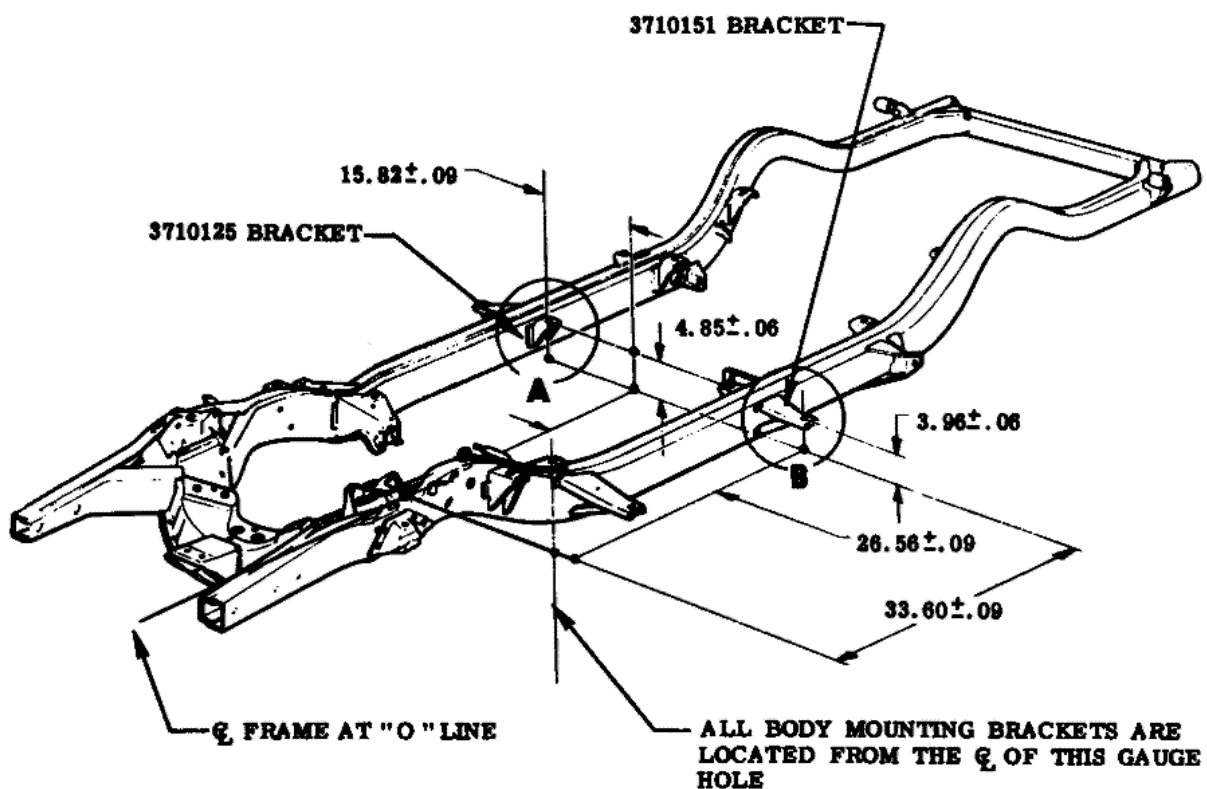
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				REF.	DRAWN	CHECKED	SECT.
					V	F	
7-31-56	RELEASED	8502		DATE	PART No.		2
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	3 7 3 6 5 0 0	9.00



MODELS
ALL
CKD BLOOMFIELD

NO. 1 & NO. 2 BODY BRACKET

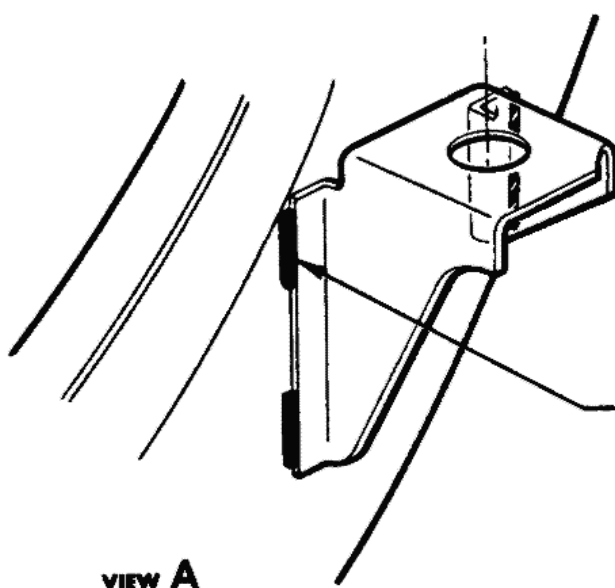
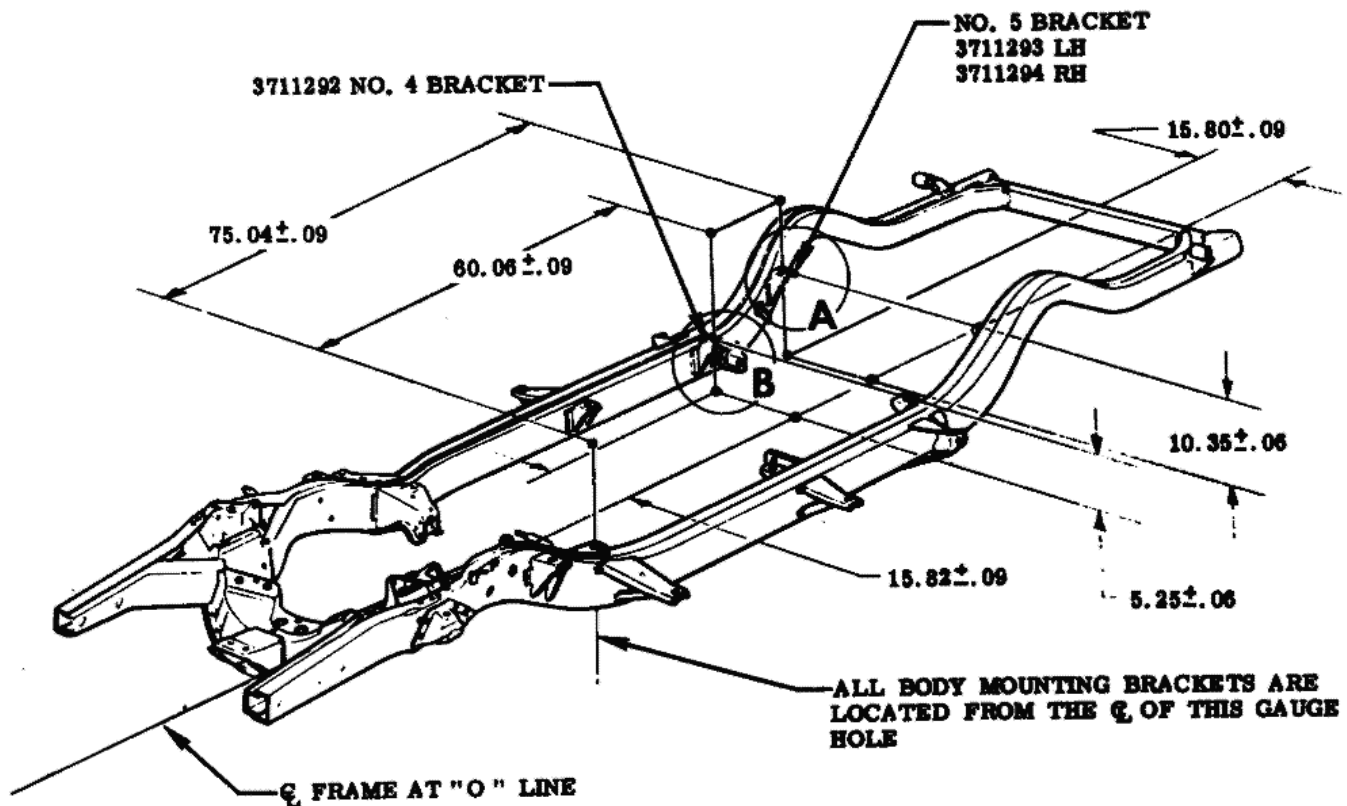
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				REF.	DRAWN V	CHECKED F	SECT.
				DATE	PART No.	2 10.00	
7-31-56	RELEASED	8502		5-10-56	3736500		
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.		



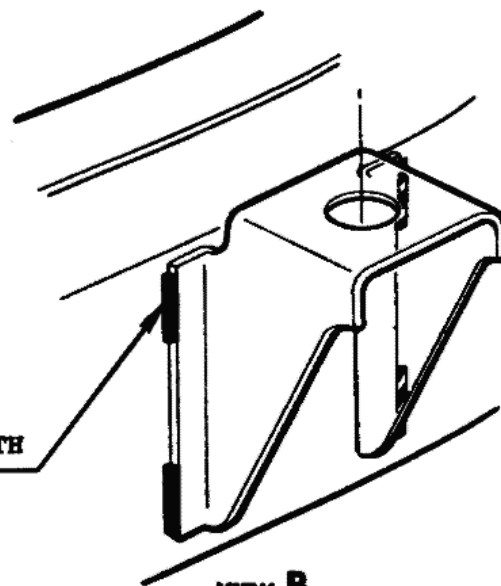
NO. 3 INNER & OUTER BODY BRACKET

MODELS
ALL
CKD BLOOMFIELD

				NAME PASSENGER CAR INSTRUCTION MANUAL			
				REF.	DRAWN V	CHECKED F	SECT.
				DATE	PART No.		SHEET
7-31-56	RELEASED	8502		5-10-56	3736500		2 11.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.		



VIEW A

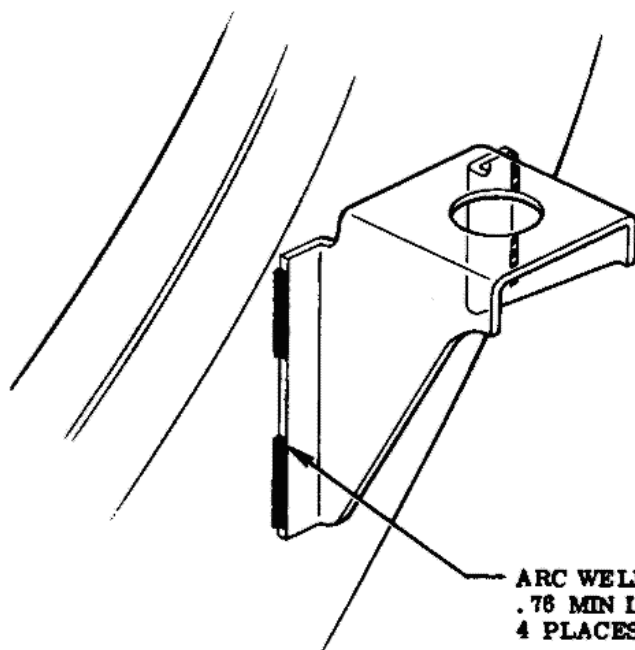
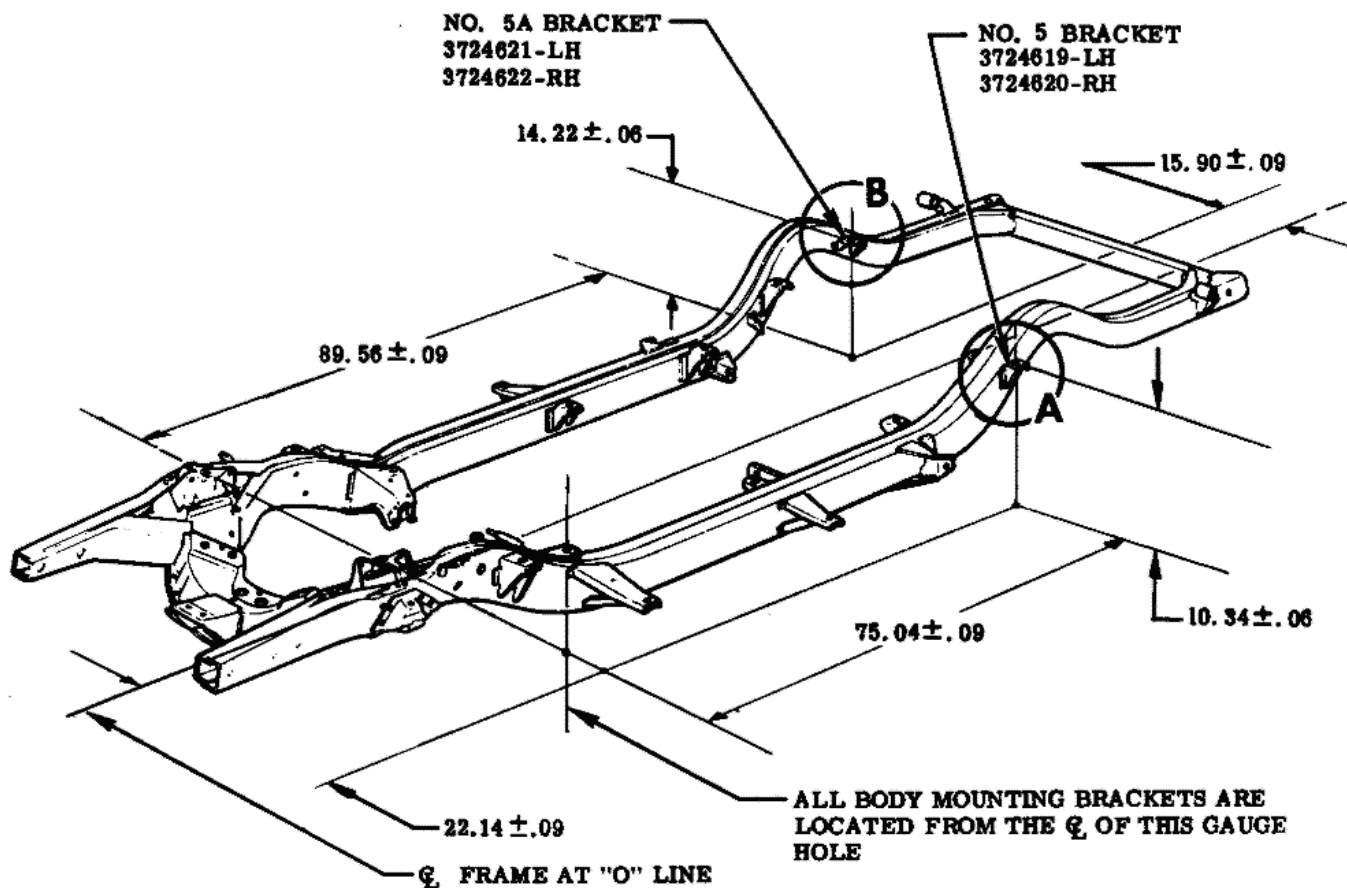


VIEW B
ALL EXCEPT 9 PASSENGER
STATION WAGON

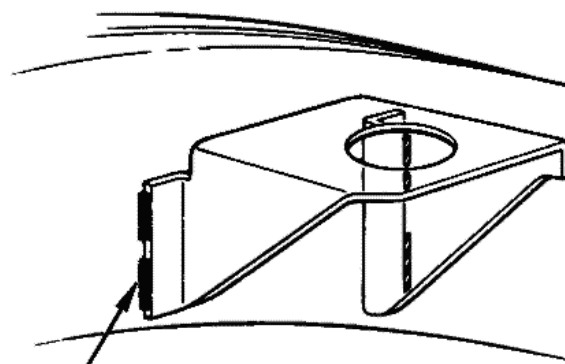
MODELS
ALL
CKD BLOOMFIELD

NO. 4 & NO. 5 INNER BODY BRACKET

NO. 4 & NO. 5 INNER BODY BRACKET						NAME PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN V	CHECKED F	SECT. 2	SHEET 12.00
7-31-56		RELEASED	8502			DATE 5-10-56	PART No. 3736500			
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.				



VIEW A

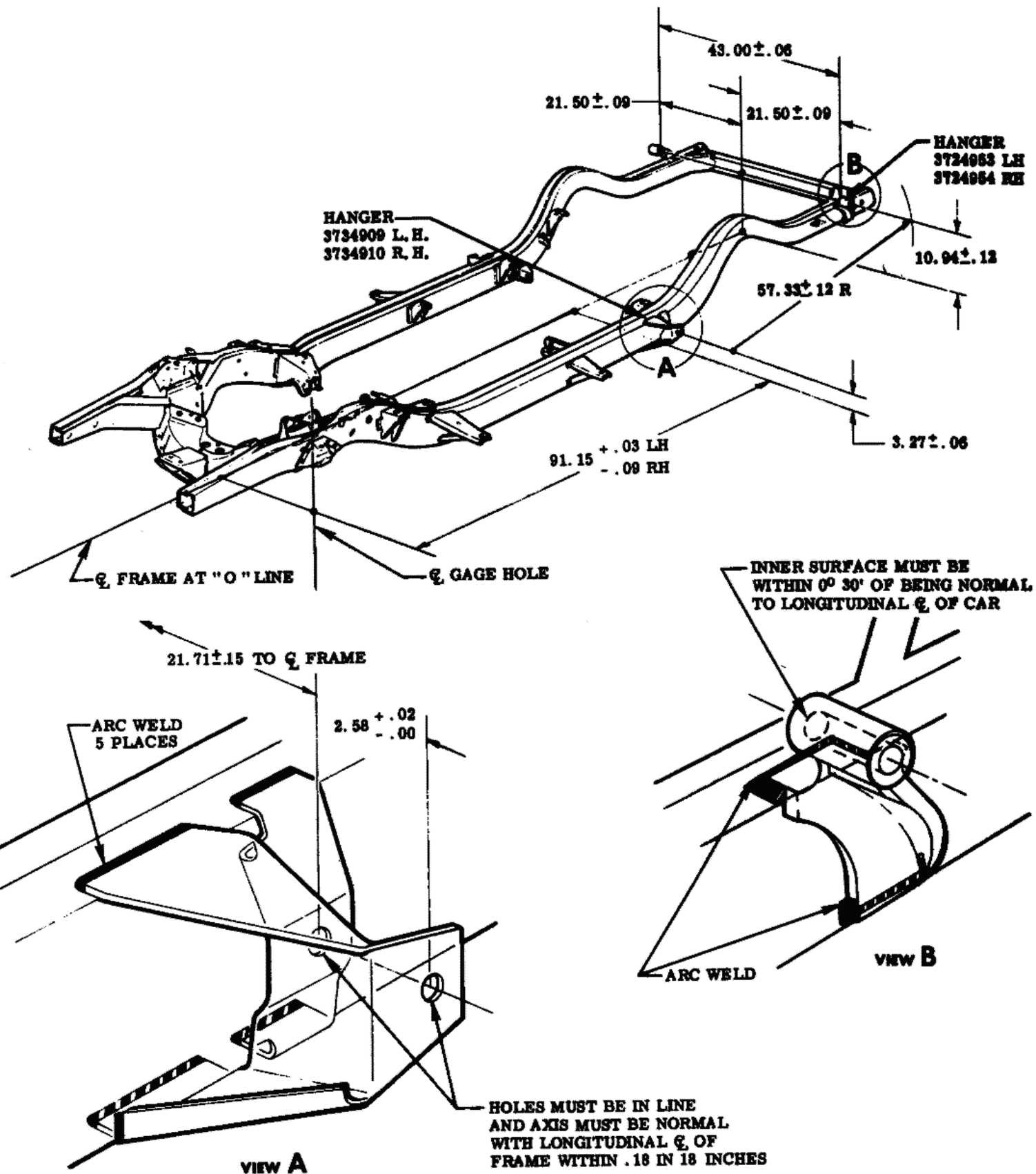


VIEW B

NO. 5 & NO. 5A BODY BRACKET

MODELS
9 PASSENGER
STATION WAGON
CKD BLOOMFIELD

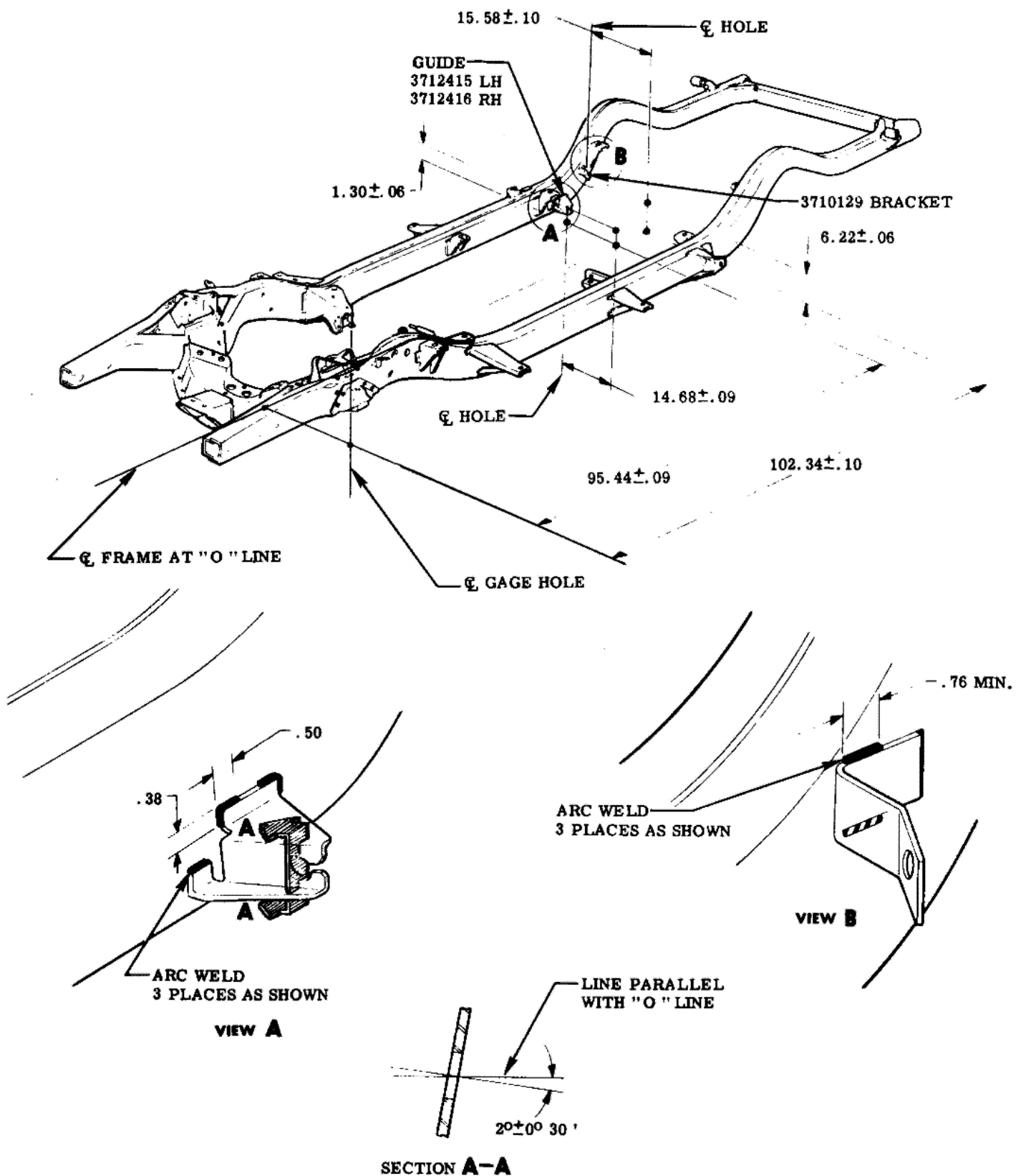
					NAME PASSENGER CAR INSTRUCTION MANUAL				
					REF.	DRAWN	CHECKED	SECT.	SHEET
						V	F		
7-31-56		RELEASED	8502		DATE	PART No.		2	13.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	5-10-56	3736500		



MODELS
ALL
CKD BLOOMFIELD

REAR SPRING HANGER

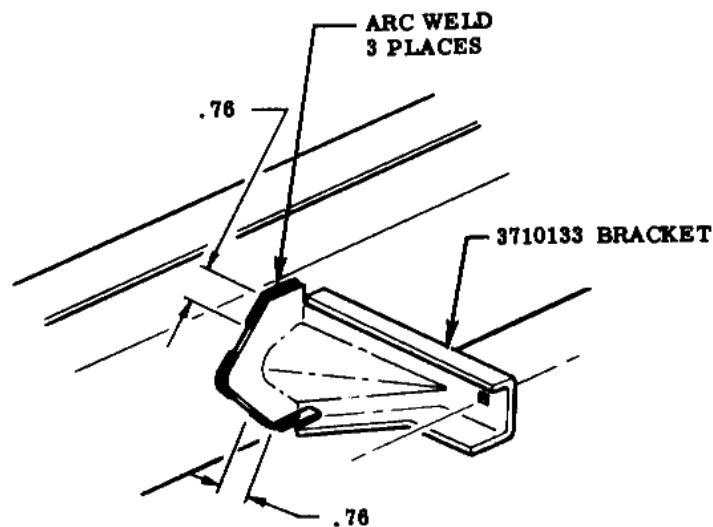
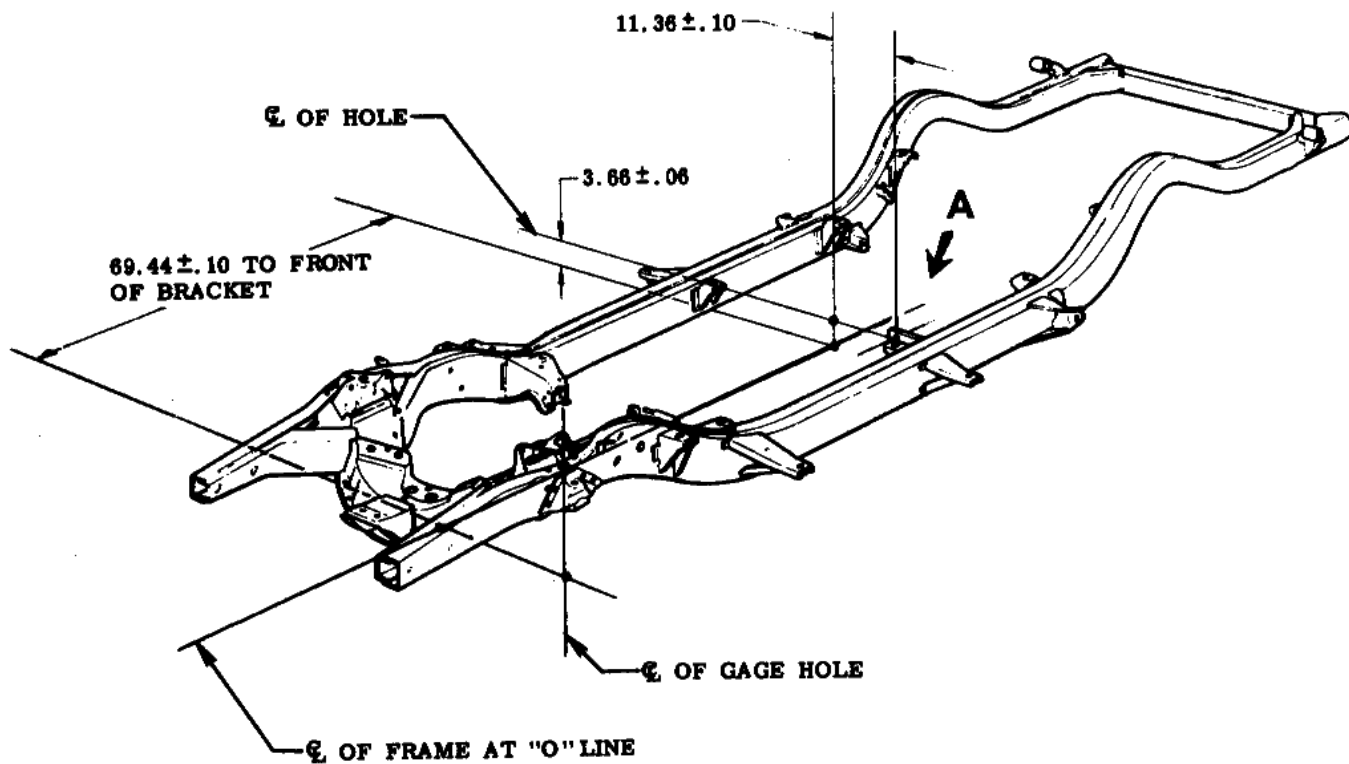
				NAME PASSENGER CAR INSTRUCTION MANUAL			
				REF.	DRAWN V	CHECKED F	SECT.
1-2-57	1	REDRAWN & REVISED					
7-31-56		RELEASED	8502				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	DATE 5-10-56	PART No. 3736500
							2
							14.00



BRAKE HOSE BRACKET & BRAKE CABLE GUIDE

MODELS
ALL
CKD BLOOMFIELD

						NAME PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN	CHECKED	SECT.	SHEET
							V	F	2	15.00
7-31-56	RELEASED		8502			DATE	PART No.			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	5-10-56	3 7 3 6 5 0 0			



VIEW A

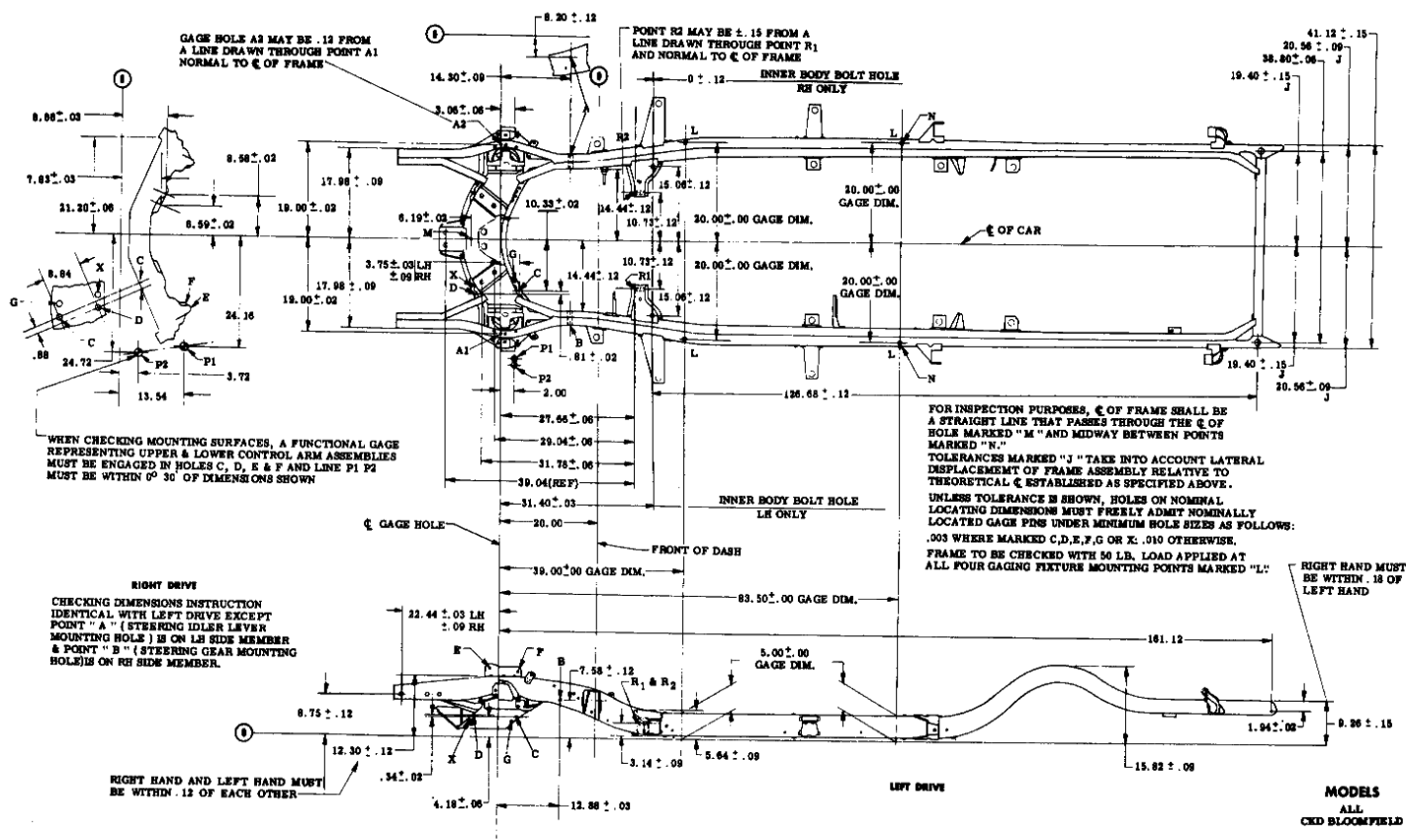
CKD BLOOMFIELD

MODELS
ALL

MUFFLER TAIL PIPE BRACKET

						NAME PASSENGER CAR INSTRUCTION MANUAL						
						REF.	DRAWN	V	CHECKED	F	SECT.	SHEET
										2 16.00		
7-31-56	RELEASED			8502								
DATE	SYM.	REVISION RECORD			AUTH.	DR.	CK.	DATE	PART No. 3 7 3 6 5 0 0			
							5-10-56					

16.00



FRAME ASSEMBLY CHECKING

NAME PASSENGER CAR INSTRUCTION MANUAL									
DATE	BY	REVISION RECORD	AUTH.	DL.	CK.	DATE	PART No.	3736500	SHEET
1-16-57	1	REDRAWN & REVERSED				7-31-56			2 17.00
		RELEASED	8502						

- ▲ 72-80 LBS. IN. *
 ▲ 45 LBS. FT. **
 ▲ 9-11 LBS. FT.
 ▲ 10-12 LBS. FT.

*NOTE: PLUS ADDITIONAL TORQUE
 NECESSARY TO ALIGN FITTING
 **TIGHTEN TO NEXT NOTCH
 FOR INSERTION OF COTTER PIN

① LUBRICATION FITTING ▲
 3738476
 3738475 — OPT ①
 3738477
 FITTINGS ON UPPER & LOWER
 BALL JOINTS TO POINT
 DIRECTLY FORWARD.
 LUBRICATE AS SPECIFIED
 IN LUBRICATION CHART

UPPER CONTROL ARM
SHEET 2.00

3710239 SEAL ASSY

STEERING KNUCKLE
 & FRONT WHEEL HUB ASSY
 3738431 - L.H.
 3738432 - R.H.

781404 SEAL ASSY

▲ 456945 NUT
 106630 CP

LOWER CONTROL ARM
SHEET 2.00

SHOCK ABSORBER COLOR CODE CHART

MODELS	PART NO.	COLOR
ALL	5520280	PLAIN

▲ 043469 NUT
 STAKE BY DEFORMING
 THREADS ONE PLACE
 043468 GROMMET RETAINER
 END OF COIL MUST BE
 WITHIN 1/2 INCH OF STOP

3708378 GROMMET

3722380 UPPER CONTROL
ARM BUMPER

SPRING
 ① 3721371 SEDAN DELIVERY
 ② 3721373 CONVERTIBLE
 ③ 3721372 ALL OTHERS

FRONT SHOCK ABSORBER
ASSY (SEE COLOR CODE CHART)

▲ 100121 BOLT
 103320 LW
 813046 WASHER

MODELS
 ALL

SEE LUBRICATION CHART
 FRONT SUSPENSION GEOMETRY
 SHEET 3.00
 SPRING COLOR CODE CHART
 SHEET 4.00

FRONT END SUSPENSION

DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	DATE	PART No.	3 7 3 6 5 0 0	3	1.00
9-21-56	5	REDRAWN	3896			6-18-56				

⚠ 45-55 LBS. FT.

⚠ 65-75 LBS. FT.

⚠ 15-20 LBS. FT.

3710237 STUD ASSY

UPPER ARM ASSY

3731451 - L.H.

3731452 - R.H.

SHIM - AS REQ'D

3720992 - APPROX 4 PER JOB

3720993 - APPROX 8 PER JOB

3719526 - APPROX 4 PER JOB

SHIM TO FILL GAP AT EACH
END AS REQ BY CASTER
AND CAMBER ADJUSTMENT
(SEE SHEET 3.00 FOR
ADJUSTMENT)

3707105 RIVET

3707097 SHIELD

3719947 BOLT

103328 LW

3722853 NUT ⚠

3707481 BOLT

103328 LW

3722853 NUT ⚠

3707480 BOLT

103328 LW

3722853 NUT ⚠

⚠ TIGHTEN WITH SPRING
COMPRESSED TO
CURB HEIGHT

LOWER CONTROL ARM ASSY

3733343 - L.H.

3733344 - R.H.

273721 RIVET

118169 RIVET

3707108 BUMPER ASSY

103321 LW

103026 NUT ⚠

TO BE INSTALLED AT ASSEMBLY
AFTER ADJUSTMENT OF CASTER
& CAMBER

VIEW A

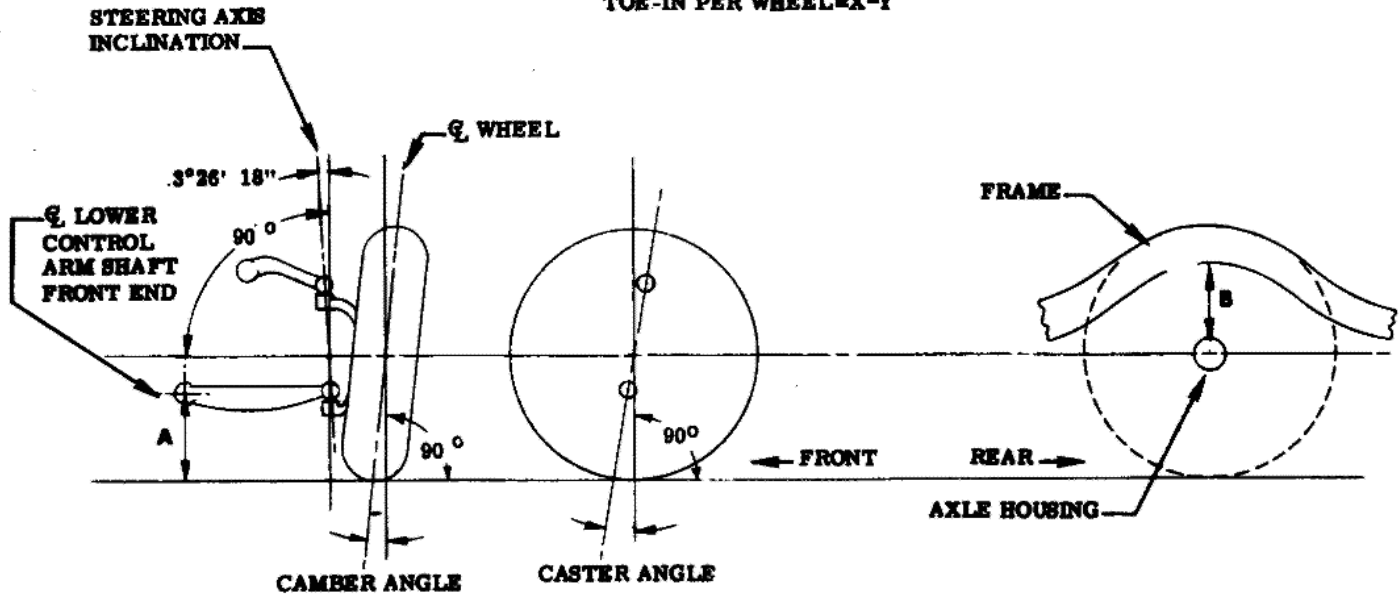
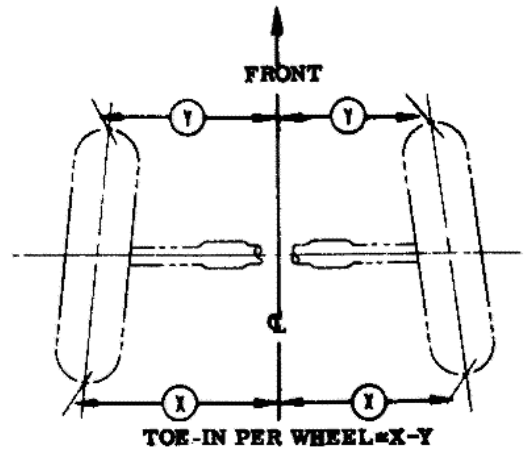
3733100 STUD ASSY

MODELS

ALL

UPPER & LOWER CONTROL ARM

						NAME PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN V	CHECKED F	SECT. 3	SHEET 2.00
7-31-56		RELEASED	8502			DATE 4-16-56	PART No. 3 7 3 6 5 0 0			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.					



FRONT VIEW

□ DIMENSION WITH VEHICLE UNDER ACTUAL DESIGN LOAD CONDITION
(5 - 150 LB PASSENGERS, 2 FRONT & 3 REAR SEAT)

△ DIMENSION WITH VEHICLE UNDER ACTUAL CURB LOAD CONDITION
(NO PASSENGERS, BUT INCLUDING OIL, WATER & A FULL TANK OF
GASOLINE OR EQUIV.)

				A	B
	TOE-IN PER WHEEL	CAMBER ANGLE	CASTER ANGLE	FRONT HEIGHT	REAR HEIGHT
□ DESIGN LOAD	0 TO -1/16	+38'±30' *	+2°15'±30' *	≈ 9.41	≈ 3.71
△ CURB WEIGHT	1/16 TO 1/8	+30'±30'	+1°±30'	≈ 10.49	≈ 5.97

(1)

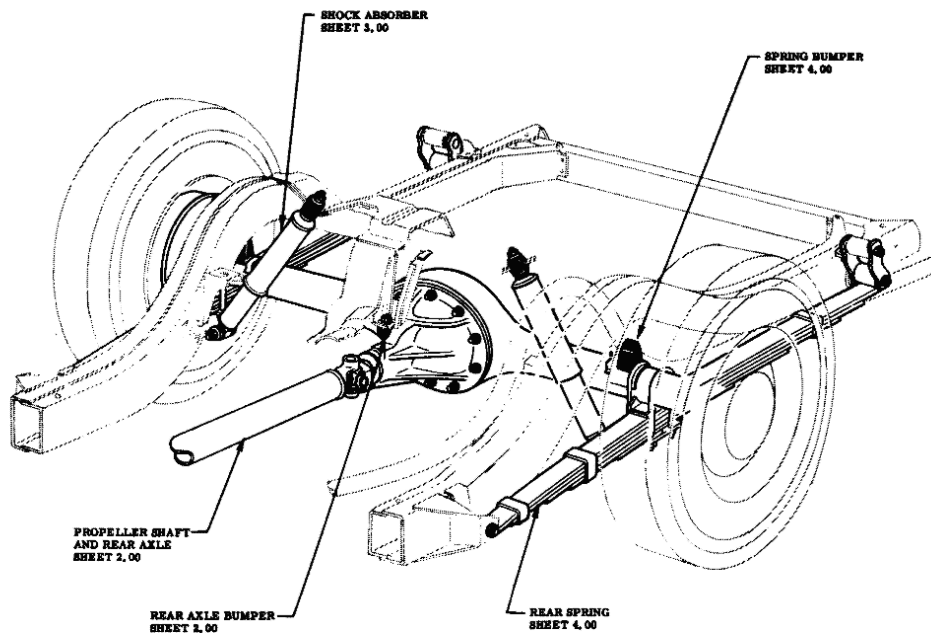
* RIGHT AND LEFT SIDES EQUAL WITHIN 15'.

THESE DIMENSIONS ARE THEORETICAL AND ARE FOR
REFERENCE ONLY, NOT TO BE USED FOR CHECKING
WHEEL ALIGNMENT

MODELS
ALL

FRONT SUSPENSION GEOMETRY

						NAME	PASSENGER CAR INSTRUCTION MANUAL			
						REF.	DRAWN	CHECKED	SECT.	SHEET
1-28-57	1	FRONT HEIGHT DIM'S. REV'D.			F		V	F		
7-31-56		RELEASED	8502			DATE	PART No.		3	3.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	4-24-56	3736500			

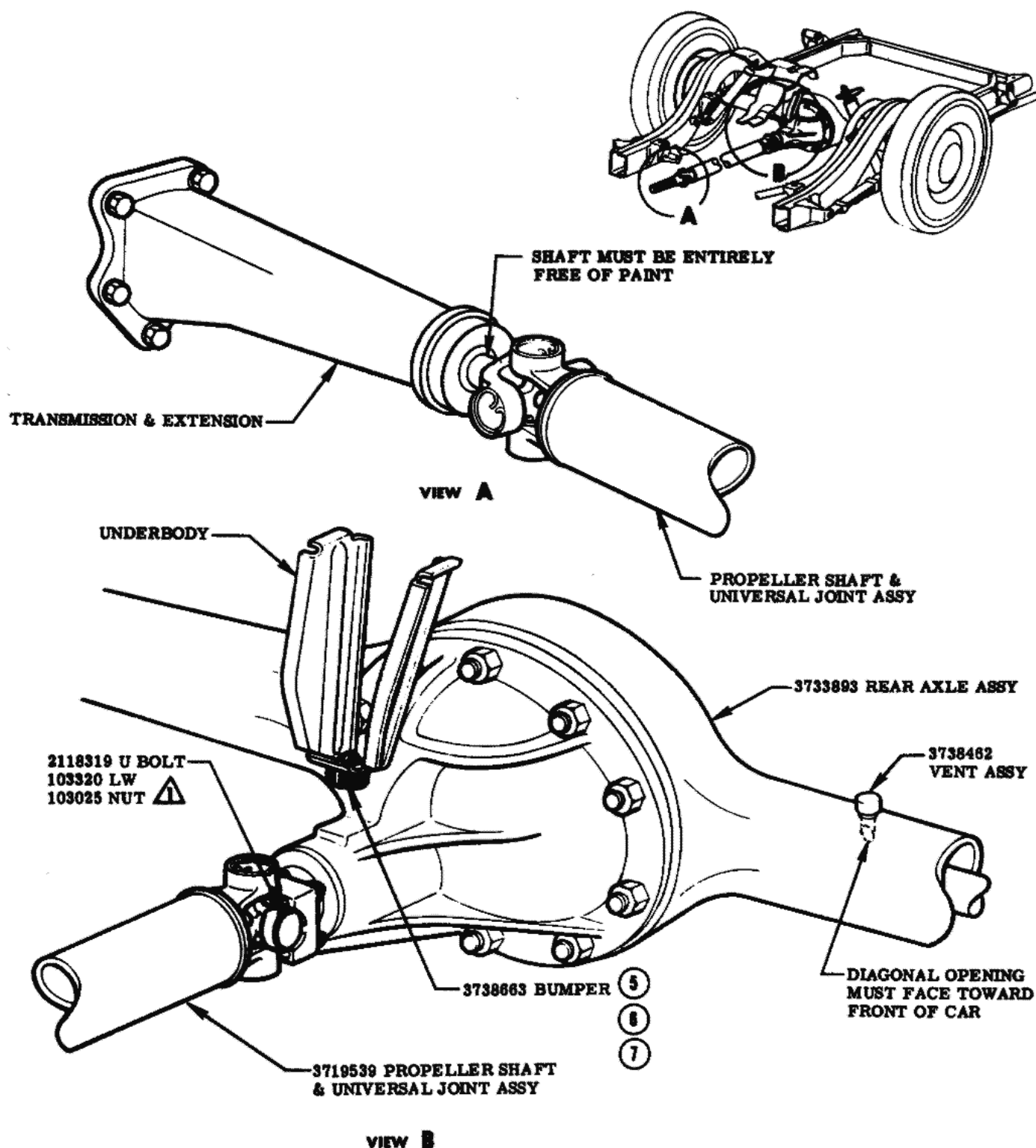


REAR END SUSPENSION

MODELS
ALL

						NAME PASSENGER CAR INSTRUCTION MANUAL									
						REF.		DRAWN		CHECKED		SEC.		SHEET	
7-31-56		RELEASED		8502				DATE		4-19-56		PART No.		8736500	
DATE		SYM.		REVISION RECORD		AUTH.		DR.		CK.					
												4		1.00	

⚠ 14-18 LBS. FT.



SEE LUBRICATION CHART

**BUMPER, PROPELLER
SHAFT & REAR AXLE**

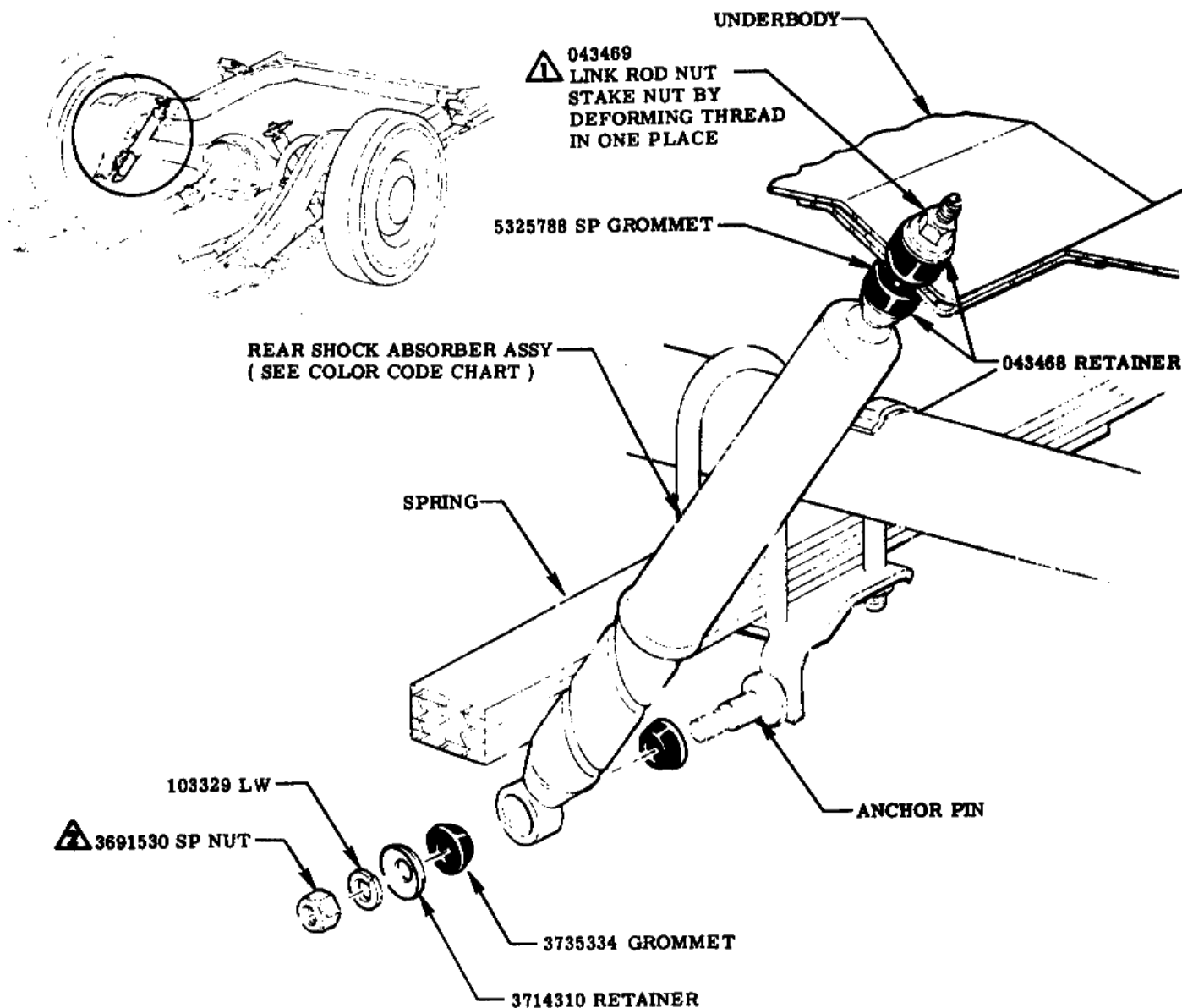
**MODELS
ALL**

					NAME PASSENGER CAR INSTRUCTION MANUAL				
	7	103026 NUT REMOVED			REF.	DRAWN	CHECKED	SECT.	SHEET
	6	103321 LW REMOVED				V	F		
	5	WAS 3712872 BUMPER ASSY.			DATE	PART No.			
11-26-56	4	REDRAWN	3973	V	4-24-56	3736500		4	2.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				

⚠ 9-11 LBS. FT.
⚠ 50-60 LBS. FT.

COLOR CODE CHART ②

MODELS	PART NO	COLOR
ALL	5536949 ①	PLAIN



MODELS
ALL

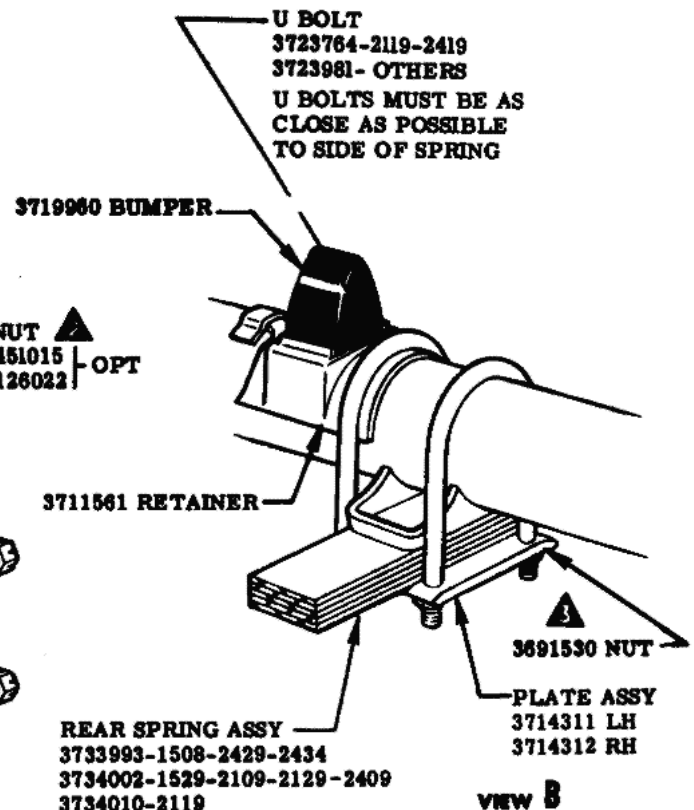
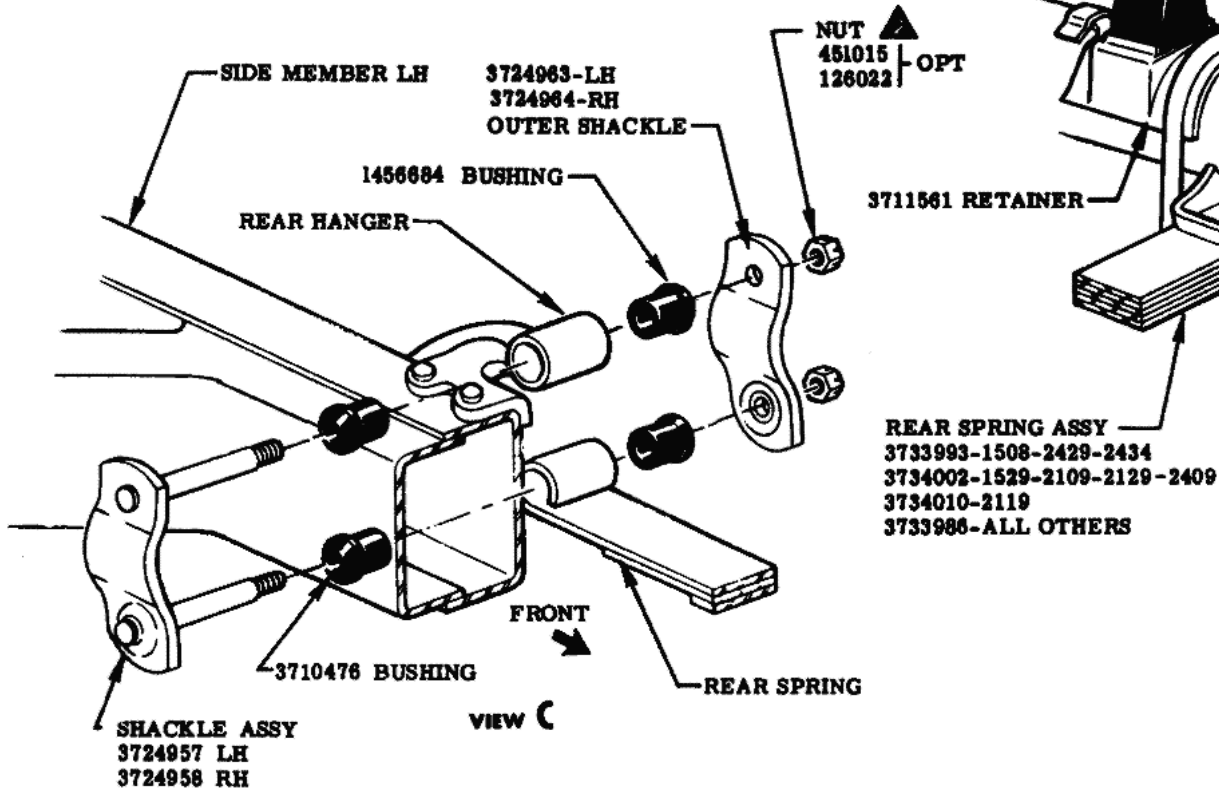
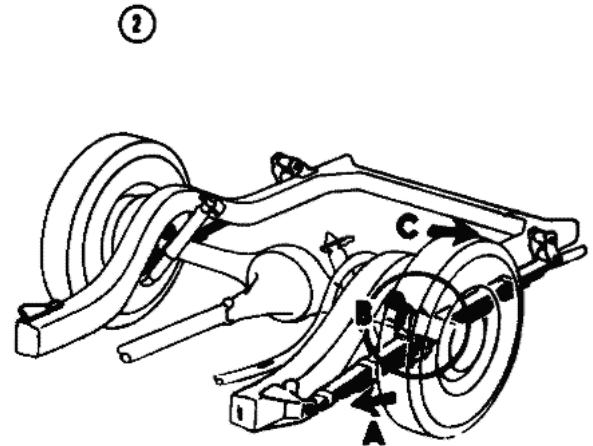
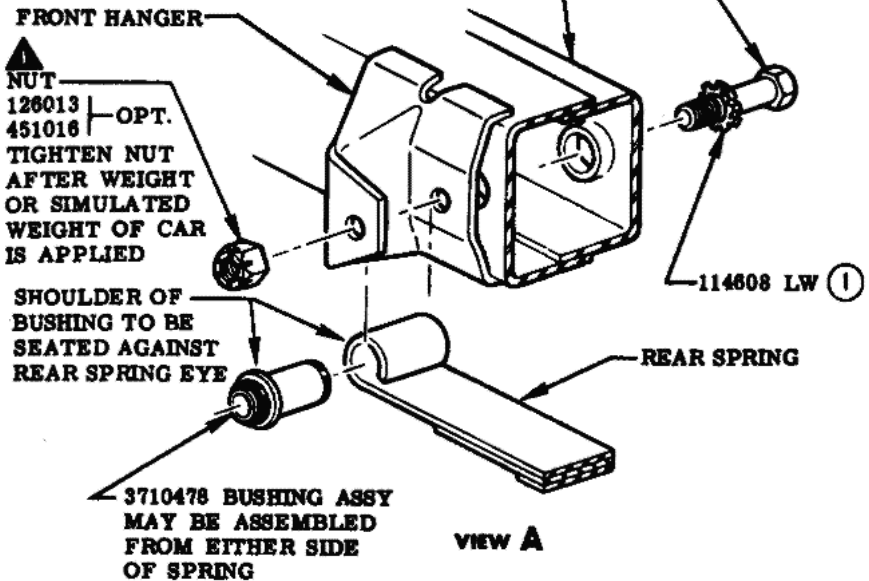
SHOCK ABSORBER

						NAME PASSENGER CAR INSTRUCTION MANUAL				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	SECT.	SHEET
9-21-56	2	CHART REVISED	4074	WF						
9-5-56	1	PART NO. WAS 5394942	3728	F			V	F	4	3.00
7-31-56		RELEASED	8502			DATE	PART No.			
						8-18-56	3736500			

▲ 60-90 LBS. FT.

▲ 25-35 LBS. FT.

▲ 45-55 LBS. FT.

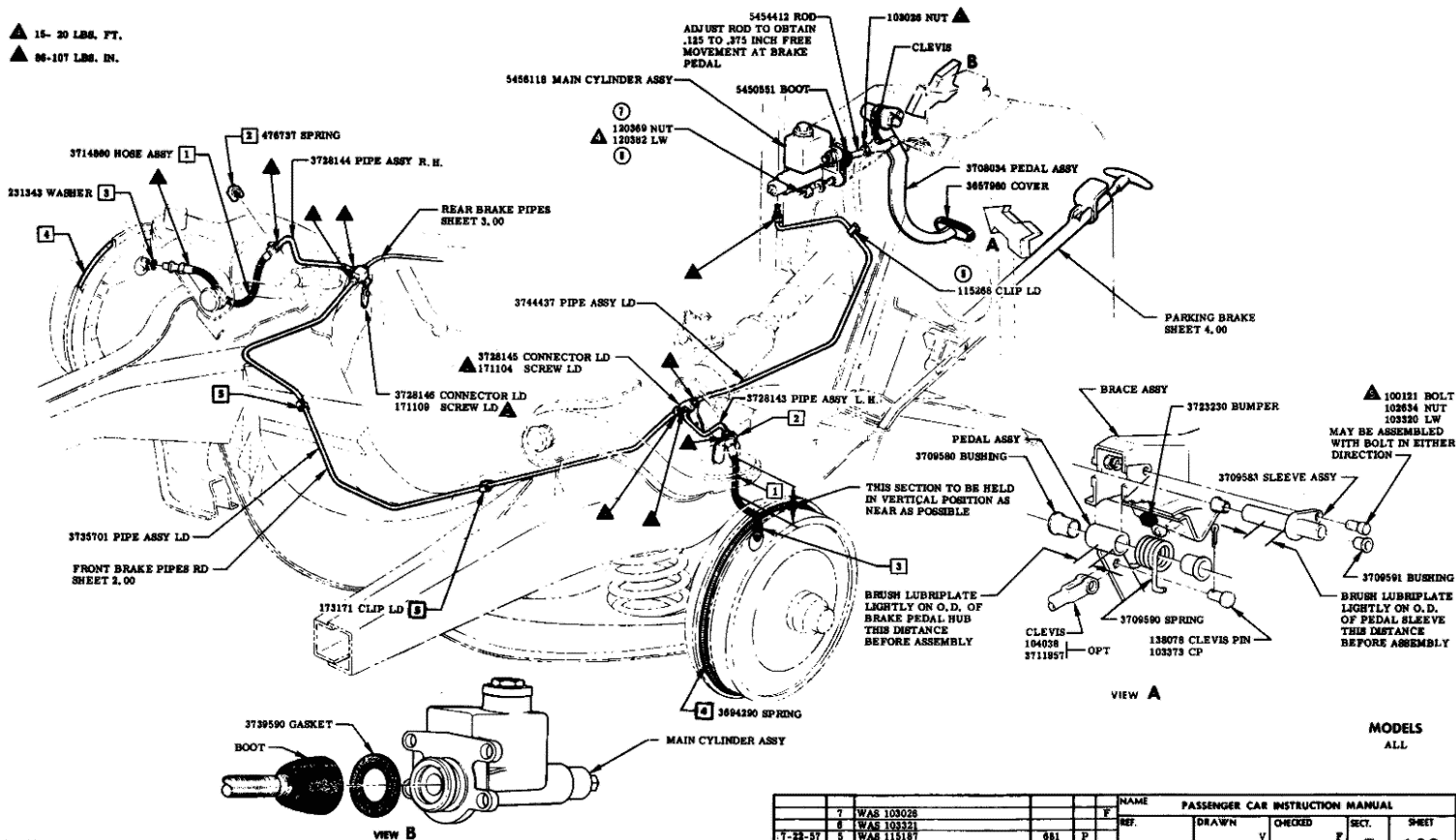


MODELS
ALL

BUMPER & REAR SPRING

				NAME PASSENGER CAR INSTRUCTION MANUAL				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED
1-16-57	1	NOTE RELOCATED TO NUT	288				V	F
7-31-56		PART ADDED	8502					
		RELEASED						
						DATE	PART No.	4
						6-18-56	3736500	4.00

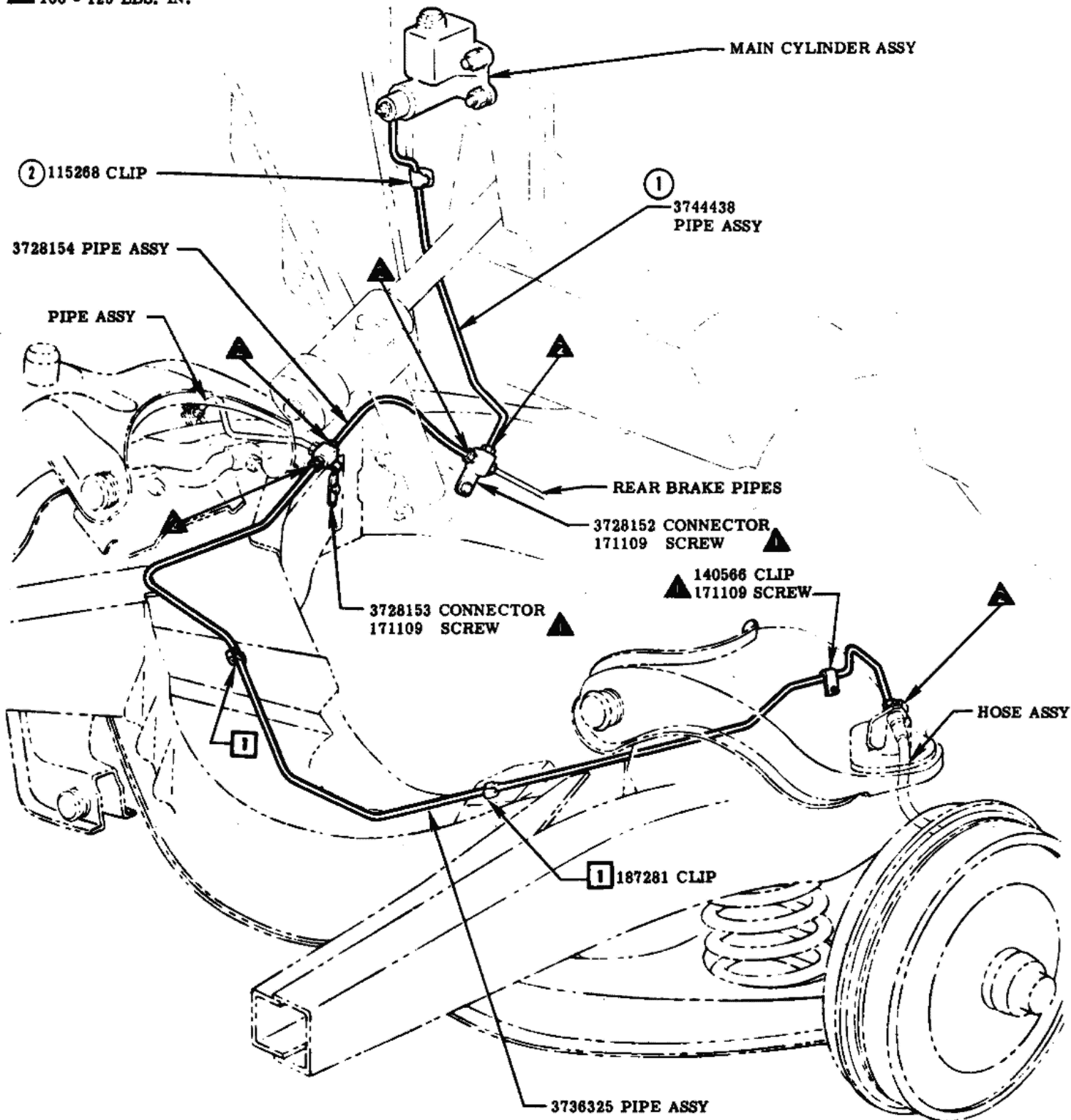
- ▲ 100-125 LBS. IN. ▲ 11-18 LBS. FT.
 ▲ 55-75 LBS. IN.
 ▲ 15- 20 LBS. FT.
 ▲ 06-107 LBS. IN.



SEE LUBRICATION CHART
BRAKES

		NAME	PASSENGER CAR INSTRUCTION MANUAL			
7	8	REF.	DRAWN	CHECKED	REV.	SHEET
1-12-57	2 WAS 103028	551 P	V	V	F	5
12-18-58	3 WAS 103321	132 V	V	V	F	1.00
DATE	REVISION RECORD	AUTH.	DR.	CL.	DATE	PART No.
					5-8-58	3736500

- ▲ 55 - 75 LBS. IN.
 ▲ 100 - 125 LBS. IN.

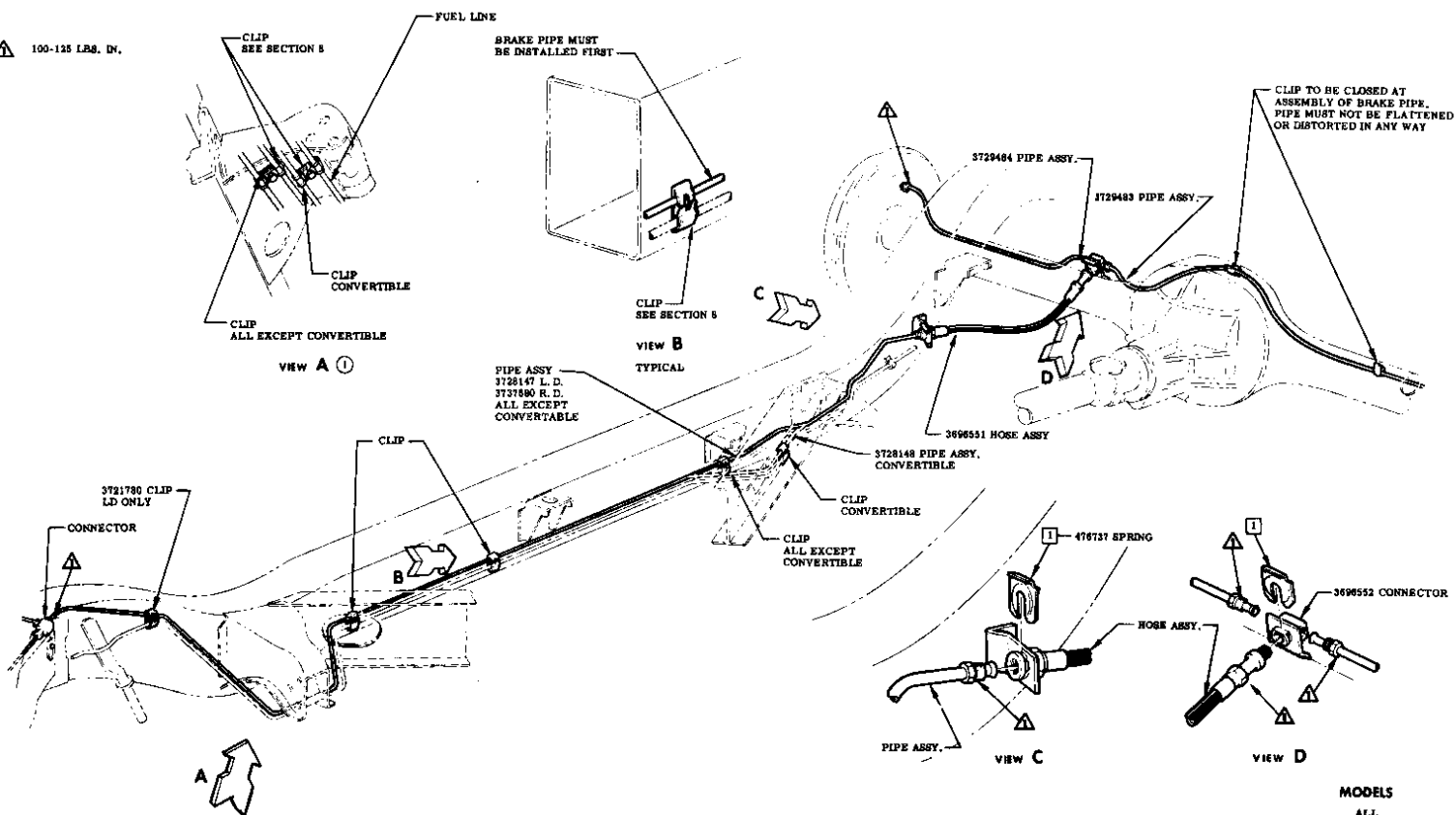


MODELS
ALL RD

FRONT BRAKE PIPES

						NAME PASSENGER CAR INSTRUCTION MANUAL				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	SECT.	SHEET
7-22-57	2	WAS 115187	681		F					
12-18-56	1	WAS 3713762	137	V	F					
7-31-56		RELEASED	8502							
						DATE	PART No.		5	2.00
						5-8-56	3736500			

100-125 LBS. IN.

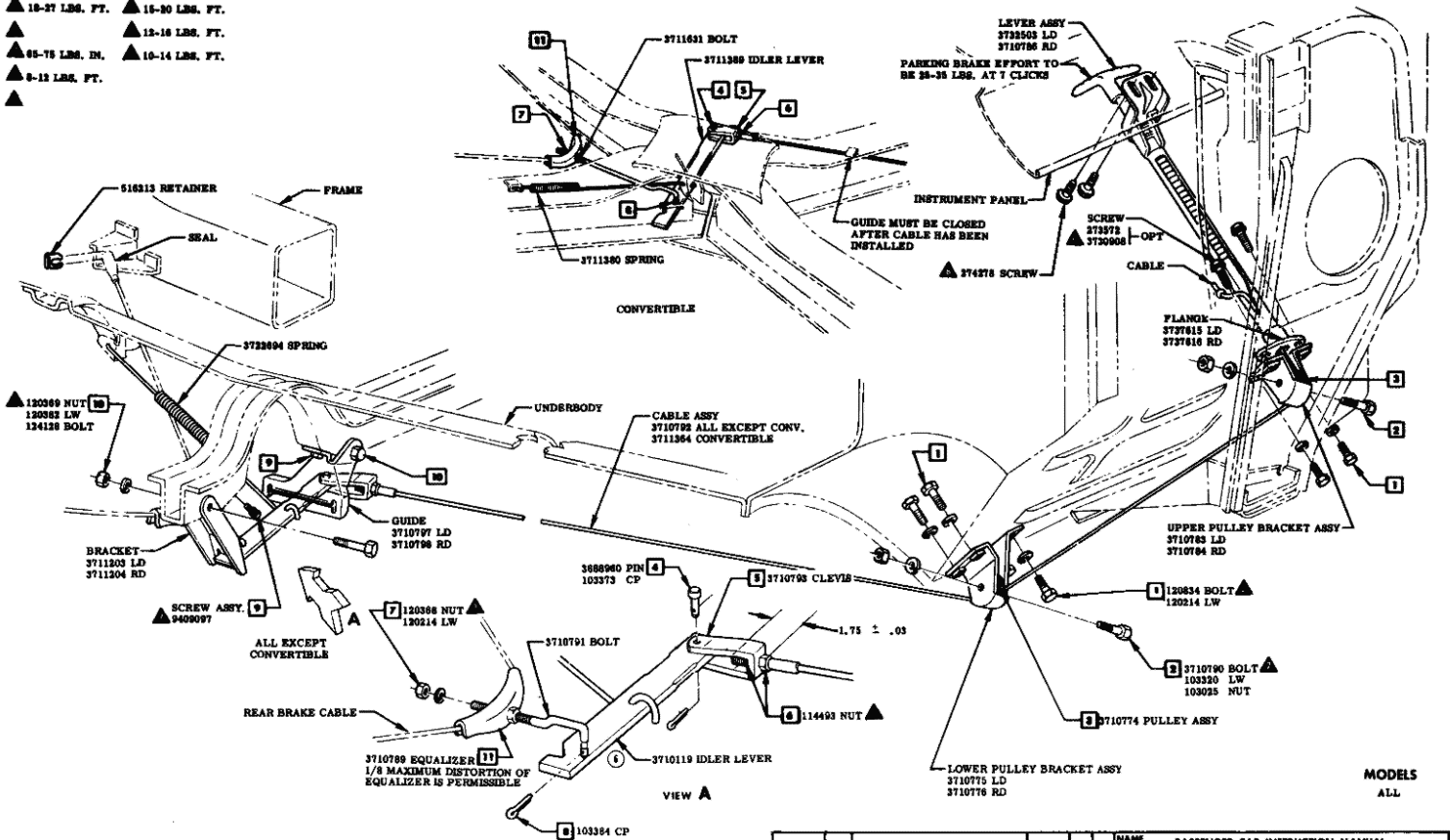


REAR BRAKE PIPES

MODELS
ALL

PASSENGER CAR INSTRUCTION MANUAL									
DATE	SYMBOL	REVISION RECORD	AUTH.	DR.	CK.	NAME	DES.	DRAWN	CHECKED
8-30-56	1	VIEW "A" REVISED	3310	F				Y	F
7-31-56		RELEASED	9502	DAY					
						PART No.	3736500		
								5	3.00

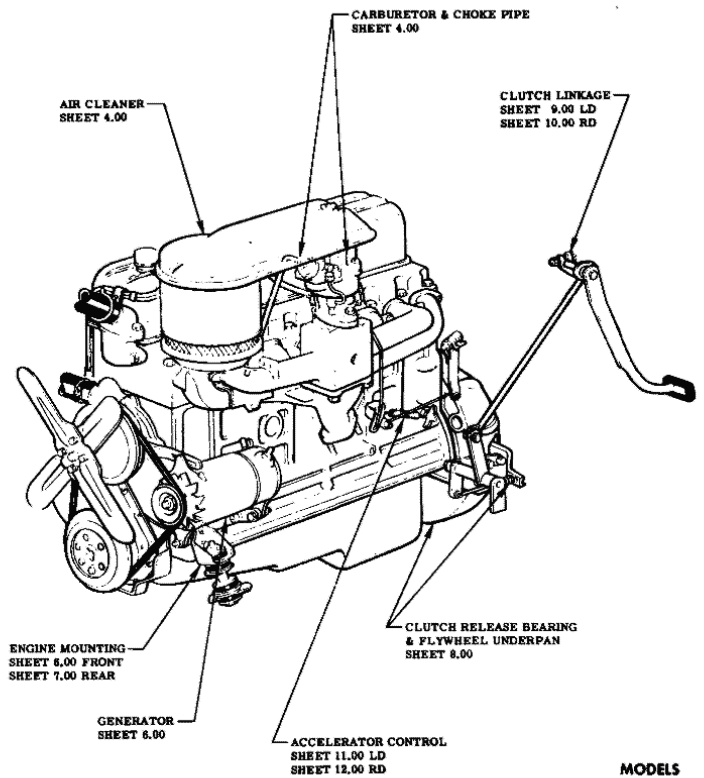
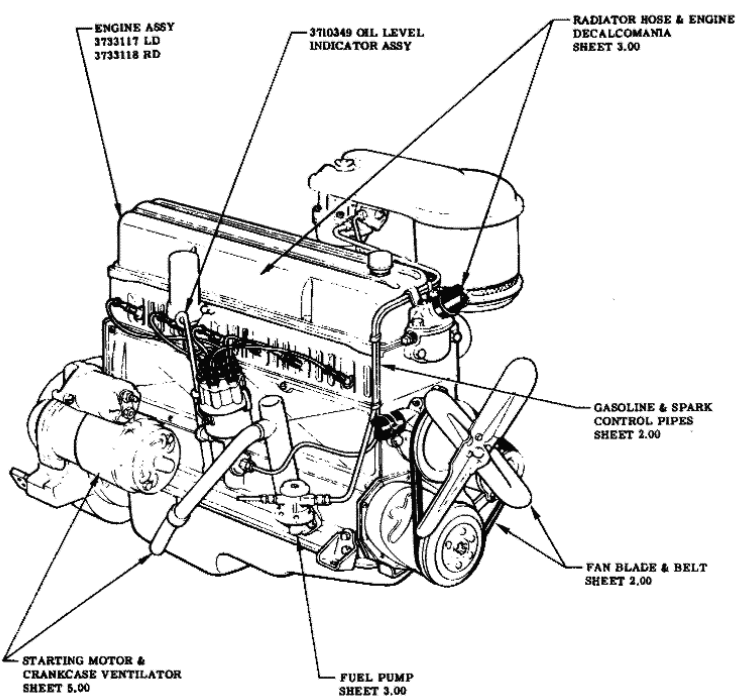
- ▲ 10-27 LBS. FT. ▲ 15-30 LBS. FT.
 ▲ 12-16 LBS. FT. ▲ 12-16 LBS. FT.
 ▲ 65-75 LBS. IN. ▲ 10-14 LBS. FT.
 ▲ 8-12 LBS. FT.
 ▲



PARKING BRAKE

PASSENGER CAR INSTRUCTION MANUAL									
NAME	REV.	DRAWN	CHECKED	SEC.	SHEET				
5 LEVER TURNED 180°	F		V	F	5	4.00			
1-28-37 5 REDRAWN									
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	5-7-55	PART No.	3736500	

MODELS
ALL

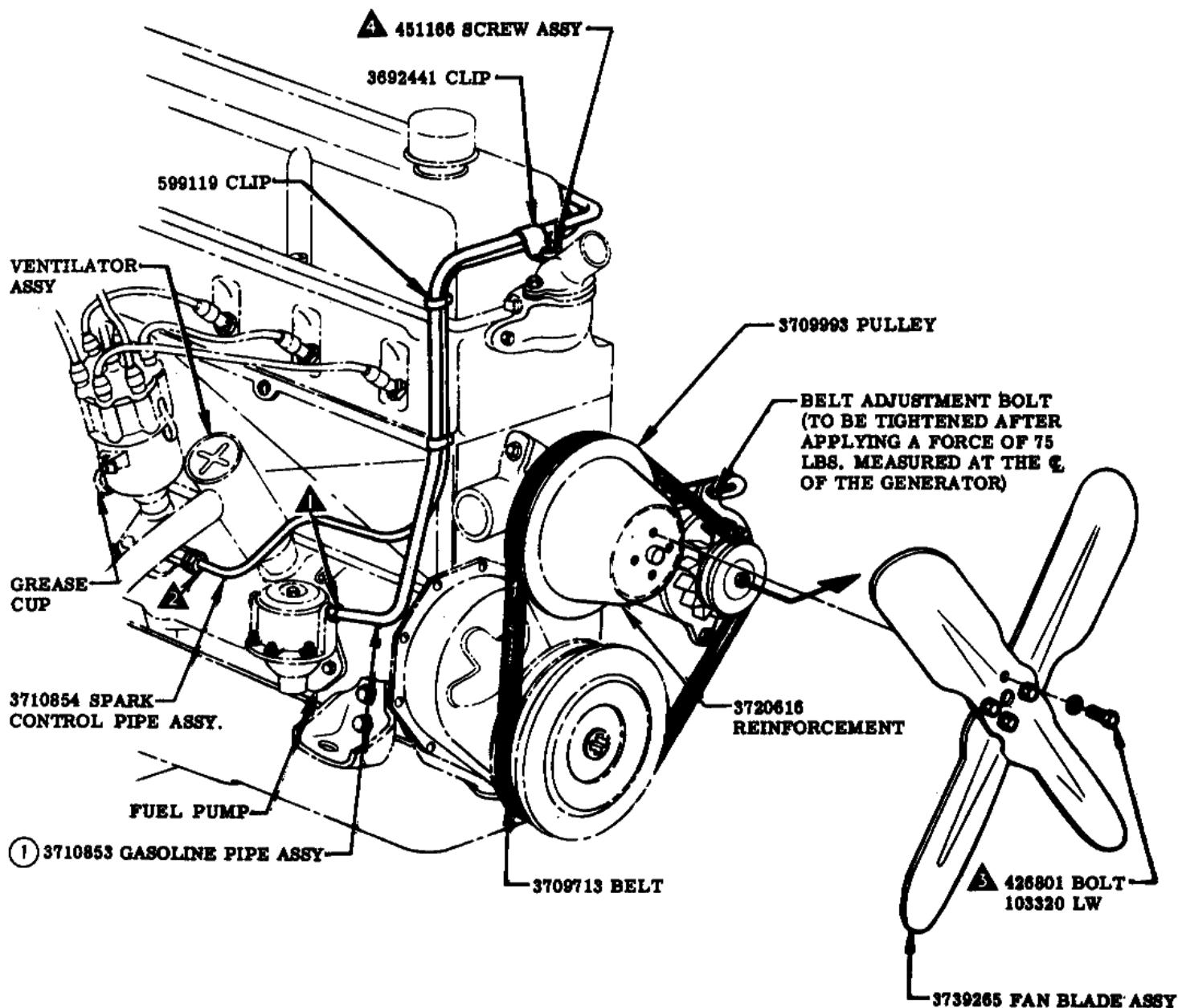


MODELS
ALL

ENGINE

						NAME PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN	CHECKED	SECT.	SHEET
7-31-56		RELEASED		8502		DATE	PART No.	V	F	6 1.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	4-17-56	3 7 3 6 5 0 0			

- 1 10-15 LBS. FT.
 2 40-60 LBS. IN. (2)
 3 20-25 LBS. FT.
 4 32-40 LBS. IN.

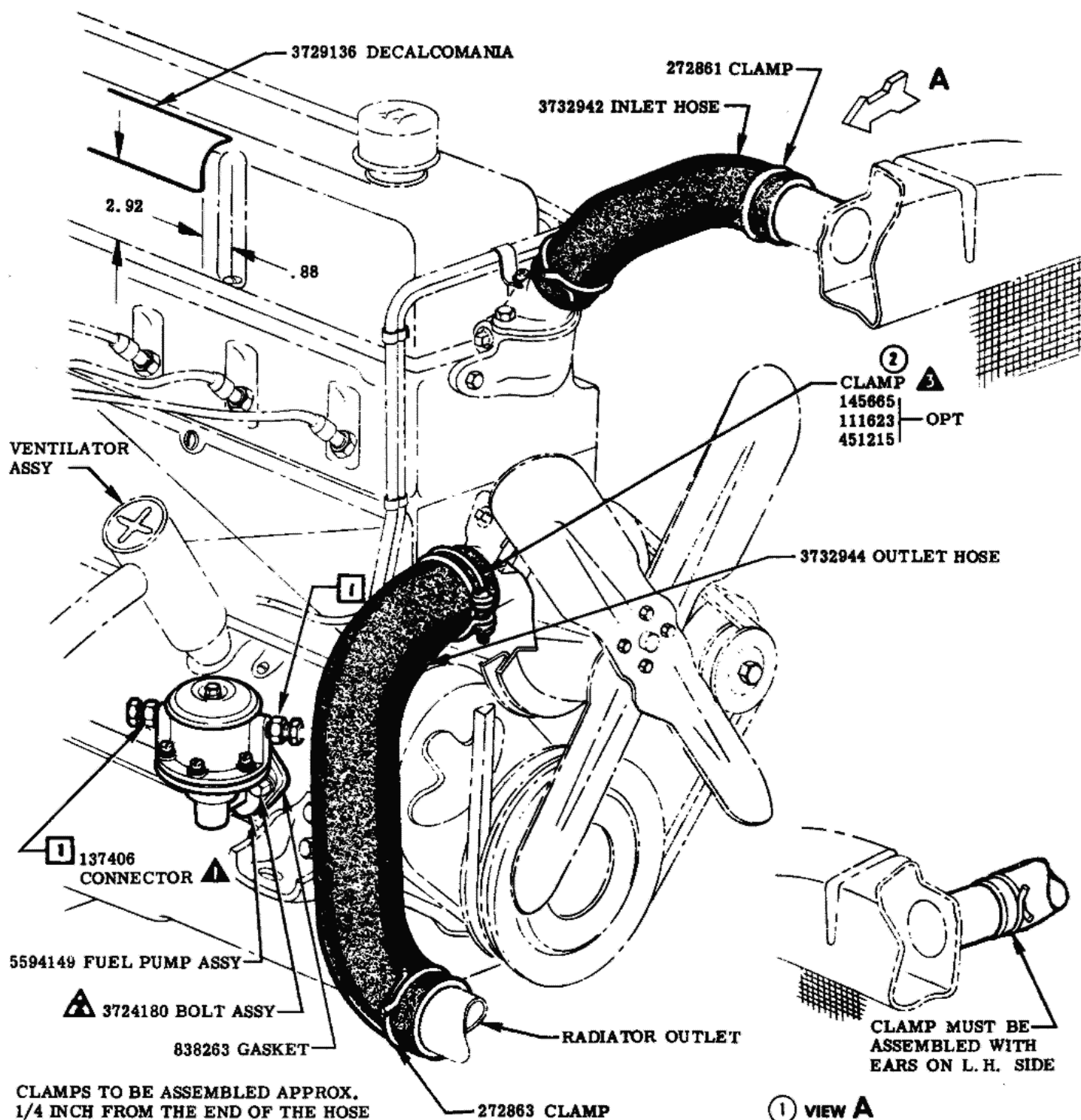


SEE LUBRICATION CHART
 FAN BLADE, BELT, GASOLINE &
 SPARK CONTROL PIPES

MODELS
 ALL

					NAME PASSENGER CAR INSTRUCTION MANUAL				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	SECT.
7-25-57	2	WAS 100-125 LBS. IN.	2965		F				
11-5-58	1	WAS 3700324	3686		F				
7-31-58		RELEASED	8502			DATE	PART No.		
						8-13-58	3736500		
									6
									2.00

- 1 100-125 LBS. IN.
 2 15-20 LBS. FT.
 3 15-25 LBS. IN.



CLAMPS TO BE ASSEMBLED APPROX. 1/4 INCH FROM THE END OF THE HOSE

SEE LUBRICATION CHART

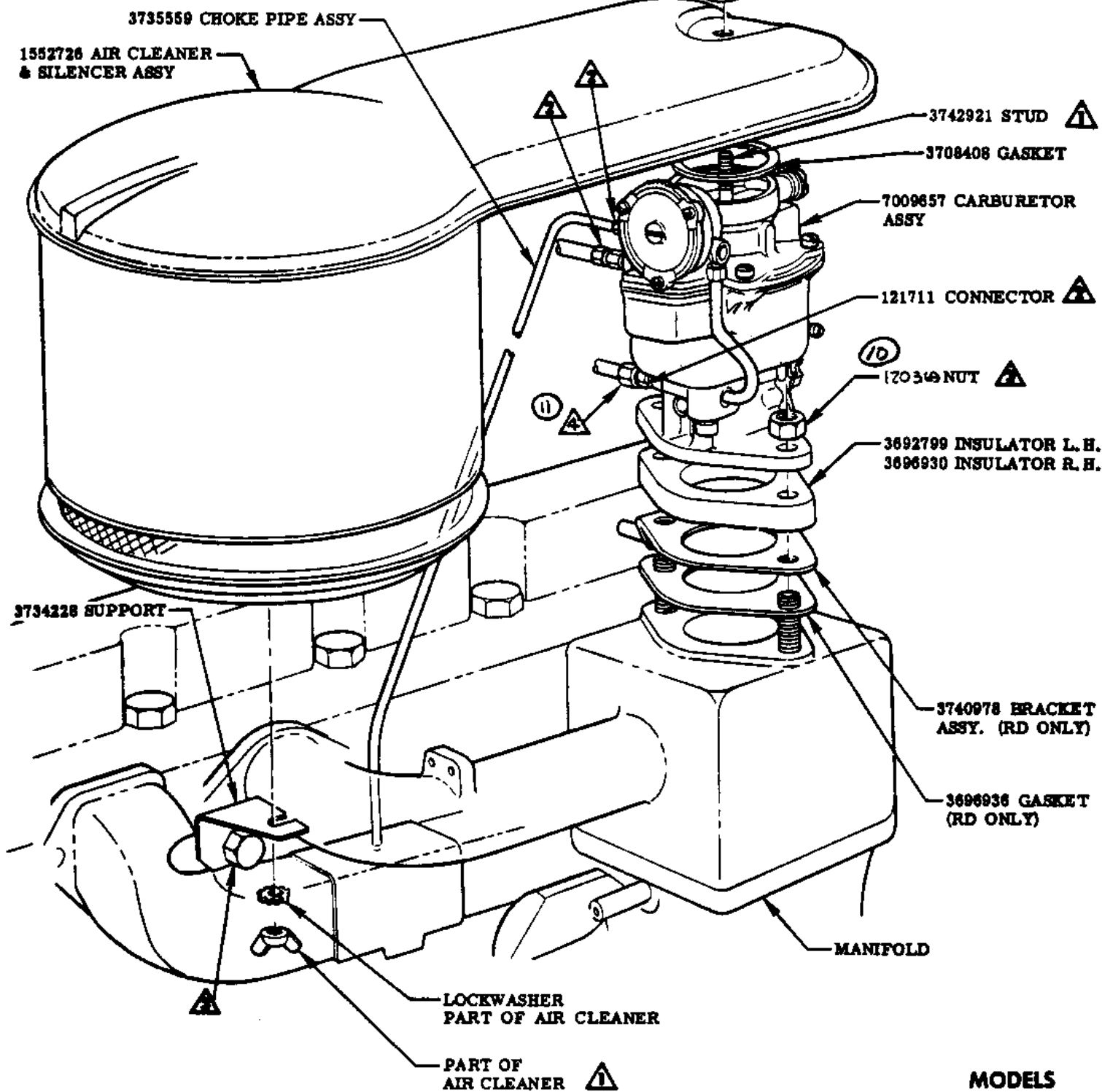
MODELS
ALL

RADIATOR HOSE, FUEL PUMP & DECALCOMANIA

					PASSENGER CAR INSTRUCTION MANUAL				
7-12-57	2	TORQUE ADDED	2433	F	REF.	DRAWN	CHECKED	SECT.	SHEET
8-20-56	1	VIEW ADDED		F		V	F	6	3.00
7-31-56		RELEASED	8502		DATE	PART No.			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	4-14-56	3736500		

- ▲ 15-25 LBS. IN.
 ▲ 100-125 LBS. IN.
 ▲ 15-20 LBS. FT.
 ▲ 40-60 LBS. IN.

(8) 126177 WING NUT
 (9) 120392 WASHER

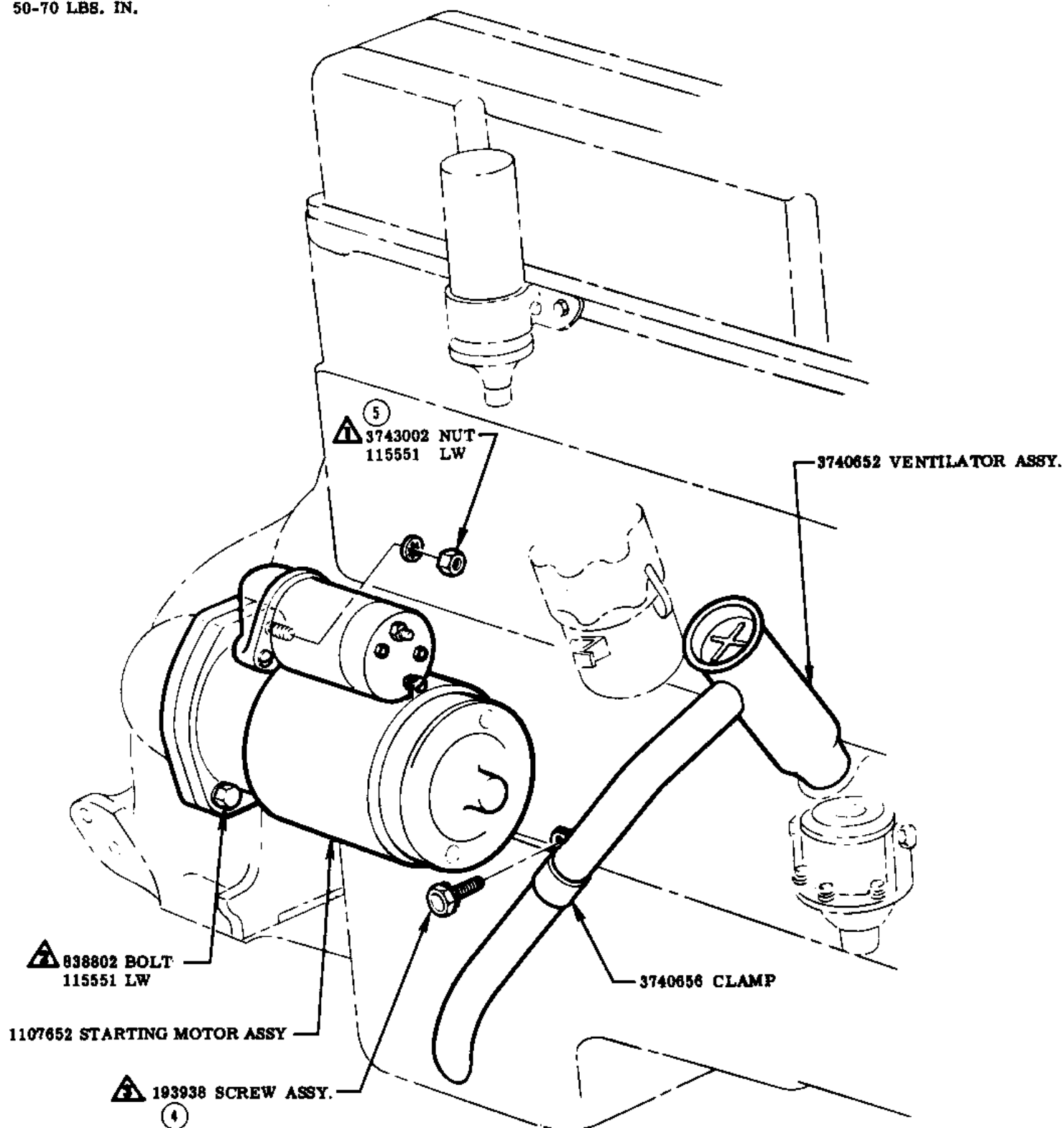


MODELS
 ALL

AIR CLEANER, CARBURETOR & CHOKE PIPE

7-25-57	11	WAS 100-125 LBS. IN.	2965	F	NAME	PASSENGER CAR INSTRUCTION MANUAL			
	10	WAS 103026		F	REF.	DRAWN	CHECKED	SECT.	SHEET
	9	WAS 103339				V	F	6	4.00
	8	WAS 103127			DATE	PART No. 3736500			
7-12-57	7	REDRAWN	681		4-16-56				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				

- ⚠ 40-50 LBS. FT.
 ⚠ 42-52 LBS. FT.
 ⚠ 50-70 LBS. IN.



MODELS
ALL

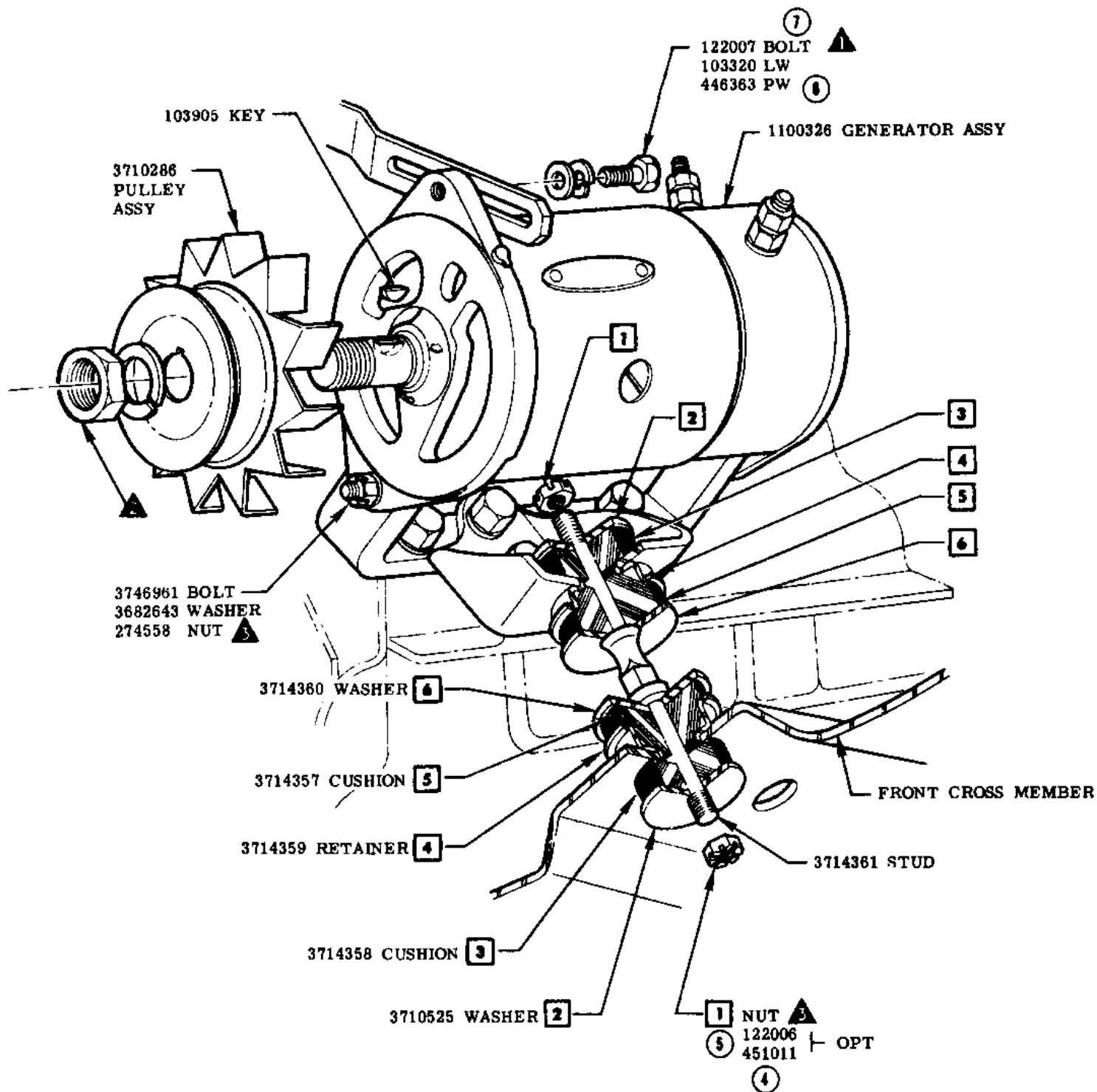
STARTING MOTOR & CRANKCASE VENTILATOR

						PASSENGER CAR INSTRUCTION MANUAL			
	5	WAS 114496	4657		F	REF.	DRAWN	CHECKED	SECT.
	4	106972 BOLT WITH 103319 LW					V	F	
		OPTION REMOVED							
11-5-56	3	REDRAWN	5290			DATE	PART No.		6
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	5-14-56	3 7 3 6 5 0 0		5.00

	235.5 cu. in. 6 Cyl. Engine	265 cu. in. 8 Cyl. Engine	283 cu. in. 8 Cyl. Engine
PISTONS, PINS AND RINGS (Cont.)			
Compression Rings			
Type.....	Twist	Twist	Twist
Number.....	2	2	2
Material.....	Cast Iron	Cast Iron—Top Ring Chrome Flashed	Cast Iron—Top Ring Chrome Flashed
Width.....	.0930"-.035"	.077"-.078"	.077"-.078"
Gap Clearance.....	.007"-.020"	.009"-.018"	.009"-.018"
Ring Clearance in Groove.....	.001"-.003"	.0012"-.0032"	.0012"-.0032"
Oil Control Ring			
Material.....	Steel	Steel	Steel
Type.....	2 Chrome Plated Rails, Spacer	2 Chrome Plated Rails, Spacer	2 Chrome Plated Rails, Spacer
Width.....	.181"-.188"	.181"-.188"	.181"-.188"
Gap Clearance.....	.015"-.055" (On Rails)	.005"-.015" (On Rails)	.005"-.015" (On Rails)
Ring Clearance in Groove.....	.000"-.008"	.0006"-.0084"	.0006"-.0084"
Expander Type.....	Segmented Steel	Segmented Steel	Segmented Steel
CYLINDER HEAD AND VALVES			
Head			
Material.....	Cast Alloy Iron	Cast Alloy Iron	Cast Alloy Iron
Bolt Torque.....	90-95 ft. lbs. (Oiled Threads)	60-70 ft. lbs. (Oiled Threads)	60-70 ft. lbs. (Oiled Threads)
Valve Rocker Cover			
Nut Torque.....	25 ft. lbs. (Maximum)	25 ft. lbs. (Maximum)	25 ft. lbs. (Maximum)
Inlet Valves			
Material.....	Silchrome or Nickel Chrome Steel	Silchrome or Nickel Chrome Steel	Silchrome or Nickel Chrome Steel
Valve Face Angle.....	29°	44°	44°
Dia. Head.....	1 7/8"	1.720"	1.720"
Length.....	6.364"-6.394"	4.902"-4.922"	4.902"-4.922"
Stem Dia.....	.3410"-.3417"	.3415"-.3422"	.3415"-.3422"
Valve Lash, Hot.....	None (Hydraulic)	None (Hydraulic)	None (Hydraulic)
Exhaust Valves			
Material.....			
Conventional.....	Silchrome XB	XCR Steel	XCR Steel
Automatic Transmission.....	Silchrome XCR Steel	XCR Steel	XCR Steel
Valve Face Angle.....	44°	44°	44°
Dia. Head.....	1 1/2"	1 1/2"	1 1/2"
Length.....	4.905"-4.930"	4.913"-4.933"	4.913"-4.933"
Stem Diameter.....	.3410"-.3417"	.3410"-.3417"	.3410"-.3417"
Valve Lash (Hot).....	None (Hydraulic)	None (Hydraulic)	None (Hydraulic)
Valve Stem Guides			
Clearance.....			
Inlet.....	.001"-.0027"	.001"-.0027"	.001"-.0027"
Exhaust.....	.001"-.0027"	.0015"-.0032"	.0015"-.0032"

	235.5 cu. in. 6 Cyl. Engine	265 cu. in. 8 Cyl. Engine	283 cu. in. 8 Cyl. Engine
CYLINDER HEAD AND VALVES (Cont.)			
Oversize Valve Stems.....	None	.003"-.015"-.030"	.003"-.015"-.030"
Ream			
Inlet.....	.3427"-.3437"	.3432"-.3442"	.3432"-.3442"
Exhaust.....	.3427"-.3437"	.3432"-.3442"	.3432"-.3442"
Extend Above Head			
Inlet.....	1.000"-1.015"	No Replaceable Guides	No Replaceable Guides
Exhaust.....	.935"-.950"		
Length			
Inlet.....	3.335"	No Replaceable Guides	No Replaceable Guides
Exhaust.....	2.430"		
Valve Seats			
Angle			
Inlet.....	30°	45°	45°
Exhaust.....	45°	45°	45°
Dia. Cutter			
Inlet.....	1.978"-1.998"	1.770"-1.790"	1.770"-1.790"
Exhaust.....	1.5525"-1.5725"	1.550"-1.570"	1.550"-1.570"
Width in Head			
Inlet.....	.035"-.060"	.035"-.060"	.035"-.060"
Exhaust.....	.062"-.093"	.062"-.093"	.062"-.093"
Valve Springs			
Free Length			
Conventional.....	2 $\frac{5}{32}$ "	2.03"	2.03"
Automatic.....	2 $\frac{15}{64}$ "	2.03"	2.03"
Lbs. Pressure at Valve			
Open Length.....			
Conventional.....	194-210 lbs. at 1 $\frac{29}{64}$ "	71-79 lbs. at 1 $\frac{49}{64}$ "	71-79 lbs. at 1 $\frac{45}{64}$ "
Automatic.....	194-210 lbs. at 1 $\frac{29}{64}$ "	71-79 lbs. at 1 $\frac{45}{64}$ "	71-79 lbs. at 1 $\frac{45}{64}$ "
Installed Height.....	1 $\frac{51}{64}$ "-1 $\frac{55}{64}$ "	1 $\frac{11}{16}$ "-1 $\frac{47}{64}$ "	1 $\frac{11}{16}$ "-1 $\frac{47}{64}$ "
ENGINE LUBRICATION			
Type.....	Full Pressure	Full Pressure	Full Pressure
OIL PUMP			
Type.....	Spur Gear	Spur Gear	Spur Gear
Pressure.....	30 PSI @ 1170-1200 RPM	30 PSI @ 1170-1200 RPM	30 PSI @ 1170-1200 RPM
CLUTCH HOUSING PILOT HOLE			
Runout.....	.008" Maximum	.008" Maximum	.008" Maximum
FLYWHEEL			
Runout.....	.008" Maximum	.008" Maximum	.008" Maximum

- ▲ 1 14-18 LBS. FT.
- ▲ 2 50-60 LBS. FT.
- ▲ 3 20-25 LBS. FT.



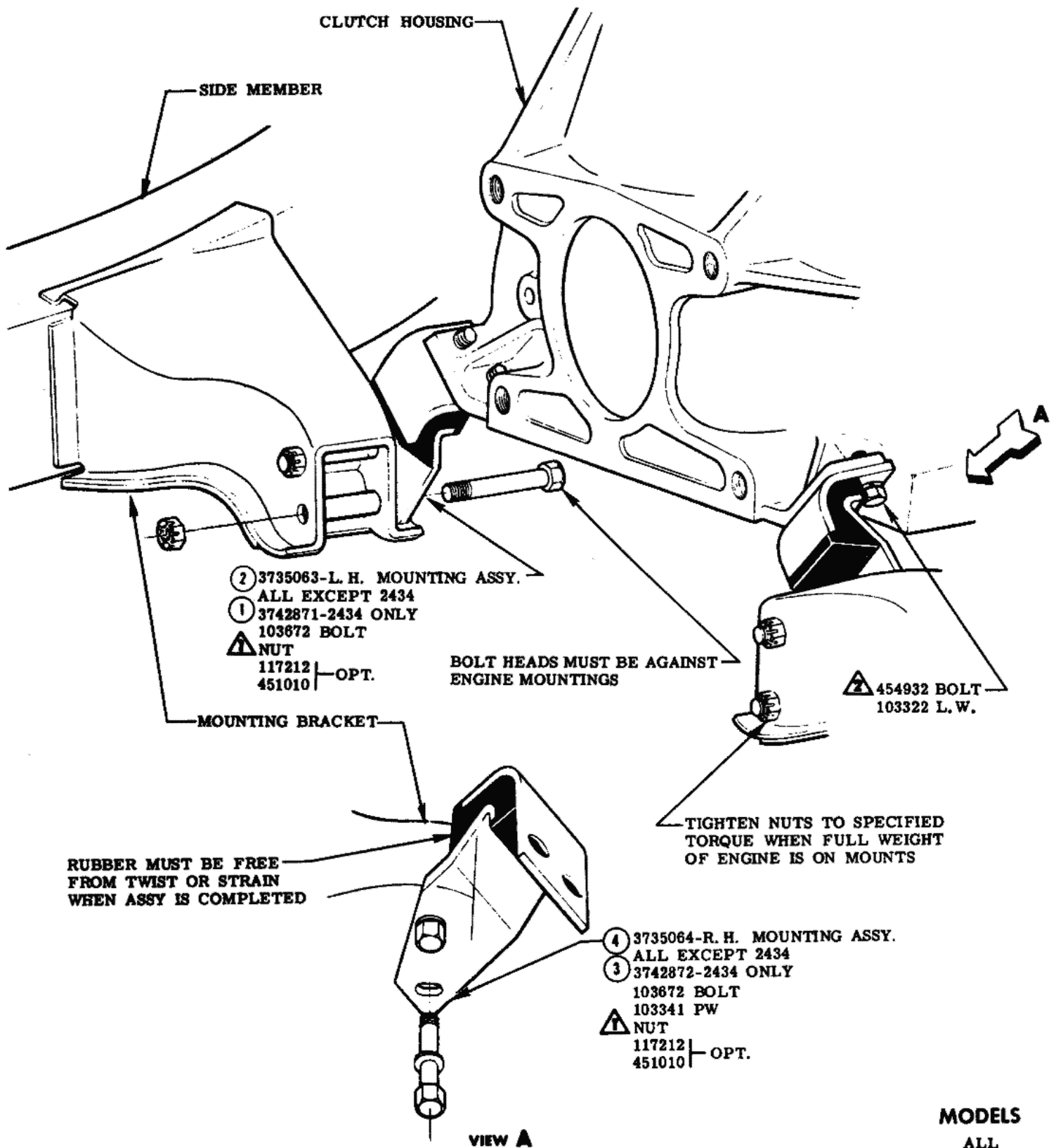
ENGINE FRONT MOUNTING & GENERATOR

MODELS
ALL

7	WAS 100121			F	NAME PASSENGER CAR INSTRUCTION MANUAL				
6	WAS 446362				REF.	DRAWN	CHECKED	SECT.	SHEET
5	WAS 117212					V	F		
4	WAS 451010				DATE	PART No.		6	6.00
7-12-57	3	REDRAWN	681	P	5-10-58	3 7 3 6 5 0 0			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				

⚠ 25-35 LBS. FT.

⚠ 50-60 LBS. FT.

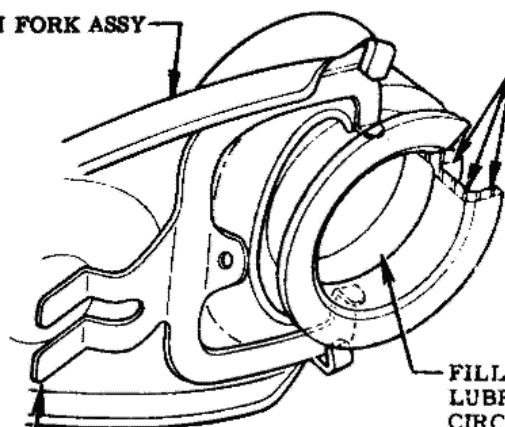


ENGINE REAR MOUNTING

	4	WAS ALL MODELS			F	NAME	PASSENGER CAR INSTRUCTION MANUAL			
	3	PART & MODEL ADDED				REF.	DRAWN	CHECKED	SECT.	SHEET
	2	WAS ALL MODELS					V	F	6	7.00
10-11-56	1	PART & MODEL ADDED	4563			DATE	PART No.			
7-31-56		RELEASED	8502			5-10-56	3 7 3 6 5 0 0			
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.				

BRUSH A UNIFORM LAYER OF LUBRICANT TO THESE SURFACES FOR FULL CIRCUMFERENCE

CLUTCH FORK ASSY



VIEW B

RETAINING SPRING

FILL THIS GROOVE WITH LUBRICANT FOR FULL CIRCUMFERENCE. APPLY WITH SPECIAL GUN

RELEASE BEARING ASSY

909422

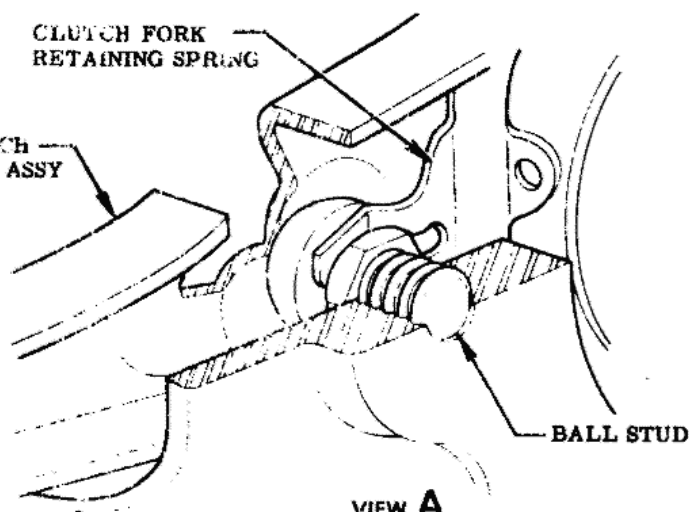
838712

3657696

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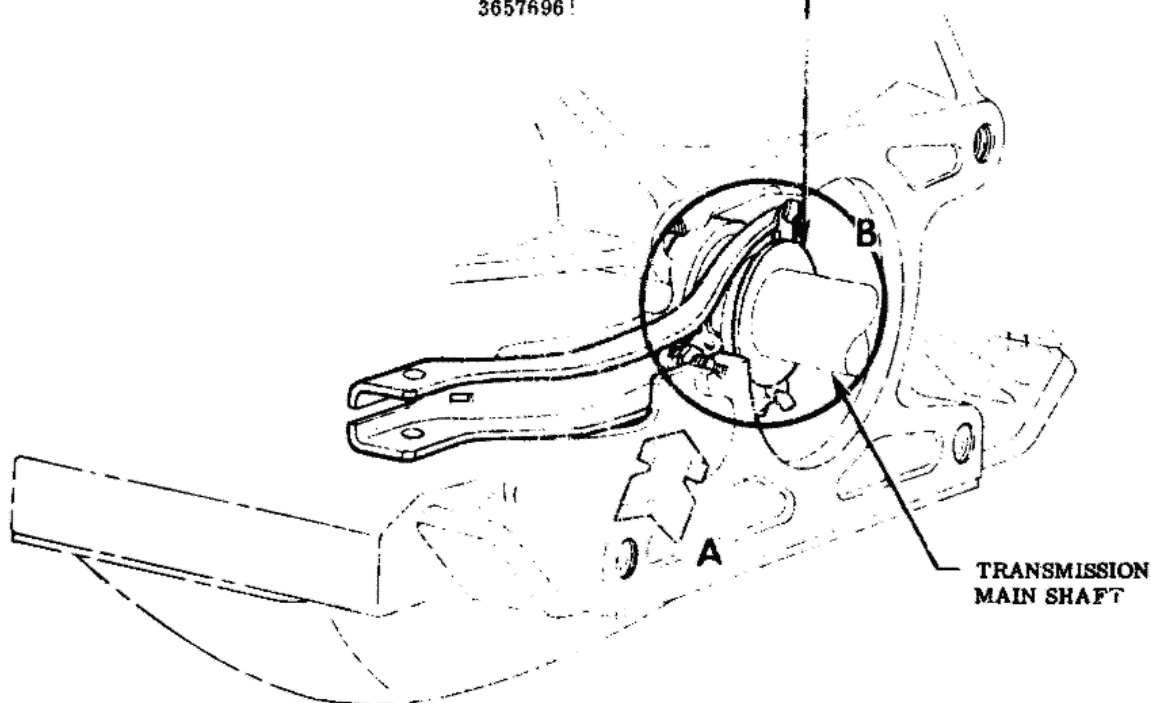
CLUTCH FORK
RETAINING SPRING

CLUTCH
FORK ASSY



VIEW A

BALL STUD



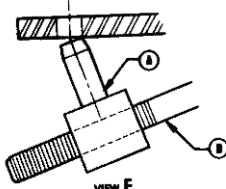
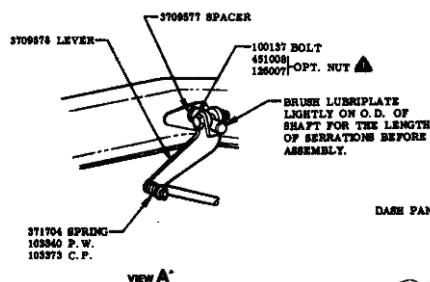
TRANSMISSION
MAIN SHAFT

MODELS
ALL

SEE LUBRICATION CHART
CLUTCH RELEASE BEARING

						PASSENGER CAR INSTRUCTION MANUAL			
						REF.	DRAWN	CHECKED	SECT.
							V	F	
9-25-56	1	REDRAWN AND REVISED	4087	V	WF	DATE	PART No.		6
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	4 15 56	3 7 3 6 5 0 0		8.00

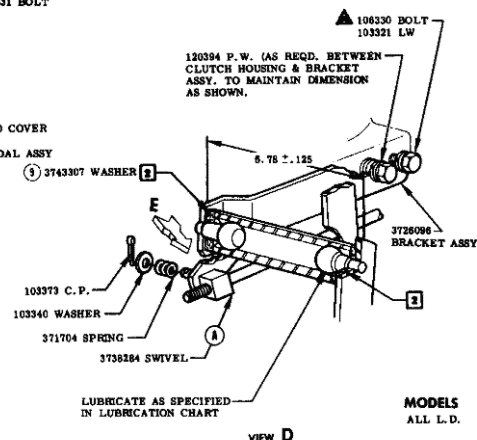
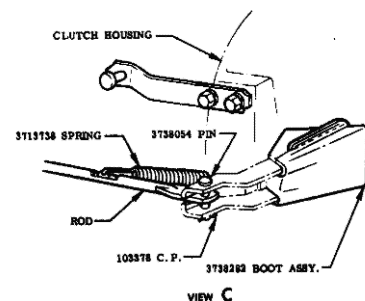
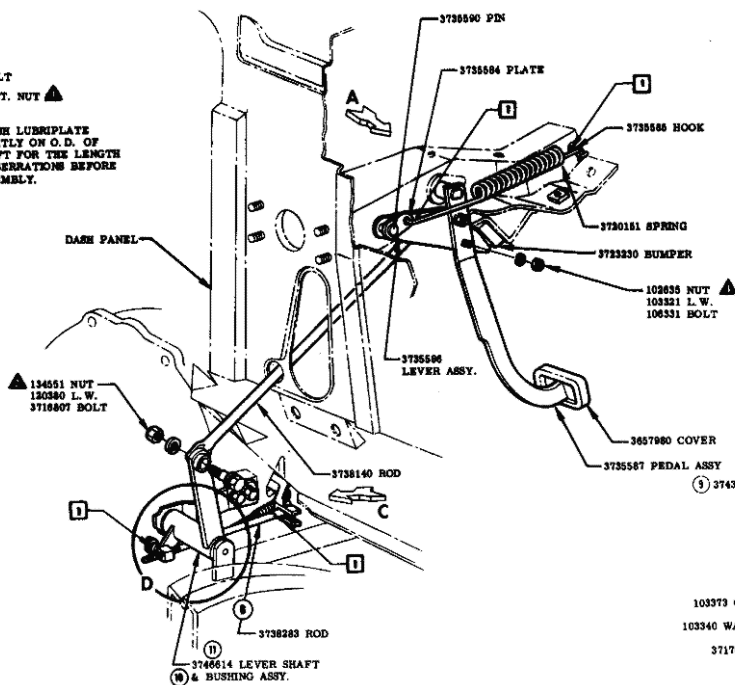
- ▲ 21-30 LBS. FT.
▲ 90-75 LBS. IN.
▲ 22-30 LBS. FT.



ADJUST SWIVEL (A) ON ROD (B) TO ALLOW 3/4 TO 1 INCH FREE TRAVEL OF PEDAL BEFORE CLUTCH BEGINS TO RELEASE, THEN REASSEMBLE SWIVEL. THIS MAY BE DONE AS FOLLOWS:
WITH ROD (B) INSTALLED IN FORK BUT SWIVEL (A) NOT CONNECTED TO LEVER, MOVE ROD REARWARD UNTIL CLEARANCE BETWEEN THROW-OUT BEARING AND CLUTCH FINGERS IS ELIMINATED (BY FEEL). HOLDING ROD LIGHTLY IN THIS POSITION, ADJUST SWIVEL (A) UNTIL IT JUST TOUCHES REAR OF HOLE IN LEVER (SEE VIEW E). ASSEMBLED SWIVEL IN LEVER AND LASH WILL BE 3/4 TO 1 INCH AT PEDAL.

① LUBRICATE AS SPECIFIED IN LUBRICATION CHART

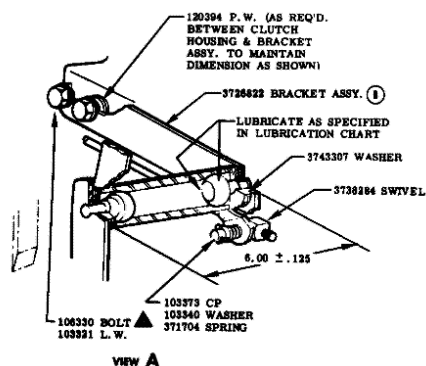
CLUTCH LINKAGE



MODELS
ALL L.D.

12 VIEW REMOVED		F		NAME		PASSENGER CAR INSTRUCTION MANUAL			
2-20-57	10	3738138	REMOVED	7389	F	REV.	DRAWN	CHECKED	SECT.
11-15-56	9	WAS 3726093		4515	F	DATE	PART No	3 7 3 6 5 0 0	6 9.00
DATE	SYM.	REVISION RECORD		AUTH.	OR.	CK.	5-29-56		

- ▲ 22-29 LBS. FT.
- ▲ 60-75 LBS. IN.
- ▲ 21-30 LBS. FT.
- ▲ 66-107 LBS. IN.

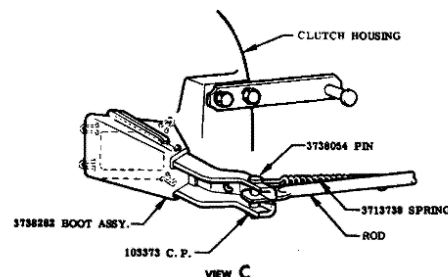
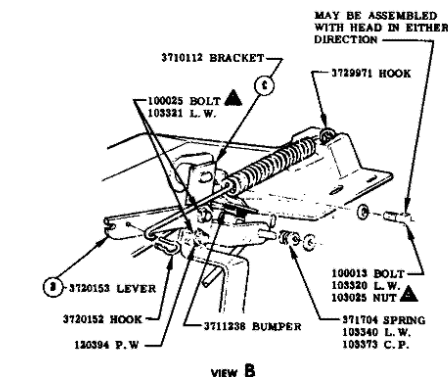
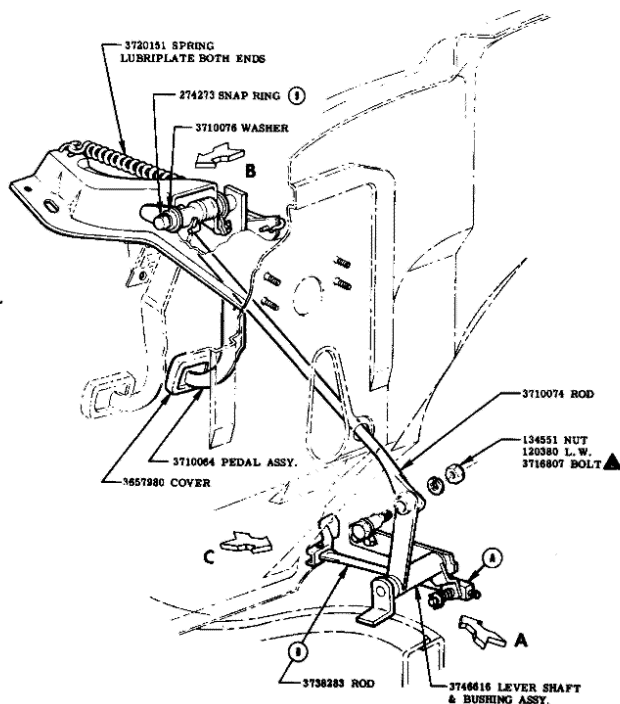


CLUTCH PEDAL ADJUSTMENT INSTRUCTION

1. LOCATE CLUTCH PEDAL BY ADJUSTING CLUTCH PEDAL BUMPER BRACKET (C) UNTIL PEDAL PAD IS AT SAME HEIGHT AS BRAKE PEDAL.
2. WITH PULL BACK SPRING INSTALLED ADJUST PULL BACK SPRING LEVER (D) UNTIL AN 8 LBS. LOAD IS REQUIRED TO PUSH PEDAL OF BUMPER.
3. ADJUST SWIVEL (A) ON ROD (B) TO ALLOW 3/4 TO 1 INCH FREE TRAVEL OF PEDAL BEFORE CLUTCH BEGINS TO RELEASE.

SEE LUBRICATION CHART

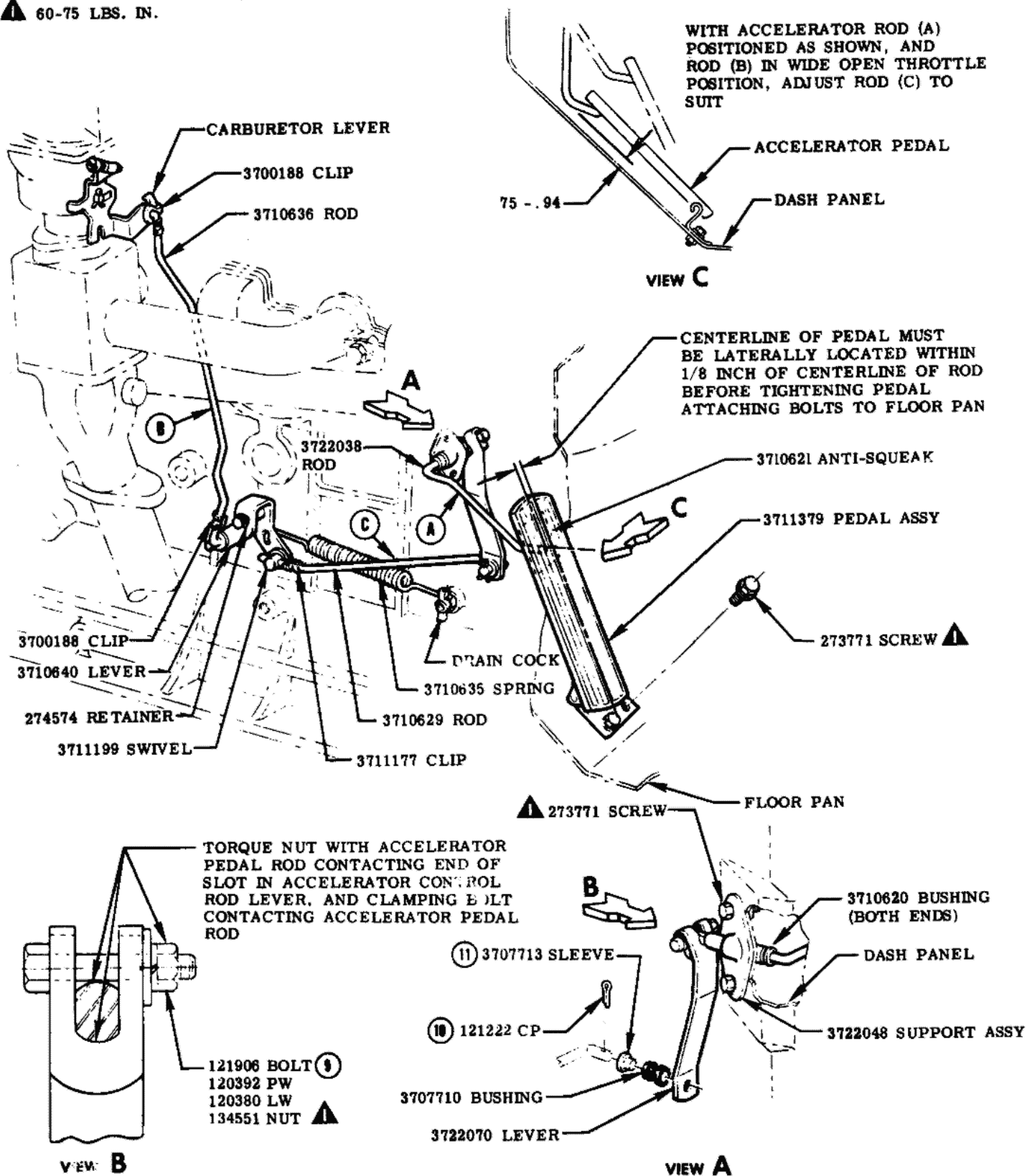
CLUTCH LINKAGE



MODELS
ALL R.D.

PASSENGER CAR INSTRUCTION MANUAL									
1-17-57	9	WAE 3710114	5578	P	F	REF.	DRAWN	P	CHECKED
3-15-57	7	REDRAWN				DATE	PART No.	3736500	
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	5-29-56			
								6	10.00

▲ 60-75 LBS. IN.

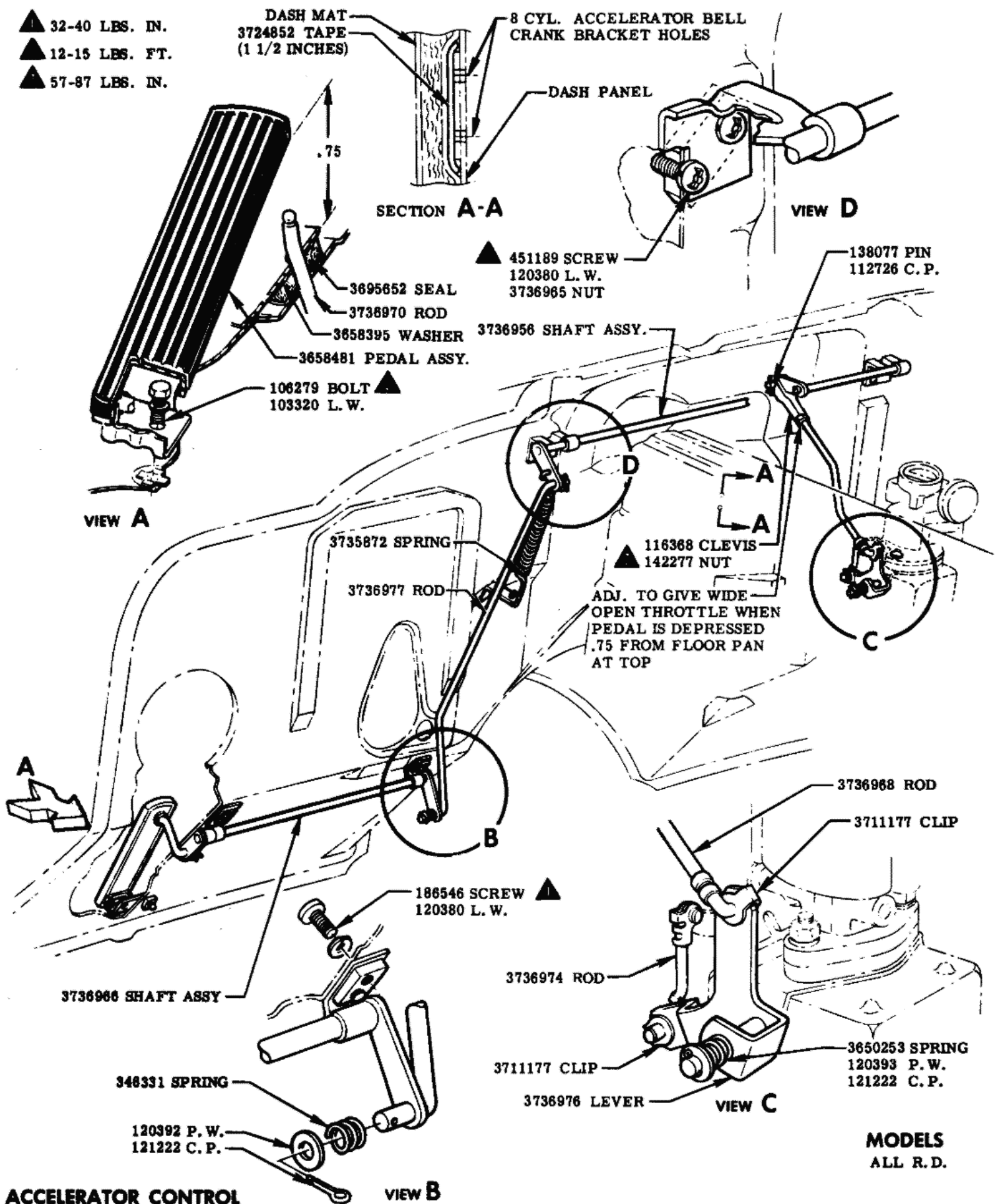


MODELS
ALL LD

ACCELERATOR CONTROL

DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	NAME	REF.	DRAWN	CHECKED	SECT.	SHEET
	11	SLEEVE ROTATED 180°	2535	P	F	PASSENGER CAR INSTRUCTION MANUAL					
	10	WAS 103373									
	9	WAS 106321, 103339									
		103319, 114378									
7-17-57	8	REDRAWN	681			DATE	5-7-56	PART No.	3736500	6	11.00

- ▲ 32-40 LBS. IN.
- ▲ 12-15 LBS. FT.
- ▲ 57-87 LBS. IN.

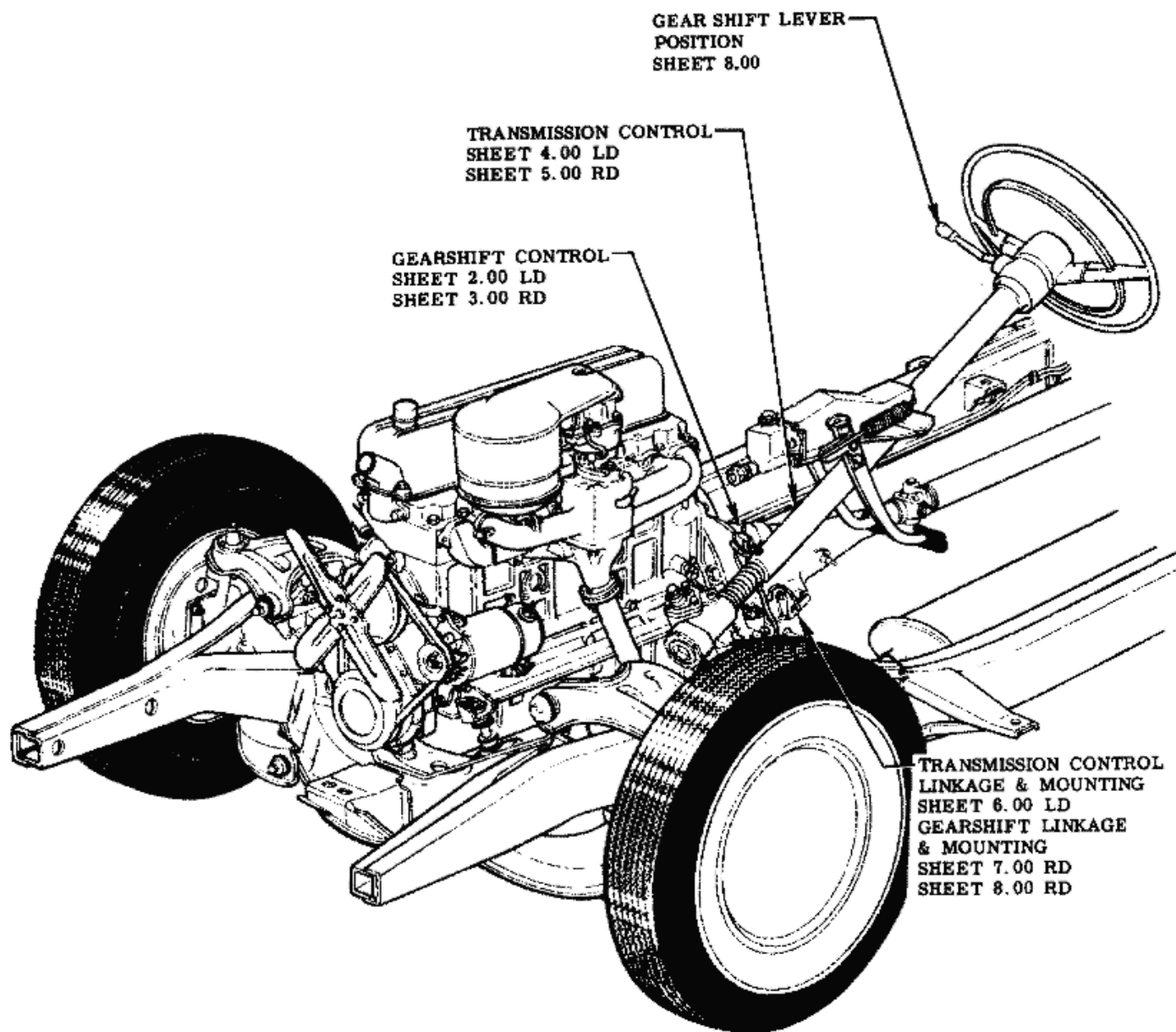


MODELS
ALL R.D.

ACCELERATOR CONTROL

VIEW B

						NAME PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN	CHECKED	SECT.	SHEET
7-17-57	10	REDRAWN & REVISED	681	P	F	DATE	PART No.		6	12.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	5-29-56	3 7 3 6 5 0 0			

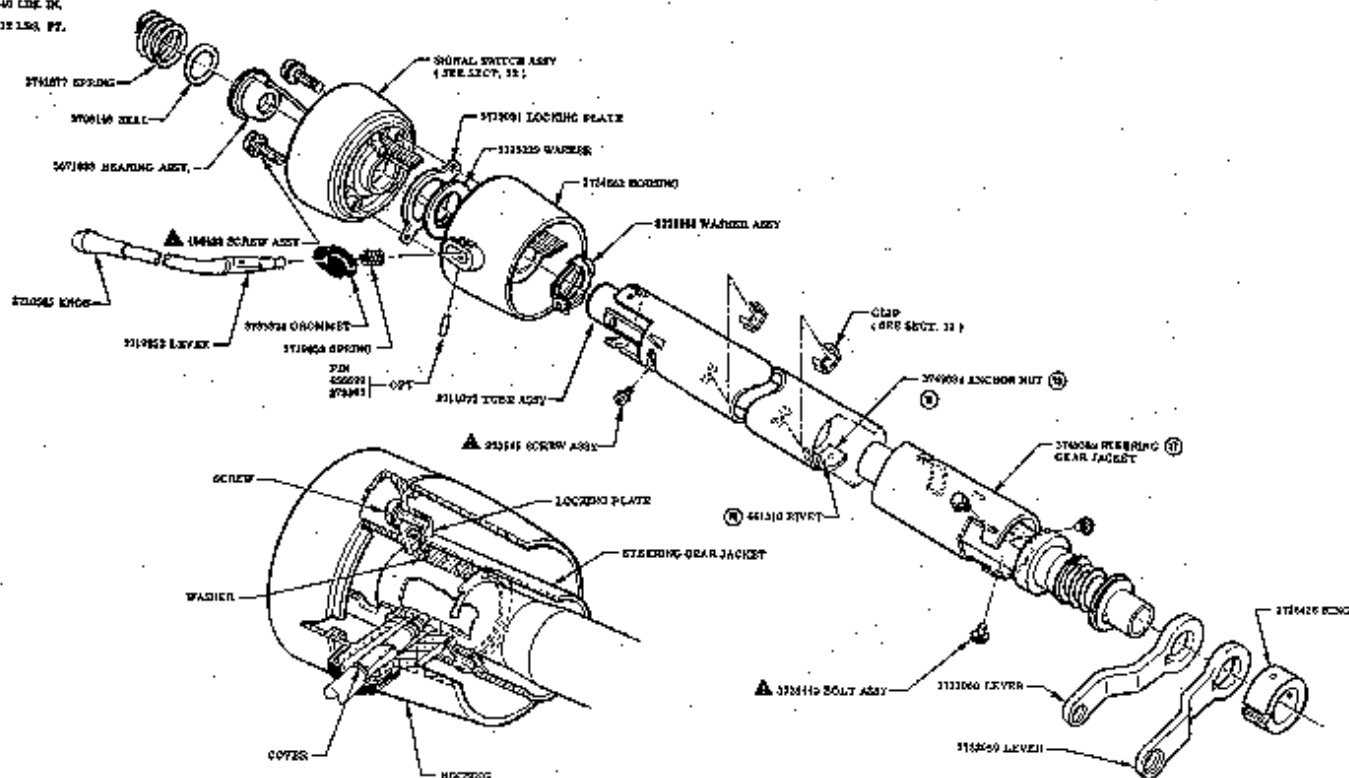


MODELS
ALL

TRANSMISSION

						NAME PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN	CHECKED	SECT.	SHEET
							V	F	7	1.00
7-31-56		RELEASED		8502		DATE	PART No.			
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.	6-14-56	3 7 3 6 5 0 0		

 12-25 LING DE,
 22-40 LING DE,
 10-11 LING DE,



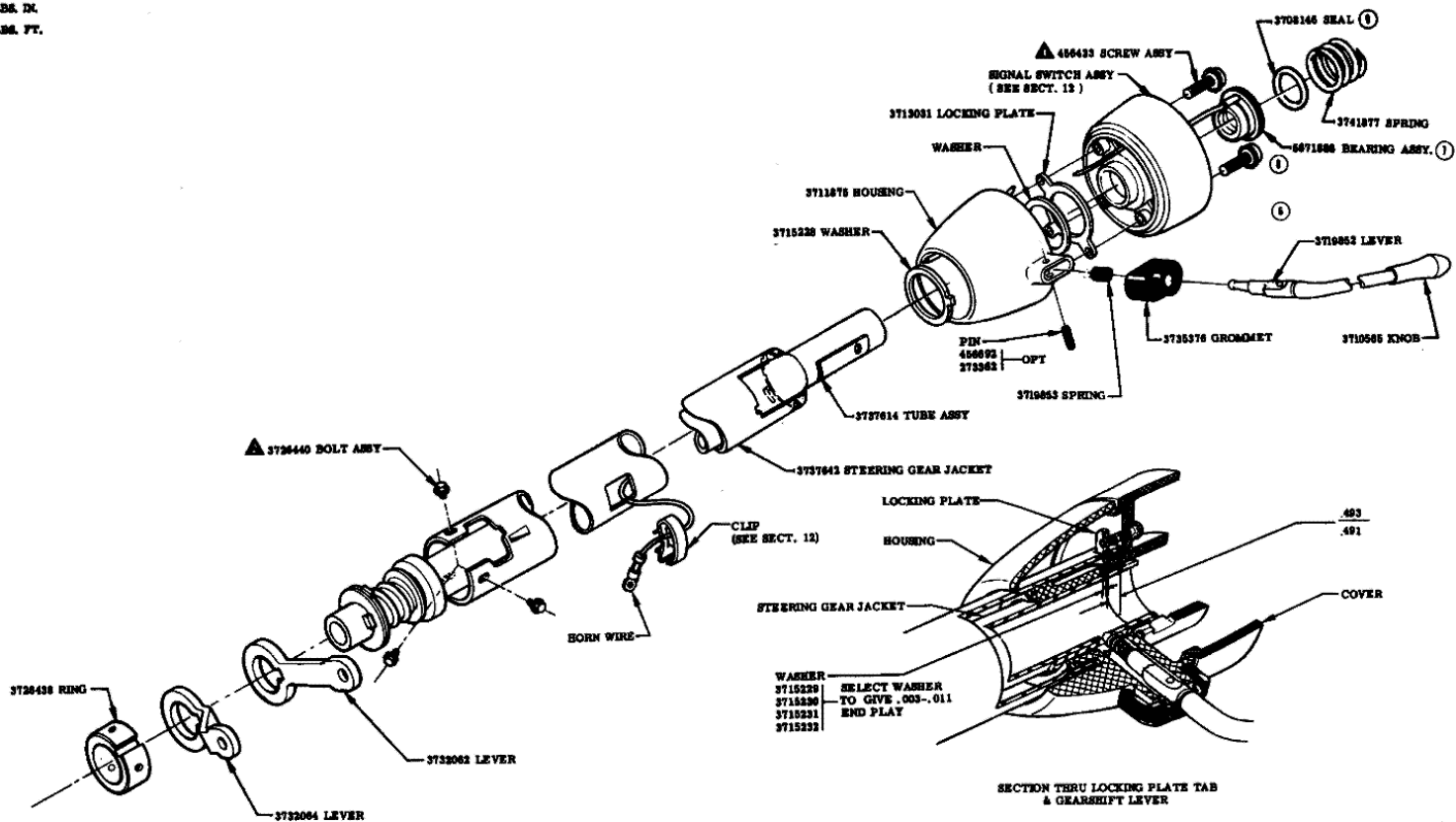
SECTION THRU LOCKING PLATE TAB & GEARSHIFT LSYER

MODELS
ALL LTD

SEE ILLUSTRATION CRAFT
GEARSHIFT CONTROL

	30	PART ADDED	C	E	NAME	PASSENGER CAR DISTRIBUTION MANUAL					
	31	RAN POSTS			ID.	DEATH	V	CHANGED	S	DOL	SHEET
	32	INDEX RECORDED									
	37	WAS ZILIAN									
3-19-68	38	LIGATION	Y33		DATE	PART No.					
DATE	39	REPORT RECORDED	AUG.	NO. OF	3-20-68	3734500					

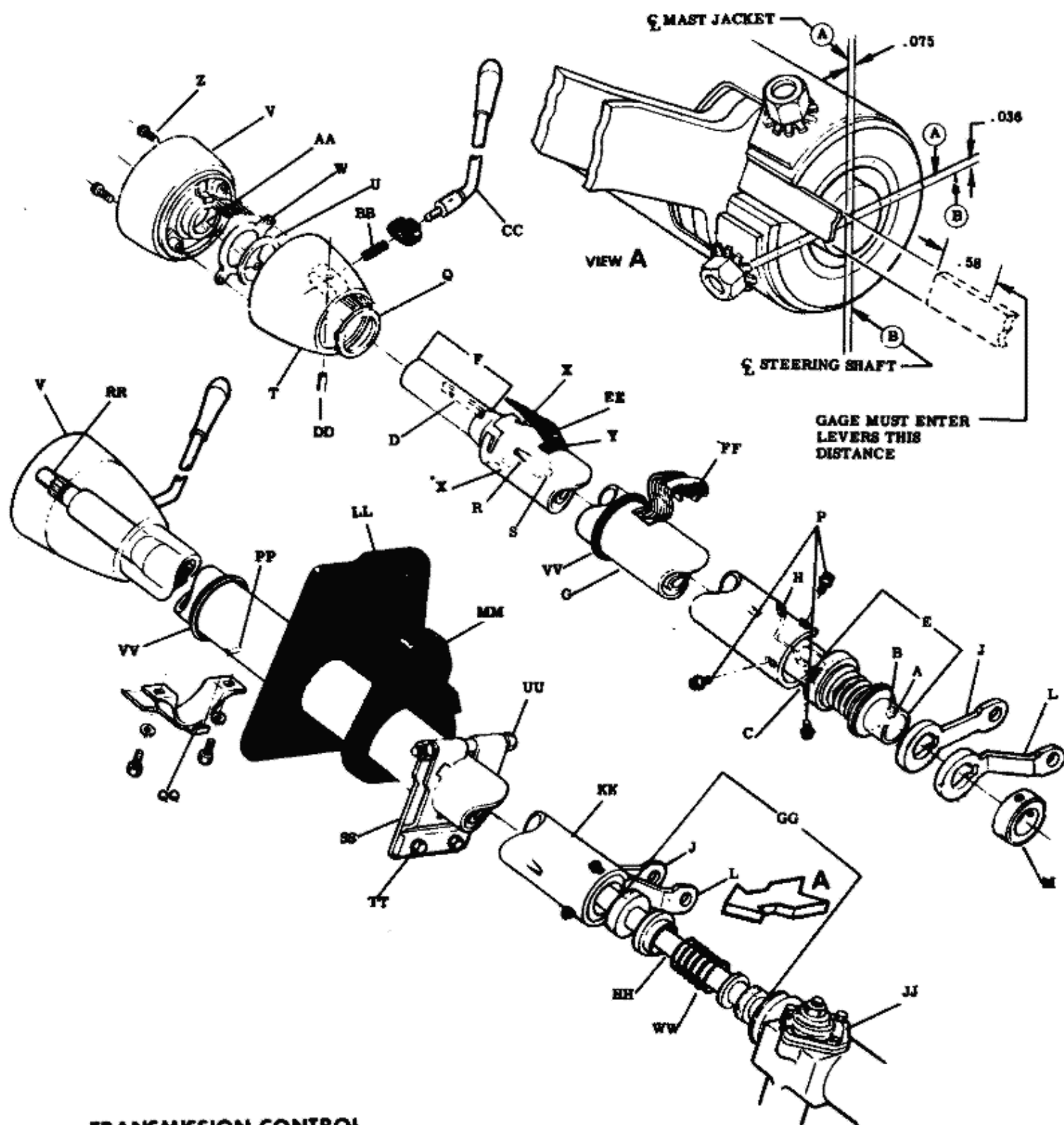
▲ 17-35 LBS. IN.
▲ 10-12 LBS. FT.



MODELS
ALL RD

SEE LUBRICATION CHART
GEARSHIFT CONTROL

3-15-57	9	WAS 364433 SEAT	456	F	NAME	PASSENGER CAR INSTRUCTION MANUAL			
1-16-57	8	3665016 & NOTE REMOVED	5592	F	REP.	DRAWN	CHECKED	7	SHEET
11-11-56	7	WAS 5871800		F					
	6	NOTE ADDED	1656	F	DATE	6-9-56	PART No.	37 3 6 5 0 0	3.00
11-19-56	5	REDRAWN							
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				



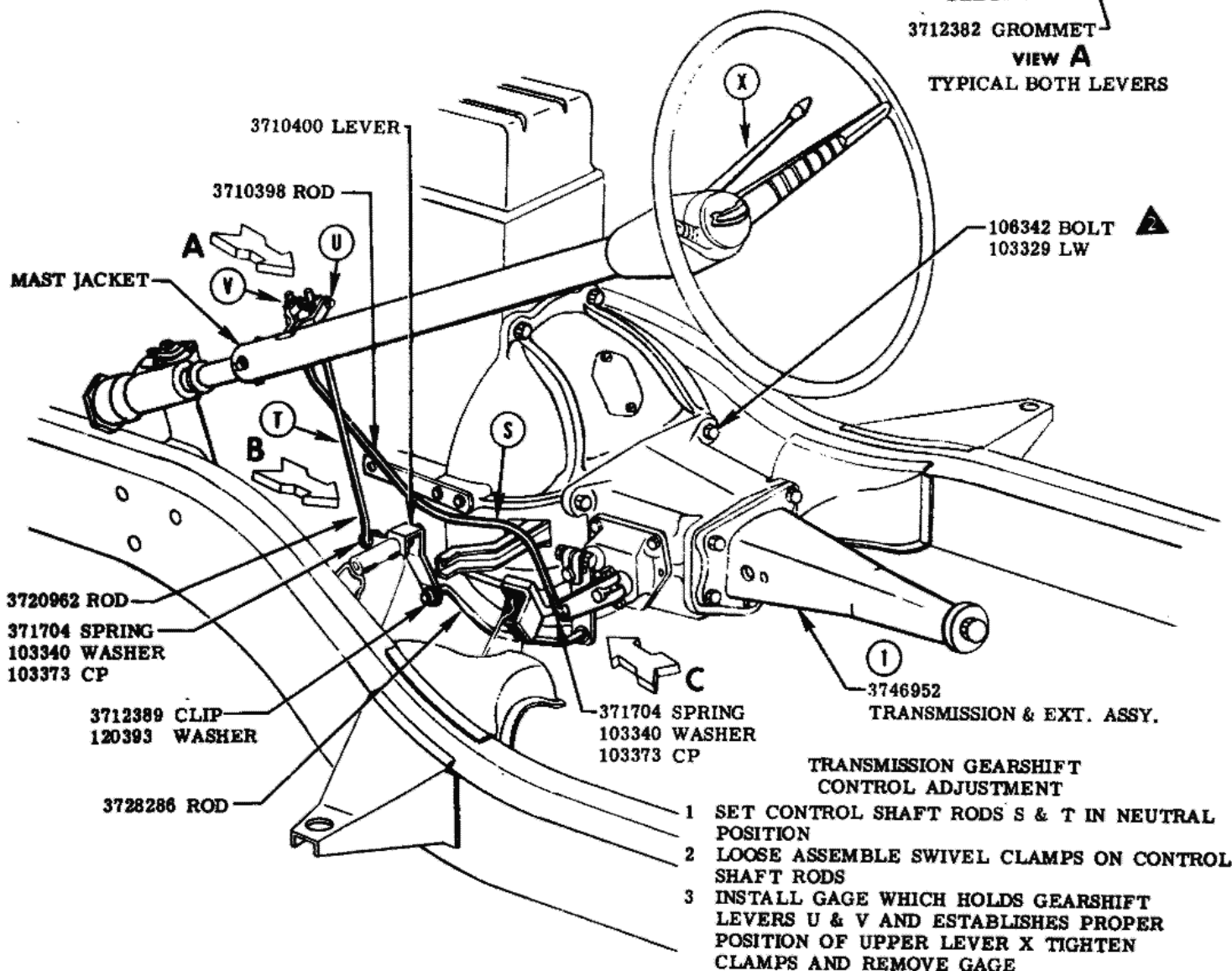
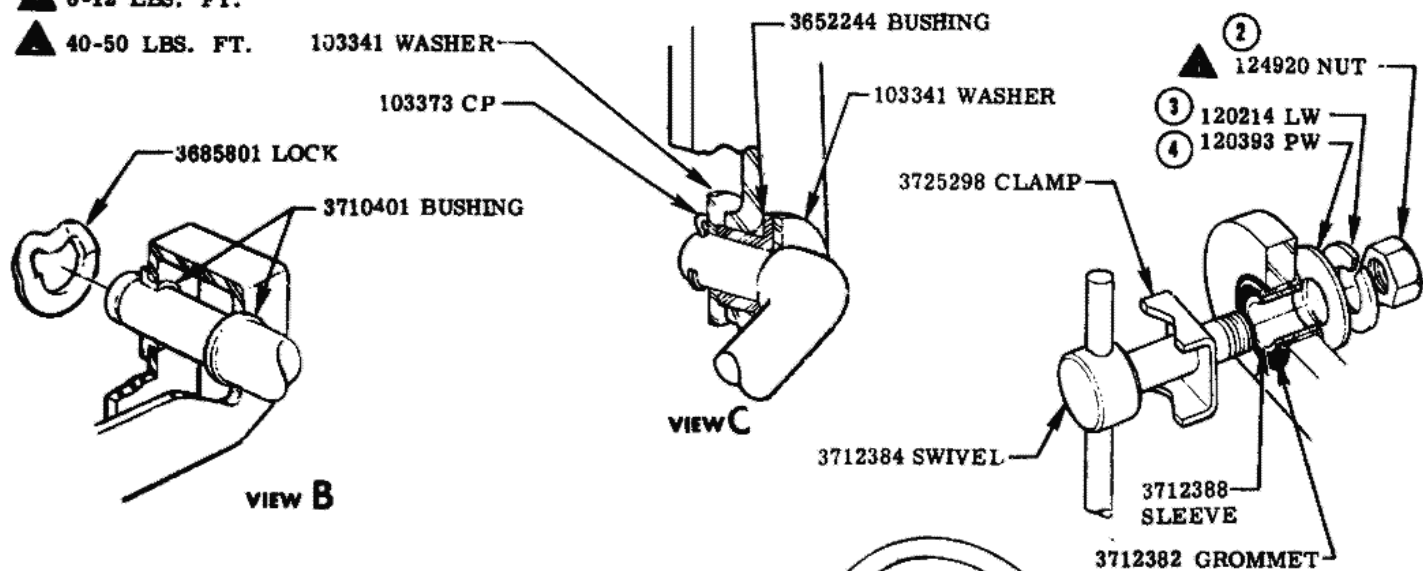
TRANSMISSION CONTROL

MODELS
ALL RD

NAME						PASSENGER CAR INSTRUCTION MANUAL			
REF.		DRAWN		CHECKED		SECT.		SHEET	
7-31-56		RELEASED		8502		7		5.00	
DATE		SYML		REVISION RECORD		AUTH.		DATE	
5-31-56								3736500	

▲ 8-12 LBS. FT.

▲ 40-50 LBS. FT.



- TRANSMISSION GEARSHIFT CONTROL ADJUSTMENT**
- 1 SET CONTROL SHAFT RODS S & T IN NEUTRAL POSITION
 - 2 LOOSE ASSEMBLE SWIVEL CLAMPS ON CONTROL SHAFT RODS
 - 3 INSTALL GAGE WHICH HOLDS GEARSHIFT LEVERS U & V AND ESTABLISHES PROPER POSITION OF UPPER LEVER X TIGHTEN CLAMPS AND REMOVE GAGE

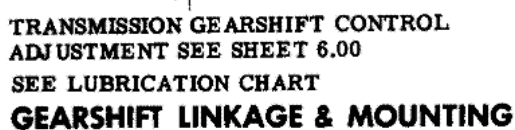
MODELS
ALL LD

SEE LUBRICATION CHART

TRANSMISSION CONTROL LINKAGE & MOUNTING

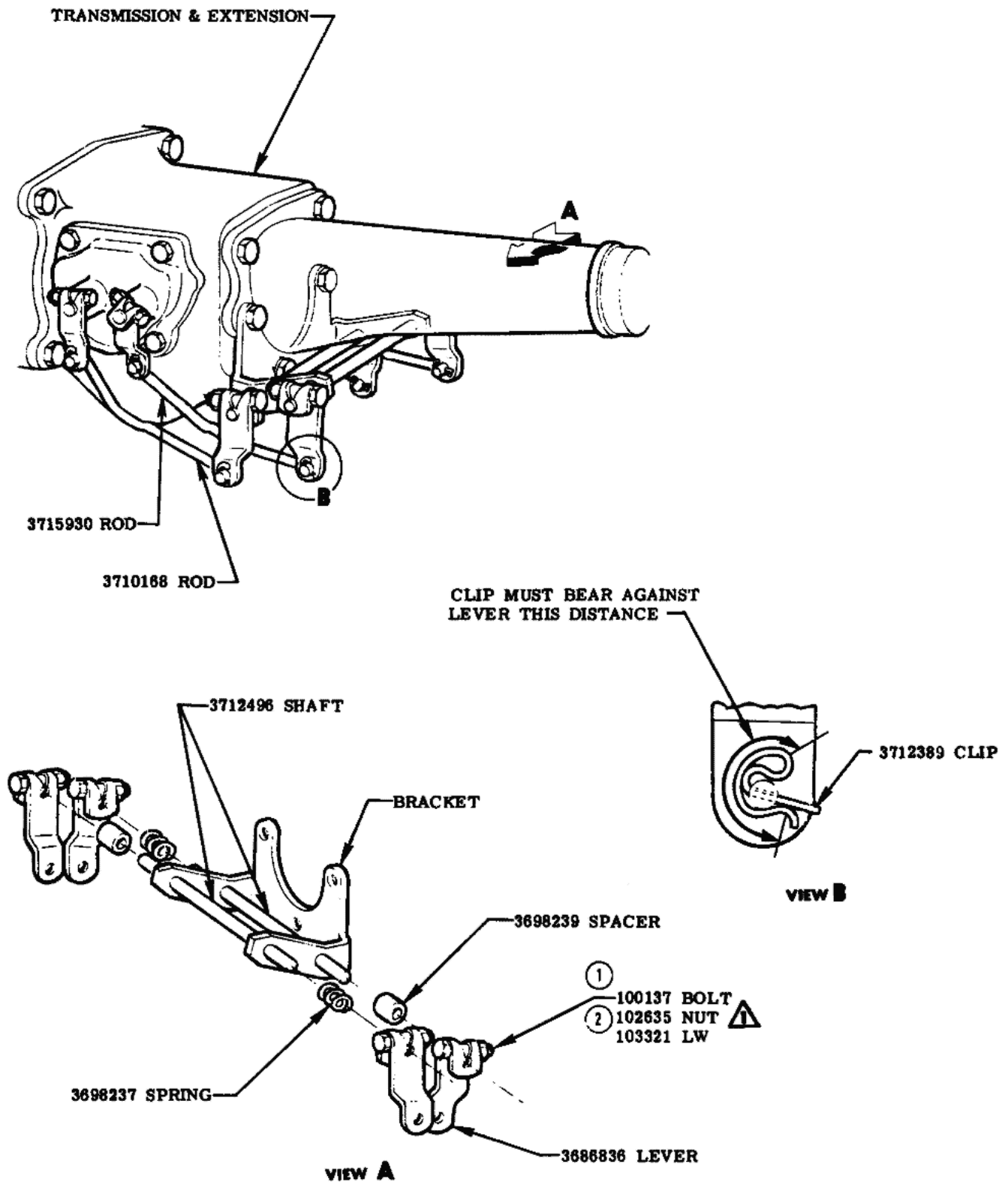
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	NAME	REF.	DRAWN	CHECKED	SECT.	SHEET
7-12-57	2	WAS 103340	681	P		PASSENGER CAR INSTRUCTION MANUAL					
3-25-57	1	WAS 103320	280	V	F			P	F	7	6.00
7-31-56		WAS 114493	8502								
		WAS 3738749									
		RELEASED									
						DATE	4-16-56	PART No.	3 7 3 6 5 0 0		

2 8 - 12 LBS. FT.



MODELS
ALL RD

						NAME PASSENGER CAR INSTRUCTION MANUAL				
7-12-57	4	WAS 103320	681	P	F	REF.	DRAWN P	CHECKED F	SECT. 7	SHEET 7.00
3-25-57	3	WAS 3736754	280	V	F					
1-16-57	2	WAS 3737628	227	V	F					
9-5-56	1	REDRAWN & REVISED	—	V	F					
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	DATE 5-18-56	PART No. 3 7 3 6 5 0 0			

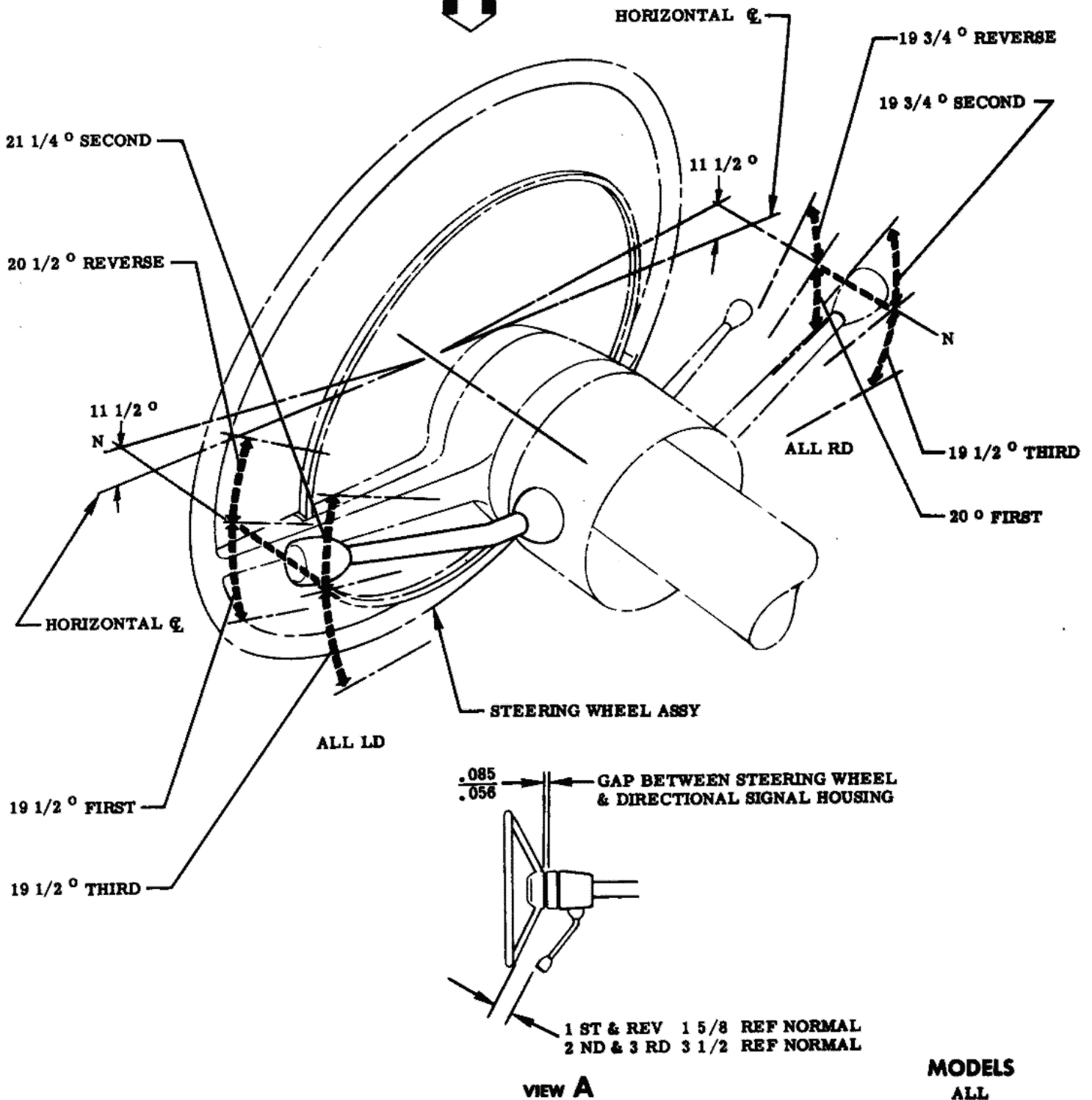


SEE LUBRICATION CHART

MODELS
ALL RD

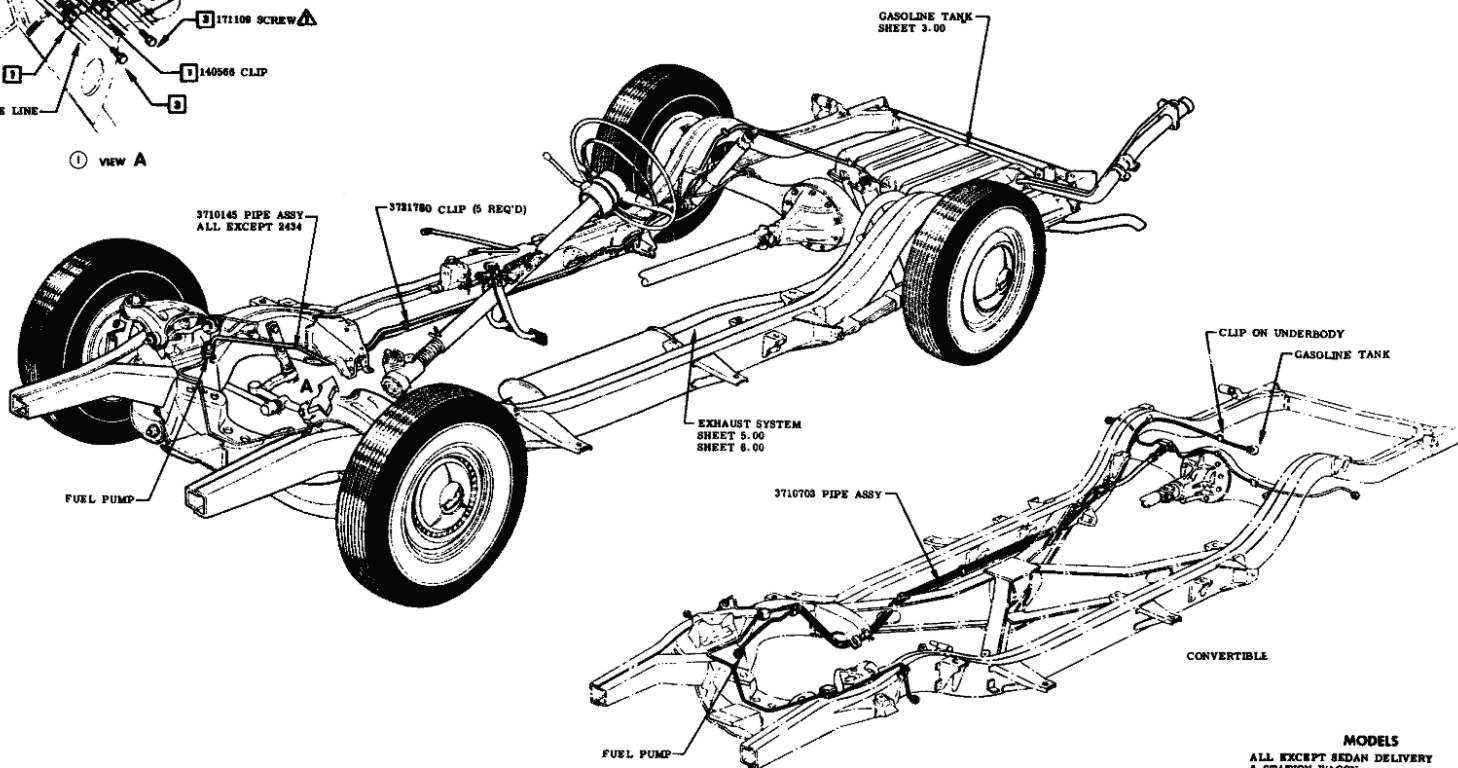
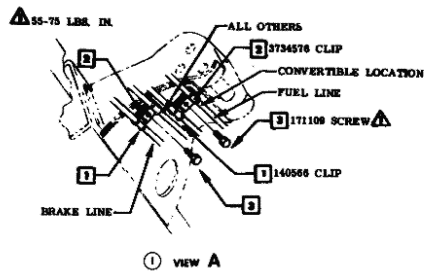
GEARSHIFT LINKAGE

						NAME PASSENGER CAR INSTRUCTION MANUAL			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	SECT.
10-11-56	2	WAS 103026							
7-31-56	1	WAS 100029	3729						
		RELEASED	8502						
						DATE	PART No		
						6-20-56	3736500		
									7
									8.00



GEARSHIFT LEVER POSITION

				NAME PASSENGER CAR INSTRUCTION MANUAL				
				REF.	DRAWN V	CHECKED F	SECT.	SHIFT
7-31-56		RELEASED	8502	DATE	PART No.		7	9.00
DATE	SYM.	REVISION RECORD	AUTH. DR. CK.	6-20-56	3736500			

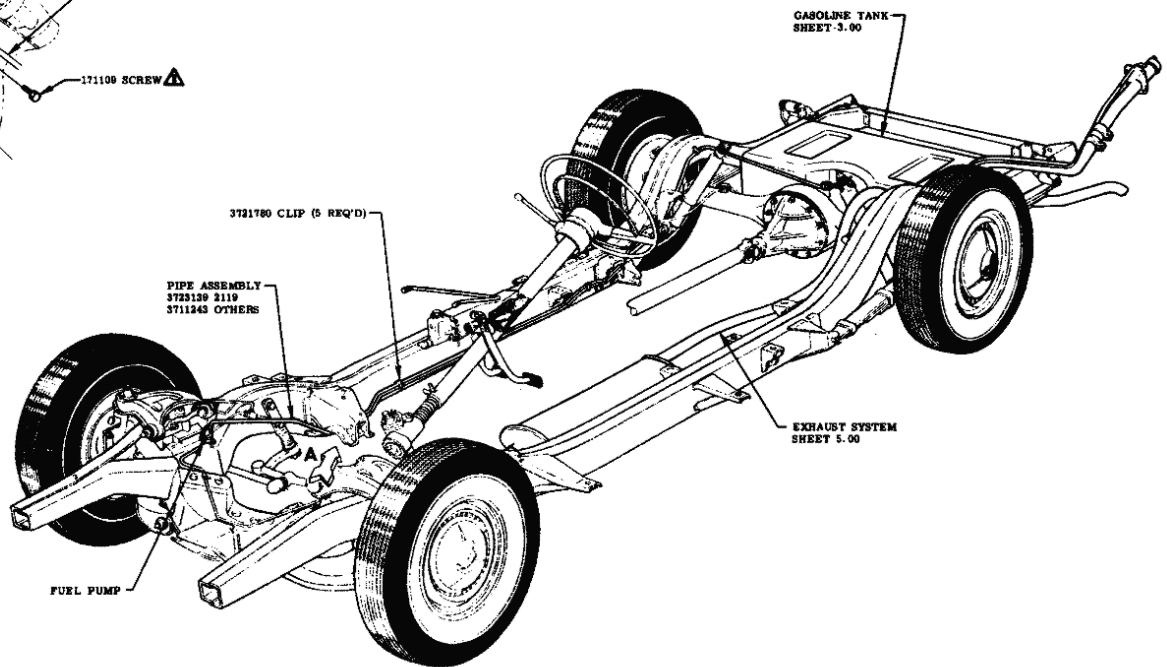
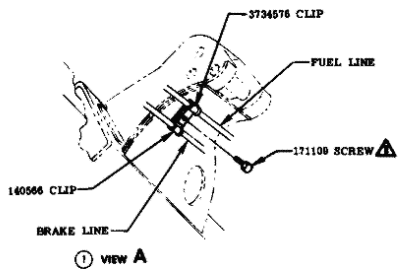


FUEL TANK & EXHAUST

MODELS
ALL EXCEPT SEDAN DELIVERY
& STATION WAGON

PASSENGER CAR INSTRUCTION MANUAL									
8-20-56	1	VIEW REVISED	2310	F	DATE	PART NO.	3736500	8	1.00
7-31-56		RELEASED	8508						
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	DATE	PART NO.	8	1.00
						8-7-56			

⚠ 55-75 LBS. IN.



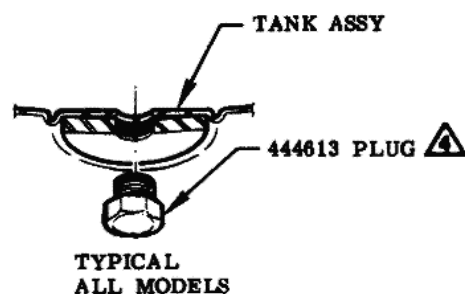
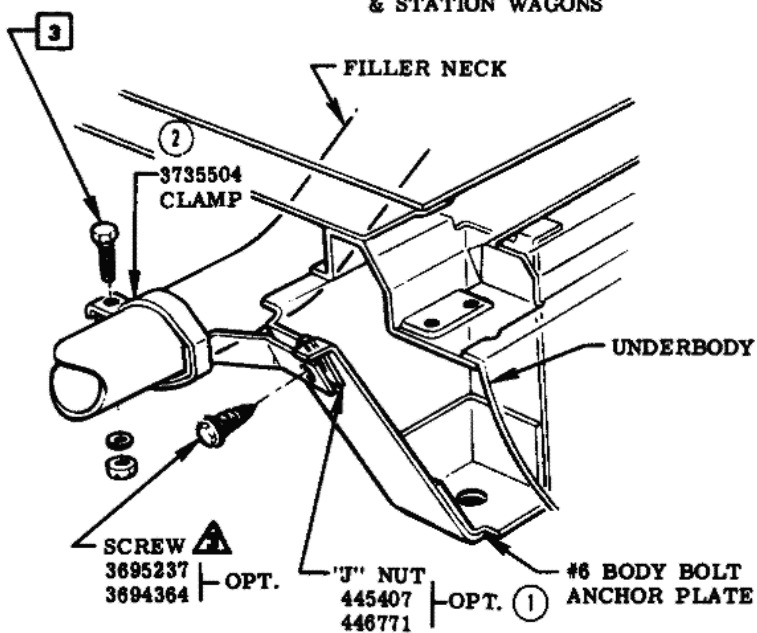
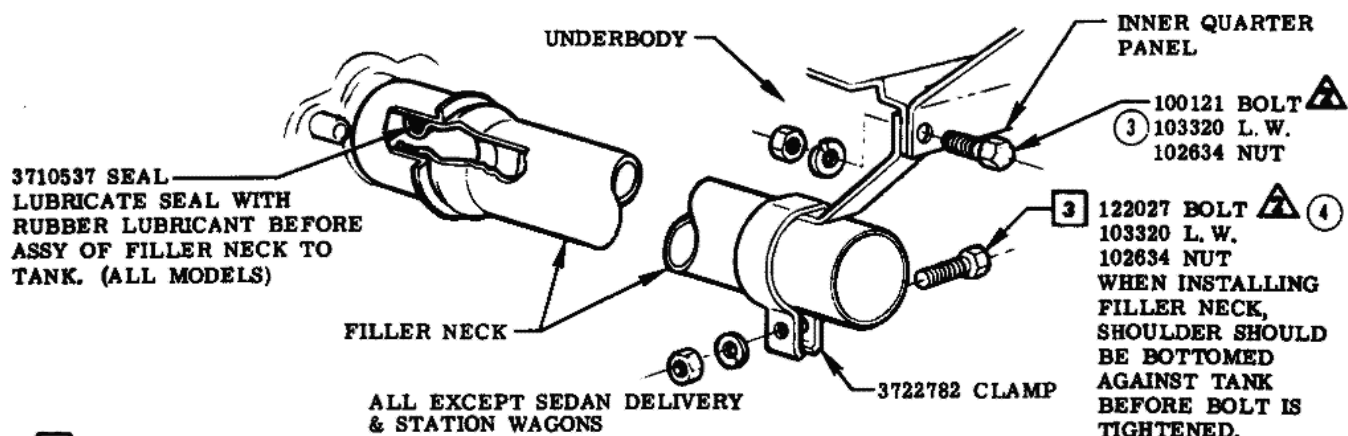
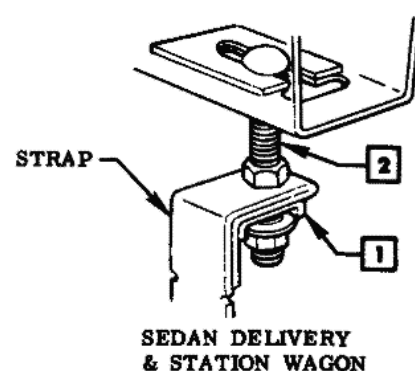
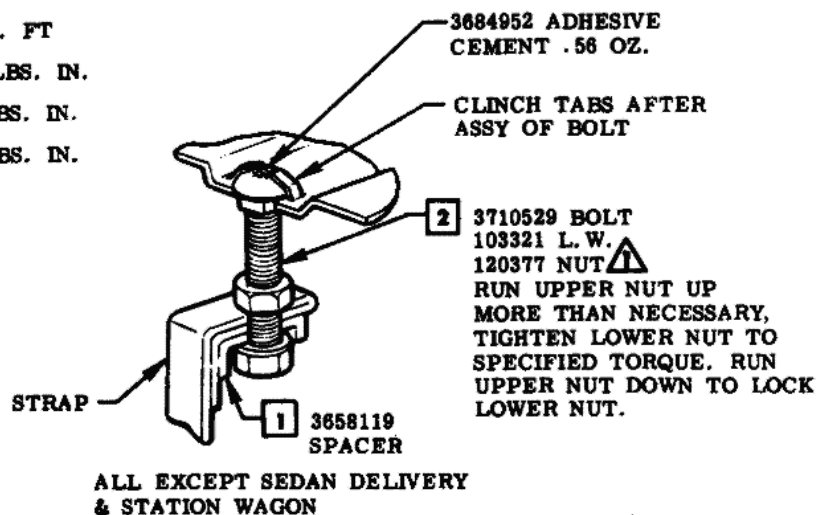
FUEL TANK & EXHAUST

MODELS
STATION WAGON &
SEDAN DELIVERY

PASSENGER CAR INSTRUCTION MANUAL									
DATE	SYN.	REVISION RECORD	AUTH.	DR.	CK.	NAME	REP.	DRAWN	CHECKED
8-20-56	1	VIEW REVISED	2510		F				
7-31-56		RELEASED	8502						
						DATE	PART No.	3736500	
								8	2.00

- [illegible]

- 1 7-9 LBS. FT
 2 86-107 LBS. IN.
 3 50-70 LBS. IN.
 4 48-72 LBS. IN.



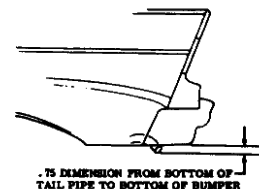
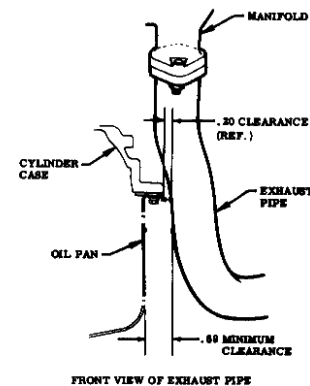
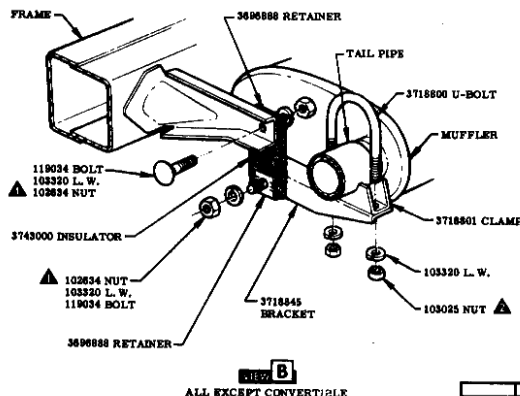
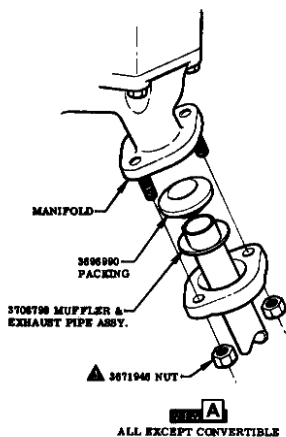
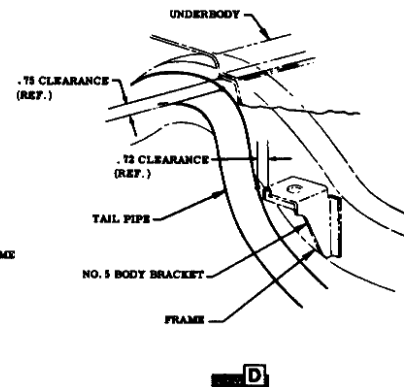
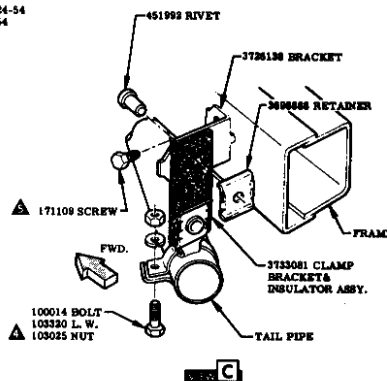
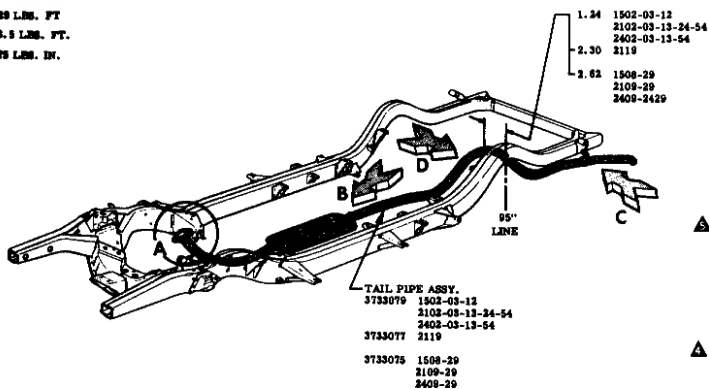
SEE LUBRICATION CHART

MODELS
AS SHOWN

CLAMPS, STRAPS & PLUGS

DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	NAME	PASSENGER CAR INSTRUCTION MANUAL	REF.	DRAWN	CHECKED	SECT.	SHEET
11-26-56	4	WAS 122017 - BOLT	6040		F							
	3	WAS 105320			F							
	2	NO. ADDED										
8-20-56	1	446771 OPTION ADDED	5515						P	F	8	4.00
7-31-56		RELEASED	8502									
						DATE	PART No.					
						6-5-56	3736500					

- ▲ 72-108 LBS. IN.
- ▲ 10-14 LBS. FT.
- ▲ 22-28 LBS. FT.
- ▲ 9-12.5 LBS. FT.
- ▲ 56-75 LBS. IN.

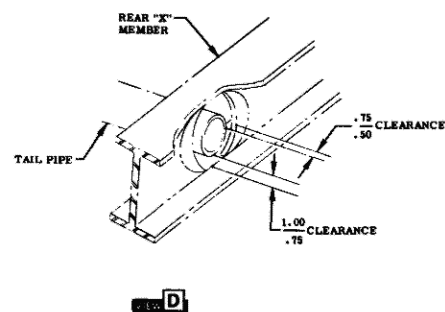
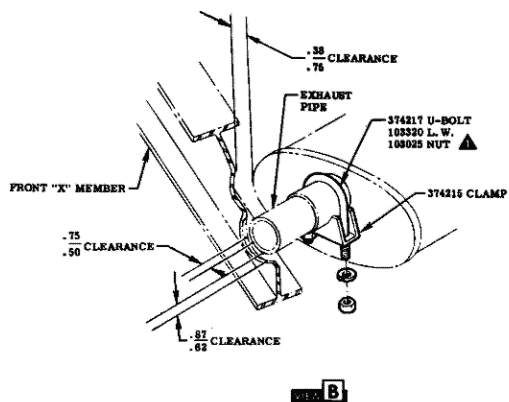
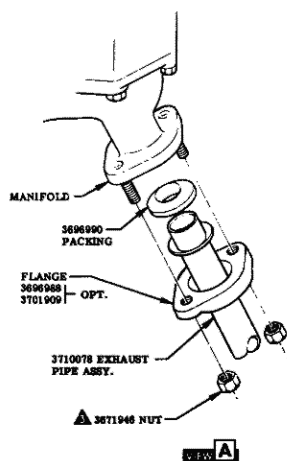
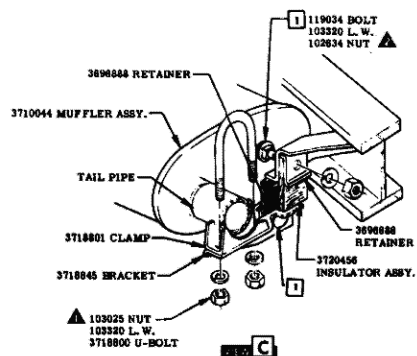
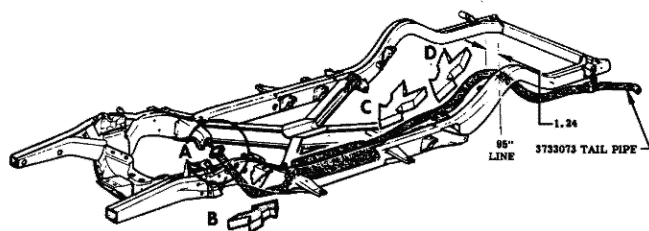


MODELS
ALL

EXHAUST SYSTEM

NAME PASSENGER CAR INSTRUCTION MANUAL									
REV.	DRAWN	P	CHECKED	P	SEC.	5.00			
7-25-57	8	REDRAWN & REVISED	750	P	DATE	PART No. 37330500	8	5.00	
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-18-56			

- ▲ 10-14 LBS. FT.
 ▲ 72-108 LBS. IN.
 ▲ 22-39 LBS. FT.

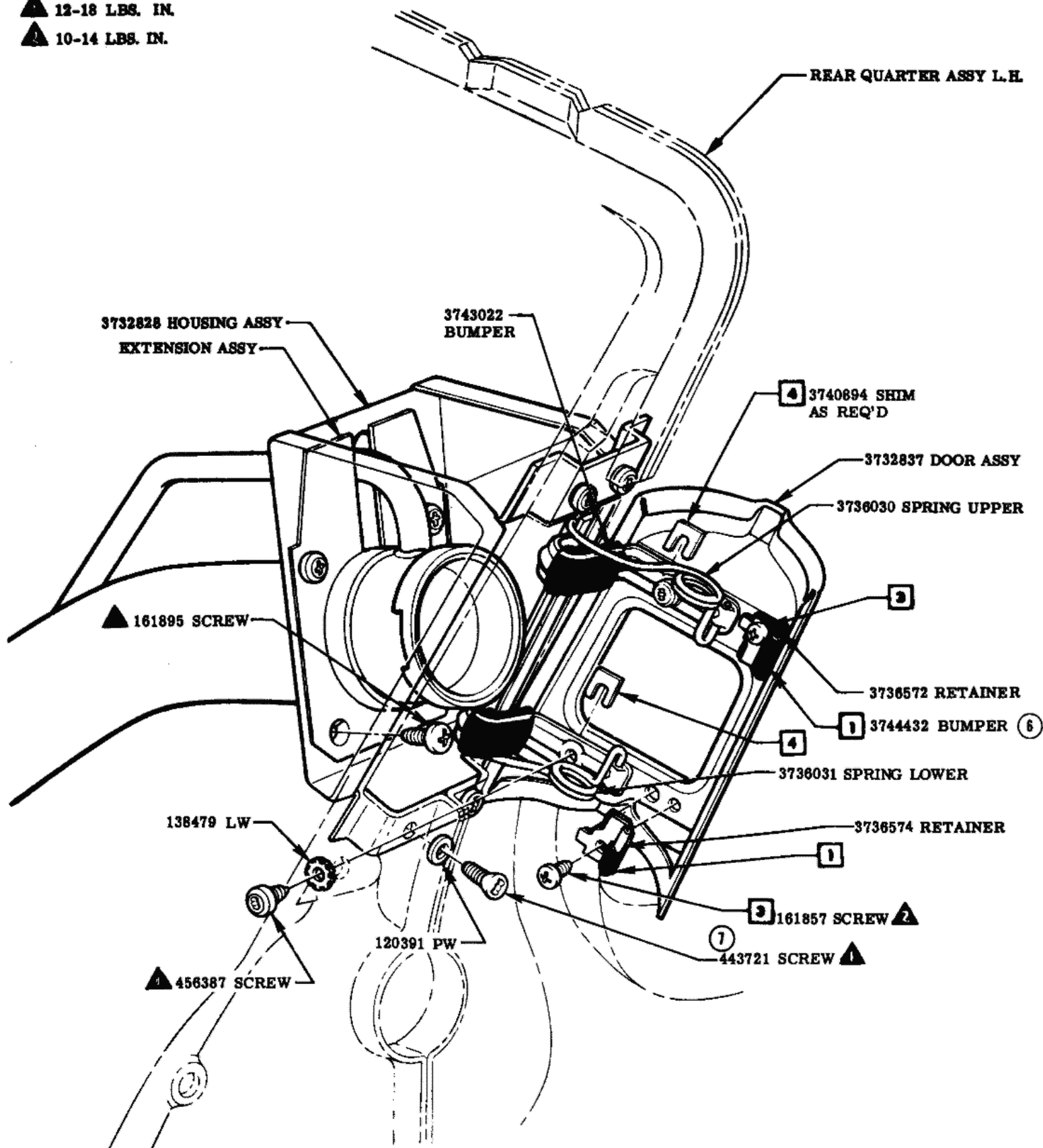


EXHAUST SYSTEM

MODELS
 CONVERTIBLE

PASSENGER CAR INSTRUCTION MANUAL									
7-32-57	1	REDRAWN & REVISED	730	P	F	DATE	DRAWN	CHECKED	REV.
DATE	BY	REVISION RECORD	AUTH.	DR.	CL.	6-5-56	PART No.	3734500	SHEET
									8
									6.00

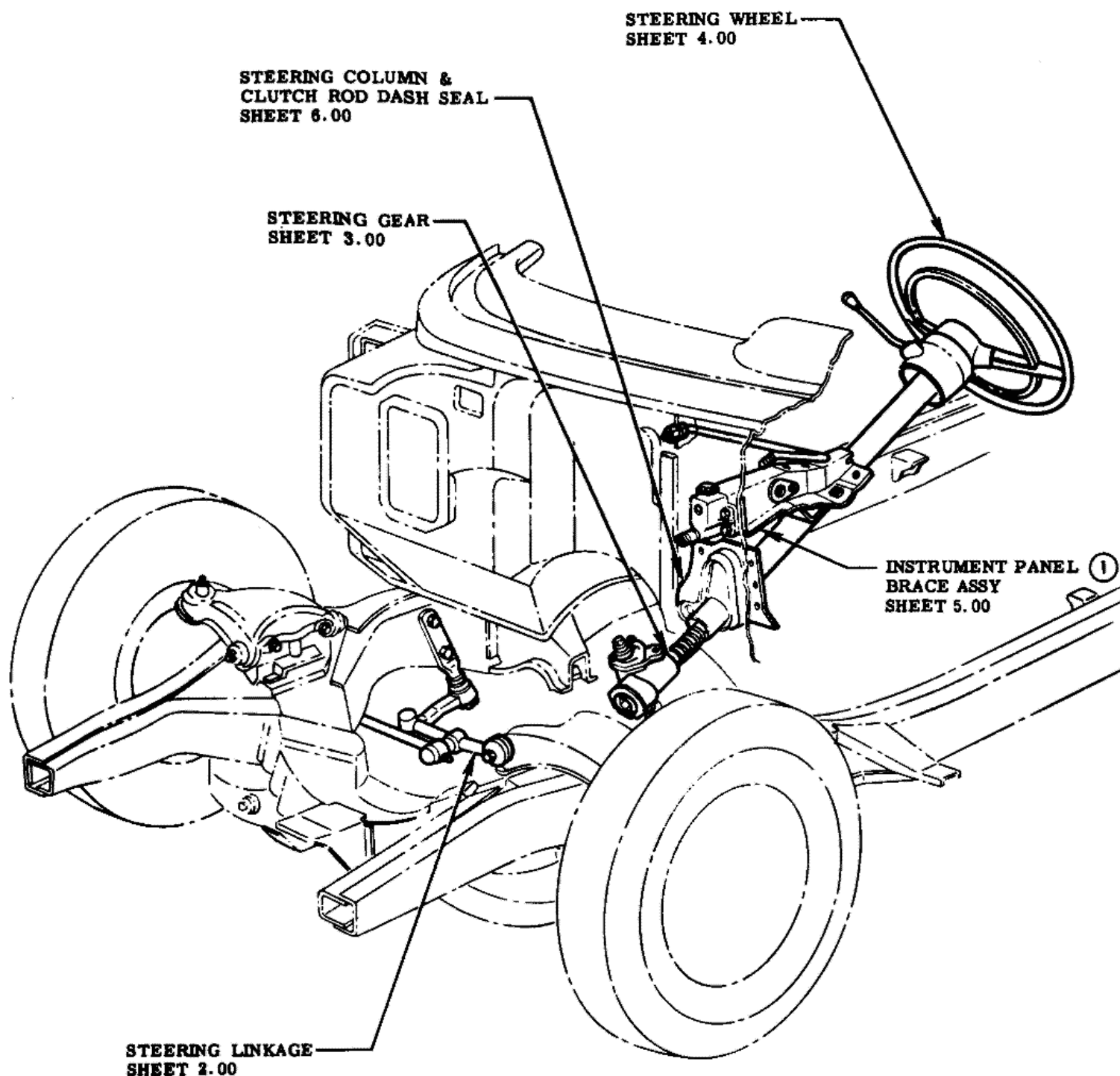
▲ 12-18 LBS. IN.
▲ 10-14 LBS. IN.



MODELS
ALL

GASOLINE FILLER NECK EXTENSION, HOUSING & DOOR INSTALLATION

				NAME PASSENGER CAR INSTRUCTION MANUAL					
1-28-57	7	WAS 161895	346	F	REF.	DRAWN	CHECKED	SECT.	SHEET
	6	WAS 3734884		F		V	F	8	7.00
12-18-56	5	REDRAWN	216		DATE	PART No.			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-8-56	3 7 3 6 5 0 0		



MODELS
ALL

STEERING MECHANISM

					NAME PASSENGER CAR INSTRUCTION MANUAL				
					REF.	DRAWN	CHECKED	SECT.	SHEET
8-20-56	1	TITLE REVISED	2895	F		P	F	9	1.00
7-31-56		RELEASED	8502		DATE	PART No.			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	5-17-56	3 7 3 6 5 0 0		

- ▲ 30-35 LBS. FT.
- ▲ 29-43 LBS. FT.
- ▲ 55 LBS. FT. MIN. * (3)
- ▲ 38-42 LBS. IN.
- ▲ 100-150 LBS. FT.
- ▲ 12-16 LBS. FT.

*THEN TIGHTEN TO NEXT NOTCH FOR INSERTION OF COTTER PIN

ENDS OF ADJUSTABLE TIE RODS MUST BE HELD IN CORRECT ANGULAR RELATIONSHIP TO EACH OTHER AFTER ADJUSTMENT.

THIS BOLT, L.W. & NUT ARE PARTS OF SIDE MEMBER ASSY. FOR CKD BLOOMFIELD.

3719955 IDLER LEVER SUPPORT

TIGHTEN THESE NUTS AFTER IDLER LEVER IS ATTACHED TO LEVER SUPPORT AND WITH WHEELS IN STRAIGHT AHEAD POSITION.

(2) 3743308 BOLT
103321 LW
103026 NUT ▲

103386 CP

STEERING KNUCKLE ARM

WITH MARK ON STEERING GEAR SHAFT AT 12 O'CLOCK, ADJUST TIE RODS (EA. SIDE) TO GET SPECIFIED TOE-IN PER WHEEL. SEE SECTION 3 SHEET 3.00 FOR ADJUSTMENT.

RELAY TIE ROD ASSY
3709869 LD
3709870 RD

▲ FITTING
271304
109454 — OPT
110347
271287

LUBRICATE AS SPECIFIED IN LUBRICATION CHART (4 PLACES)

3720973 WASHER
456945 NUT ▲
103386 CP

▲ 272071 NUT
103374 CP

FITTING

TOP END
STEERING SHAFT

VIEW A

SHAFT MARK MUST BE AT TOP WITH WHEELS IN STRAIGHT AHEAD POSITION

SEE LUBRICATION CHART

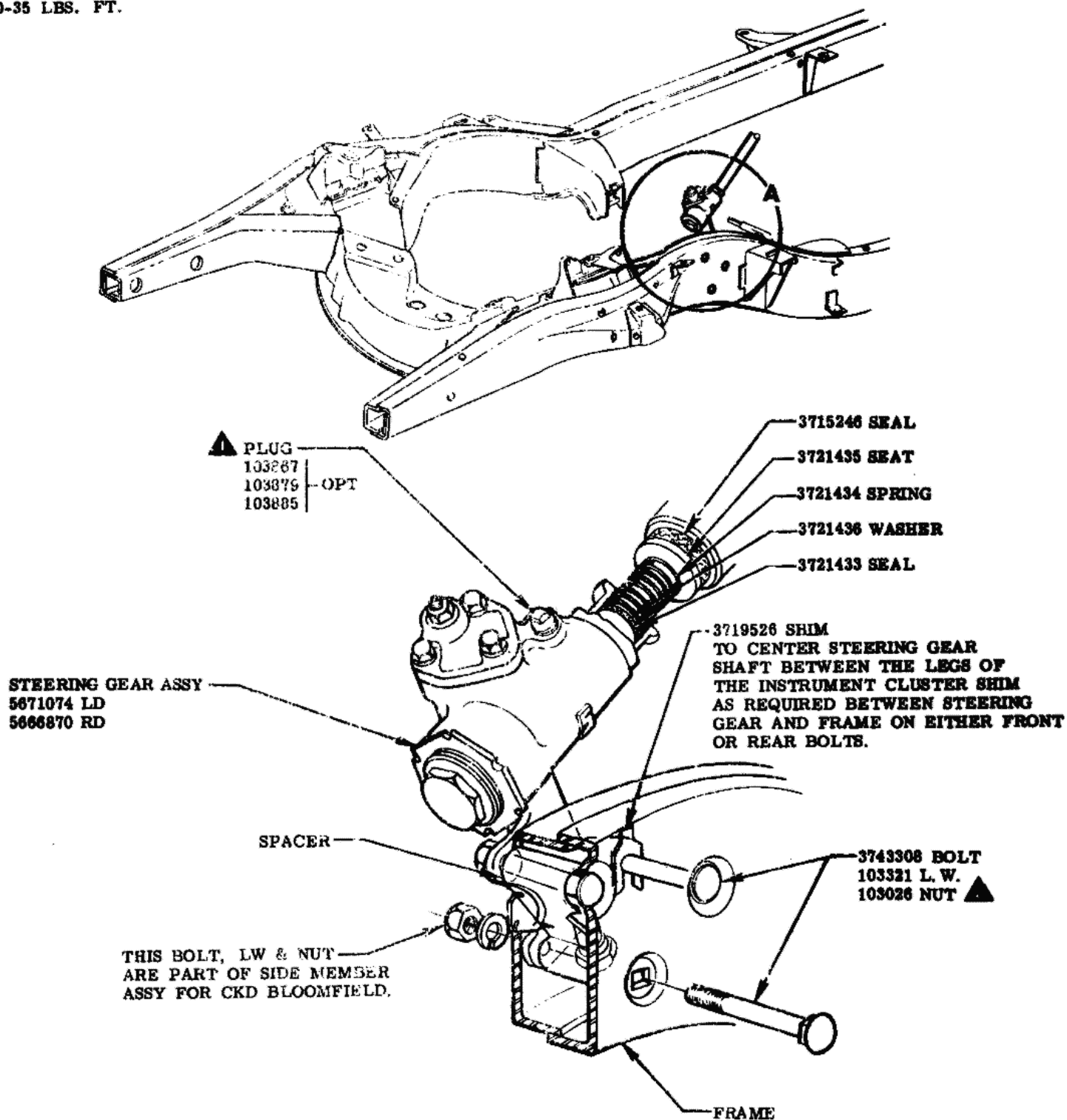
MODELS
ALL

STEERING LINKAGE

DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	NAME	PASSENGER CAR INSTRUCTION MANUAL				
2-27-57	4	TORQUE ADDED	8484		F	REF.	DRAWN	CHECKED	SECT.	SHEET	
2-20-57	3	WAS 45 LBS. FT. MIN.	7586		F		P	F			
11-5-56	2	WAS 3707754	5241		F						
9-21-56	1	TORQUE ADDED			WF	DATE	PART No.				
7-31-56		RELEASED	8502			5-18-56	3736500		9	2.00	

▲ 15-25 LBS. FT. (6)

▲ 30-35 LBS. FT.



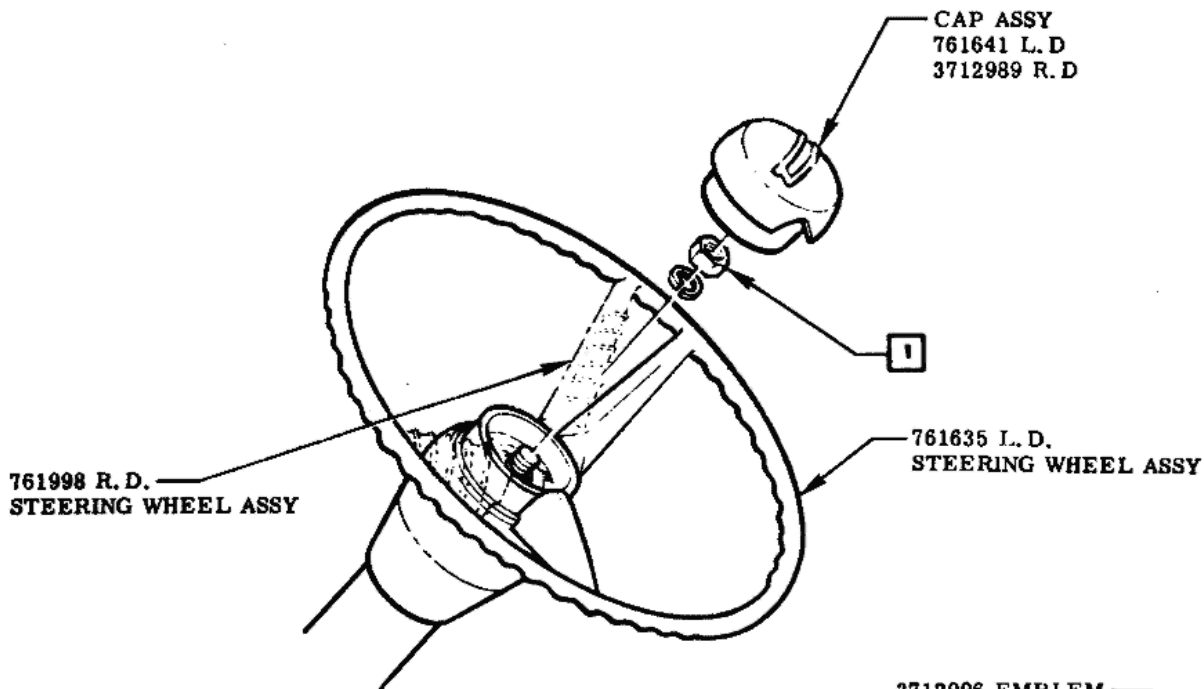
VIEW A

SEE LUBRICATION CHART

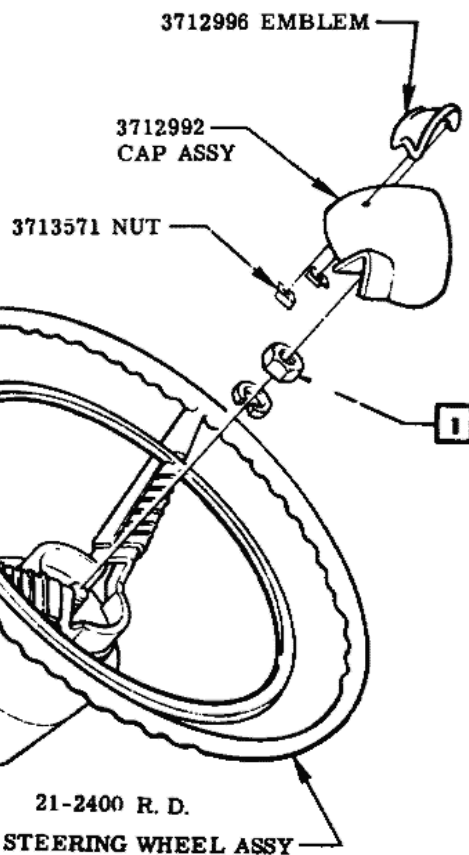
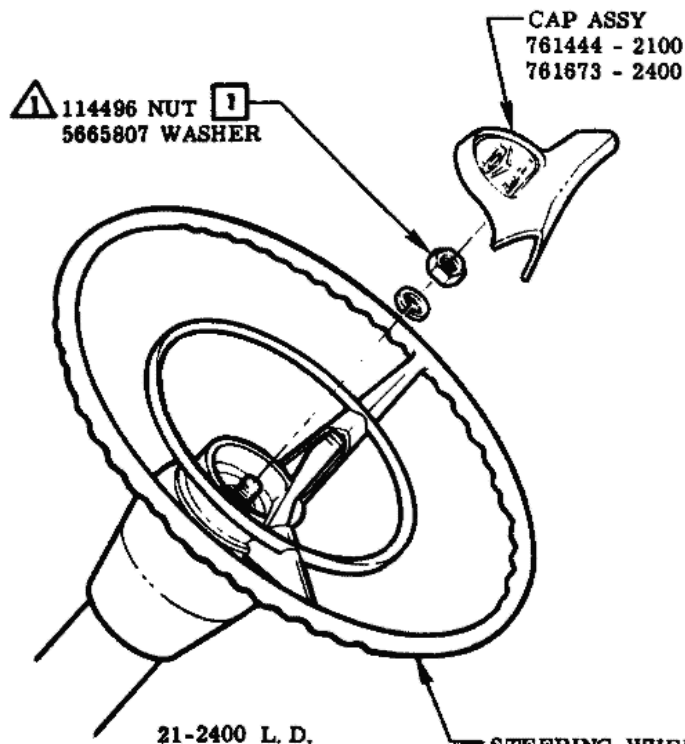
MODELS
ALL

STEERING GEAR

					PASSENGER CAR INSTRUCTION MANUAL				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	SECT.
4-9-57	5	REDRAWN	9408						9
						DATE	PART No.		3.00
						5-18-56	3736500		



1500



NOTE: MARK ON HUB OF STEERING WHEEL MUST BE IN LINE WITH MARK ON SHAFT AND STAKE NUT AT ASSEMBLY.

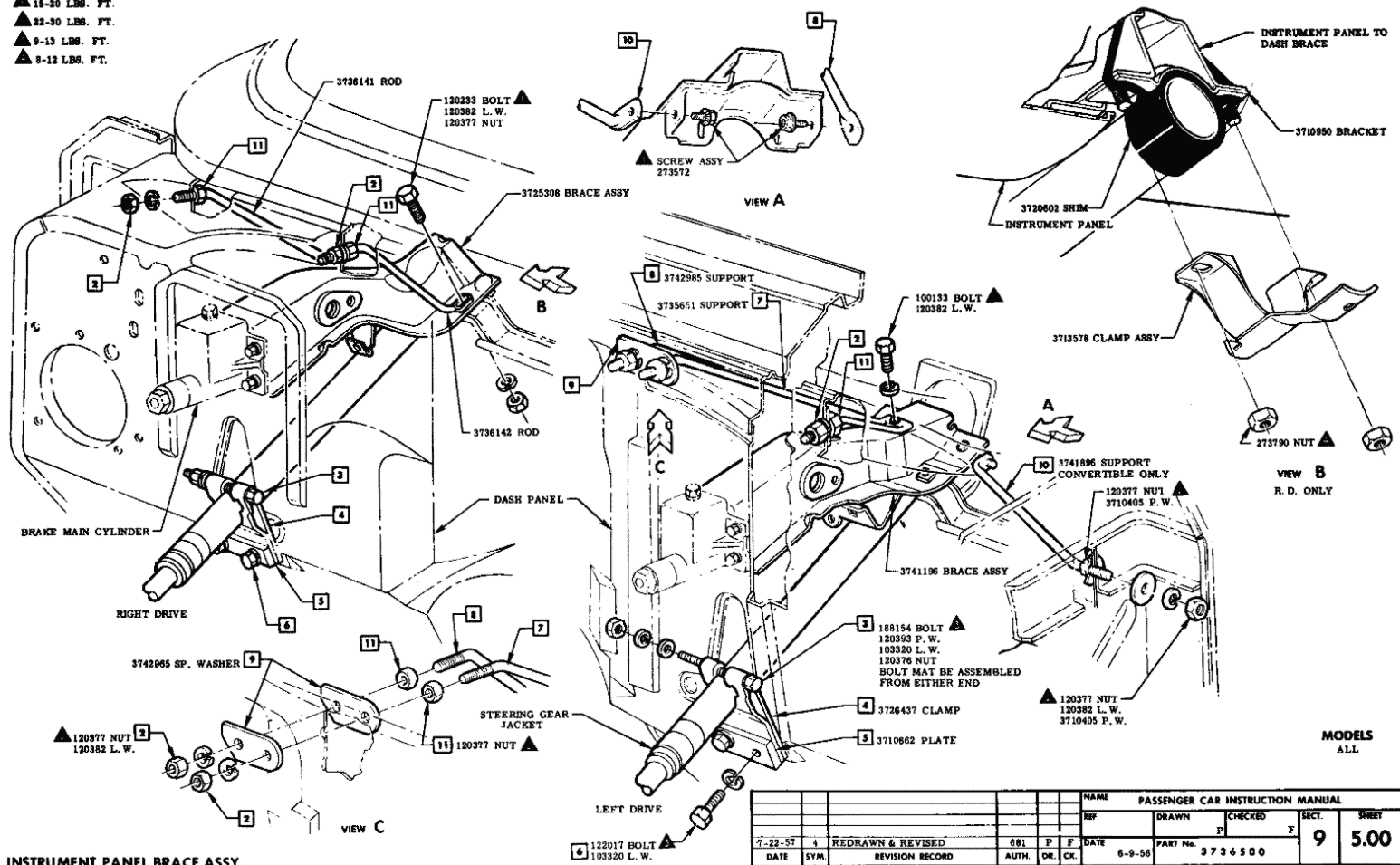
- ③ STEERING WHEEL ASSY. 761430-ALL EXCEPT CONVERTIBLE
- ② 761723-CONVERTIBLE ONLY

**MODELS
ALL**

STEERING WHEEL

					NAME PASSENGER CAR INSTRUCTION MANUAL				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	SECT.
10-11-56	3	WAS ALL MODELS					P	F	9
8-20-56	2	PART & MODEL ADDED	3257						
	1	REDRAWN & REVISED	2532	V	F	DATE	PART No.		
						5-28-56	3 7 3 6 5 0 0		4.00

- ▲ 15-20 LBS. FT.
- ▲ 22-30 LBS. FT.
- ▲ 8-13 LBS. FT.
- ▲ 8-12 LBS. FT.

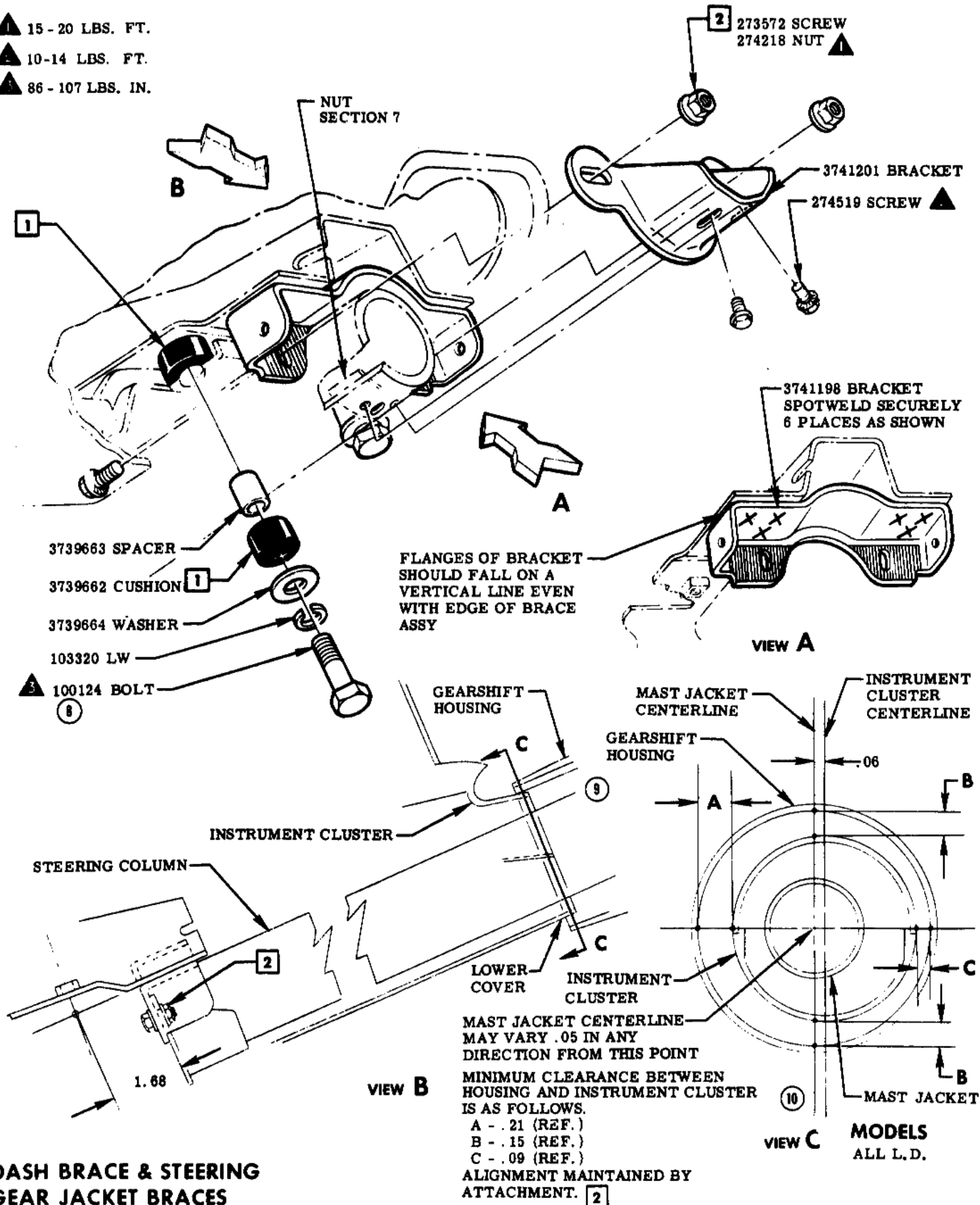


INSTRUMENT PANEL BRACE ASSY.

PASSENGER CAR INSTRUCTION MANUAL									
7-22-57	4	REDRAWN & REVISED	881	P	F	DATE	6-9-55	PART No.	3736500
DATE	SYM.	REVISION RECORD	AUTH.	OR.	CK.	DATE	6-9-55	PART No.	3736500
								9	5.00

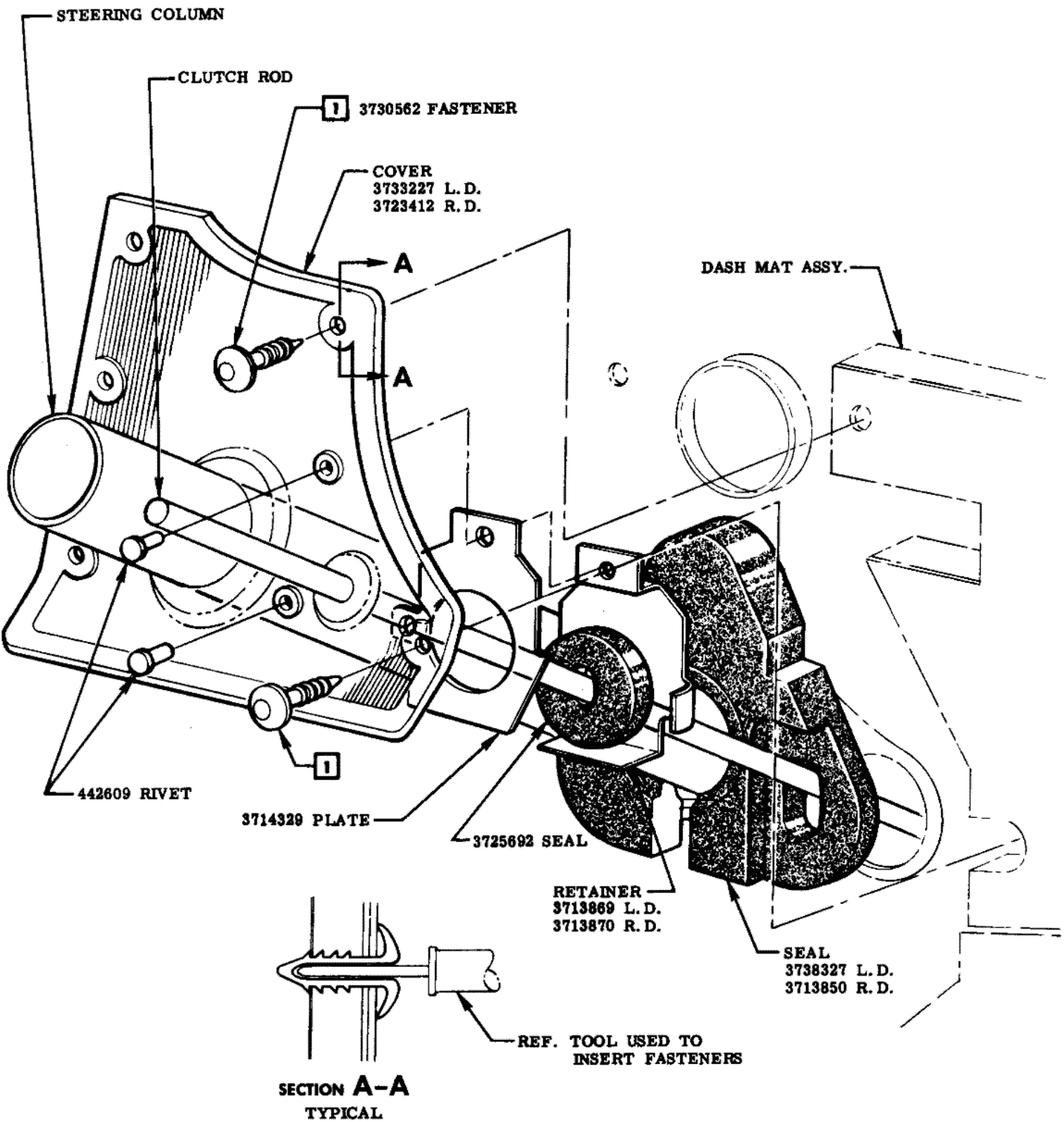
MODELS
ALL

- ▲ 15 - 20 LBS. FT.
 ▲ 10-14 LBS. FT.
 ▲ 86 - 107 LBS. IN.



DASH BRACE & STEERING GEAR JACKET BRACES

DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	NAME	PASSENGER CAR INSTRUCTION MANUAL	REF.	DRAWN	CHECKED	SECT.	SHEET
7-8-57	10	VIEW C ADDED	2183		F							
3-11-57	9	DIMENSION LINE RELOCATED			F							
2-20-57	8	WAS 106327	7803		F							
1-28-57	7	REDRAWN & REVISED 6895	273	V	F							
						DATE	PART No.					
						8-9-56	3 7 3 6 5 0 0				9	5.01



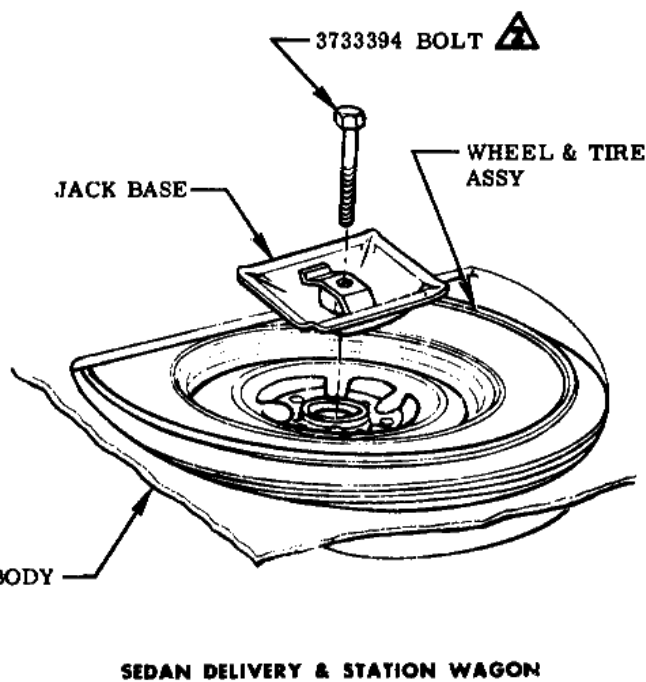
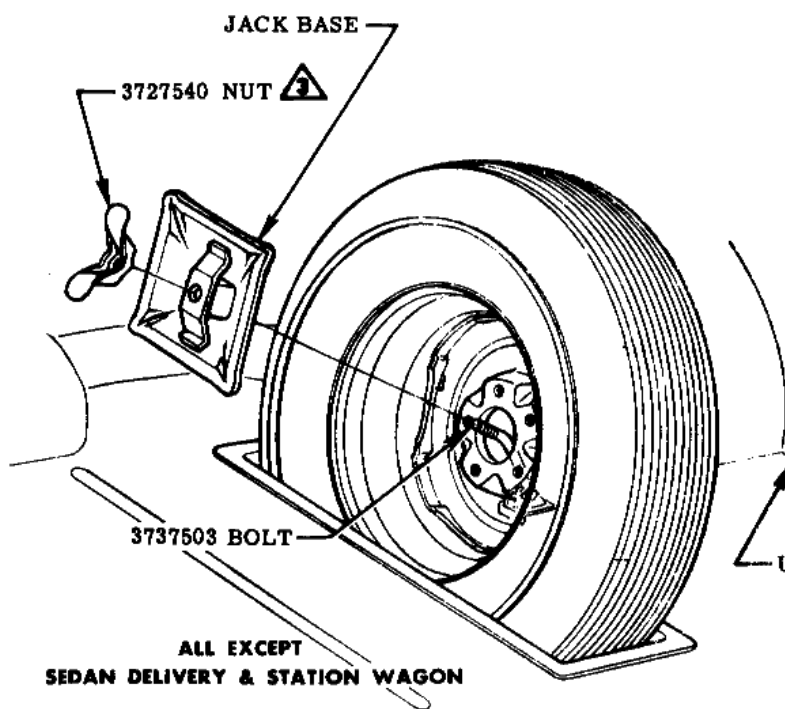
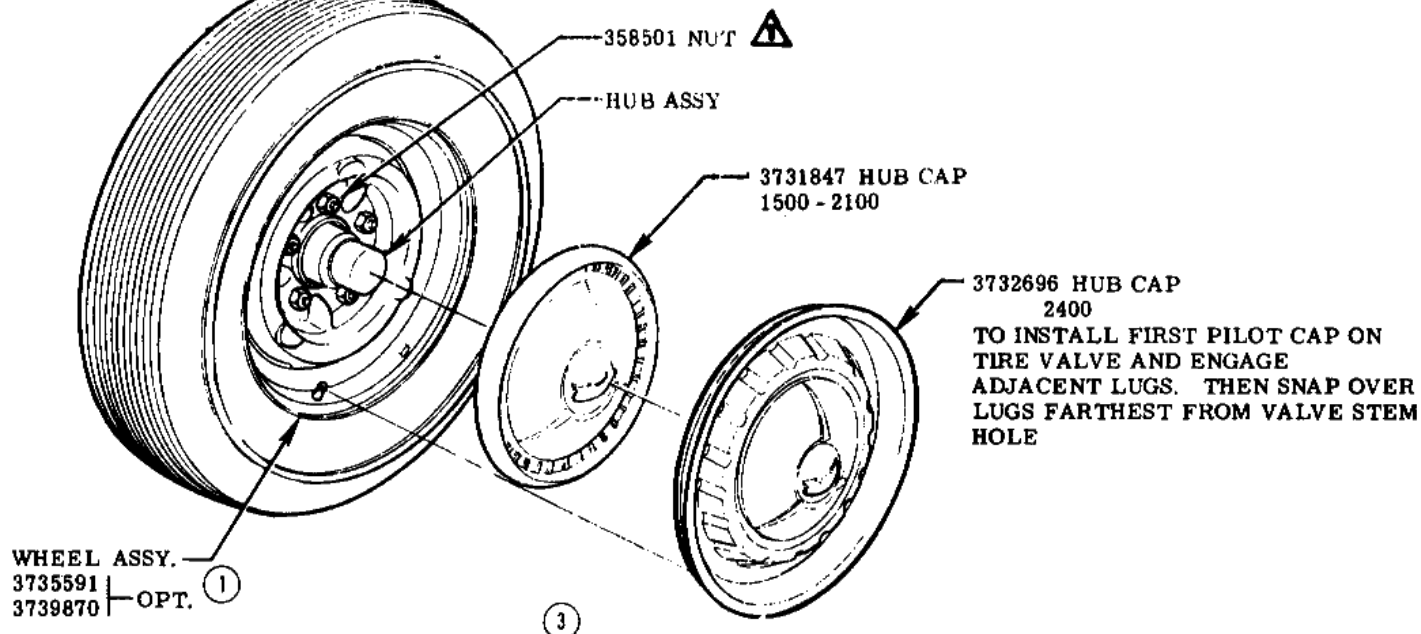
MODELS
ALL

STEERING COLUMN & CLUTCH ROD DASH SEAL

				NAME PASSENGER CAR INSTRUCTION MANUAL			
				REF.	DRAWN	CHECKED	SECT.
						P	F
7-31-56	RELEASED	8502		DATE	PART No.	9 6.00	
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	5-28-56 3 7 3 6 5 0 0	

- ① 55-65 LBS. FT. ②
 ② 60-84 LBS. IN.
 ③ 62-91 LBS. IN.

TIRE UNIT
 3734547 ALL 1500 & 2100 EXCEPT 2119
 3734549 ALL 2400
 3734550 - 2119



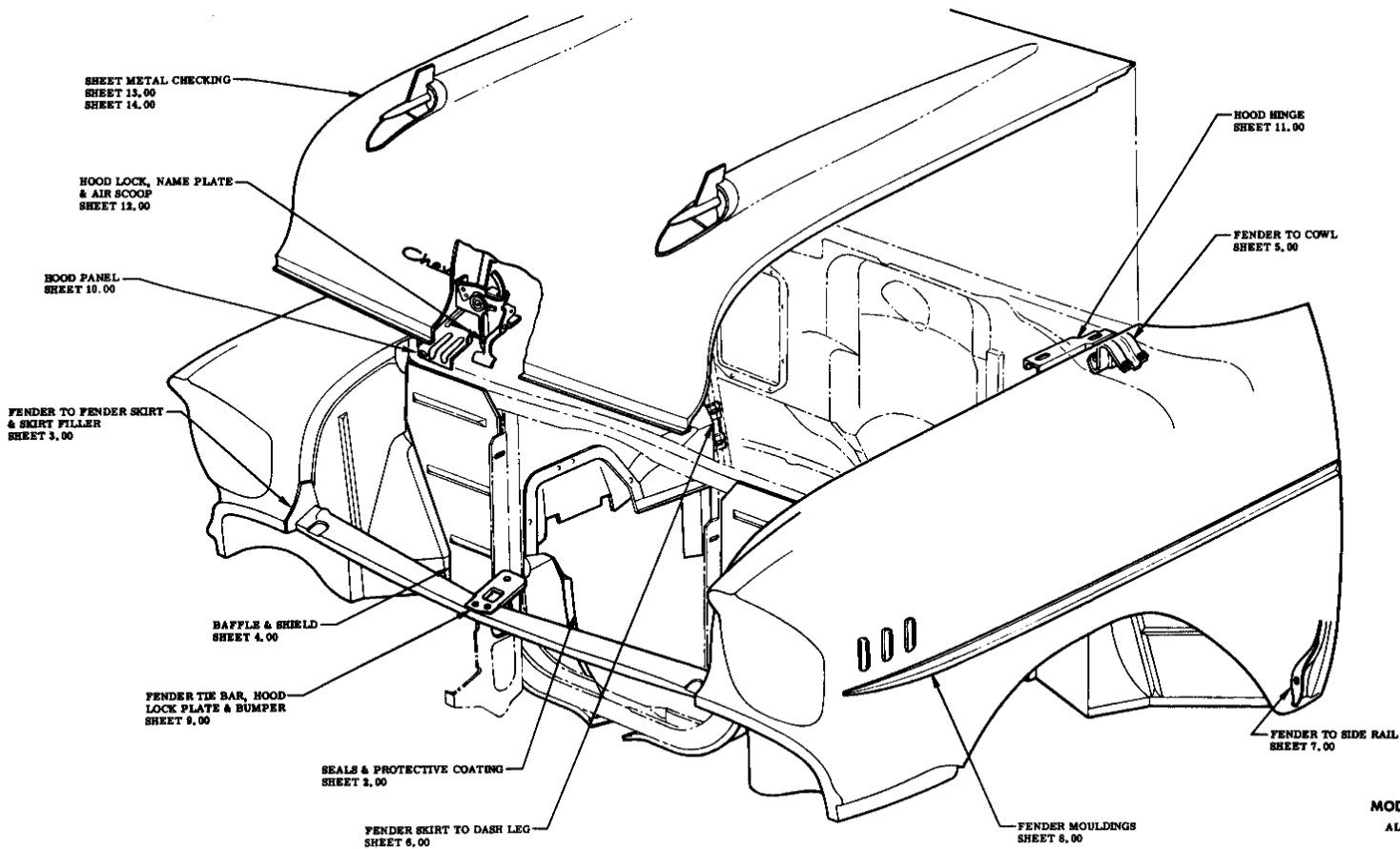
ALL TIRES OF SAME SIZE AND PLY RATING FURNISHED WITH ANY VEHICLE SHALL BE OF SAME MAKE.

SEE LUBRICATION CHART

WHEELS & TIRES

MODELS
 ALL

					NAME PASSENGER CAR INSTRUCTION MANUAL				
10-11-58	3	NOTE REMOVED	4459	F	REF.	DRAWN	CHECKED	SECT.	SHEET
8-20-56	2	WAS 45-65 LBS. FT.	5044			V	F	10	1.00
7-31-56	1	3739870 OPTION ADDED	2339	F	DATE	PART No.			
		RELEASED	8502		6-18-56	3 7 3 6 5 0 0			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				

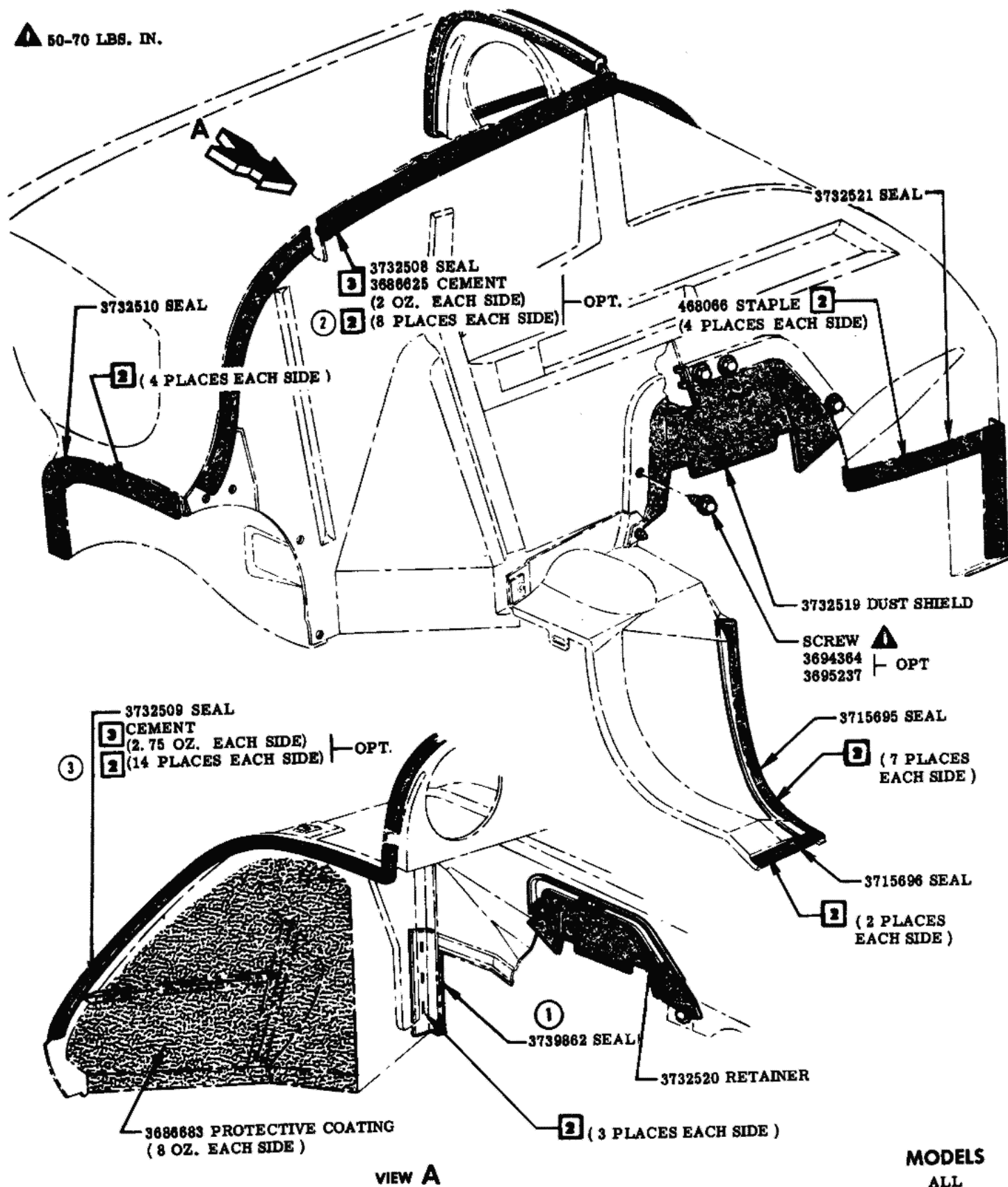


MODELS
ALL

HOOD & FENDERS

PASSENGER CAR INSTRUCTION MANUAL									
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	DATE	PART No.	SECT.	SHEET
7-31-58		RELEASED	9502			6-20-58	3 7 3 6 5 0 0	11	1.00

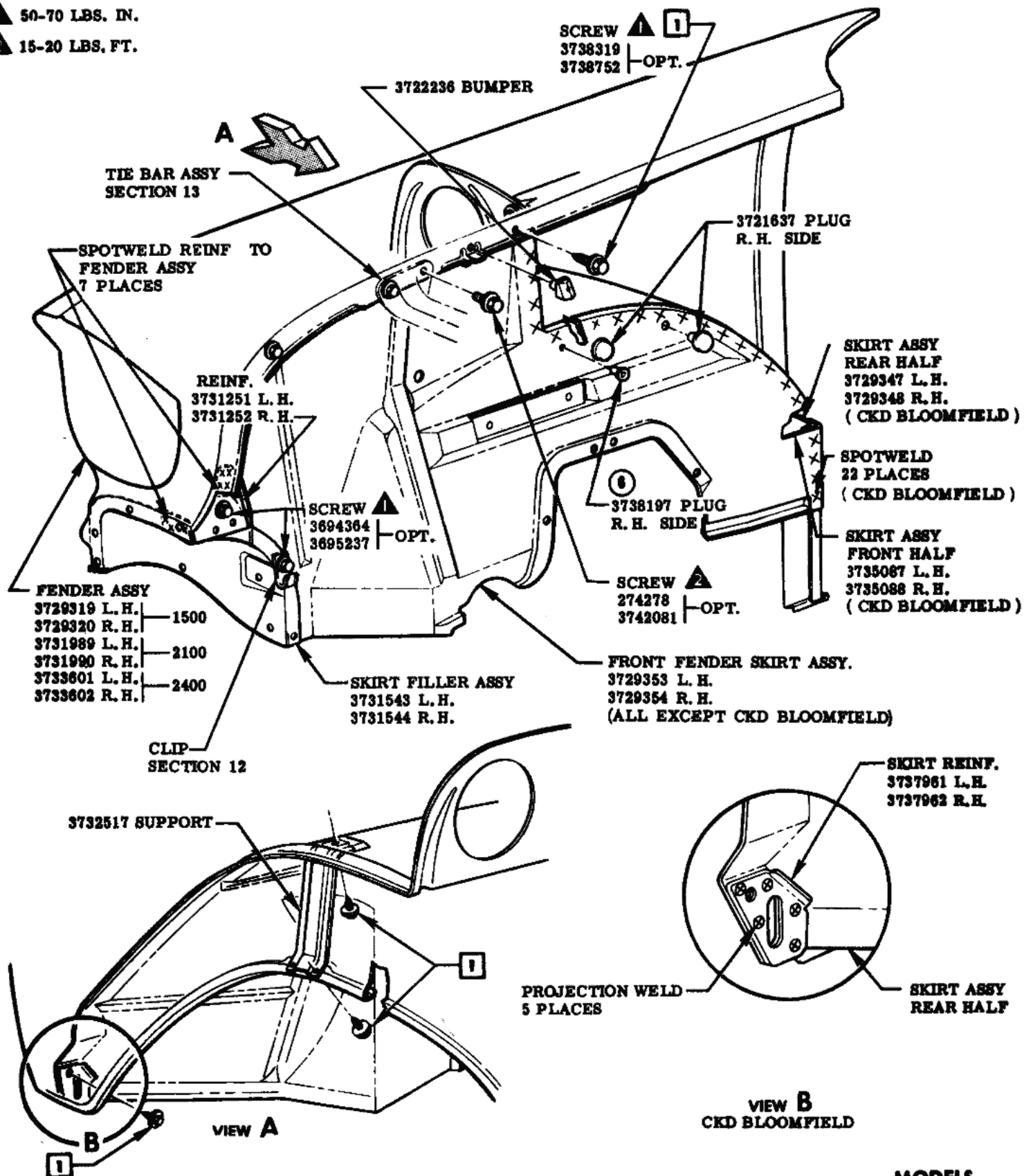
▲ 50-70 LBS. IN.



SEALS & PROTECTIVE COATING

PASSENGER CAR INSTRUCTION MANUAL									
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	NAME	REF.	DRAWN	CHECKED
1-28-57	3	STAPLE OPT. ADDED	7141		F			V	F
	2	STAPLE OPT. ADDED	3865		F				
8-20-56	1	WAS 3732521	3045	V					
7-31-56		RELEASED	8502			DATE	PART No.	3736500	
						6-21-56			
								11	2.00

▲ 50-70 LBS. IN.
▲ 15-20 LBS. FT.



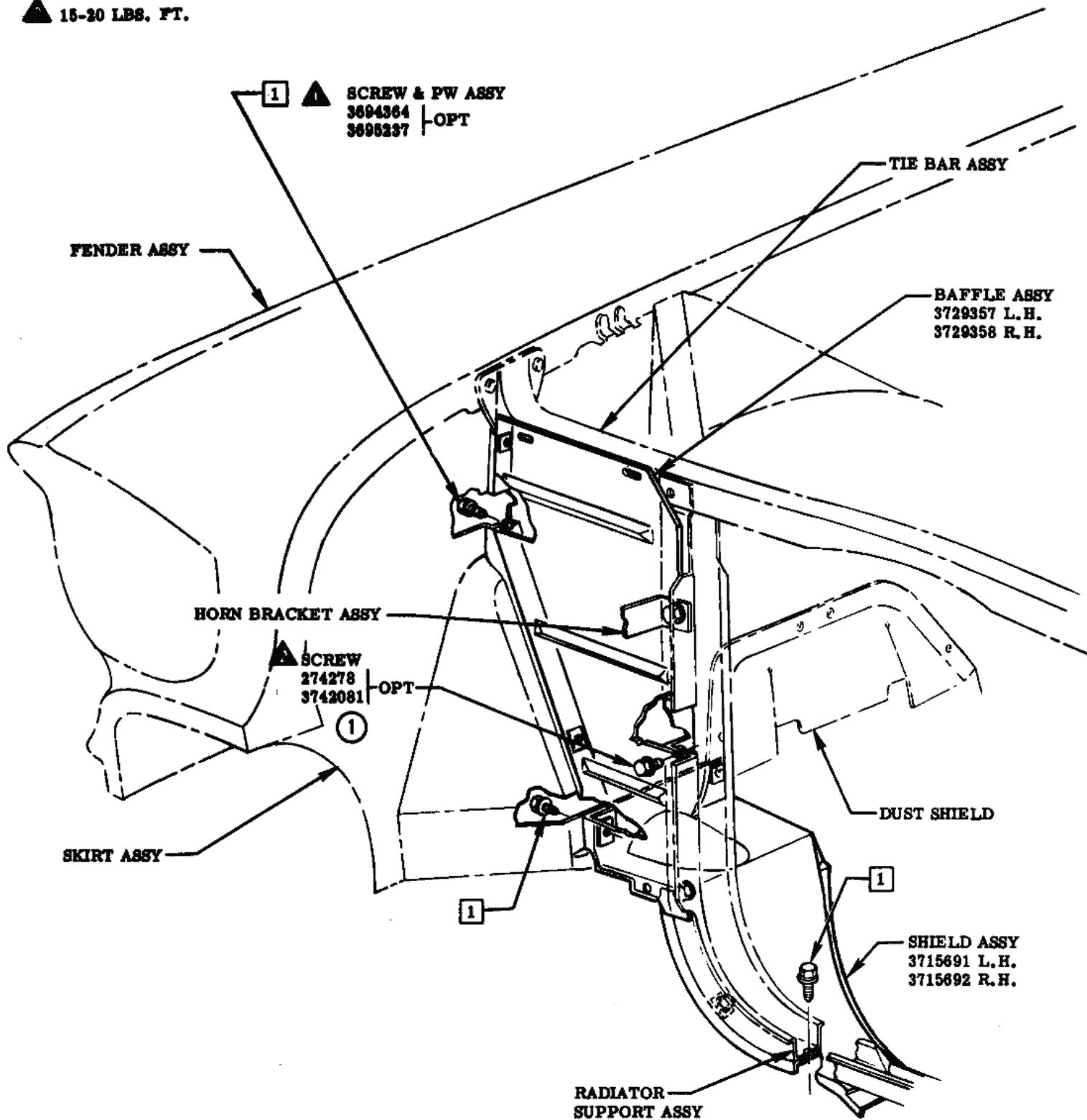
MODELS
ALL

FENDER TO FENDER SKIRT & SKIRT FILLER

						NAME PASSENGER CAR INSTRUCTION MANUAL				
		REF.	DRAWN	CHECKED	SECT.	SHEET				
3-28-57		6	PART ADDED		F	V		F		
5		5	REDRAWN	349		DATE 6-18-56		PART No. 3736500		
DATE	SYM.	REVISION RECORD			AUTH.	DR.	CK.	11		3.00

▲ 50-70 LBS. IN.

▲ 15-20 LBS. FT.

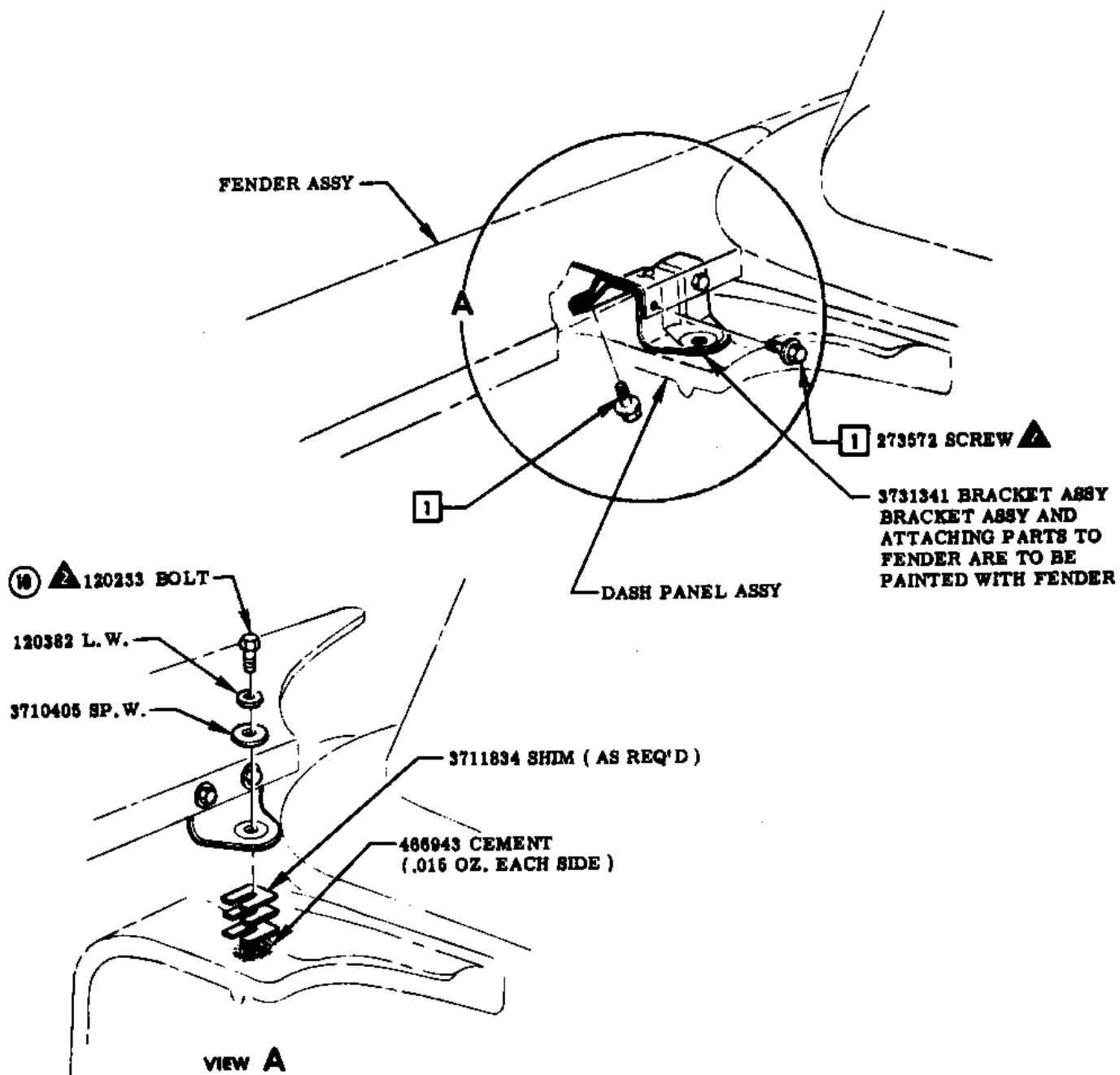


MODELS
ALL

BAFFLE & SHIELD

						NAME PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN	CHECKED	SECT.	SHEET
2-20-57	1	WAS 273573 OR 3730909 OPT.	7737	V	F		V	F	11	4.00
7-31-56		RELEASED	8502			DATE	PART No.			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	4-25-56	3 7 3 6 5 0 0			

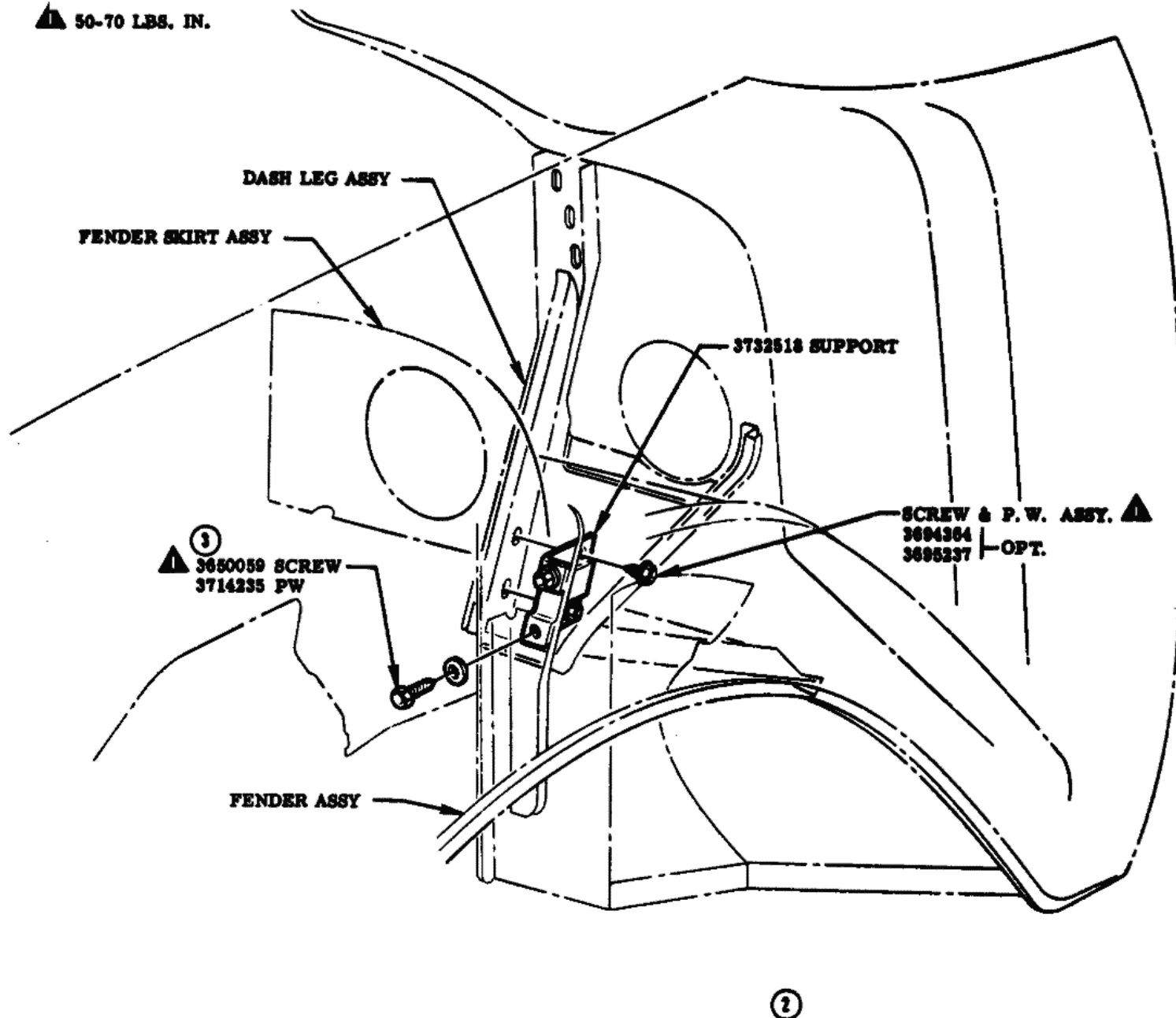
2 15-20 LBS. FT.



MODELS
ALL

FENDER TO DASH

					PASSENGER CAR INSTRUCTION MANUAL				
					REF.	DRAWN -	CHECKED	SECT.	SHEET
						-V	F	11	5.00
3-15-57	10	WAS 122138 BOLT	8606	F	DATE	PART No.	3736500		
DATE	SYM.	REVISION RECORD	AUTH.	DR. CK.	6-18-56				

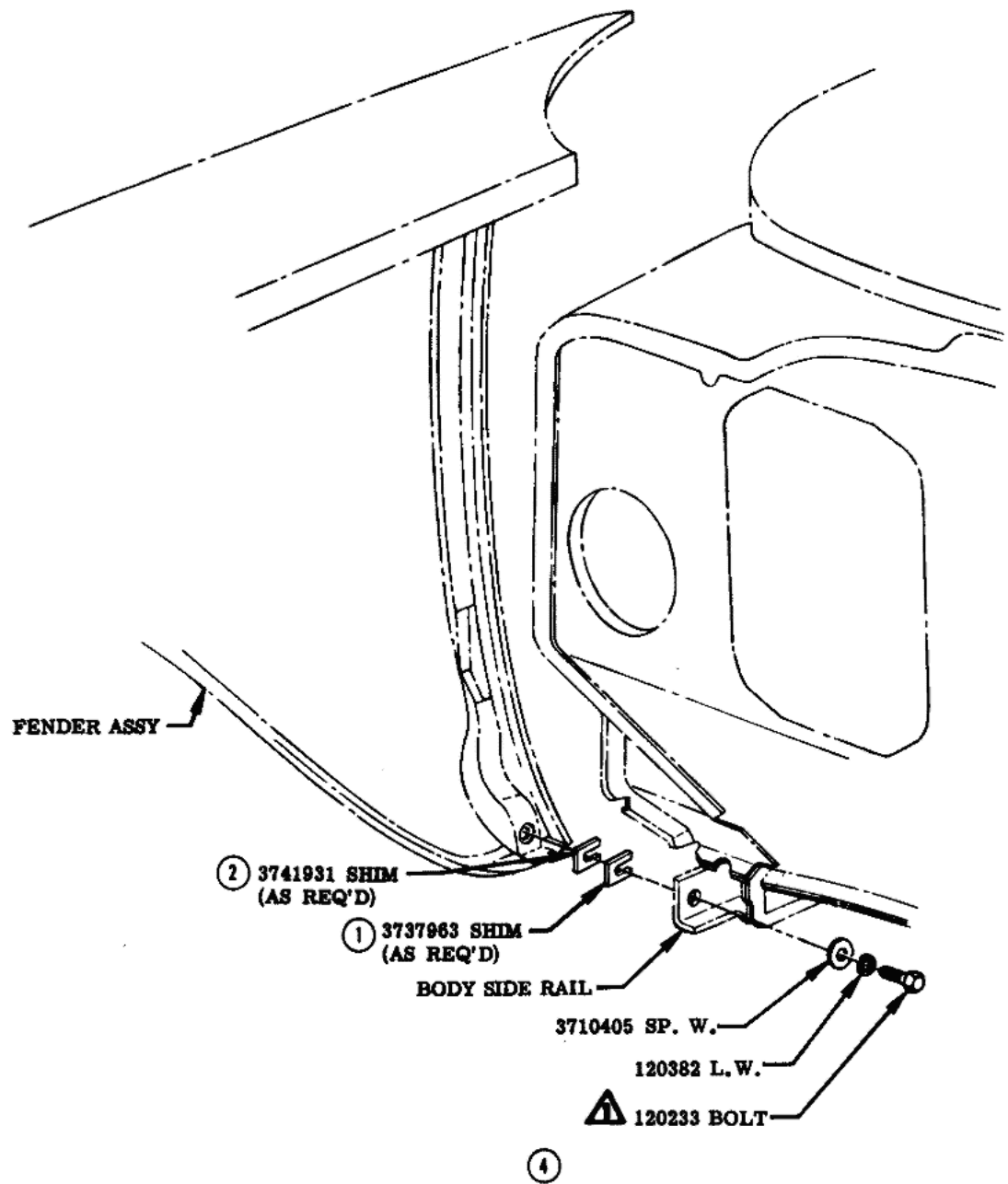


①

MODELS
ALL

FENDER SKIRT TO DASH LEG

3-25-57	3	WAS 3694364-3695237			F	NAME	PASSENGER CAR INSTRUCTION MANUAL			
		OPT. SCREW & PW ASSY.	349		F	REF.	DRAWN	CHECKED	SECT.	SHEET
12-11-56	2	"ALL EXCEPT CONV." REMO'D					V			
7-31-56	1	CONVERTIBLE VIEW REMOVED	4842			DATE	PART No.		11	6.00
		RELEASED	8502			4-26-56	3736500			
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.				



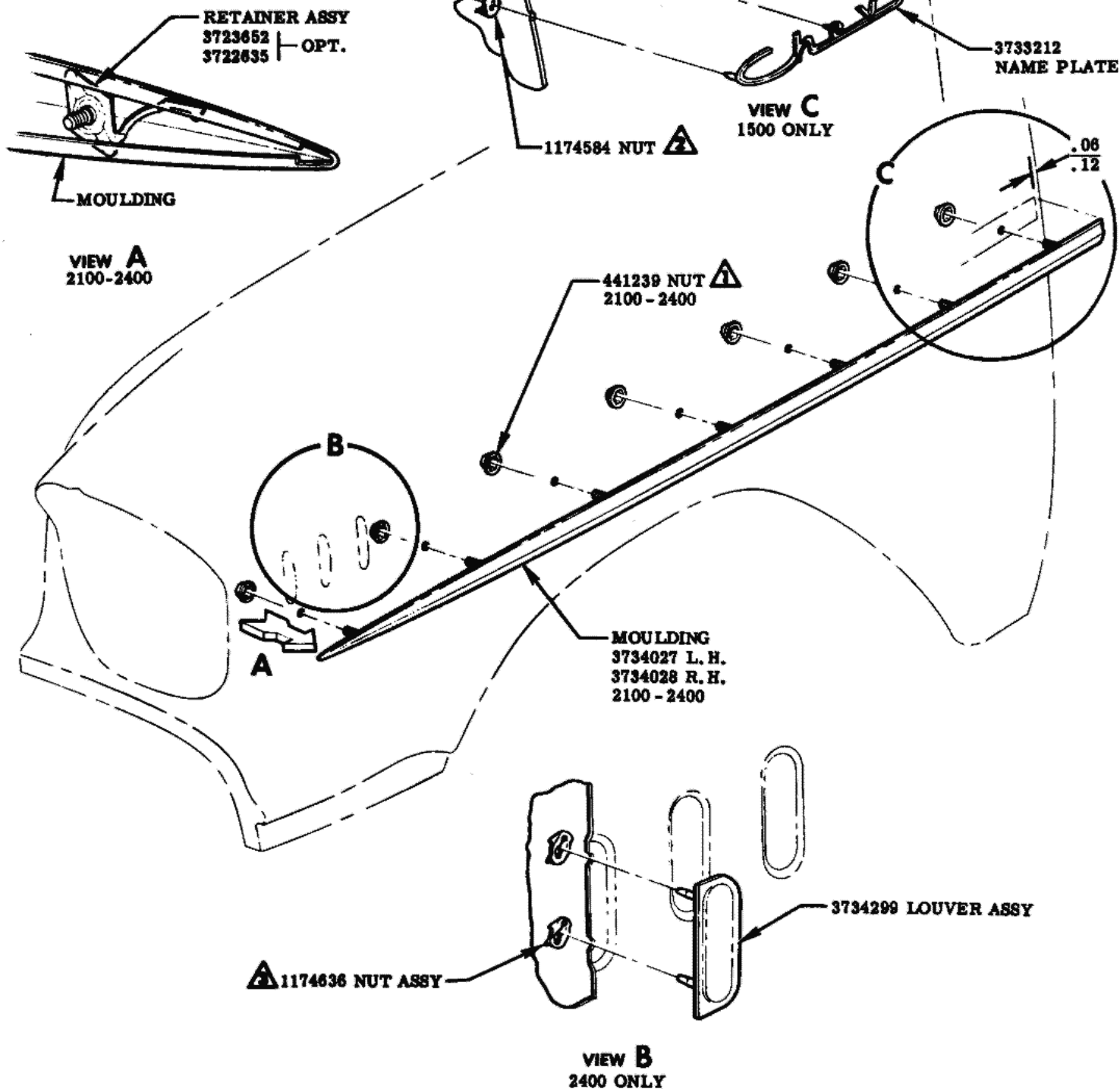
3

**MODELS
ALL**

FENDER TO SIDE RAIL

				NAME PASSENGER CAR INSTRUCTION MANUAL				
12-11-56	4	"ALL EXCEPT CONV." REMV'D		F	REF.	DRAWN	CHECKED	SECT.
	3	CONVERTIBLE VIEW REMOVED	4842			V	F	11
	2	PART ADDED		F				7.00
9-5-56	1	(AS REQ'D) WAS (2 MIN-6 MAX.)	2911		DATE	PART No.		
7-31-56		RELEASED	8502		5-7-56	3 7 3 6 5 0 0		
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.			

- ▲ 25-35 LBS. IN.
 ▲ 10-15 LBS. IN.
 ▲ 4-5 LBS. IN.

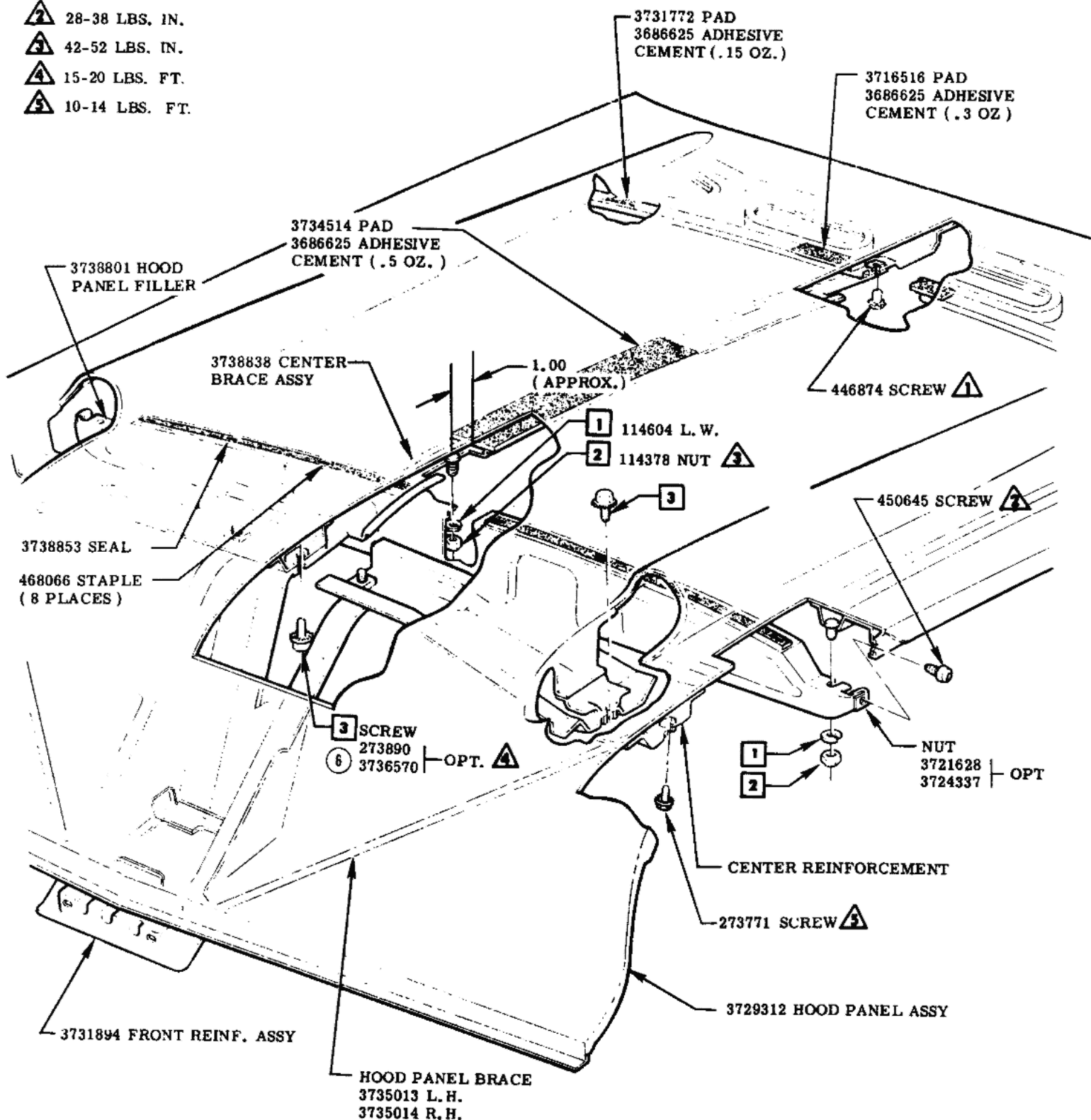


MODELS
 ALL

FENDER MOULDING

					NAME PASSENGER CAR INSTRUCTION MANUAL			
					REF.	DRAWN V	CHECKED F	SECT.
10-22-56		REDRAWN AND REVISED 5652	5167	V F	DATE	PART No.		11
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	5-18-56	3736500	8.00

- ① 32-40 LBS. IN.
 ② 28-38 LBS. IN.
 ③ 42-52 LBS. IN.
 ④ 15-20 LBS. FT.
 ⑤ 10-14 LBS. FT.

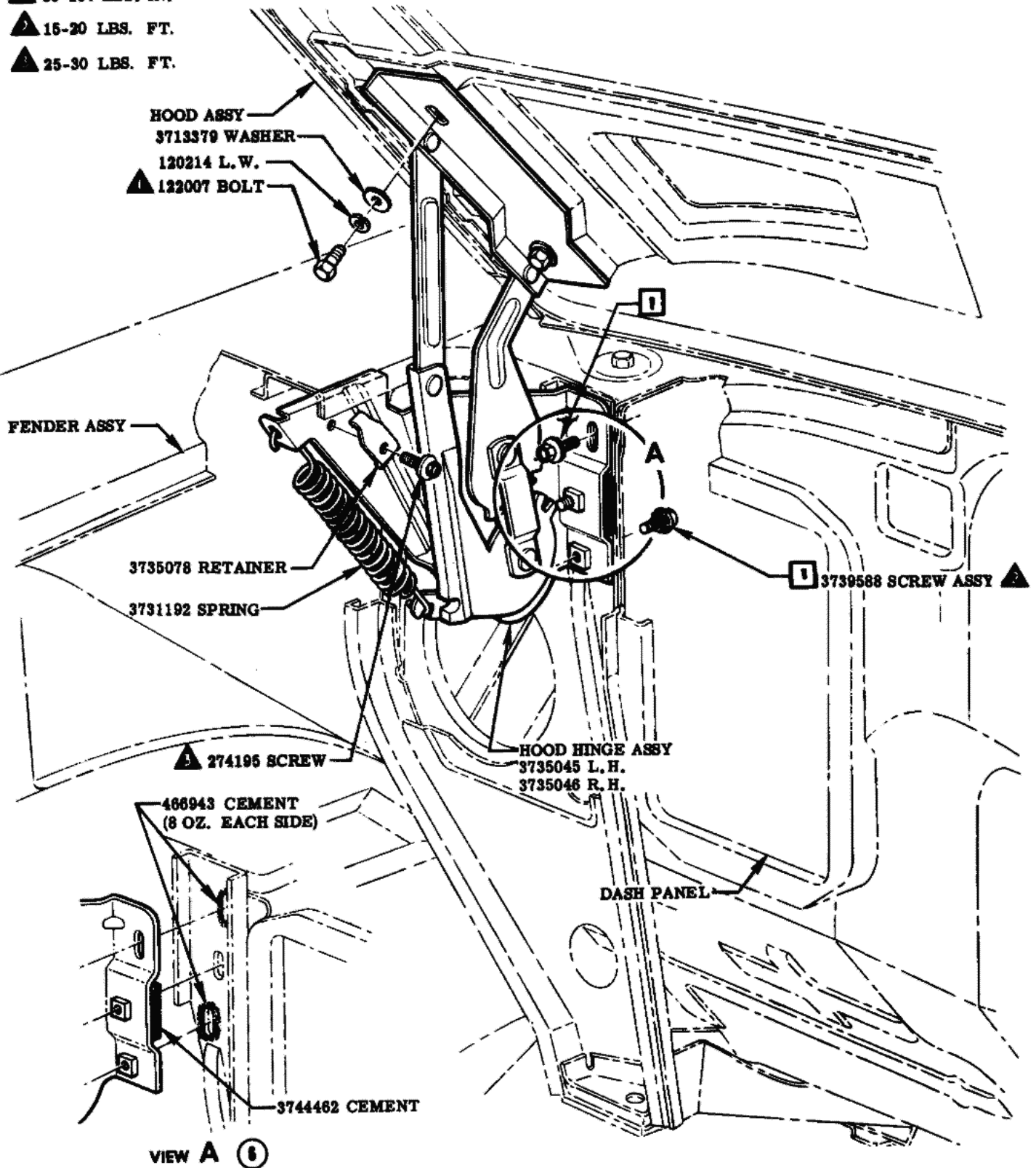


MODELS
 ALL

HOOD PANEL

NAME						PASSENGER CAR INSTRUCTION MANUAL			
6	WAS BOLT 122007, 120214 L. W.				F	REF.	DRAWN	CHECKED	SECT.
7-17-57	5 REDRAWN	2342				DATE	V	F	11
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	PART No.	3 7 3 6 5 0 0		
						6-20-56			10.00

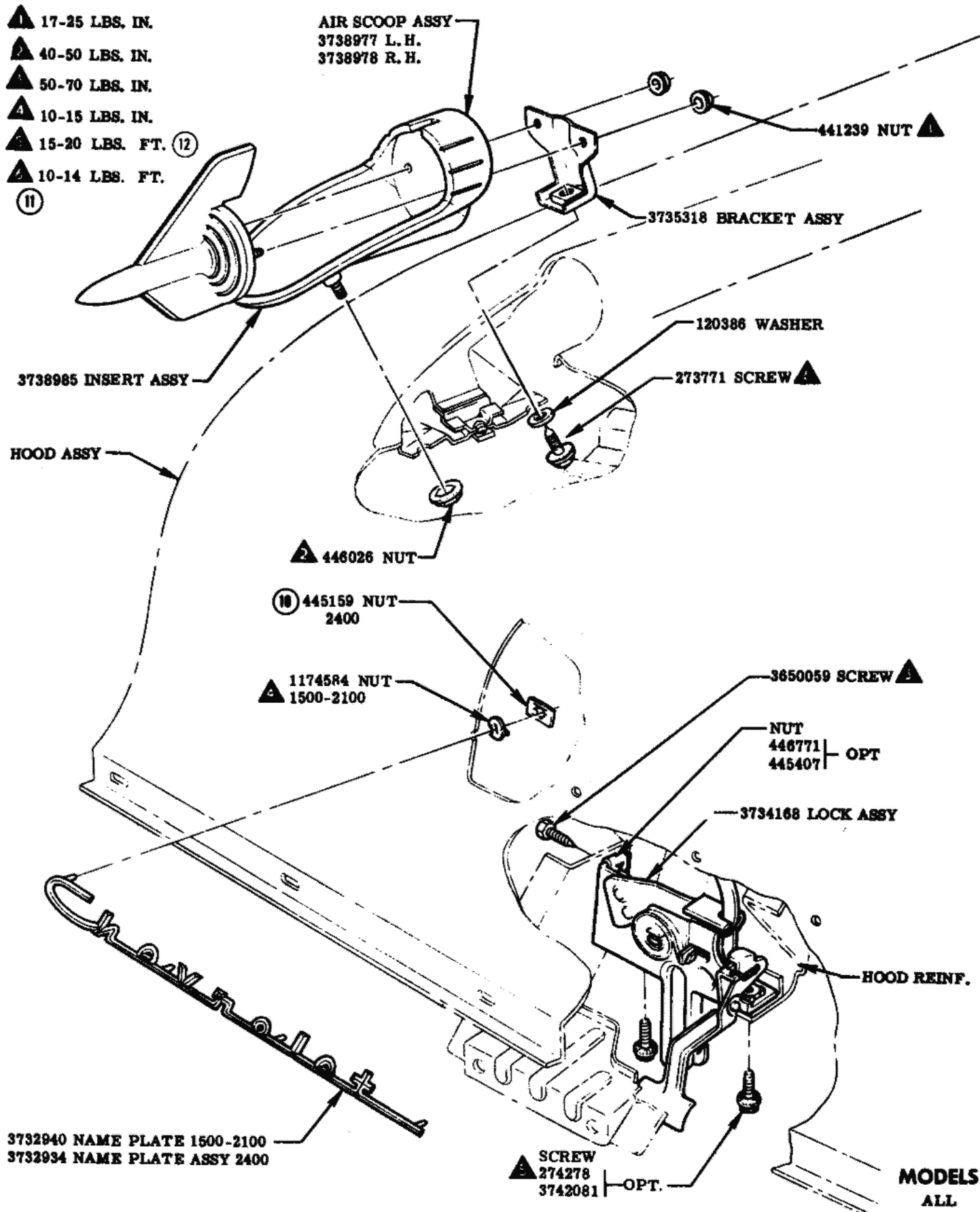
- ▲ 86-107 LBS. IN.
- ▲ 15-20 LBS. FT.
- ▲ 25-30 LBS. FT.



MODELS
ALL

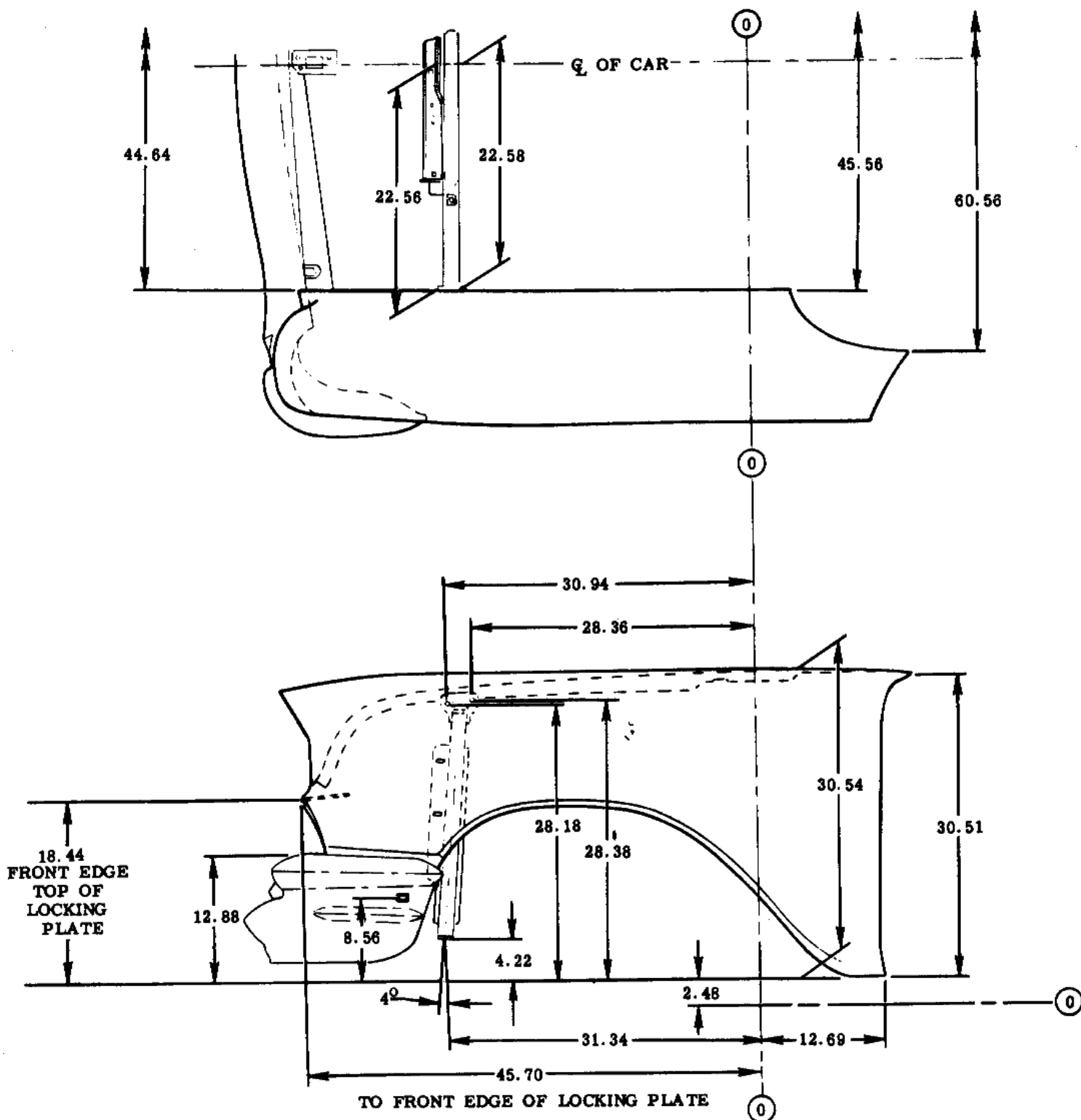
HOOD HINGE

						NAME PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN	CHECKED	SECT.	SHEET
							V	F	11	11.00
	6	VIEW ADDED			F					
2-20-57	5	REDRAWN	6173	V		DATE	PART No.			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-18-56	3736500			



HOOD LOCK, NAME PLATE & AIR SCOOP

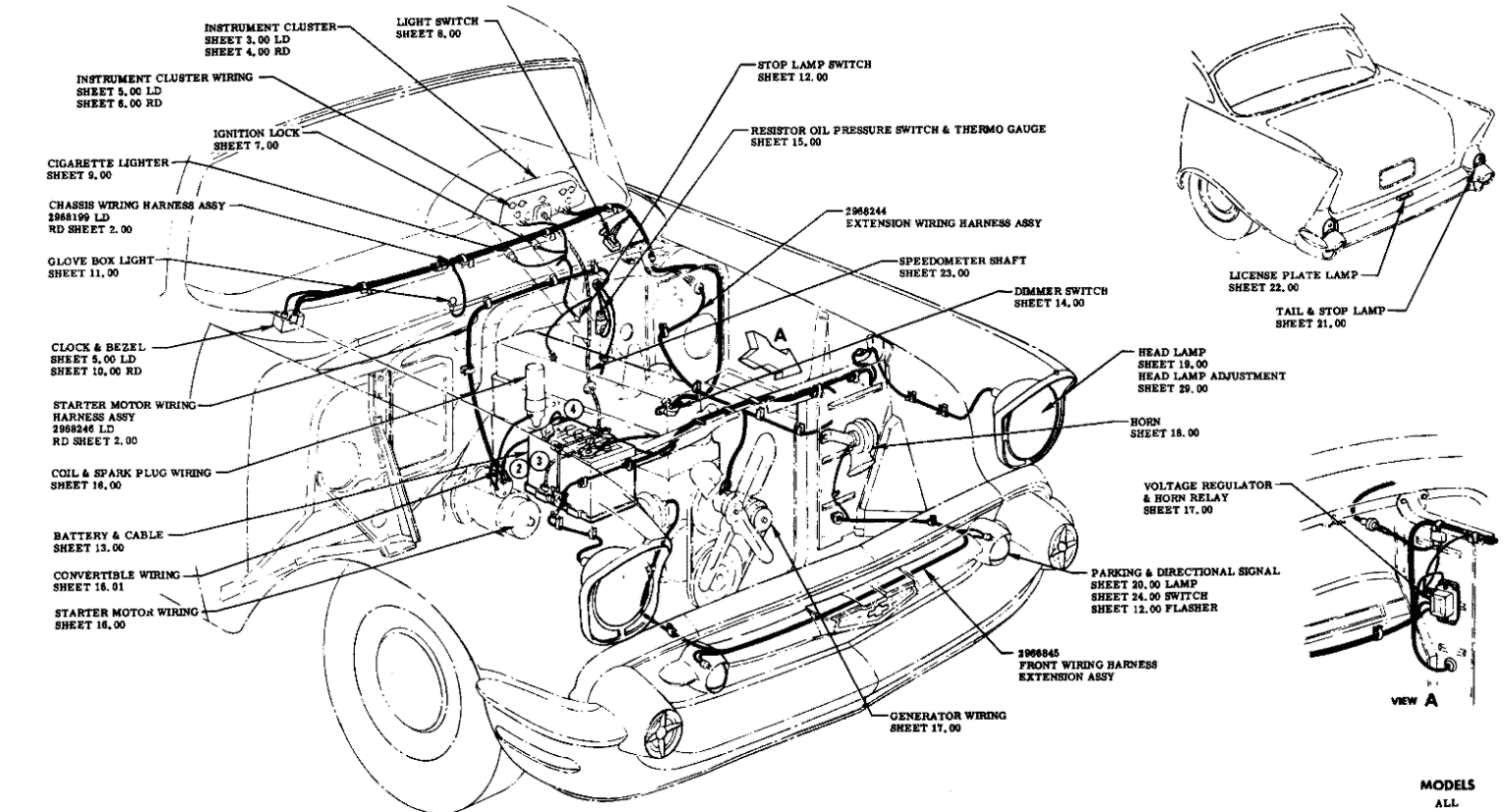
					NAME PASSENGER CAR INSTRUCTION MANUAL				
5-27-57	12	WAS 15-20 LBS. IN.		F	REF.	DRAWN	CHECKED	SBC.	SHEET
	11	TORQUE 4-5 LBS. IN. REMOVED		F		V	F		
	10	WAS 1174584 FOR 2400			DATE	PART No.		11	12.00
2-27-57	9	REDRAWN	8116		6-18-56	3736500			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				



MODELS
ALL

SHEET METAL CHECKING

					NAME PASSENGER CAR INSTRUCTION MANUAL				
					REF.	DRAWN P	CHECKED F	SECT.	SHEET
7-31-56		RELEASED	8502		DATE	PART No. 3 7 3 6 5 0 0			11 13.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-2-56			



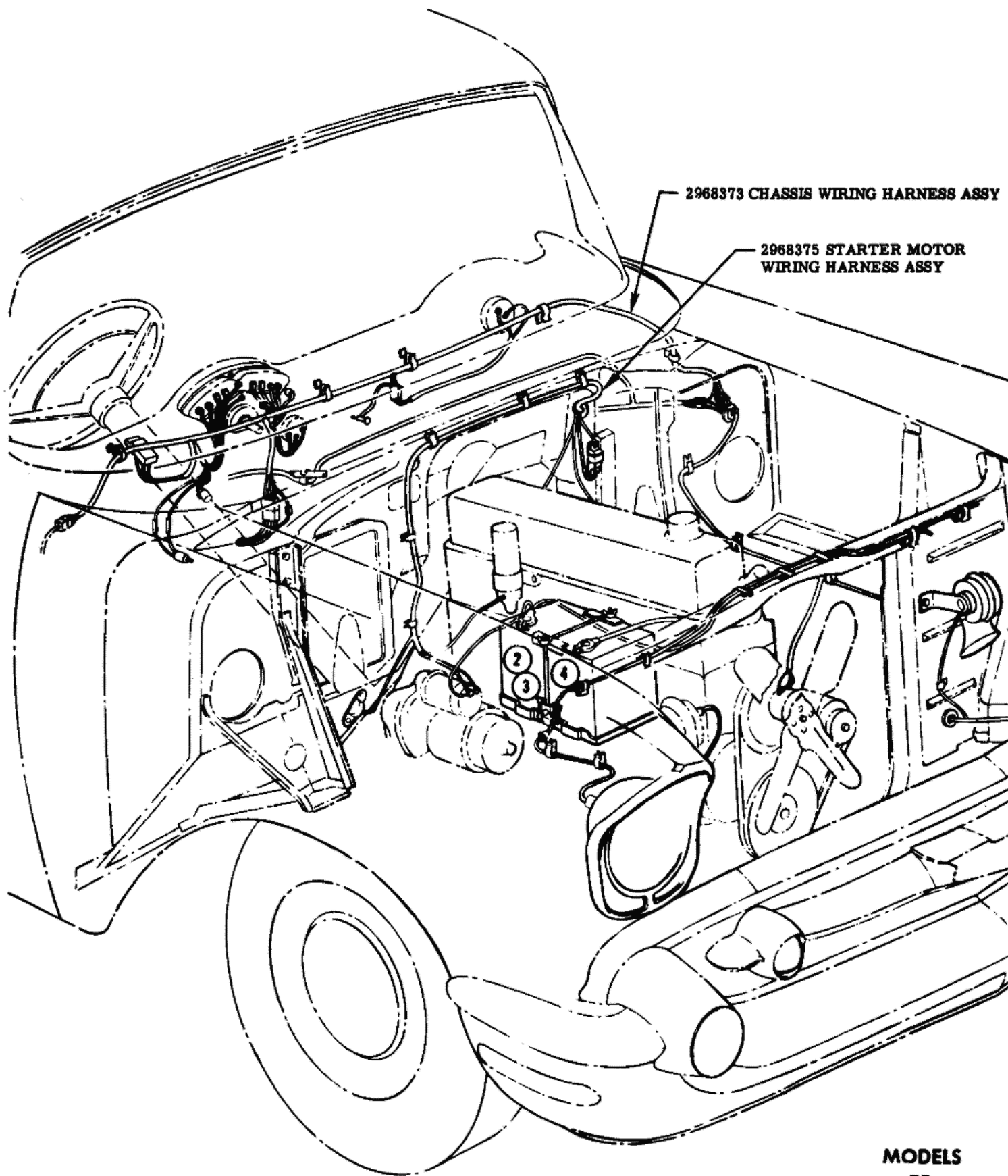
CLIP & GROMMET LOCATION
SHEET 25.00

WIRING DIAGRAM
SHEET 27.00 LD
SHEET 28.00 RD

ELECTRICAL

MODELS
ALL

PASSENGER CAR INSTRUCTION MANUAL											
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CL.	DATE	PART NO.	3736500	12	1.00	
7-17-57	4	POSITIVE CABLE REROUTED	2213	V	F	NAME					
3-25-57	3	POSITIVE CABLE REROUTED	2474	V	F	REP.					
11-3-56	2	POSITIVE CABLE REROUTED	5830	V	F						
8-25-56	1	REDRAWN & REVISED	3335	V	F						
		3172 3101 3045 2805	1990								

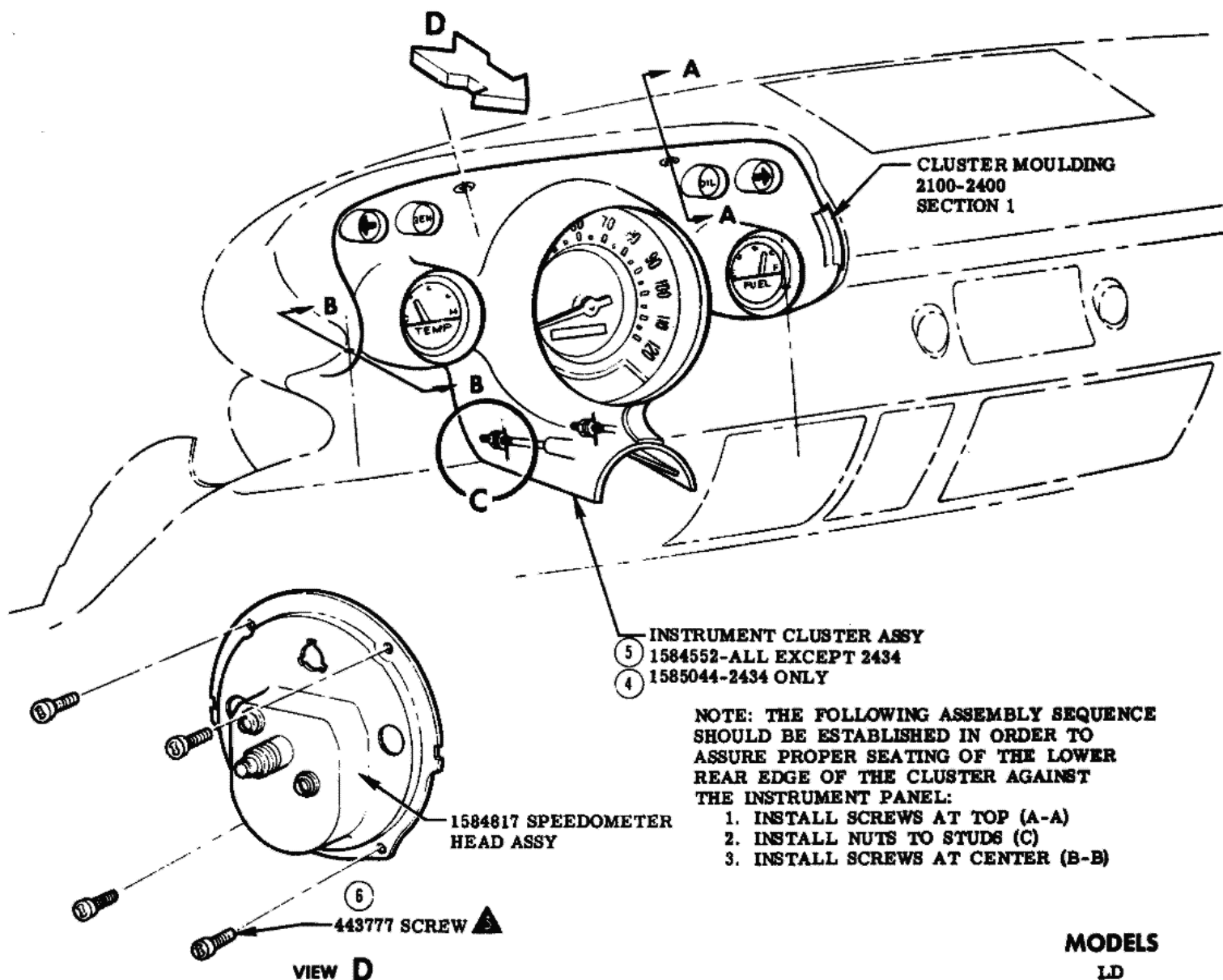
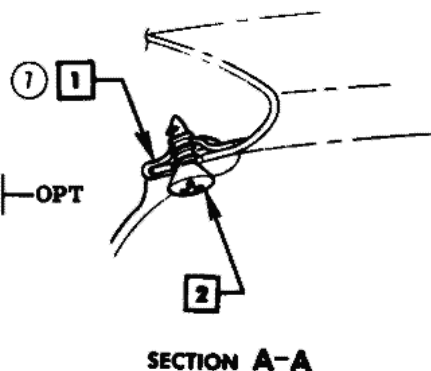
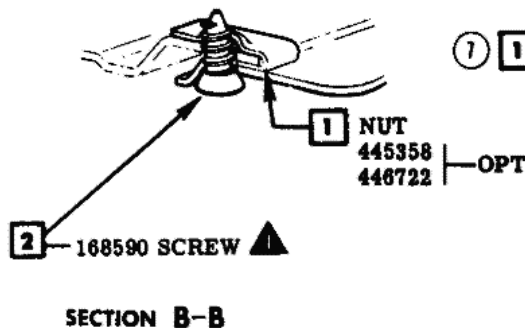
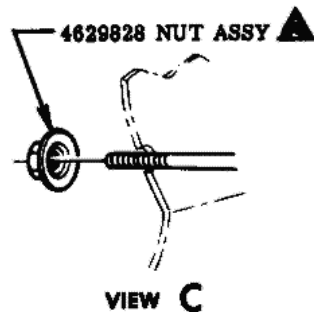


MODELS
RD

WIRING

DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	NAME	REF.	DRAWN	CHECKED	SECT.	SHEET
7-17-57	4	POSITIVE CABLE REROUTED	2213	V	F	PASSENGER CAR INSTRUCTION MANUAL					
3-25-57	3	POSITIVE CABLE REROUTED	8674	V	F						
11-5-56	2	POSITIVE CABLE REROUTED	5830		F						
8-25-56	1	REDRAWN & REVISED	3310	V	F						
		3140 3101 1497				DATE	5-28-58	PART No.	3 7 3 6 5 0 0	12	2.00

- ▲ 28-35 LBS. IN.
 ▲ 25-35 LBS. IN.
 ▲ 10 - 15 LBS. IN.

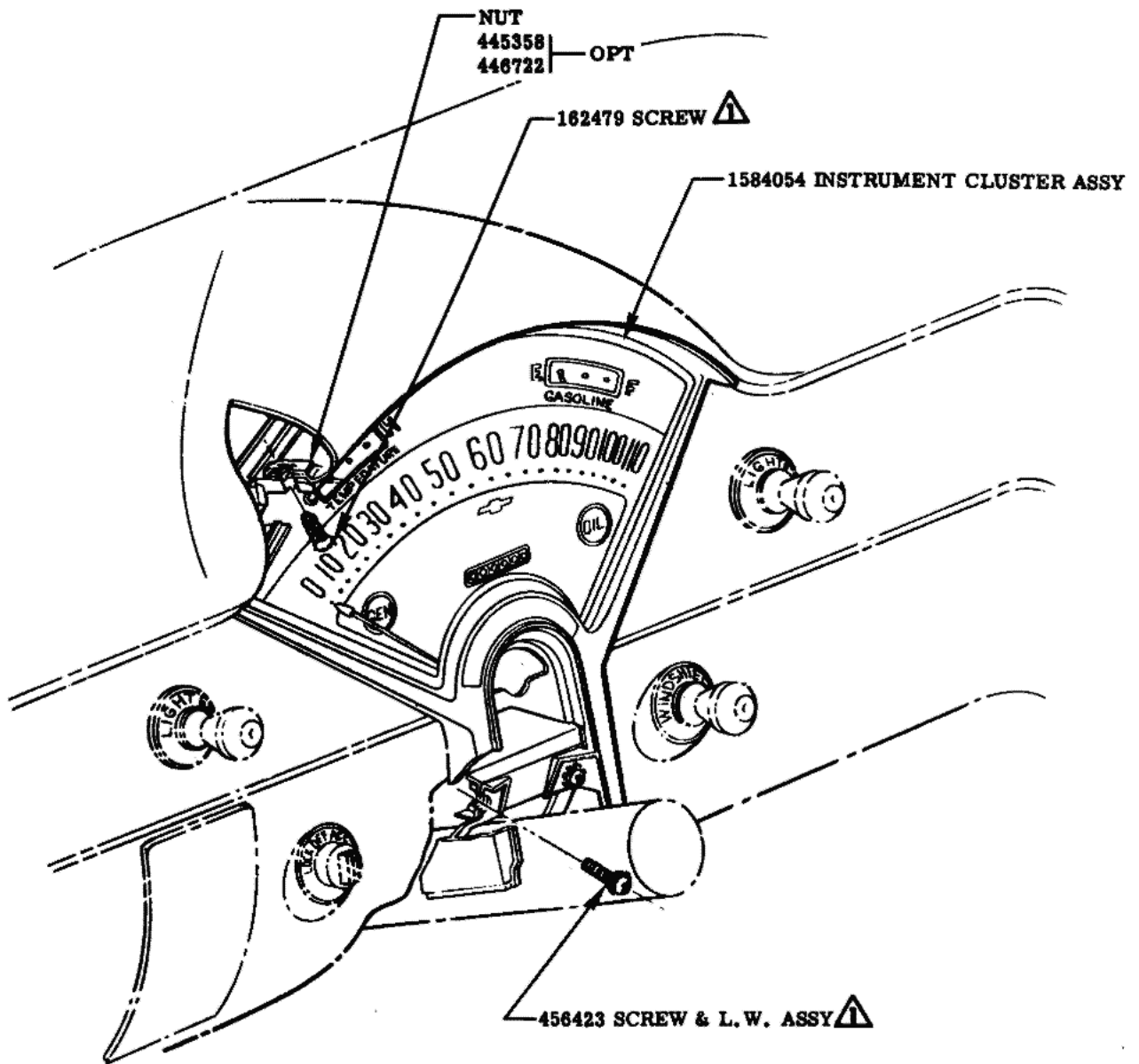


NOTE: THE FOLLOWING ASSEMBLY SEQUENCE
SHOULD BE ESTABLISHED IN ORDER TO
ASSURE PROPER SEATING OF THE LOWER
REAR EDGE OF THE CLUSTER AGAINST
THE INSTRUMENT PANEL:

1. INSTALL SCREWS AT TOP (A-A)
2. INSTALL NUTS TO STUDS (C)
3. INSTALL SCREWS AT CENTER (B-B)

INSTRUMENT CLUSTER

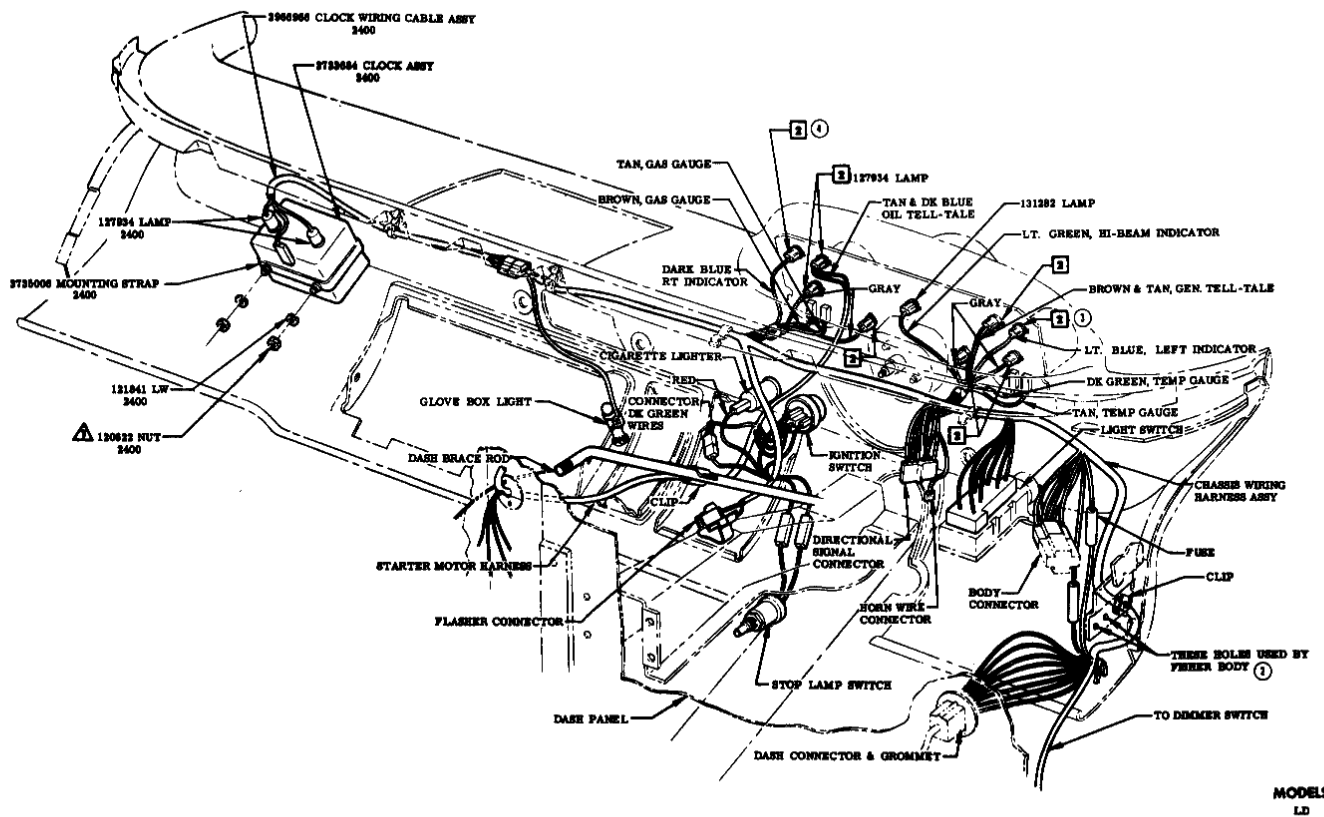
1-2-57	7	WAS 3735710	6583		F	NAME PASSENGER CAR INSTRUCTION MANUAL			
	6	WAS 121749	4320		F	REF.	DRAWN	CHECKED	SECT.
	5	WAS ALL MODELS					V	F	
	4	PART & MODEL ADDED				DATE	PART No.		
10-11-56	3	REDRAWN	3257			5-19-56	3 7 3 6 5 0 0		
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.		12	3.00



MODELS
RD

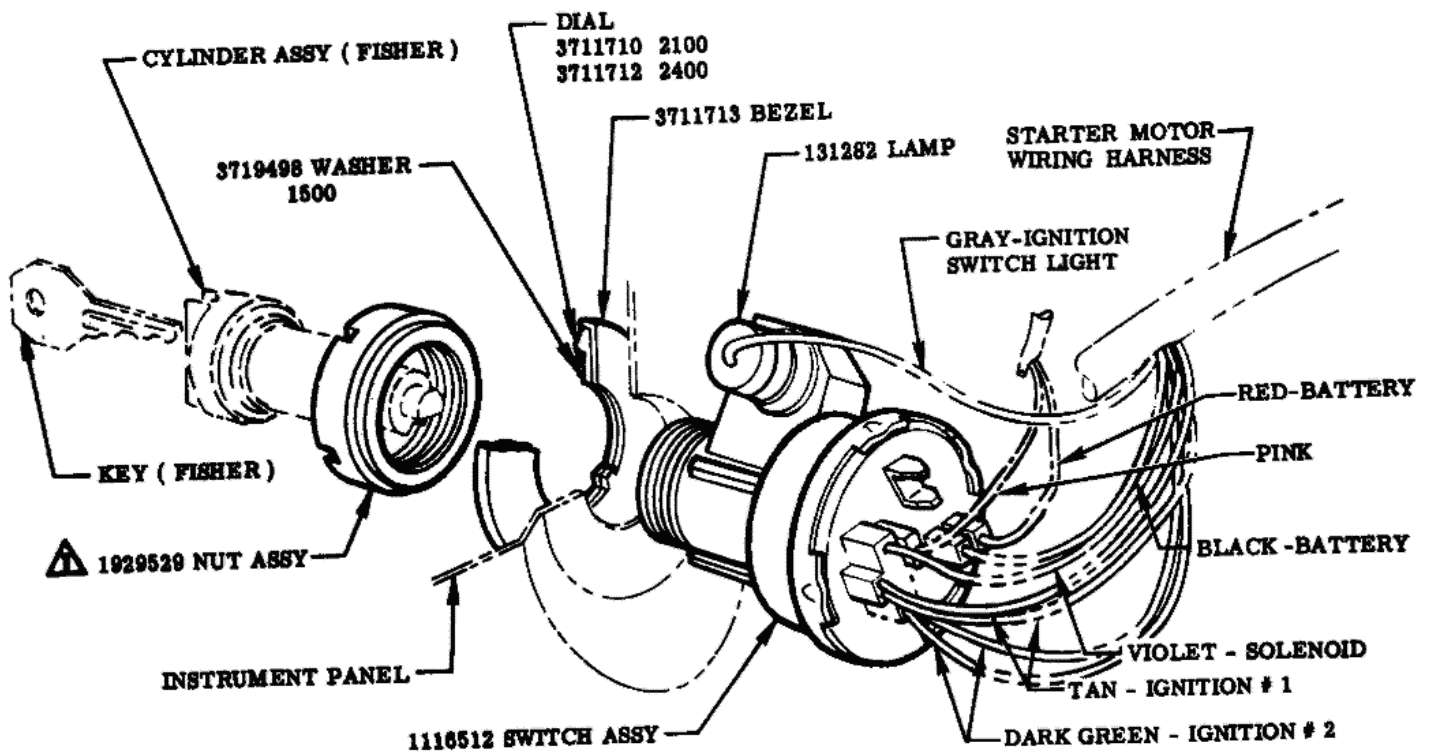
INSTRUMENT CLUSTER

					NAME PASSENGER CAR INSTRUCTION MANUAL				
					REF.	DRAWN V	CHECKED F	SECT.	SHEET
7-31-56	RELEASED			8502	DATE	PART No. 3 7 3 6 5 0 0			12 4.00
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.			

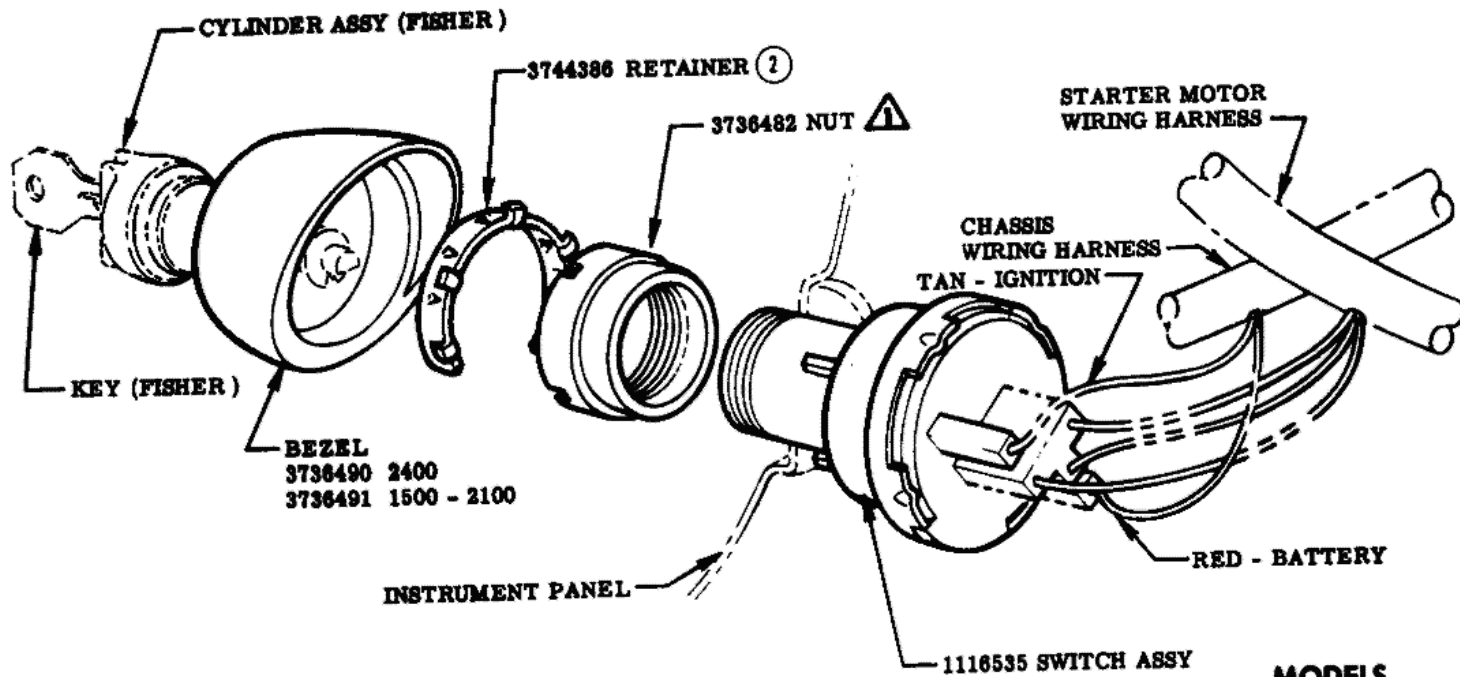


INSTRUMENT CLUSTER & CLOCK WIRING

MODELS				LD			
12-11-55	3	WAS 131282	1533	F	NAME	PASSENGER CAR INSTRUCTION MANUAL	
11-1-55	2	WAS 131282		F	REP.	DRAWN	CHECKED
8-1-55	1	REVISED	3335	3173	F	Y	P
3101 5040 2806				1990	DATE	PART No. 3736500	
DATE	SYL	REVISION RECORD	AUTH.	DR.	CK.	6-7-56	
						12	5.00



RIGHT DRIVE

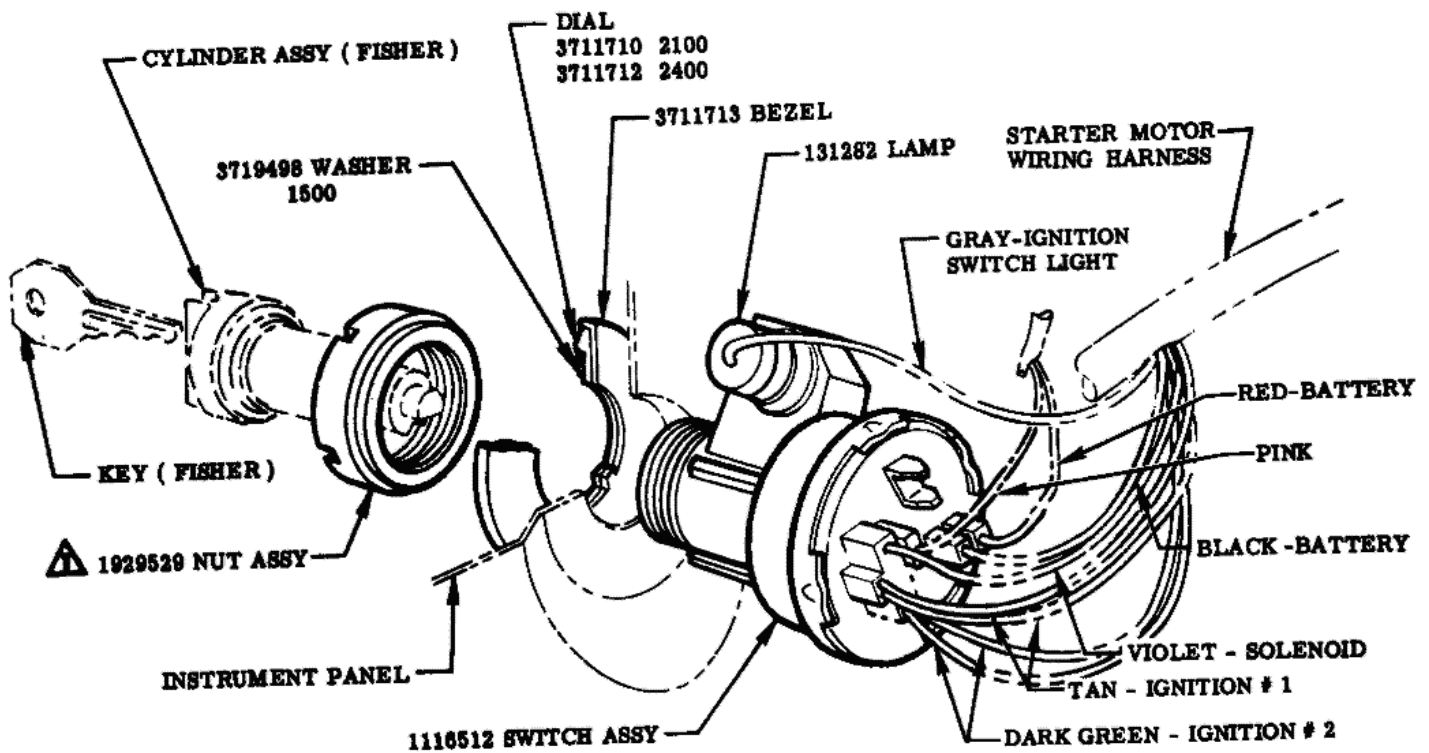


LEFT DRIVE

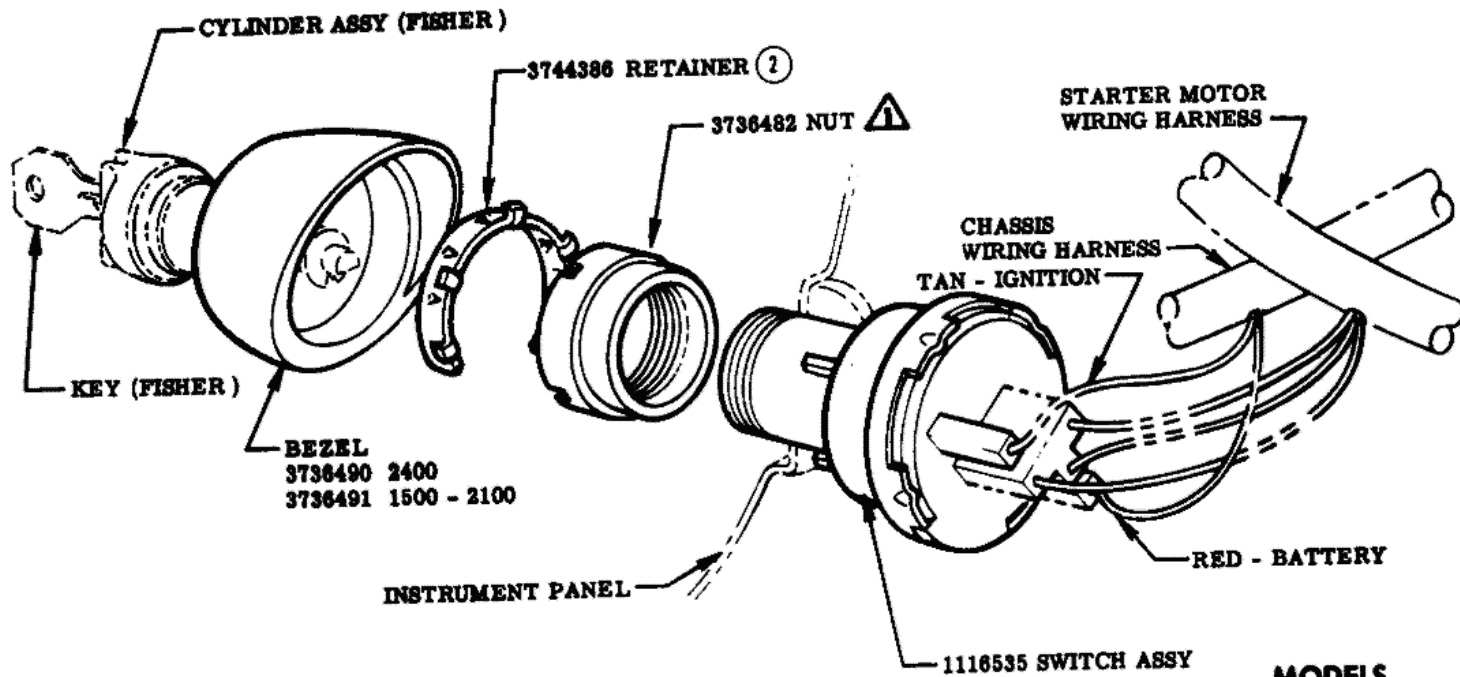
MODELS
ALL

IGNITION LOCK

						PASSENGER CAR INSTRUCTION MANUAL				
						NAME	DRAWN	CHECKED	SECT.	SHEET
						REF.	V	F		
12-11-56	2	WAS 3736488	8005		F	DATE	5-24-56	PART No.	3 7 3 6 5 0 0	12 7.00
8-25-56	1	REDRAWN & REVISED	3310	3101	F					
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.					



RIGHT DRIVE



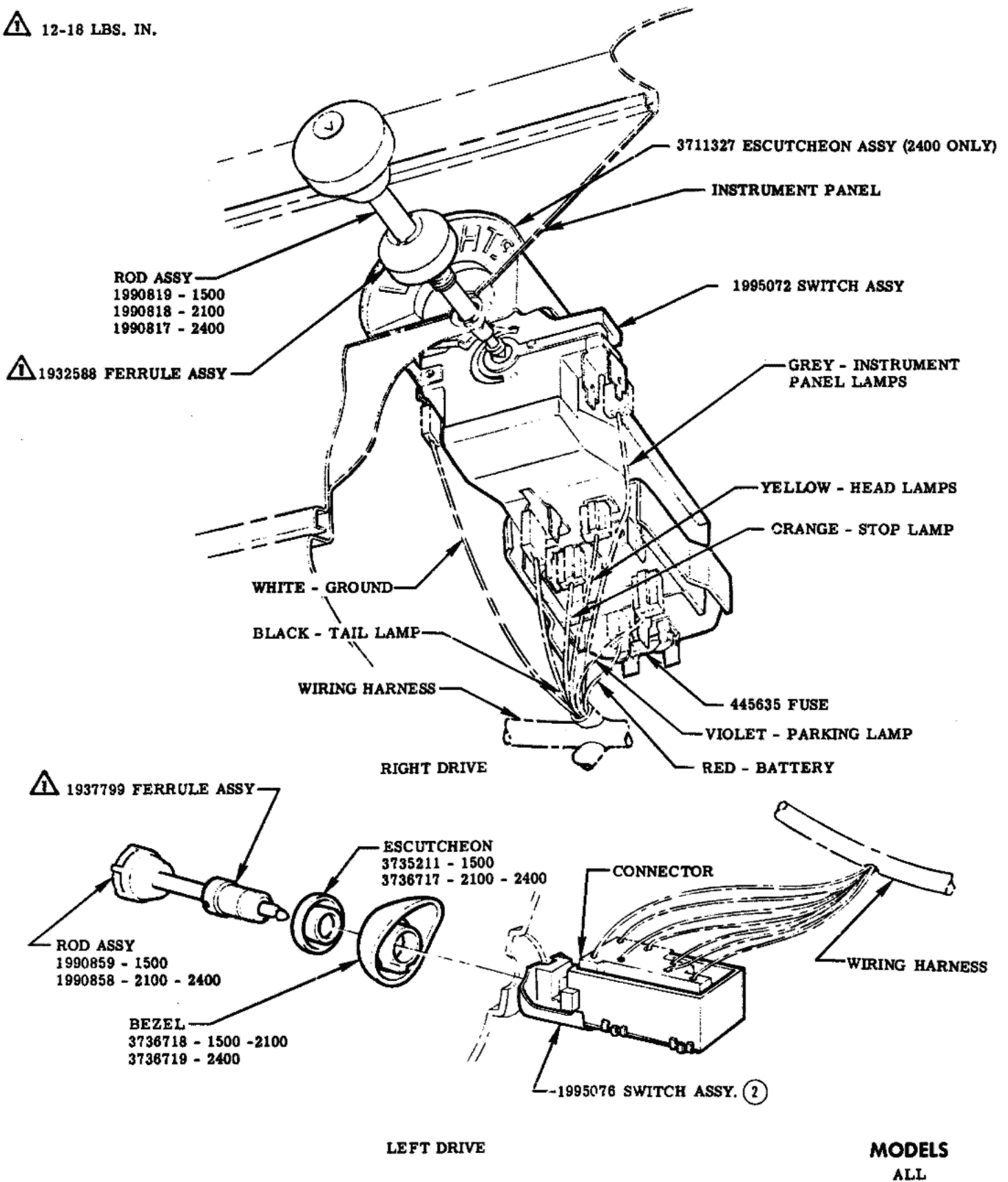
LEFT DRIVE

MODELS
ALL

IGNITION LOCK

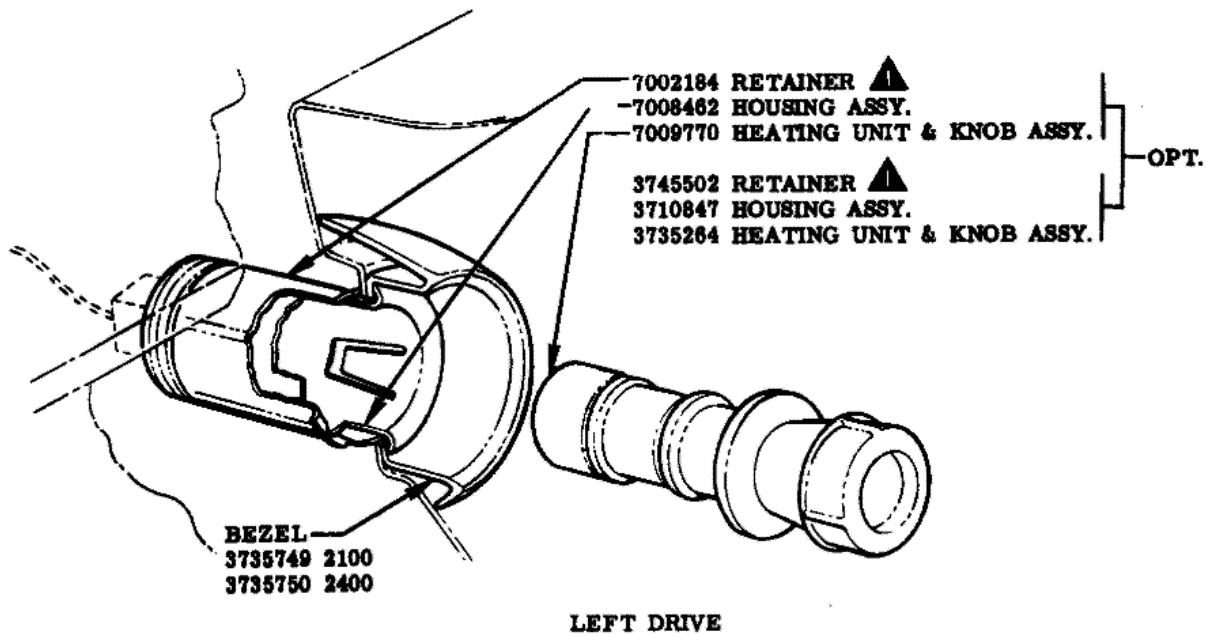
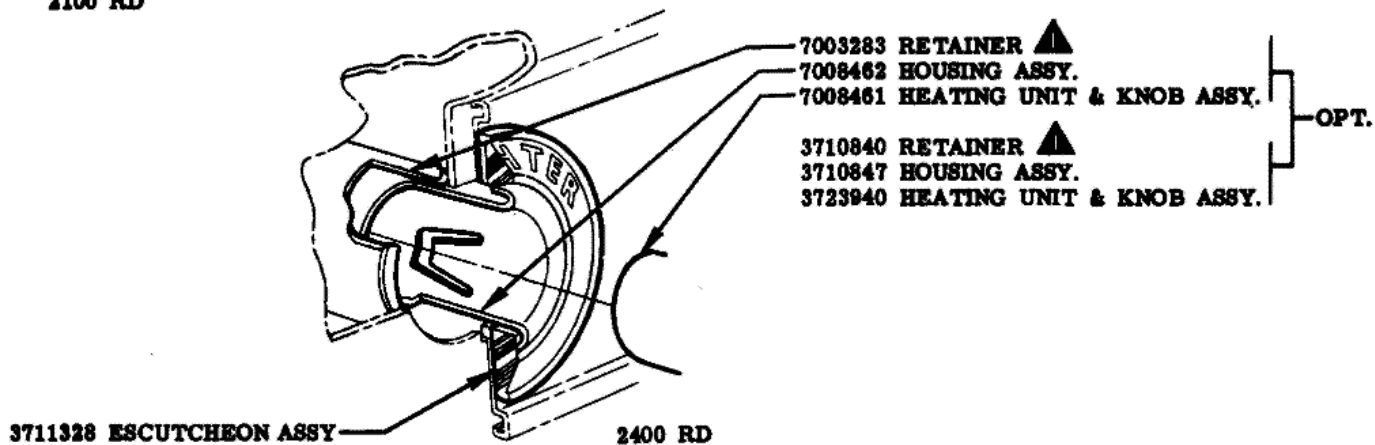
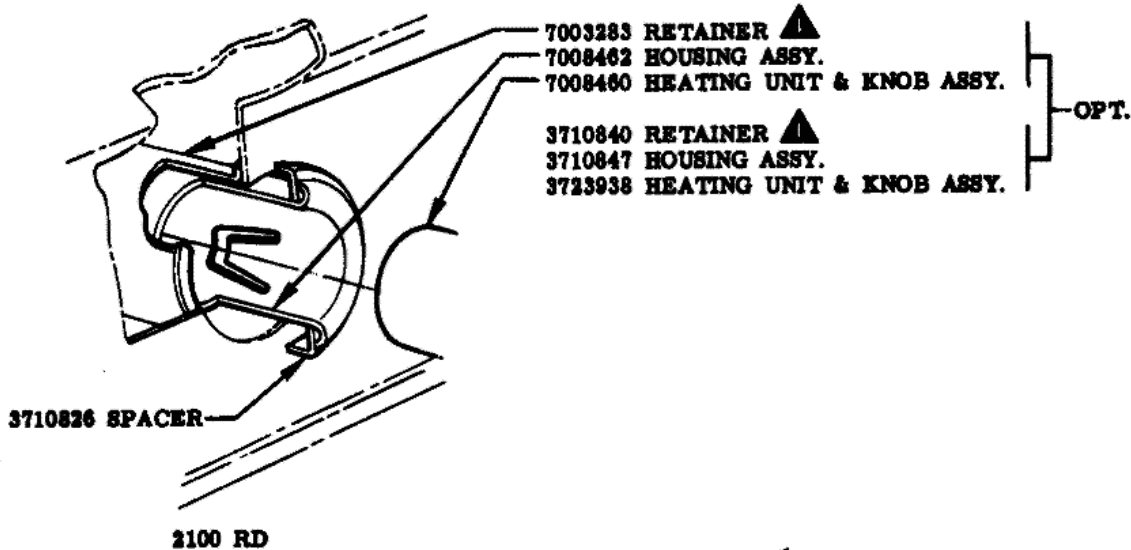
						PASSENGER CAR INSTRUCTION MANUAL				
						NAME	DRAWN	CHECKED	SECT.	SHEET
						REF.	V	F		
12-11-56	2	WAS 3736488	8005		F	DATE	5-24-56	PART No.	3 7 3 6 5 0 0	12 7.00
8-25-56	1	REDRAWN & REVISED	3310	3101	F					
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.					

⚠ 12-18 LBS. IN.



LIGHT SWITCH

PASSENGER CAR INSTRUCTION MANUAL									
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	SECT.
8-25-56	2	ROTATED 180°	3101		F		V	F	12
8-9-56	1	REDRAWN & REVISED	3502		F				8.00
						DATE	PART No.		
						5-8-56	3736500		

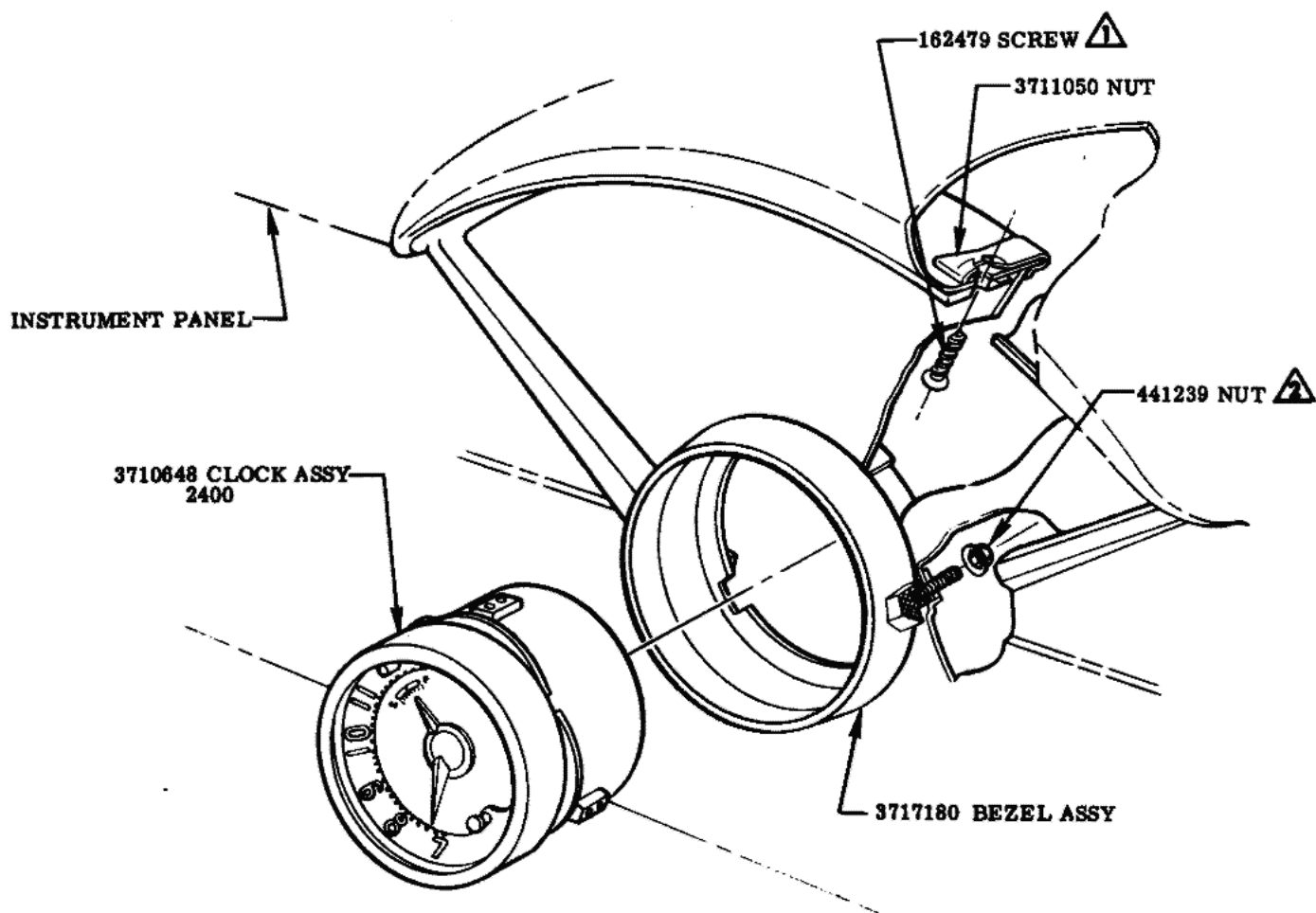
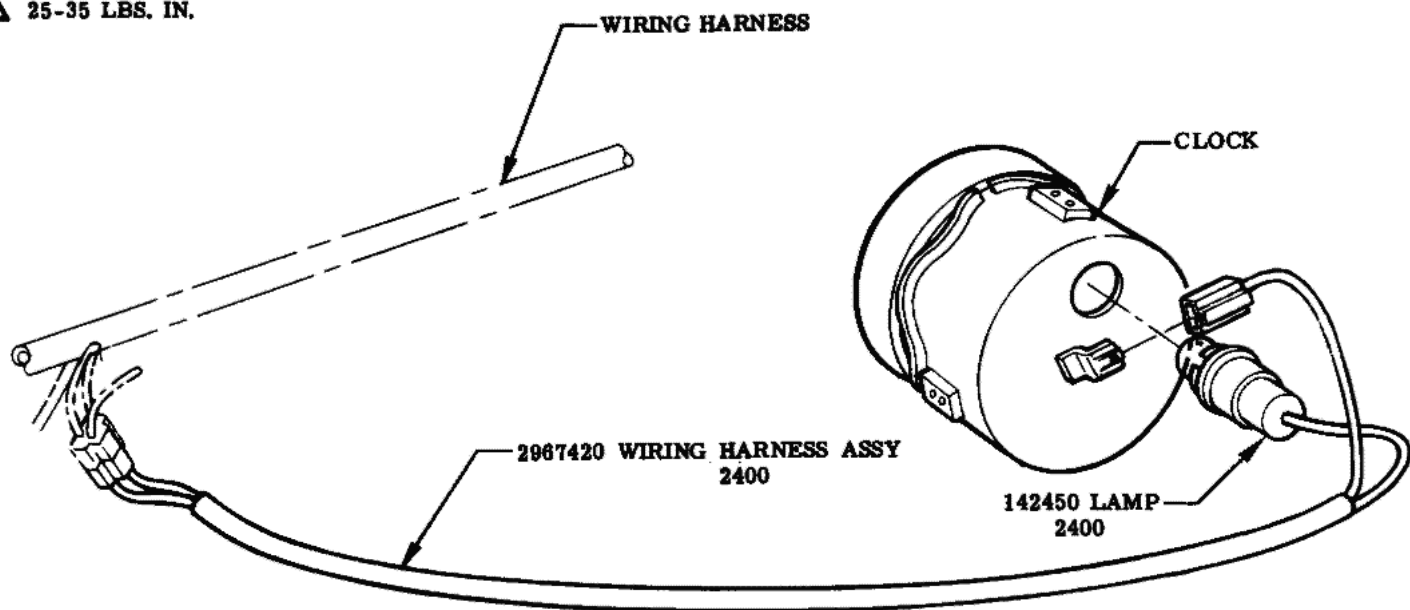


MODELS
2100-2400

CIGARETTE LIGHTER

					NAME PASSENGER CAR INSTRUCTION MANUAL				
					REF.	DRAWN P	CHECKED F	SECT.	SHEET
1-28-57	5	REDRAWN & REVISED	226	F	DATE 6-12-56	PART No. 3736500		12	9.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				

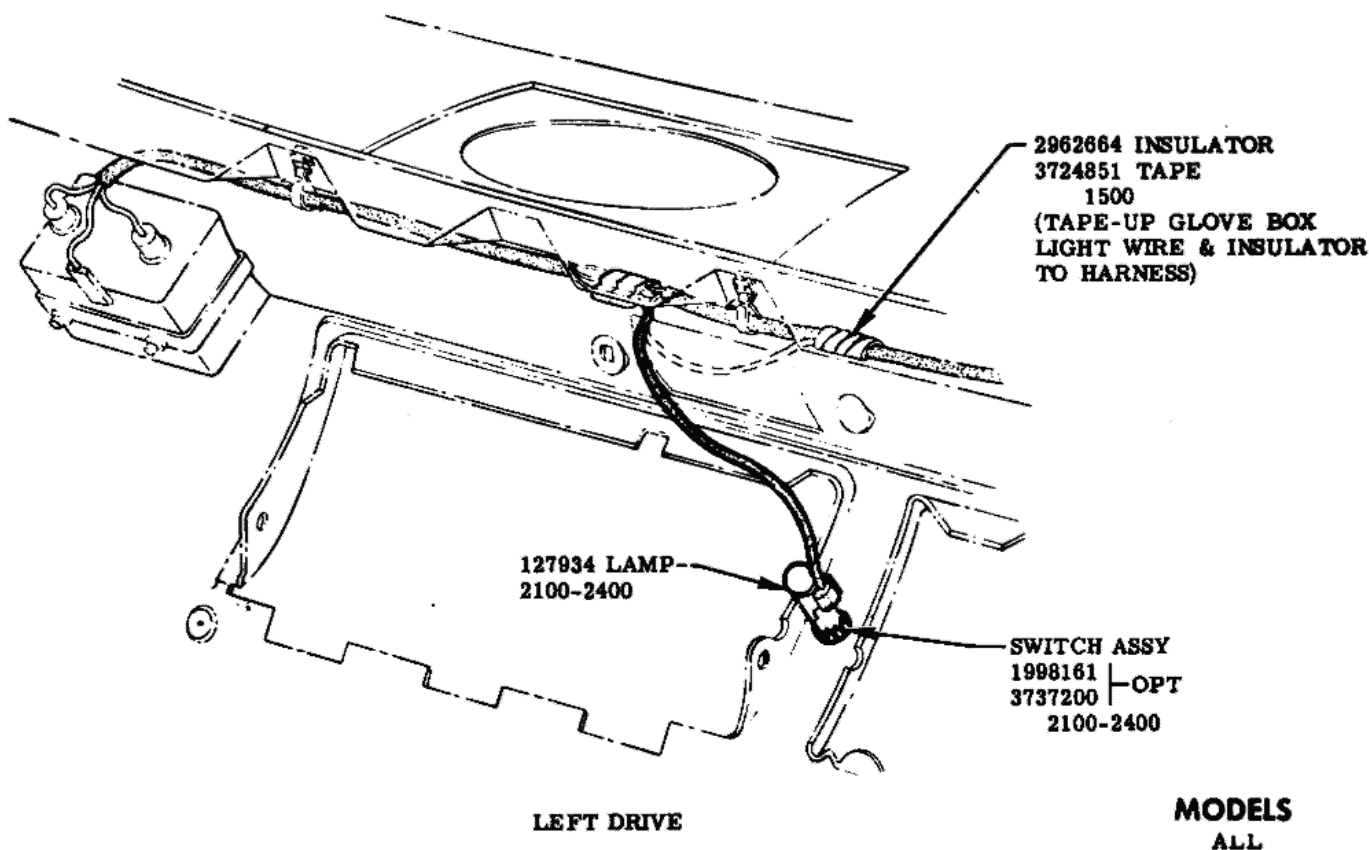
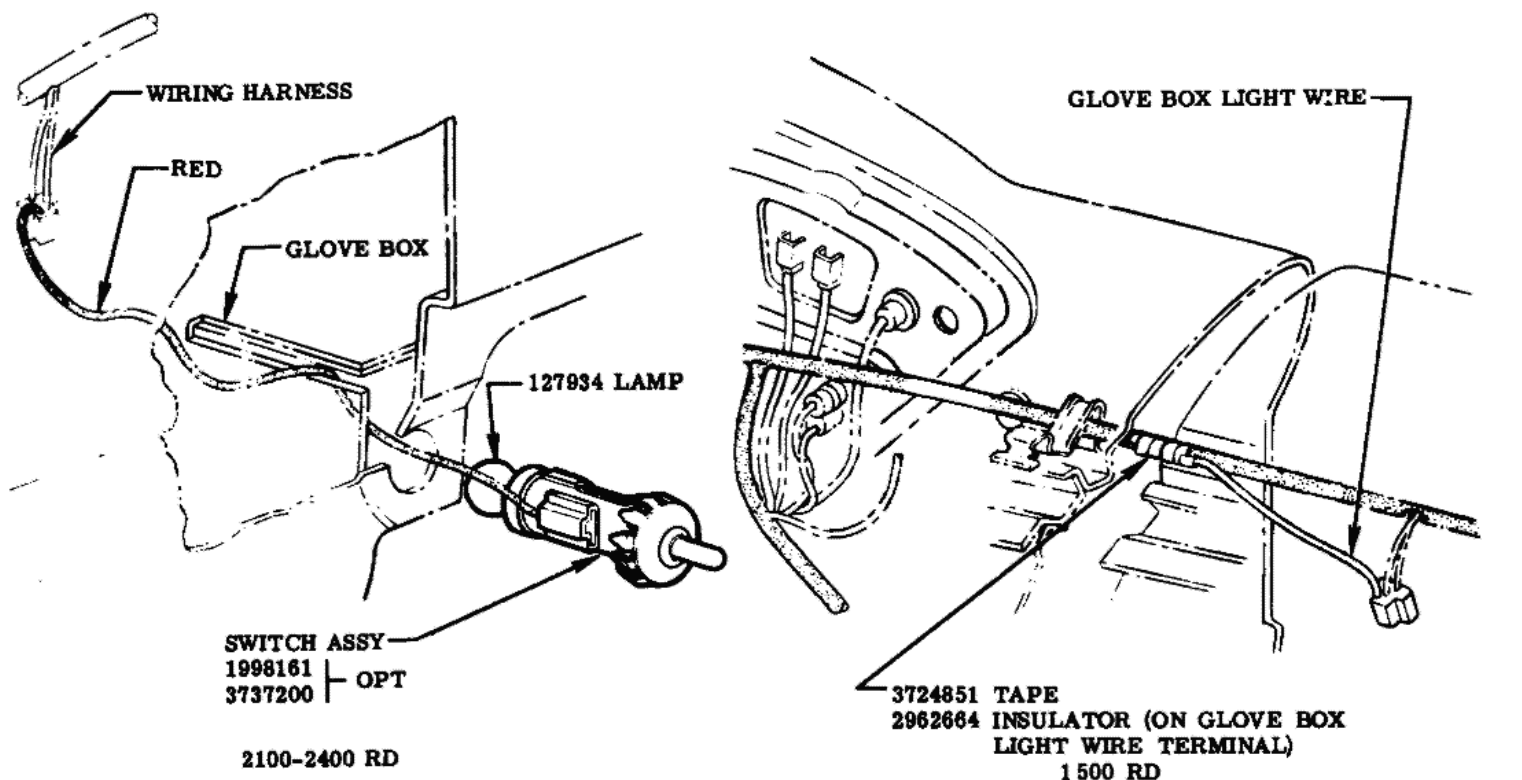
- ⚠ 28-35 LBS. IN.
 ⚠ 25-35 LBS. IN.



MODELS
RD

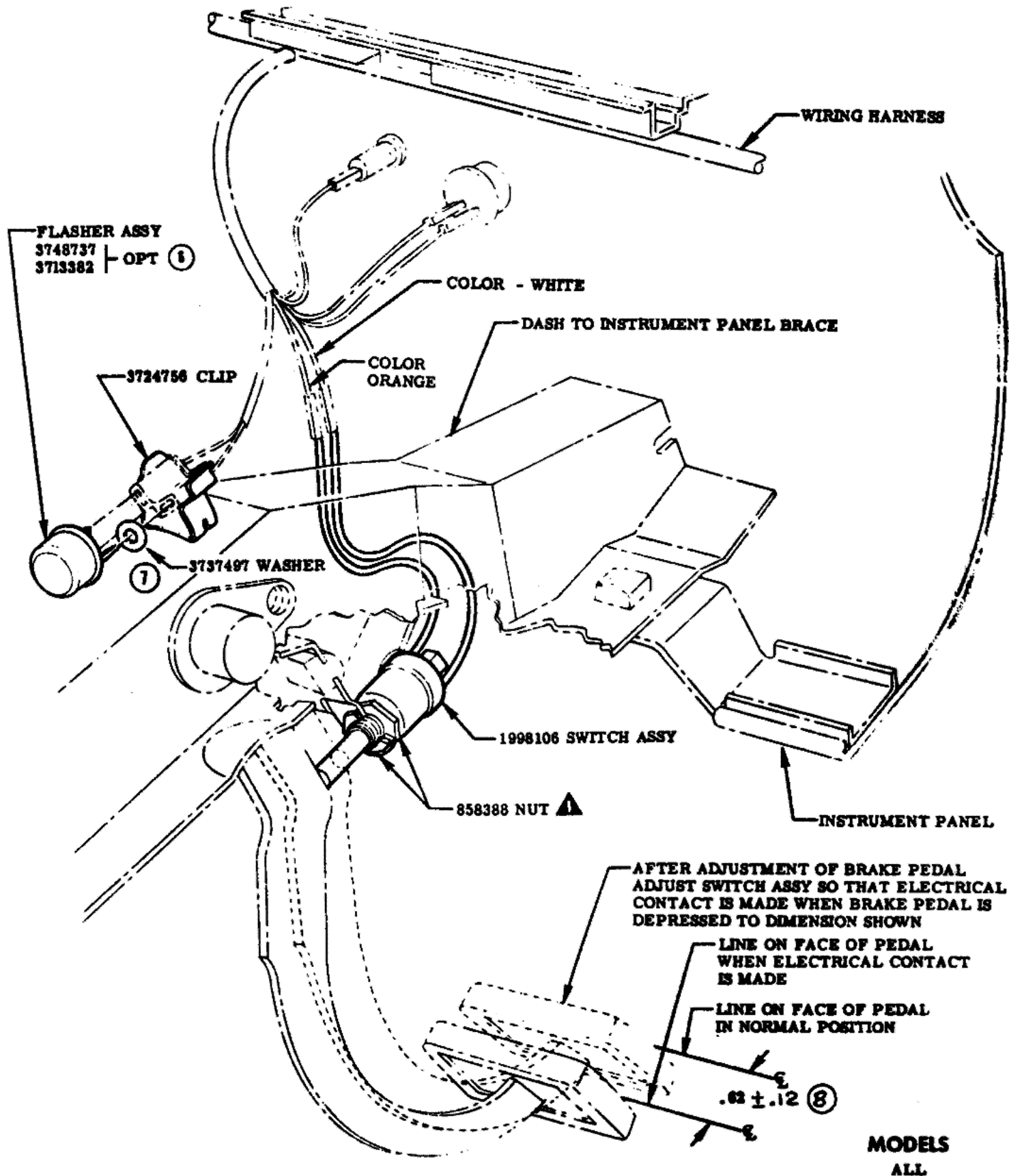
CLOCK & BEZEL

						PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN	CHECKED	SECT.	SHEET
							V	F		
7-31-56	RELEASED		8502			DATE	PART No.		12	10.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-13-56	3 7 3 6 5 0 0			



GLOVE BOX LIGHT

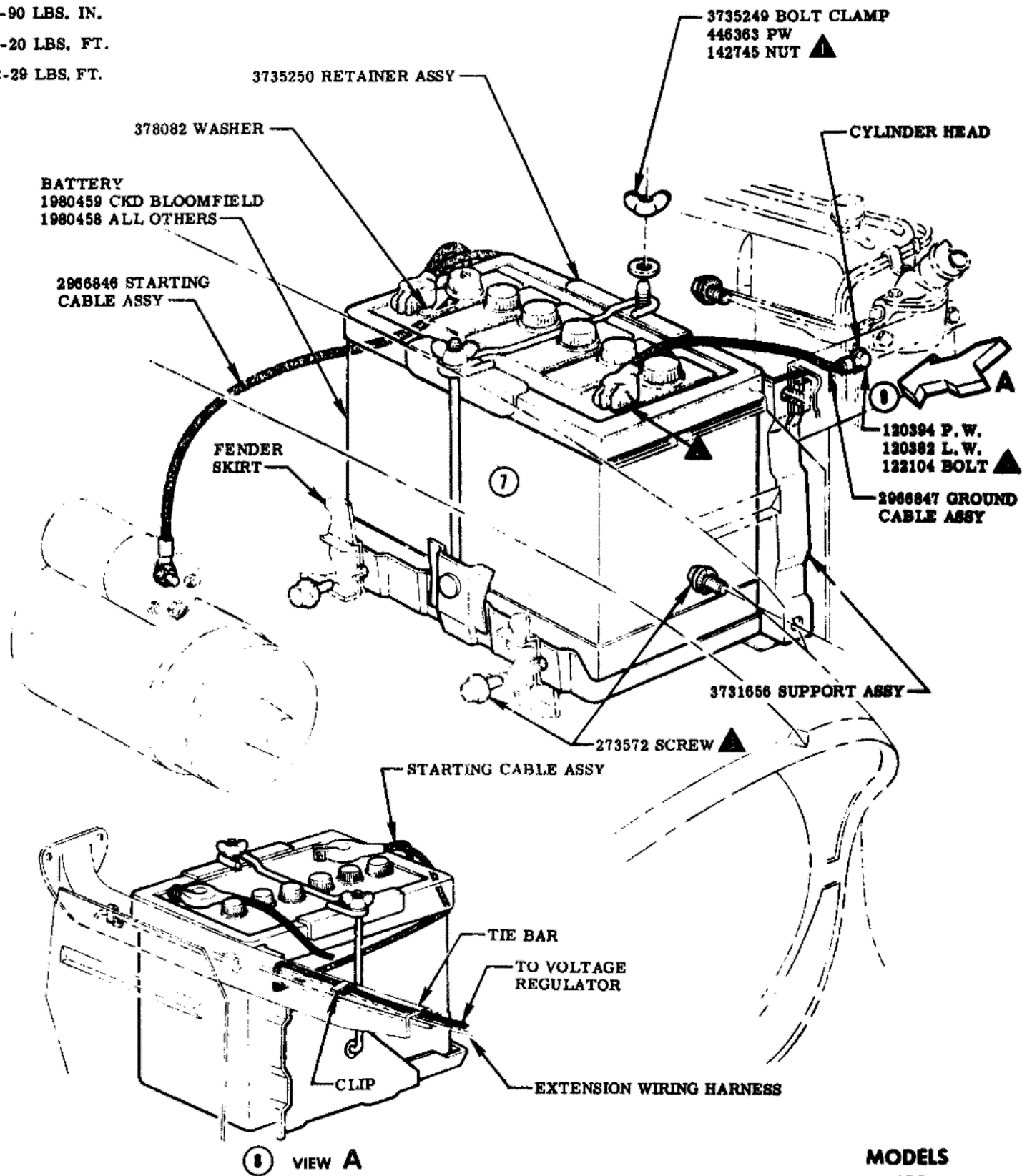
						NAME PASSENGER CAR INSTRUCTION MANUAL			
						REF.	DRAWN V	CHECKED F	SECT.
8-25-56	1	REDRAWN & REVISED	3310	V	F	DATE	PART No.		12
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-7-56	3736500		11.00



STOP LAMP SWITCH

REVISION RECORD				NAME				PASSENGER CAR INSTRUCTION MANUAL			
6-11-57	8	TOLERANCE ADDED	1928		F	REF.	DRAWN	CHECKED	SECT.	SHEET	
8-13-57	7	PART ADDED	625	V	F						
	6	WAS 3715248-3713382 OPT.			F						
4-2-57	5	REDRAWN	8881	V		DATE	PART No.				
						5-1-56	3736500		12	12.00	

- ▲ 10-15 LBS. IN.
 ▲ 75-90 LBS. IN.
 ▲ 15-20 LBS. FT.
 ▲ 22-29 LBS. FT.



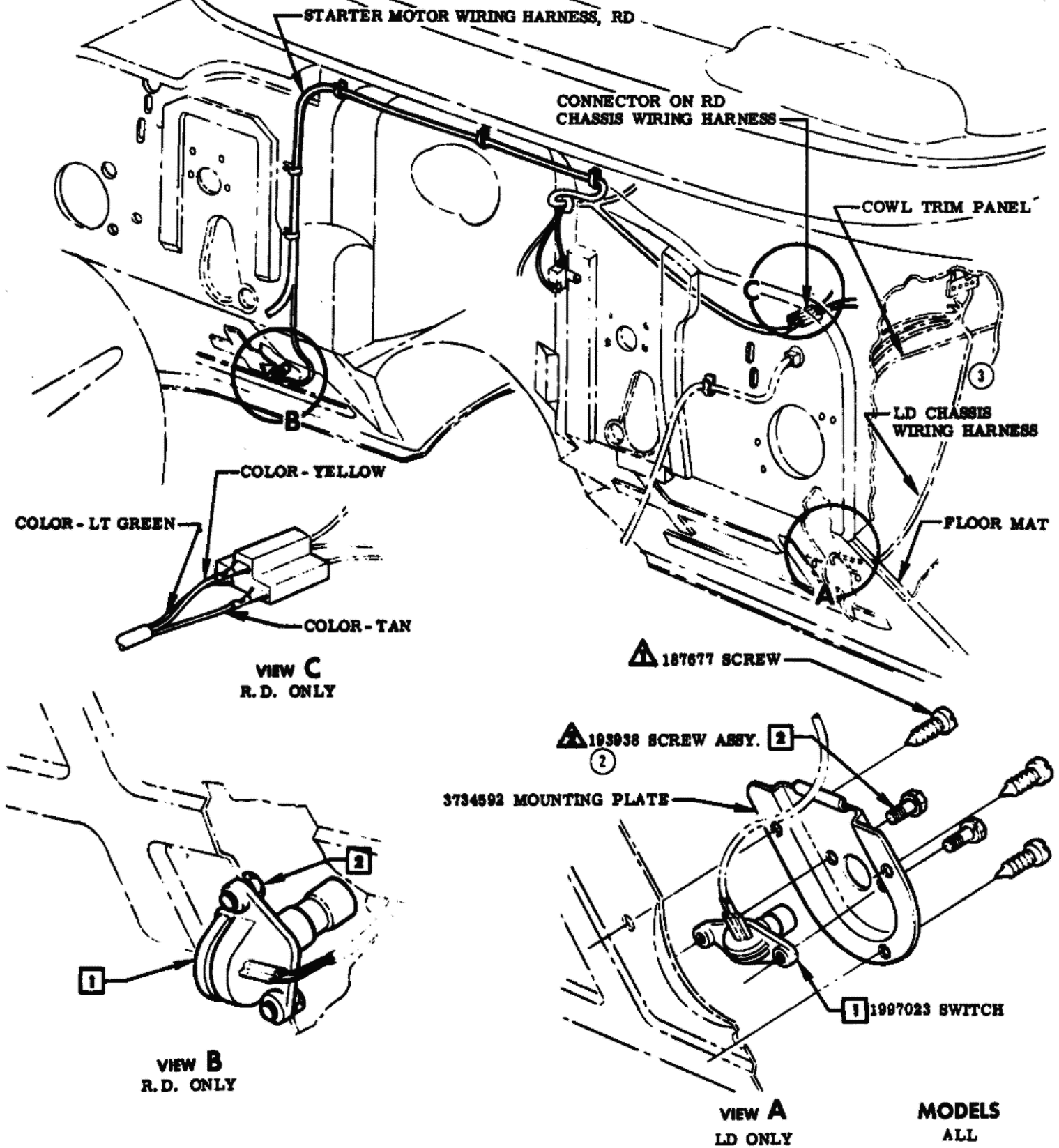
MODELS
 ALL

SEE LUBRICATION CHART

BATTERY, SUPPORT & CABLES

9	WAS 103341 P.W., 103321 L.W.,		V	F	NAME	PASSENGER CAR INSTRUCTION MANUAL			
	& 108329 BOLT	681			REF.	DRAWN	CHECKED	SECT.	SHEET
	VIEW "A" REVISED					V	F		
	CABLE REROUTED				DATE	PART No.		12	13.00
7-17-57	6 REDRAWN	2213			5-30-56	3 7 3 6 5 0 0			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				

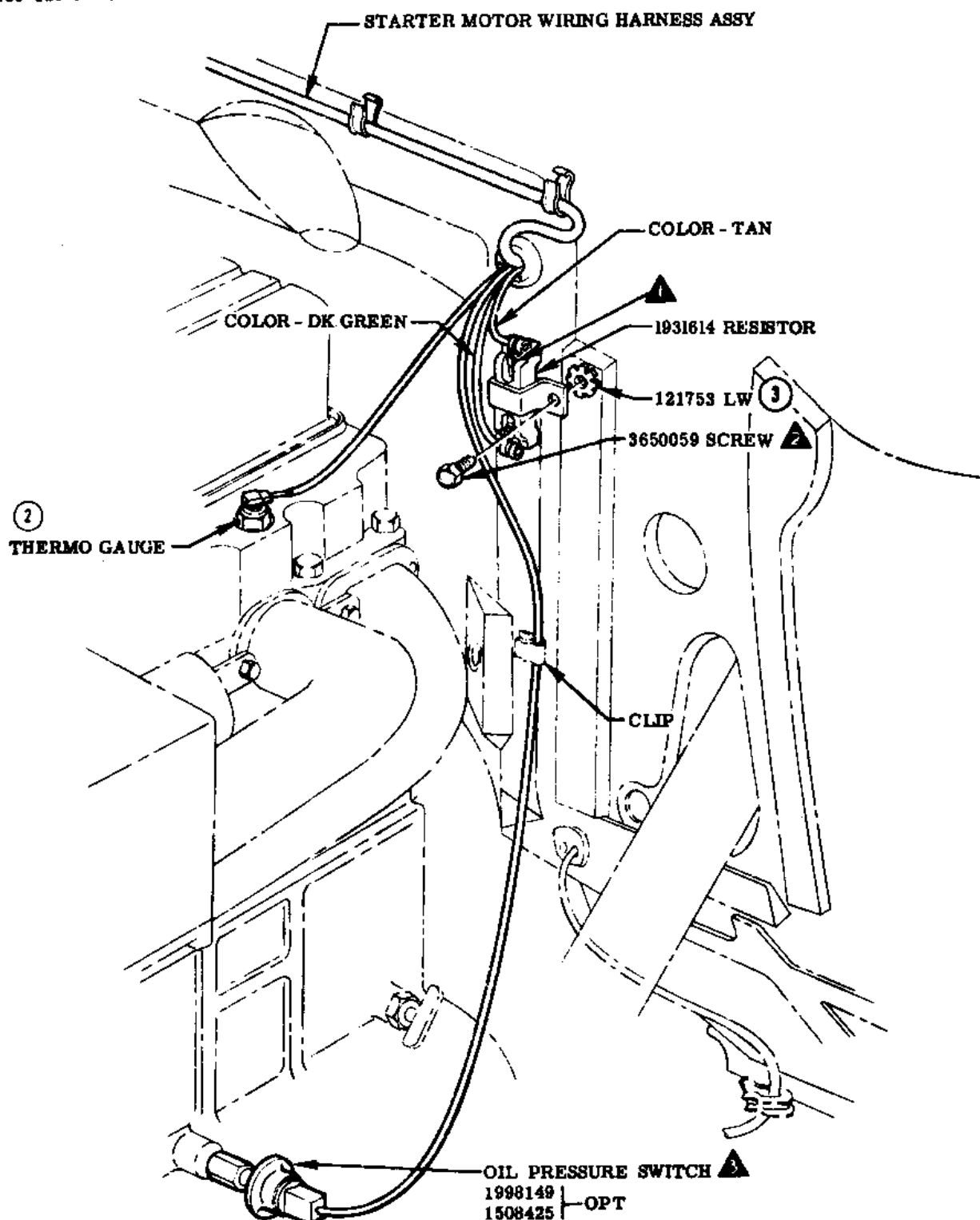
▲ 30-35 LBS. IN.
▲ 39-49 LBS. IN.



DIMMER SWITCH

DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	NAME	REF.	DRAWN	CHECKED	SECT.	SHEET
11-5-56	3	HARNESS REROUTED	5920		F	PASSENGER CAR INSTRUCTION MANUAL					
8-25-56	2	106972 BOLT WITH 103319 LW OPTION REMOVED	5290					P	F	12	14.00
8-25-56	1	REDRAWN & REVISED	3310	V	F	DATE	6-7-56	PART No.	3736500		

- ▲ 14-21 LBS. IN.
 ▲ 23-32 LBS. IN.
 ▲ 100-125 LBS. IN.

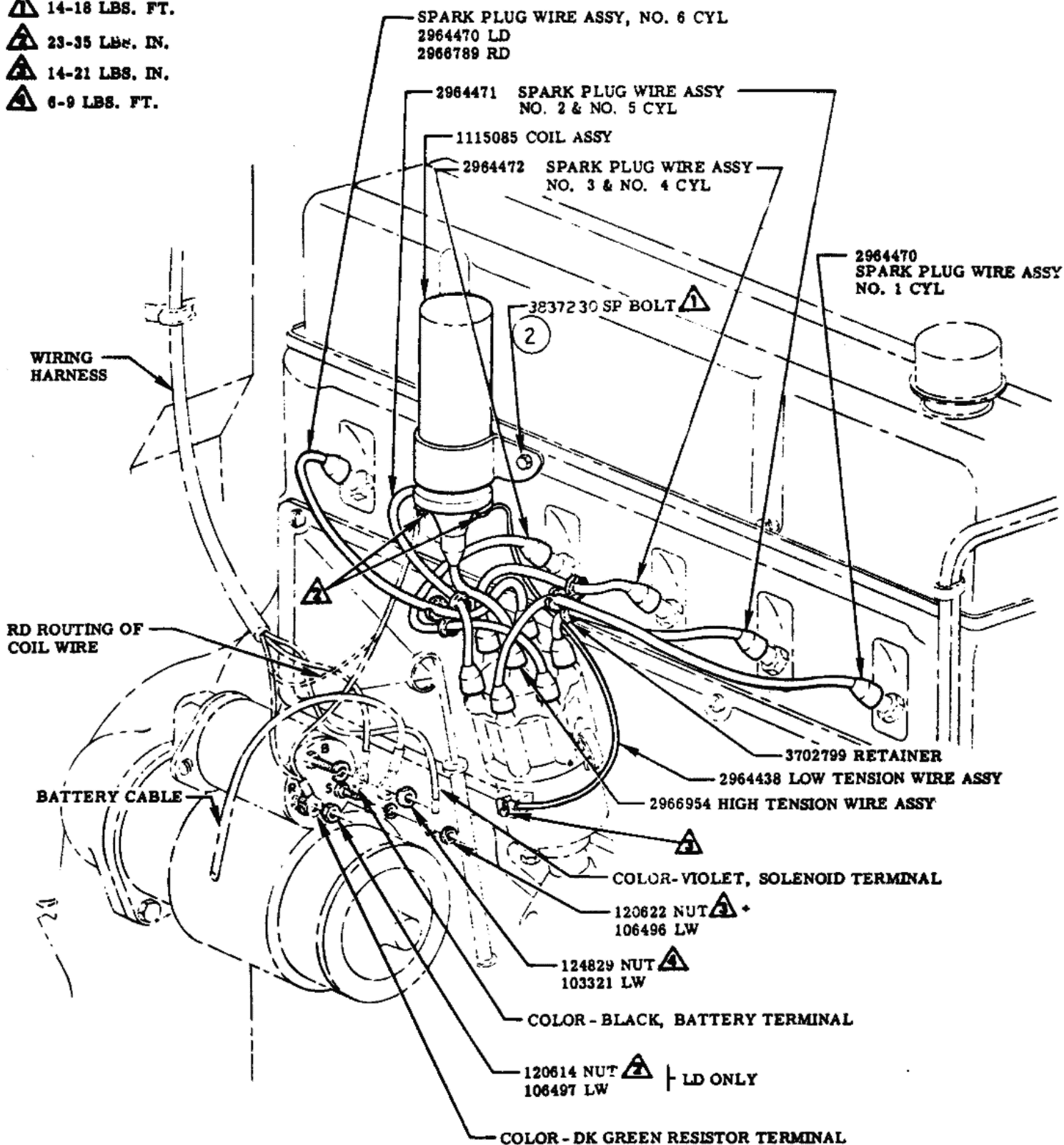


MODELS
ALL

RESISTOR, OIL PRESSURE SWITCH & THERMO GAUGE

						NAME PASSENGER CAR INSTRUCTION MANUAL			
4-9-57	3	PART ADDED	609	V	F	REF.	DRAWN	CHECKED	SECT.
12-18-56	2	NO. 1513130 REMOVED			F		V	F	
8-25-56	1	REDRAWN & REVISED	9101	V	F	DATE	PART No.		
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	5-8-56	3736500		
									12 15.00

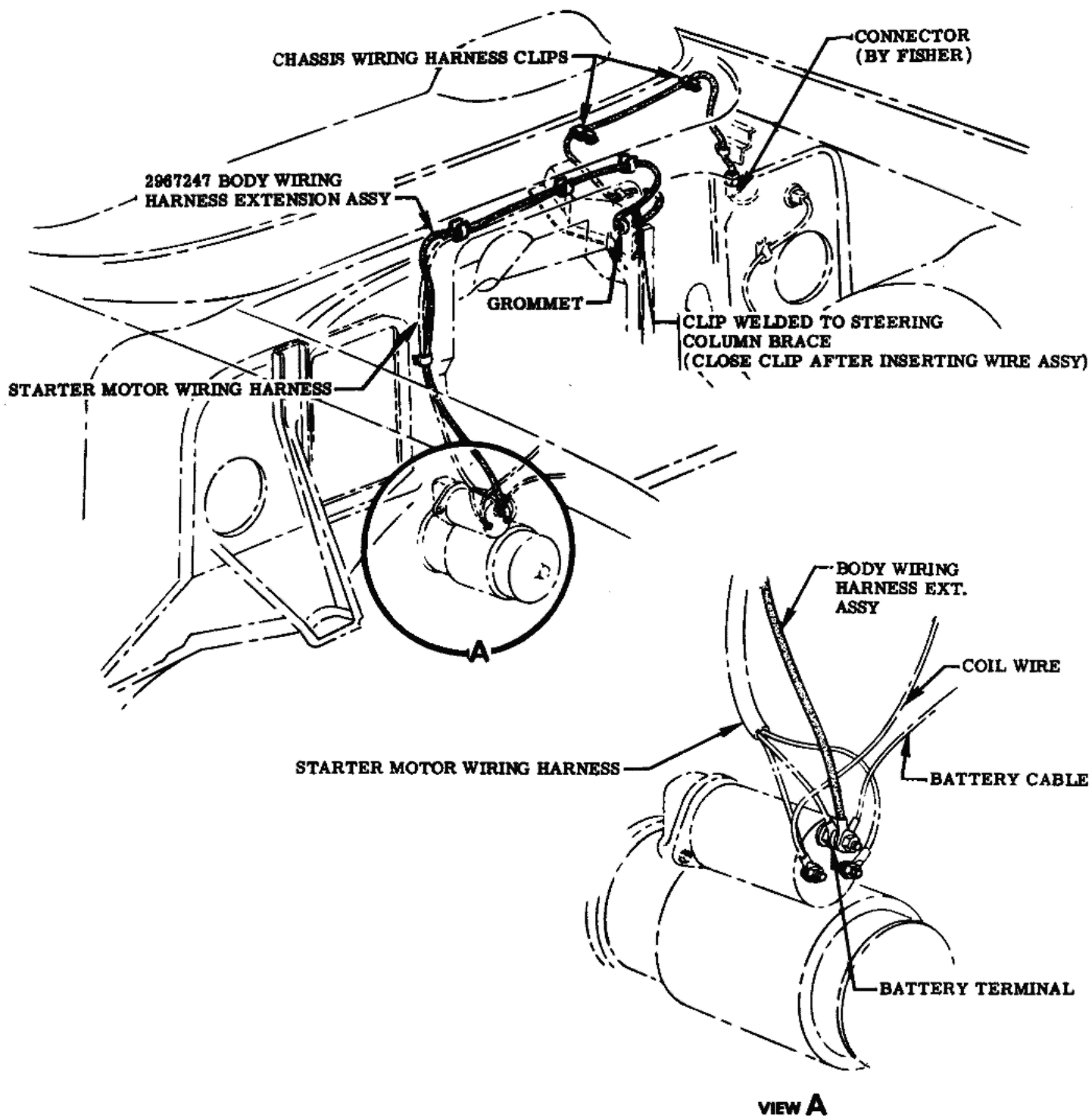
- ⚠ 14-18 LBS. FT.
- ⚠ 23-35 LBS. IN.
- ⚠ 14-21 LBS. IN.
- ⚠ 6-9 LBS. FT.



MODELS
ALL

STARTER MOTOR, COIL & SPARK PLUG WIRING

						NAME PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN	CHECKED	SECT.	SHEET
7-21-57	2	WAS 3722123	681		F		V	F		
8-25-56	1	REDRAWN & REVISED	3310	3101	F	DATE	PART No.		12	16.00
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.	5-8-56	3736500		

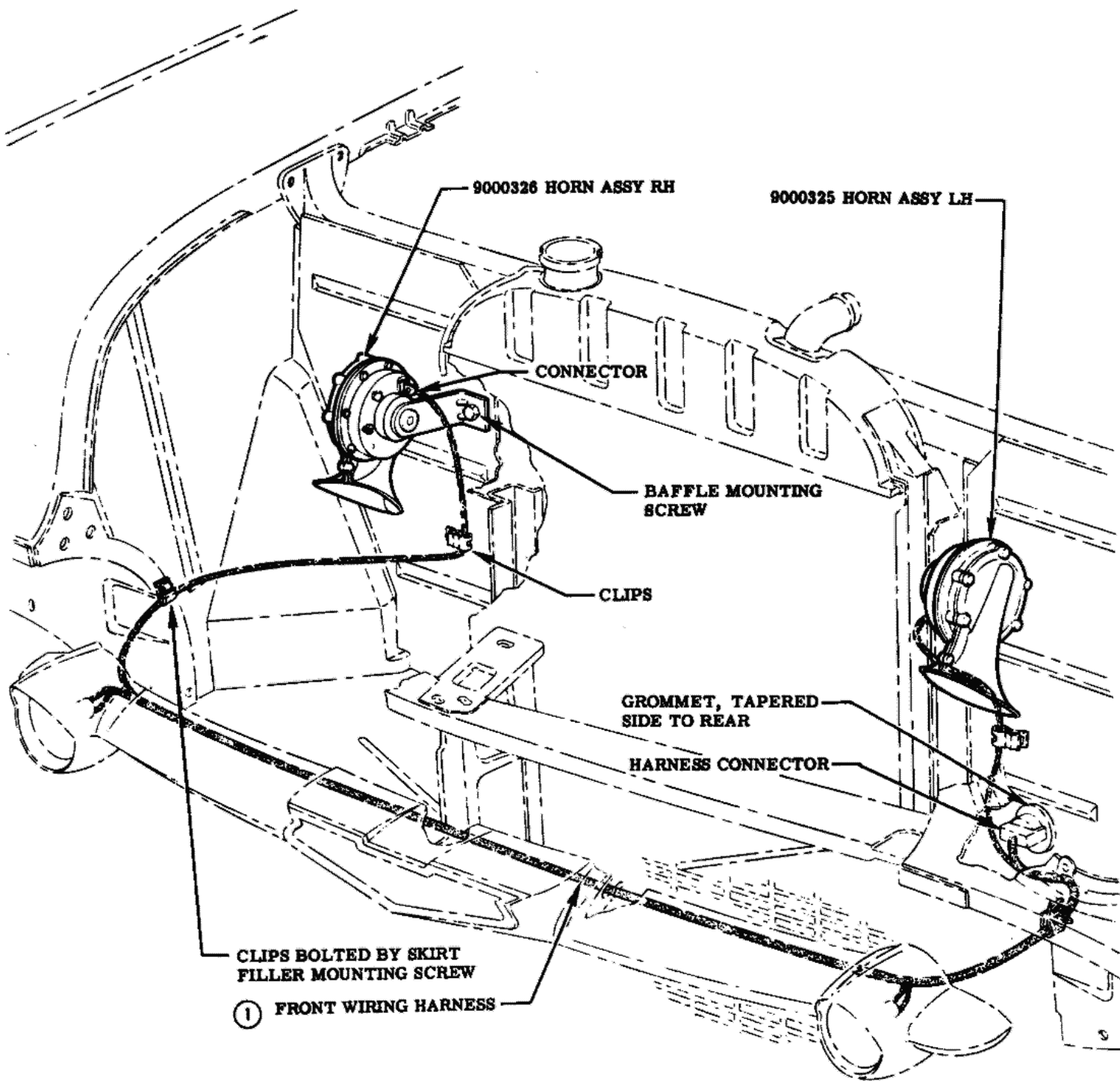


MODELS
CONVERTIBLE

CONVERTIBLE WIRING

					NAME PASSENGER CAR INSTRUCTION MANUAL				
					REF.	DRAWN	CHECKED	SECT.	SHEET
						V	F		
8-25-56		RELEASED	3101		DATE	PART No.		12	16.01
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	8-3-56	3736500		

4-22-57	5	PARTS ADDED	7717		F	NAME PASSENGER CAR INSTRUCTION MANUAL				
	4	NOTE ADDED			F					
	3	NOTE ADDED	4011			REF.	DRAWN	CHECKED	SECT.	SHEET
10-11-56	2	CONNECTOR REMOVED	3101				P	F		
8-25-56	1	REDRAWN & REVISED	3488	3102	V	F	DATE	PART No.	12	17.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.		5-24-56	3 7 3 6 5 0 0		

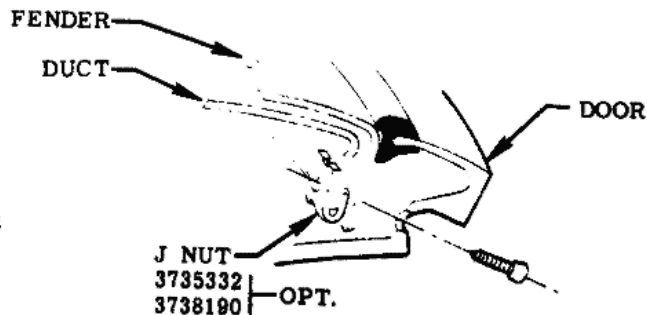


MODELS
ALL

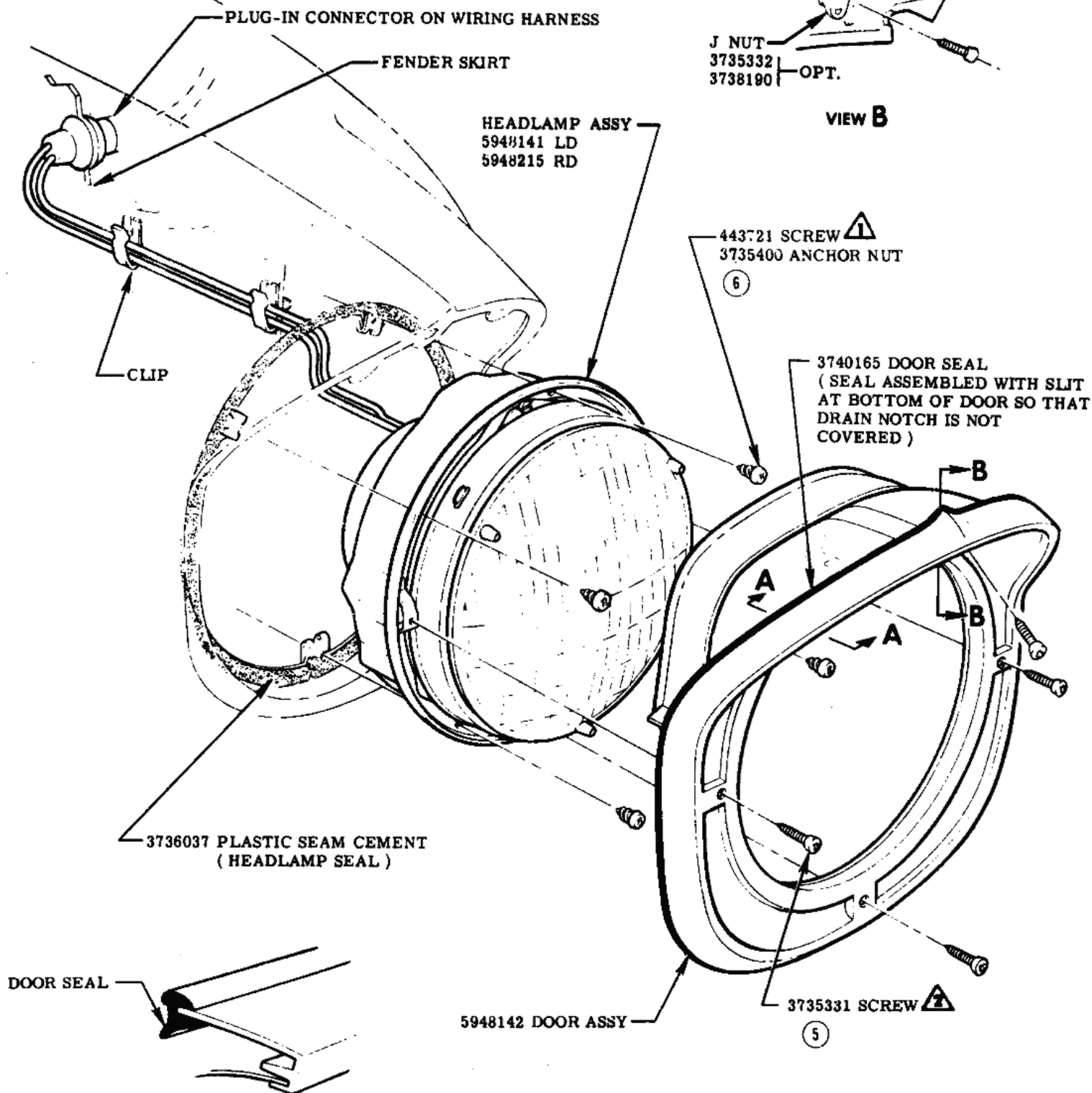
HORN

						NAME PASSENGER CAR INSTRUCTION MANUAL			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	SECT. SHEET
8-25-56	1	HARNESS REROUTED	3176	V	F				
7-31-56		RELEASED	8502						
						DATE	PART No.		
						5-11-58	3 7 3 6 5 0 0		
									12 18.00

- ⚠ 20-25 LBS. IN.
 ⚠ 17-20 LBS. IN.



VIEW B

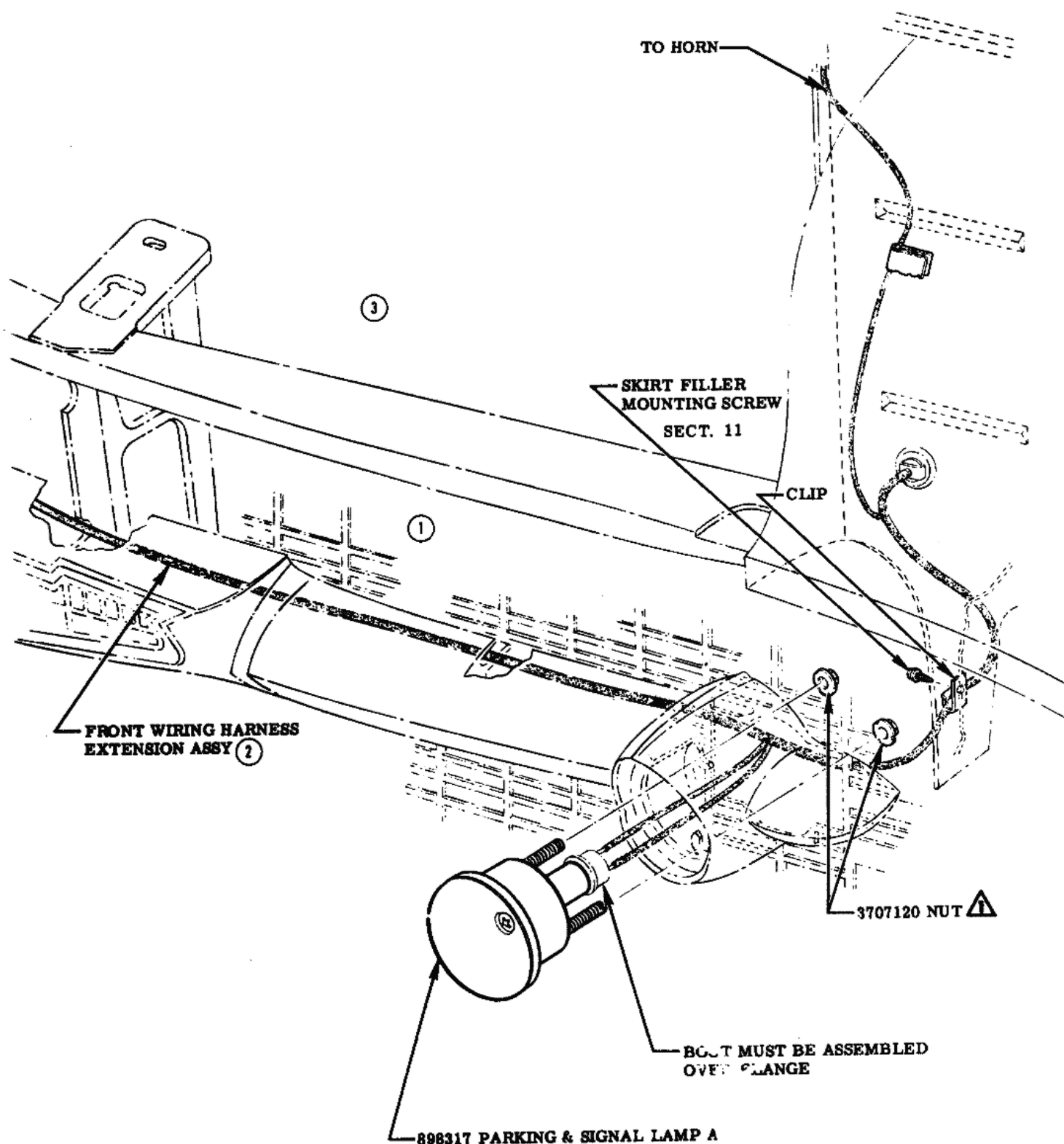


SECTION A-A

MODELS
 ALL

HEADLAMP

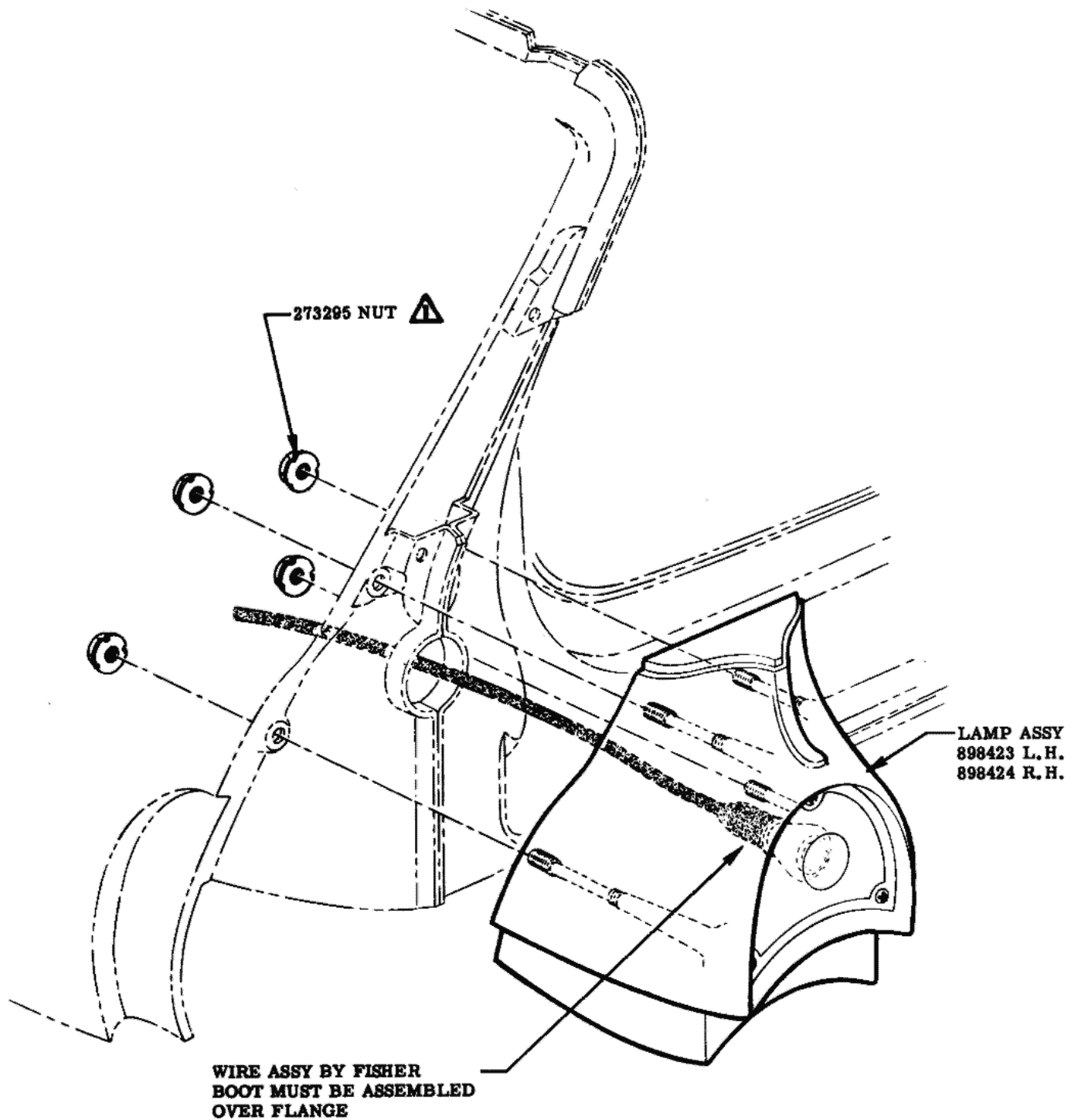
NAME						PASSENGER CAR INSTRUCTION MANUAL			
7-22-57	6	3698794 OPTION REMOVED	722	P	F	REF.	DRAWN	CHECKED	SECT.
	5	J-NUT 3735332 & 3738190			F		V	F	SHEET
		OPTION REMOVED							
1-16-57	4	REDRAWN				DATE	PART No.		
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-13-56	3 7 3 6 5 0 0		
								12	19.00



MODELS
ALL

PARKING & SIGNAL LAMP

					PASSENGER CAR INSTRUCTION MANUAL				
	3	NOTE REMOVED		V	F	REF.	DRAWN	CHECKED	SECT.
	2	HARNESS REROUTED					V	F	SHEET
8-25-56	1	NOTE REMOVED	3176			DATE	PART No.		12
7-31-56		RELEASED	8502			5-11-56	3 7 3 6 5 0 0		20.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				

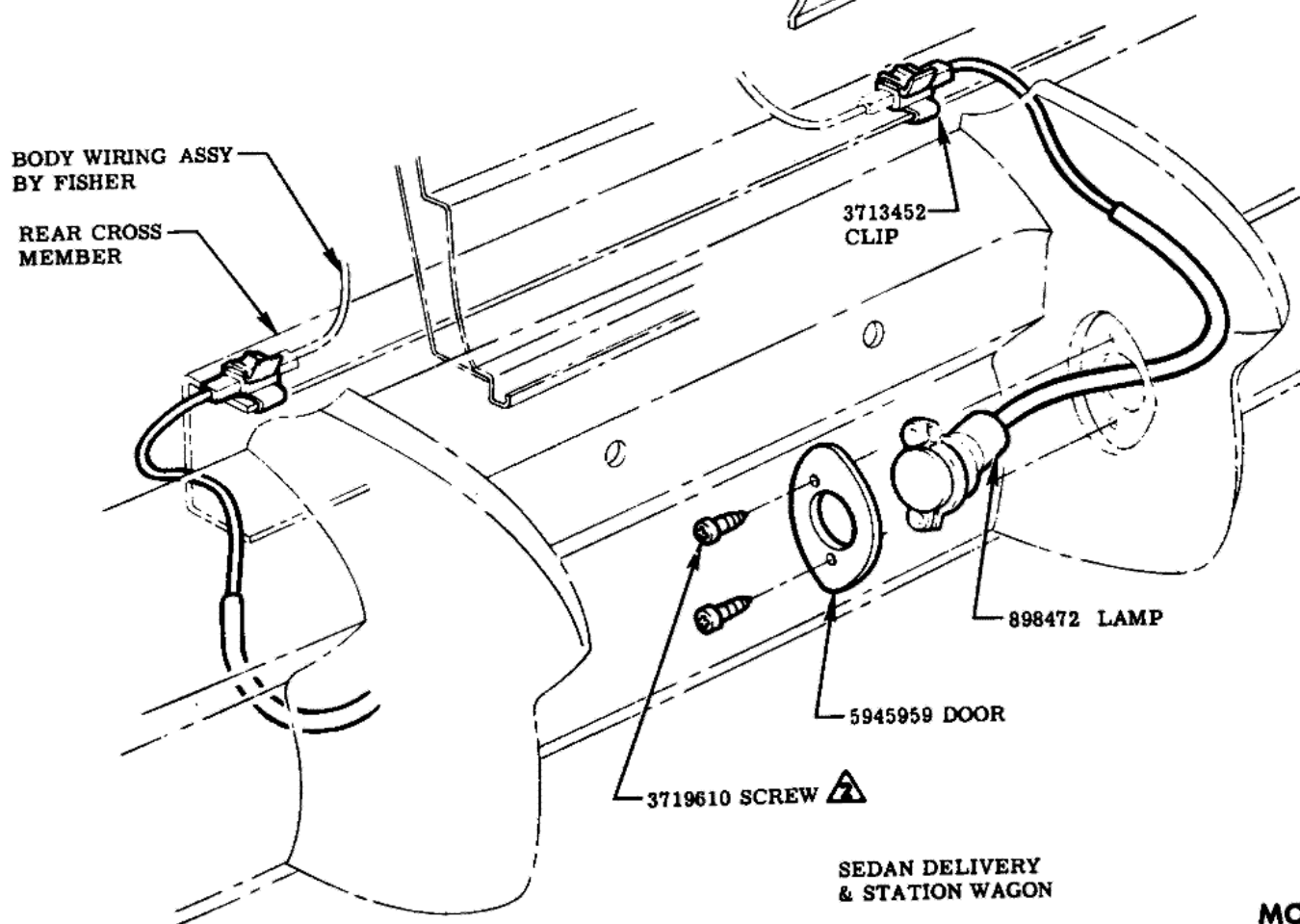
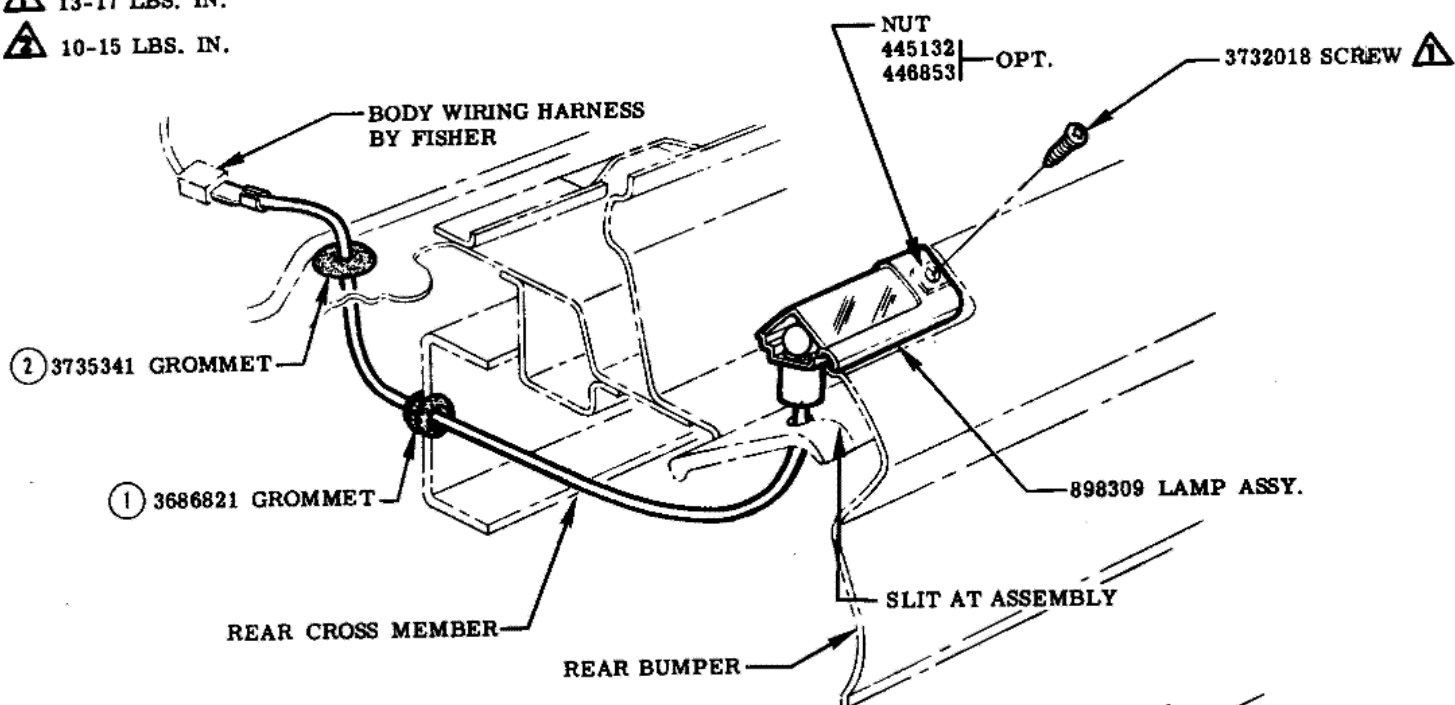


MODELS
ALL

TAIL & STOP LAMP

						PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN	CHECKED	SECT.	SHEET
							V	F	12	21.00
7-31-56		RELEASED	8502			DATE	PART No.			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	4-17-58	3 7 3 6 5 0 0			

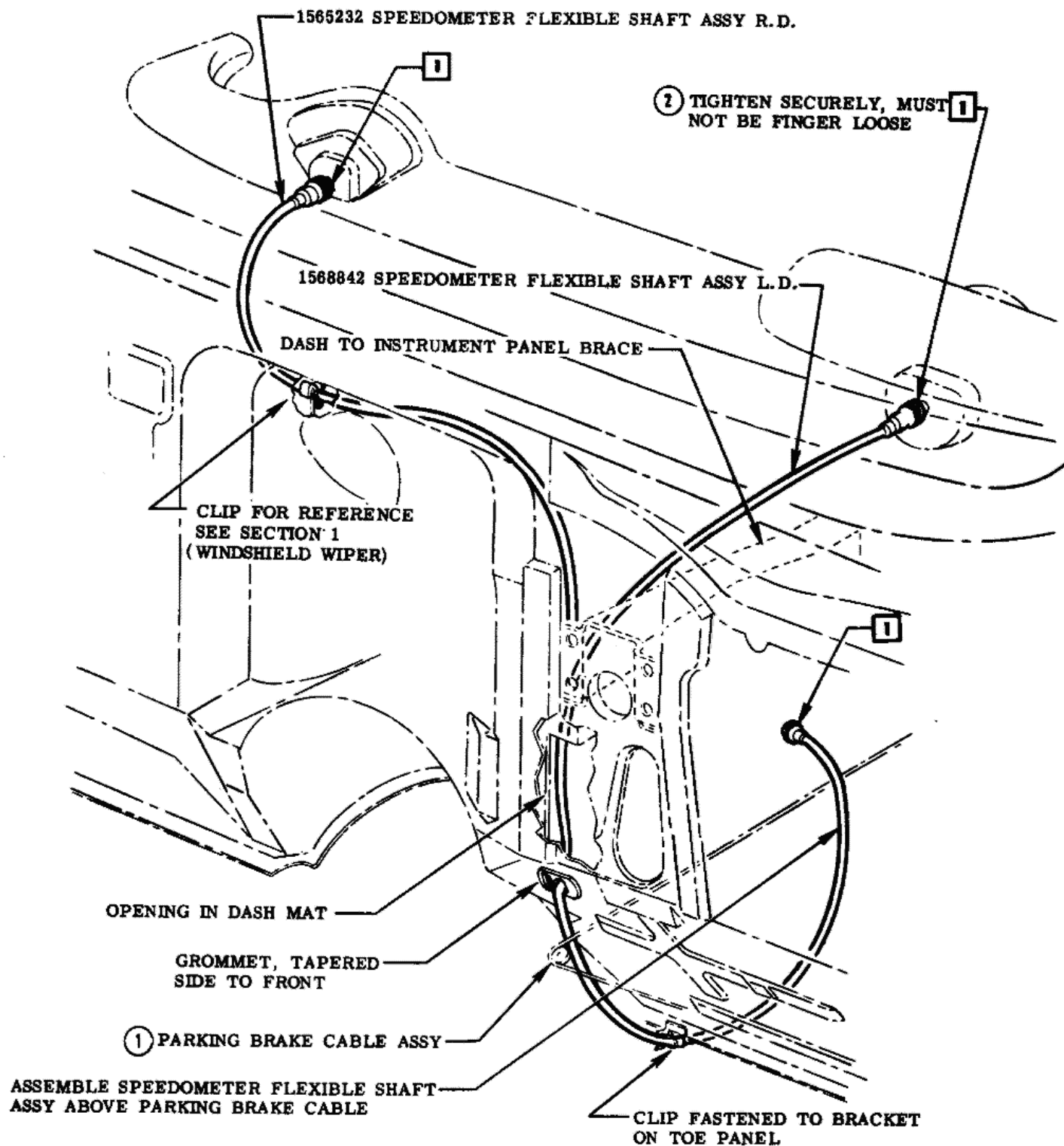
- ⚠ 13-17 LBS. IN.
- ⚠ 10-15 LBS. IN.



MODELS
ALL

LICENSE PLATE LAMP

					NAME PASSENGER CAR INSTRUCTION MANUAL				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	SECT.
10-11-56	2	WAS 3686821 IN ERROR			F				
7-31-56	1	WAS 3735341 IN ERROR							
		RELEASED	8502			DATE	PART No.		
						4-30-56	3736500		
									12
									22.00

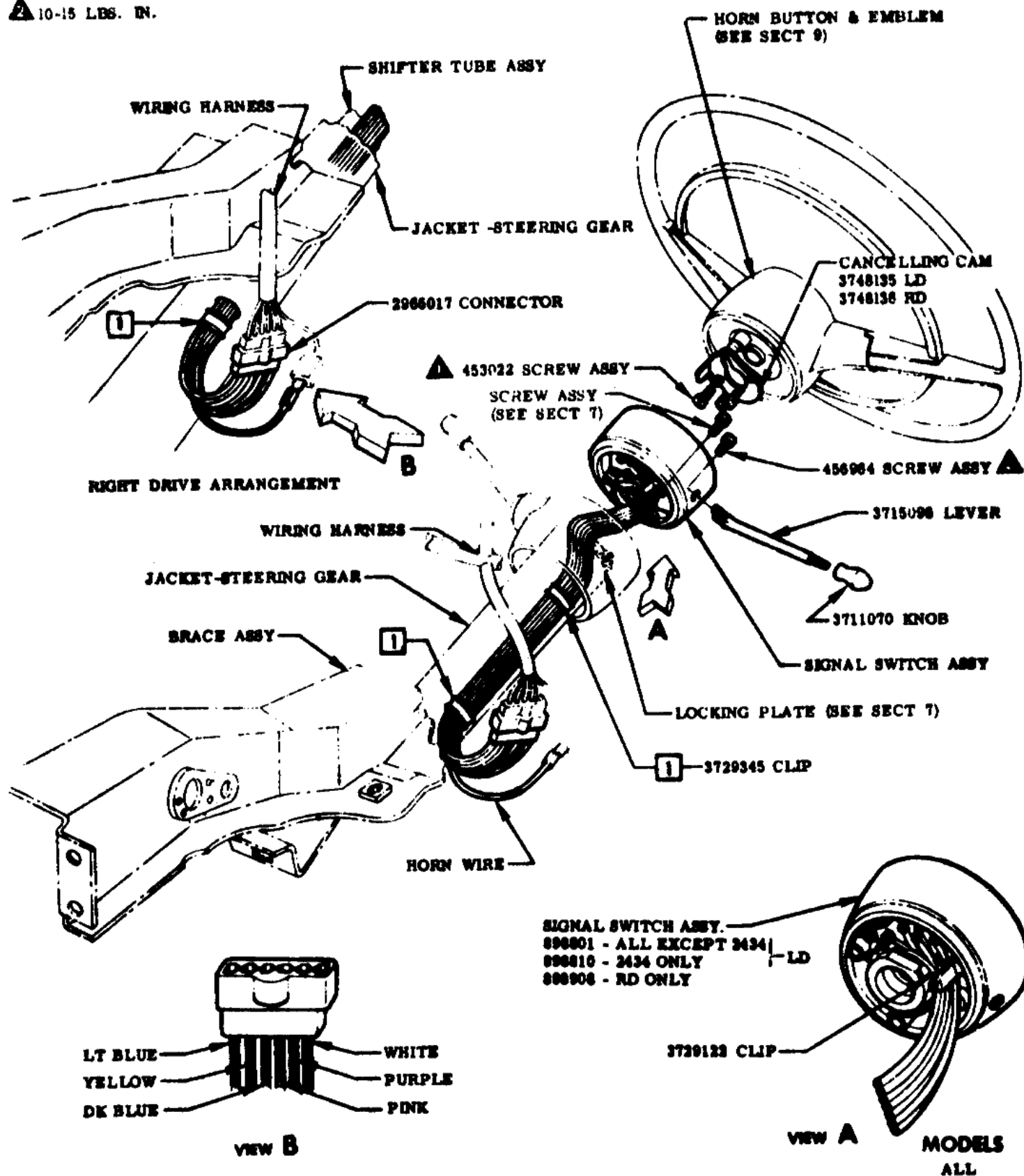


MODELS
ALL

SPEEDOMETER SHAFT

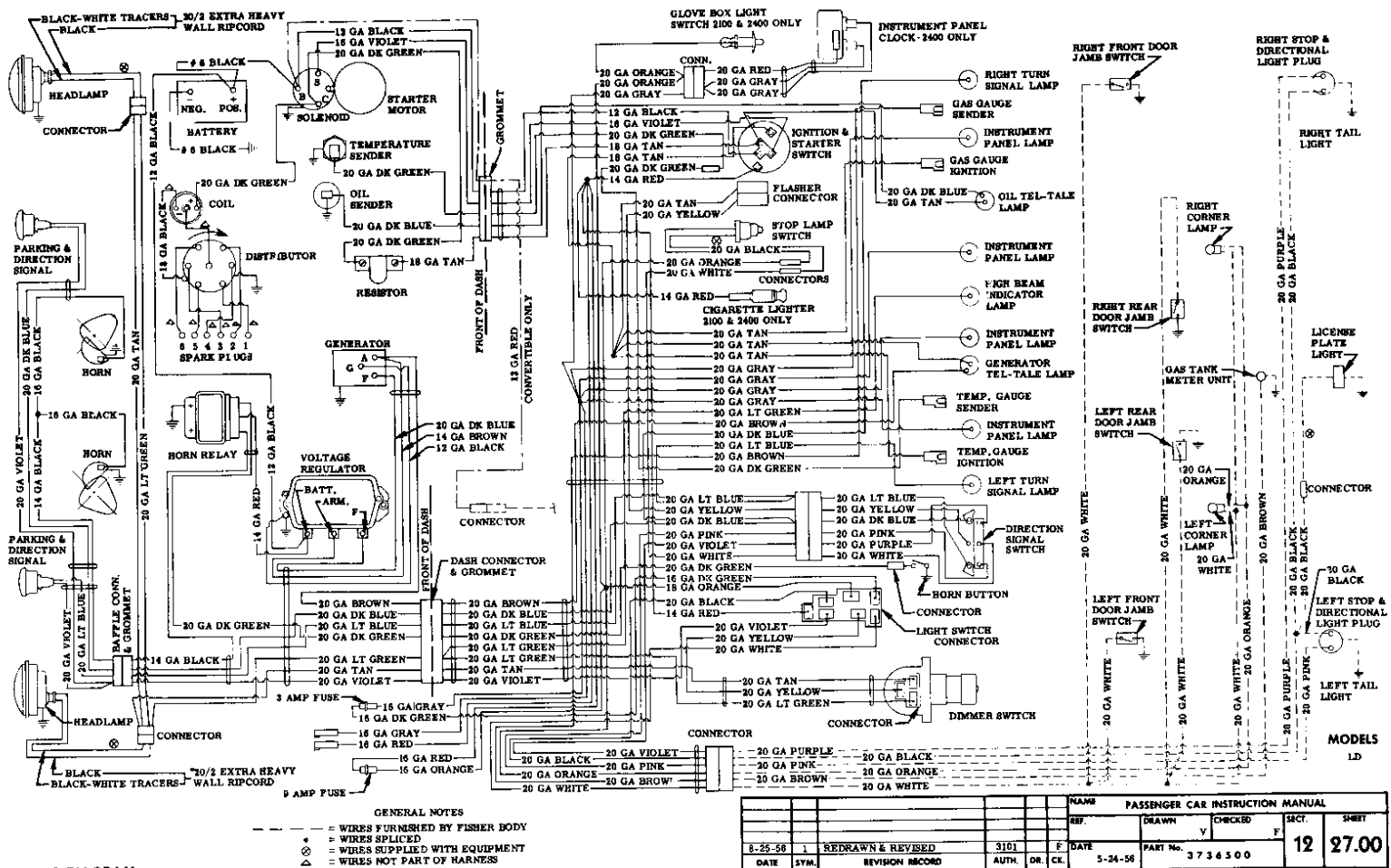
						NAME PASSENGER CAR INSTRUCTION MANUAL				
	2	NOTE ADDED	7934		F	REF.	DRAWN	CHECKED	SECT.	SHEET
2-20-57	1	CABLE RELOCATED					P	F		
7-31-56		RELEASED	8502			DATE	PART No.		12	23.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-13-56	3 7 3 6 5 0 0			

▲ 17-25 LBS. IN.
 ▲ 10-15 LBS. IN.



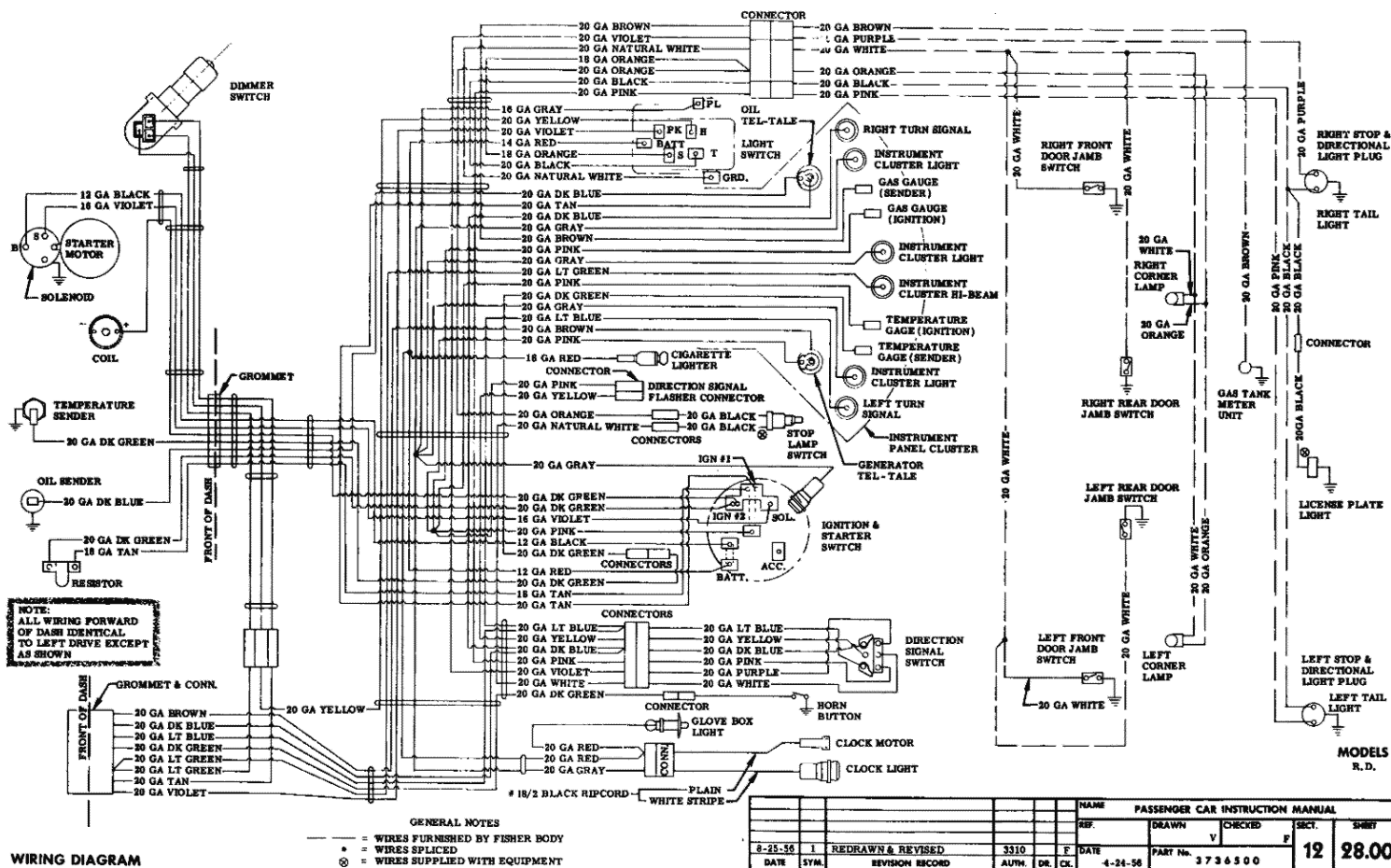
SIGNAL SWITCH

						PASSENGER CAR INSTRUCTION MANUAL				
REV.	DATE	SYN.	REVISION RECORD	AMTH.	DR.	CK.	DRAWN	CHECKED	SECT.	SHEET
26-57		Y	REDRAWN & REVISED	653	641	F				
				463	321	V				
DATE	SYM.		REVISION RECORD	AMTH.	DR.	CK.	DATE	PART No.		
							6-14-56	3736500	12	24.00

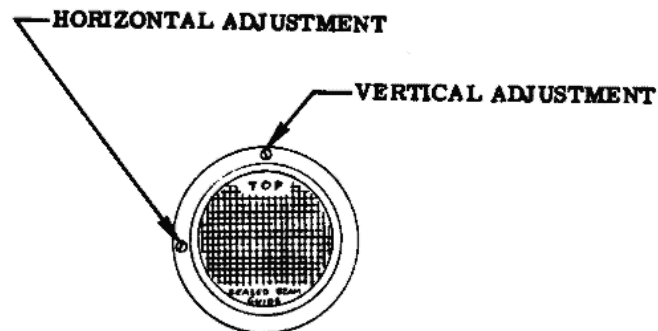


WIRING DIAGRAM

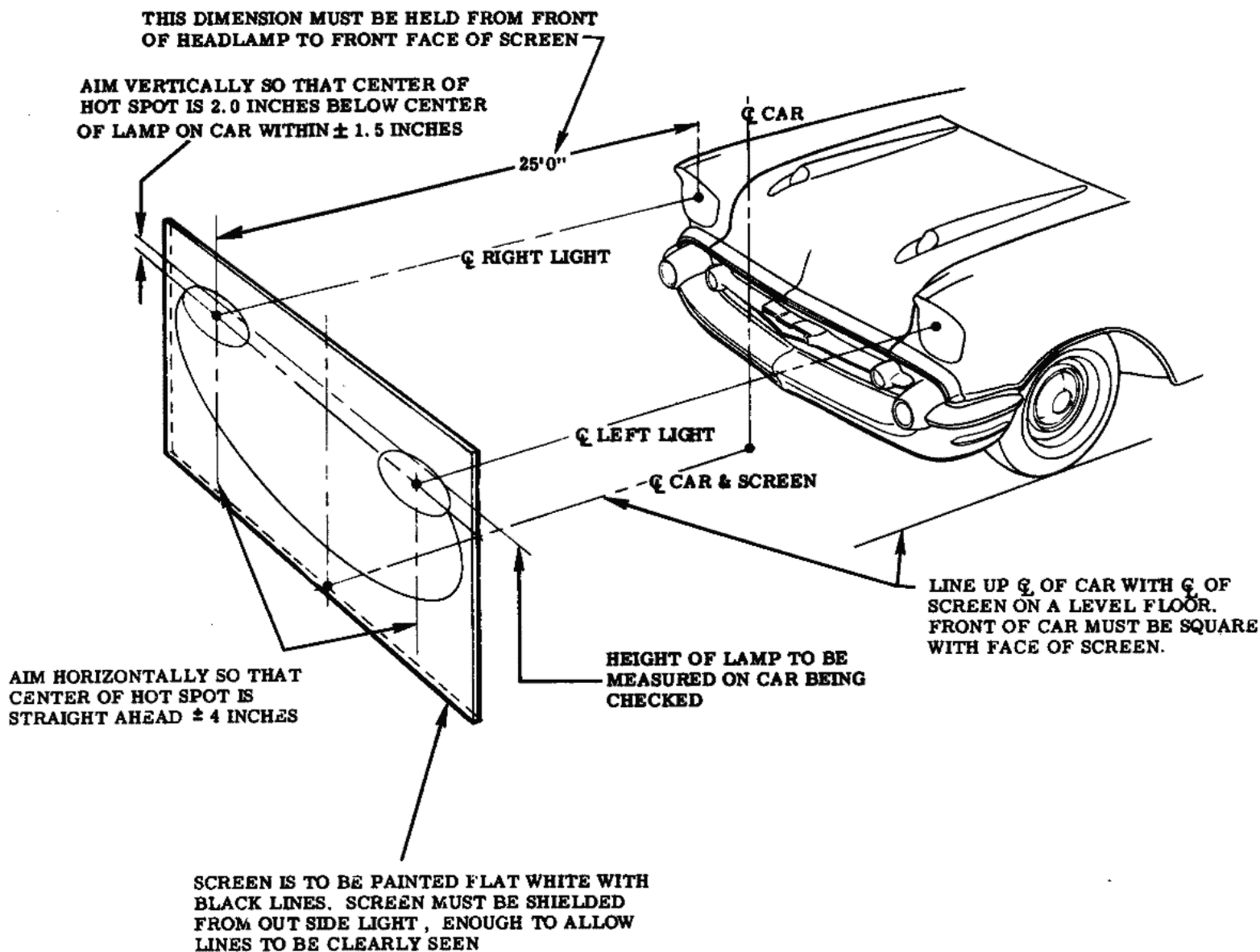
MODELS
1D



- BEAM AIM SHALL BE CHECKED WITH NO LOAD IN THE VEHICLE OTHER THAN THE DRIVER IN THE FRONT SEAT
- ADJUSTMENTS TO BE MADE WITH UPPER BEAM ON. EACH LAMP AIMED INDEPENDENTLY WITH OTHER LAMP COVERED



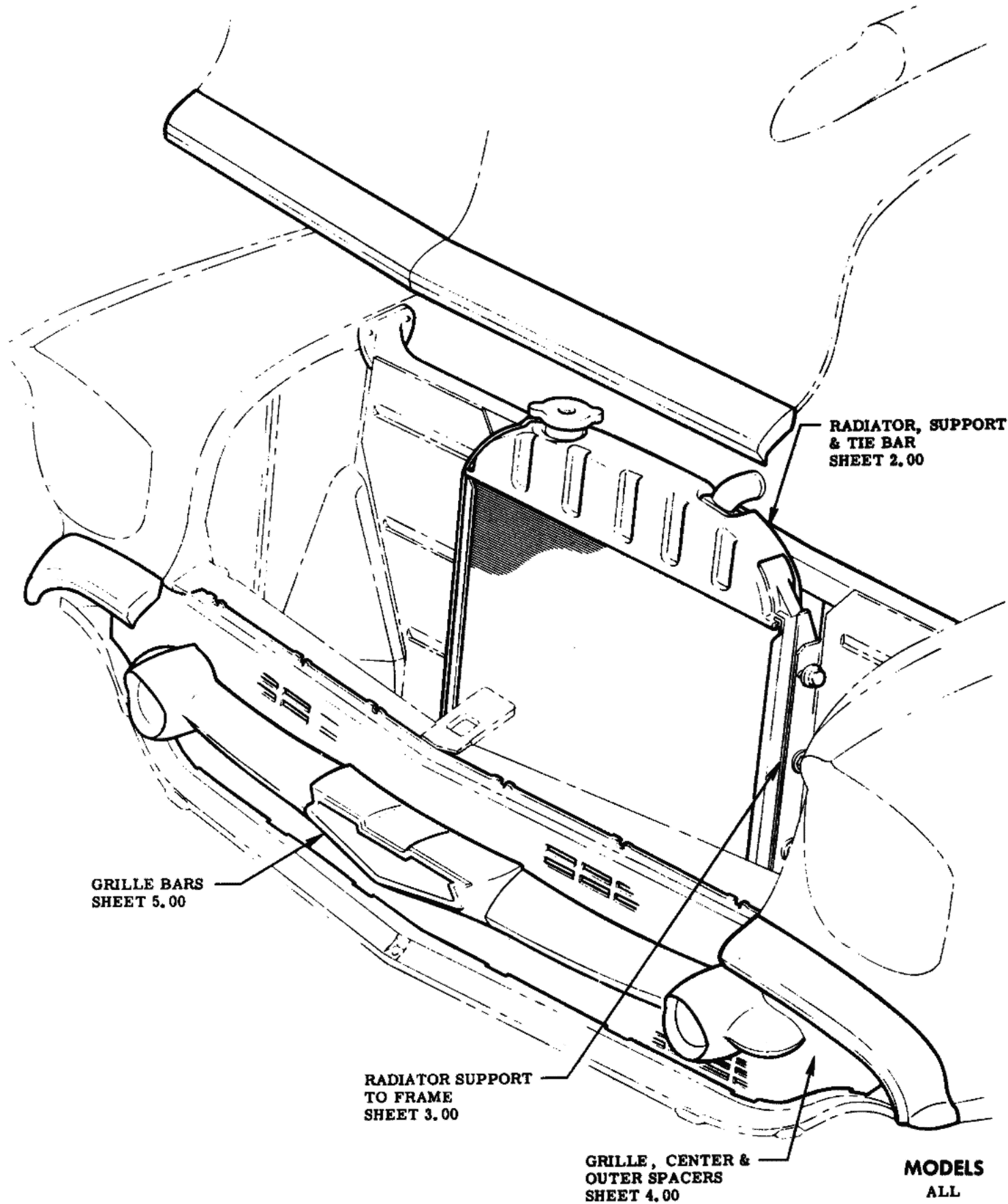
MAKE ADJUSTMENTS BEFORE ASSEMBLING LAMP DOORS



MODELS
ALL

HEADLAMP ADJUSTMENT

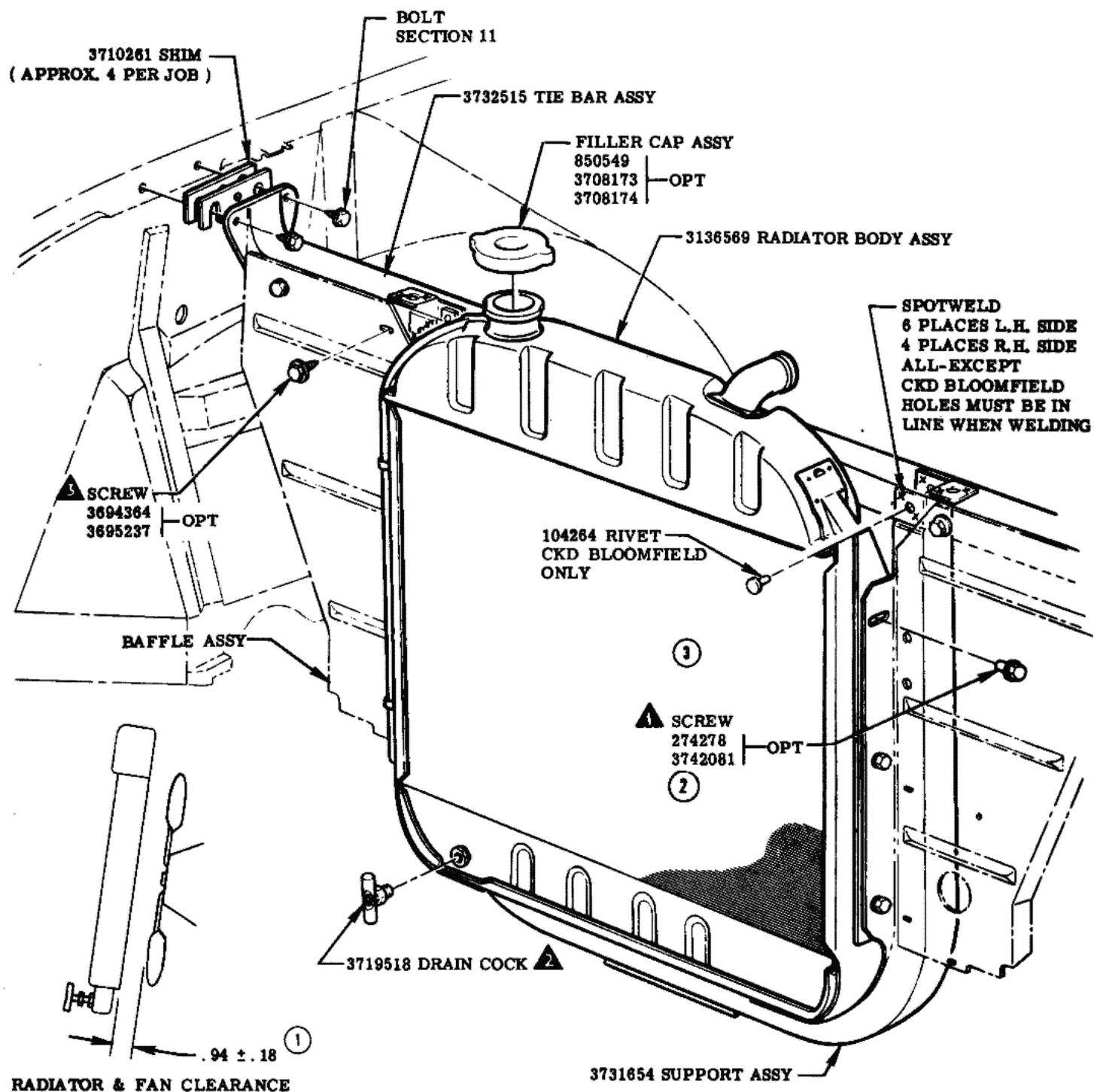
					NAME PASSENGER CAR INSTRUCTION MANUAL				
					REF.	DRAWN	CHECKED	SECT.	SHEET
						V	F	12	29.00
7-31-56	RELEASED	8502			DATE	PART No.			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	5-23-56	3 7 3 6 5 0 0		



RADIATOR & GRILLE

				NAME PASSENGER CAR INSTRUCTION MANUAL			
				REF.	DRAWN V	CHECKED F	SECT. 13
7-31-56	RELEASED	8502		DATE 5-4-56	PART No. 3 7 3 6 5 0 0		SHEET 1.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.		

- ▲ 15-20 LBS. FT.
- ▲ 100-125 LBS. IN.
- ▲ 50-70 LBS. IN

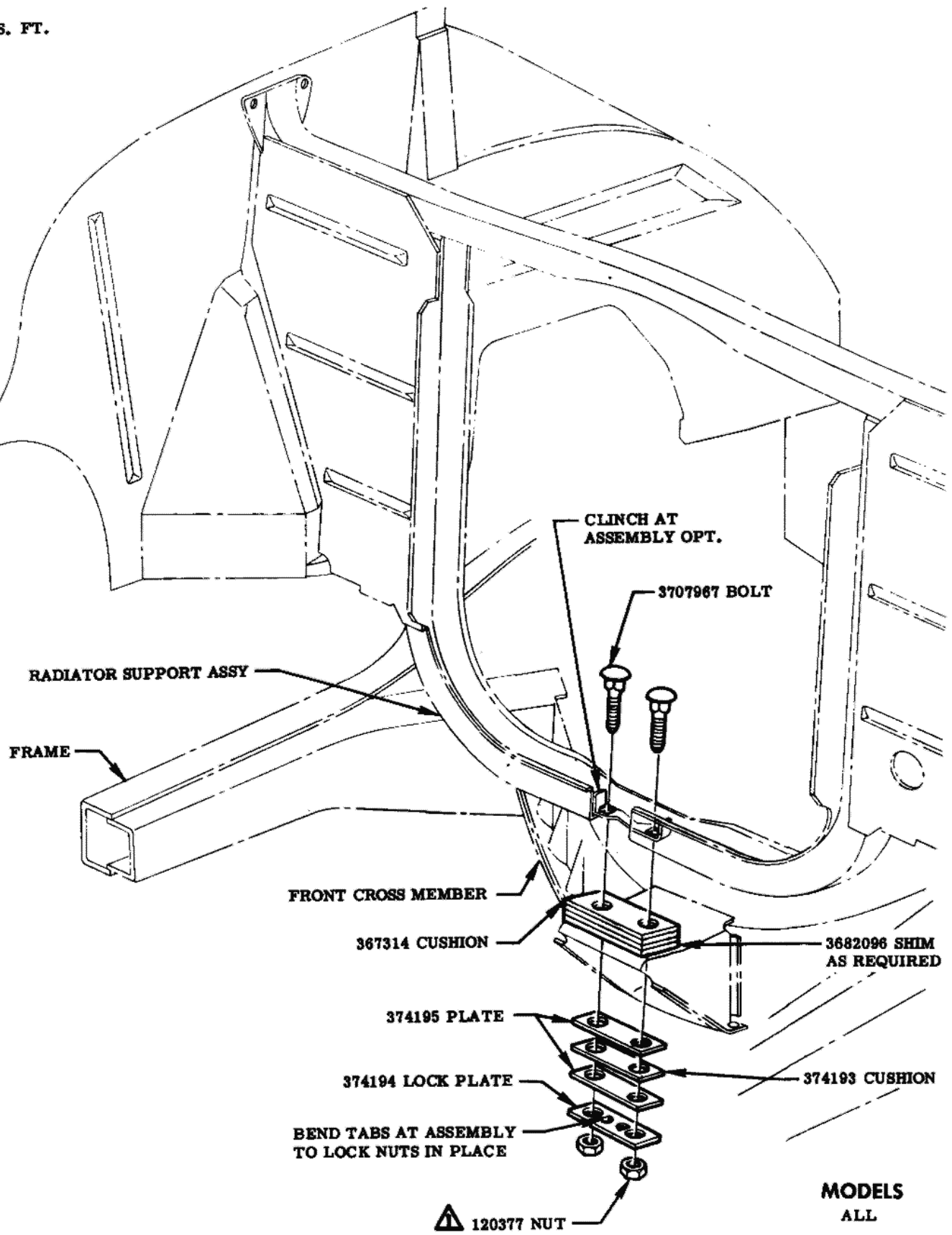


MODELS
ALL

RADIATOR, SUPPORT & TIE BAR

3-11-57	3	3736390 & 3736391			F	NAME PASSENGER CAR INSTRUCTION MANUAL				
		SHIMS REMOVED	8369			REF.	DRAWN	CHECKED	SECT.	SHEET
2-20-57	2	WAS 273573 OR 3730909 OPT	7737	V	F					
11-26-56	1	WAS .75 ± .25	5855		F	DATE	PART No.	V	F	13
7-31-56		RELEASED	8502							
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-16-56	3736500			2.00

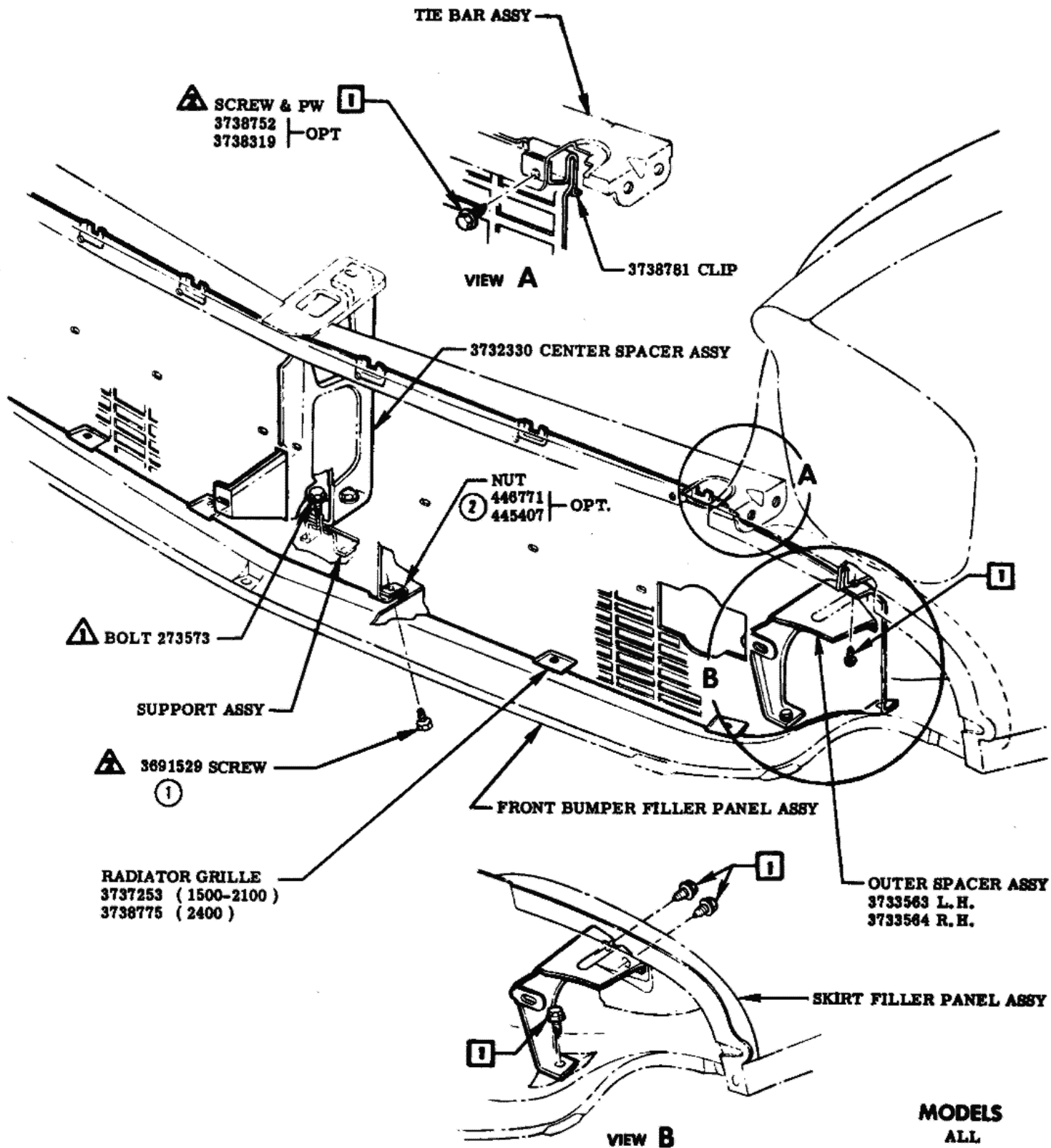
 9-11 LBS. FT.



RADIATOR SUPPORT TO FRAME

						NAME PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN V	CHECKED F	SECT. 13	SHEET 3.00
7-31-56	RELEASED	8502				DATE 5-3-56	PART No. 3736500			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.					

⚠ 15-20 LBS. FT.
 ⚠ 50-70 LBS. IN.

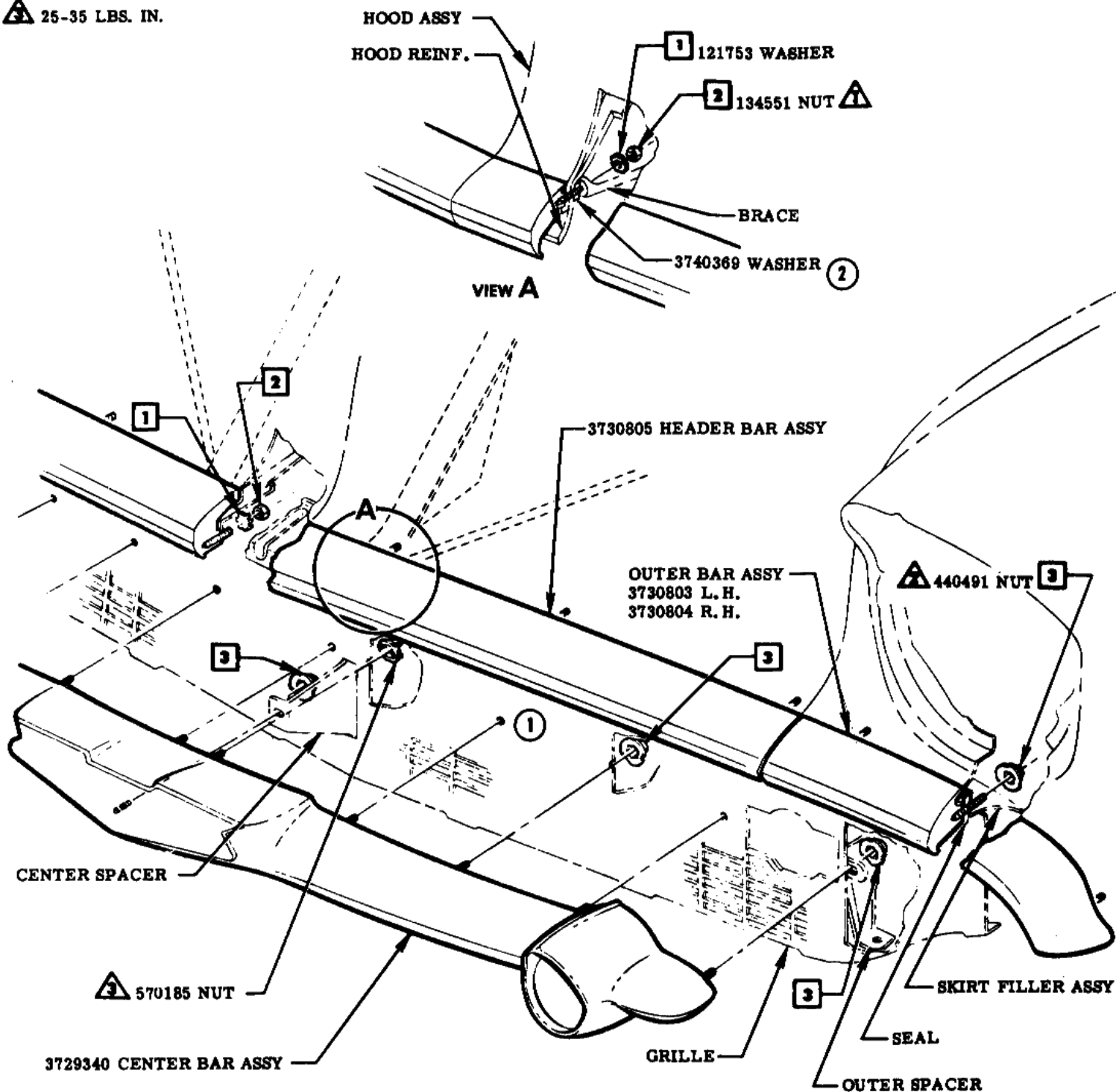


MODELS
ALL

GRILLE, CENTER & OUTER SPACERS

				NAME PASSENGER CAR INSTRUCTION MANUAL				
		2	PART ADDED		REF.	DRAWN	CHECKED	SECT.
8-20-56	1		WAS 3738752-3738319 OPT.	2960		V	F	13
7-31-56			RELEASED	8602	DATE	PART No.		4.00
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.	6-23-56	3736500

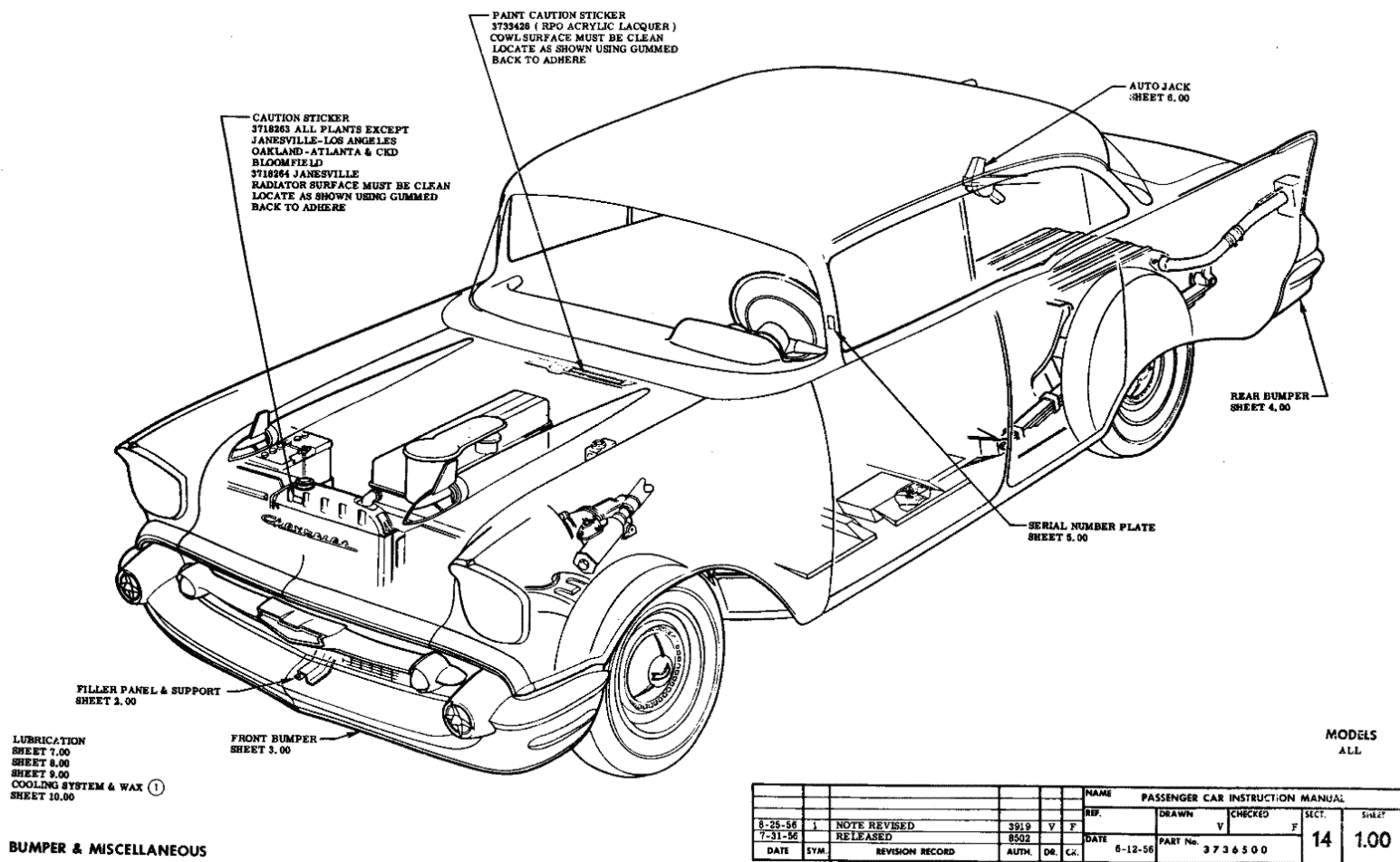
- ① 42-52 LBS. IN.
 ② 40-50 LBS. IN.
 ③ 25-35 LBS. IN.



MODELS
 ALL

GRILLE BARS

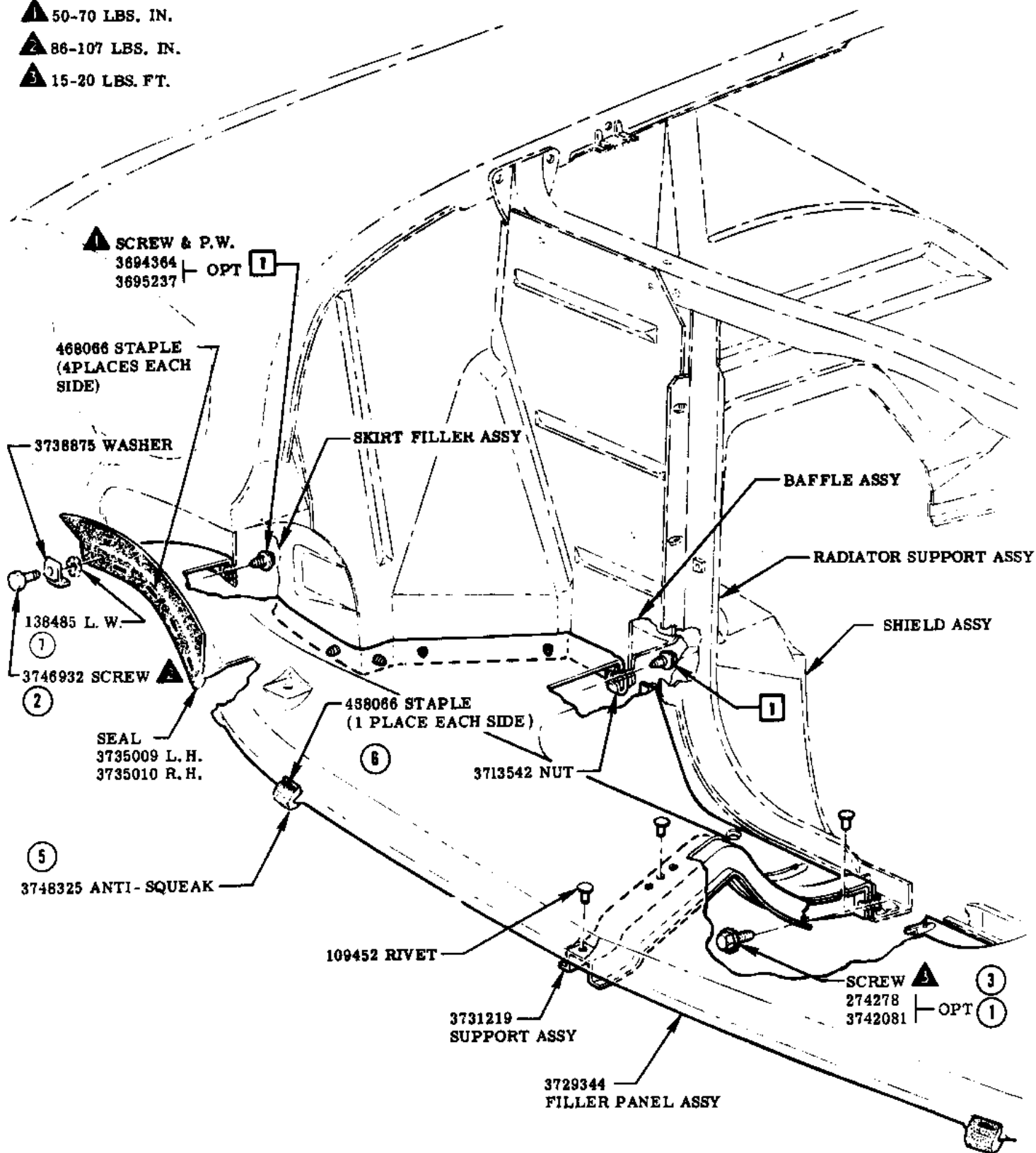
PASSENGER CAR INSTRUCTION MANUAL									
NAME	2	WAS 4154638 SPACER	2547	V	F	REF.	DRAWN	CHECKED	SECT.
8-20-56	1	CLIPS REMOVED	3176				V	F	13
7-31-56		RELEASED	8502			DATE	PART No.		5.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	5-18-56	3 7 3 6 5 0 0		



▲ 50-70 LBS. IN.

▲ 86-107 LBS. IN.

▲ 15-20 LBS. FT.

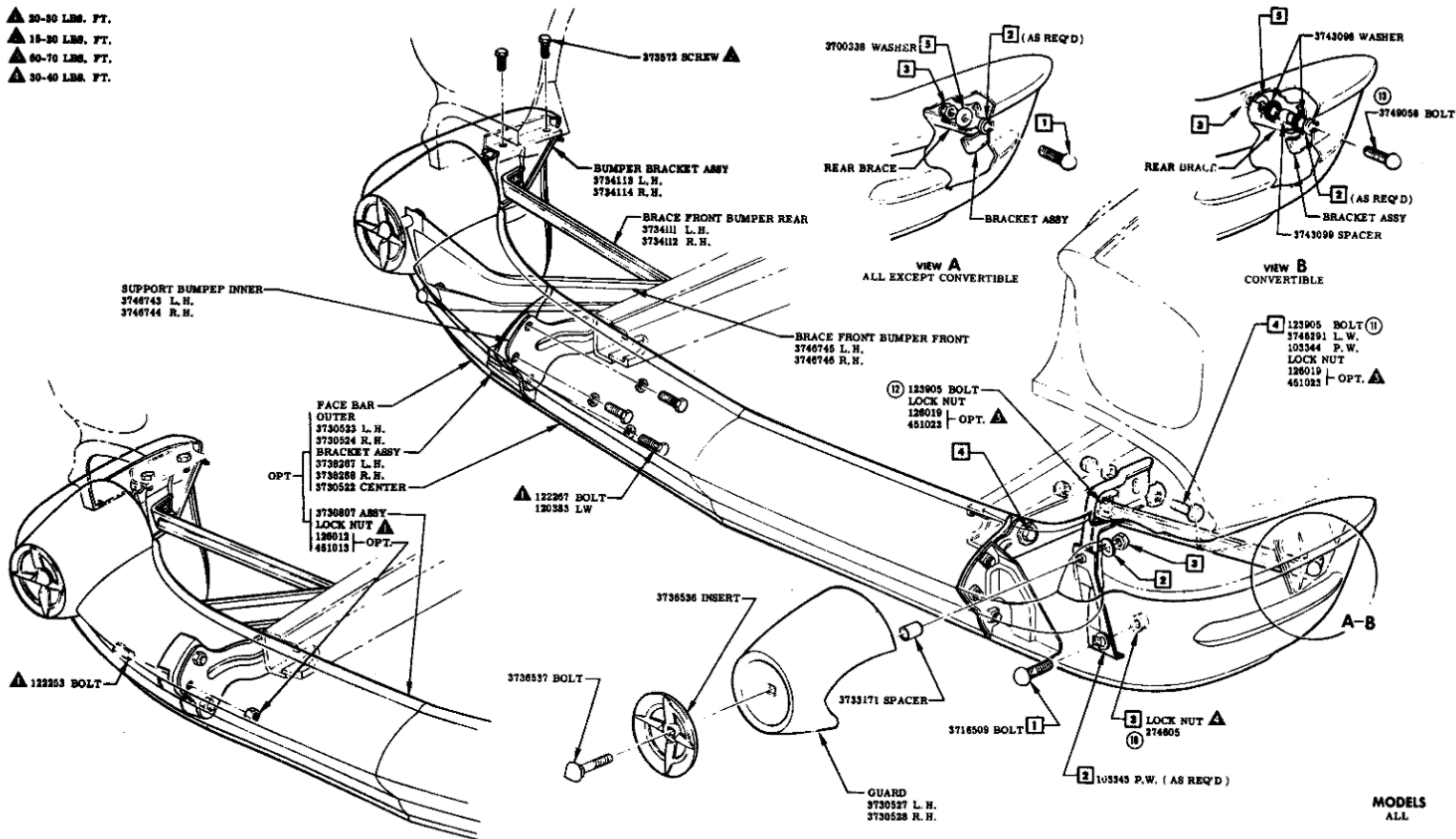


MODELS
ALL

FILLER PANEL & SUPPORT

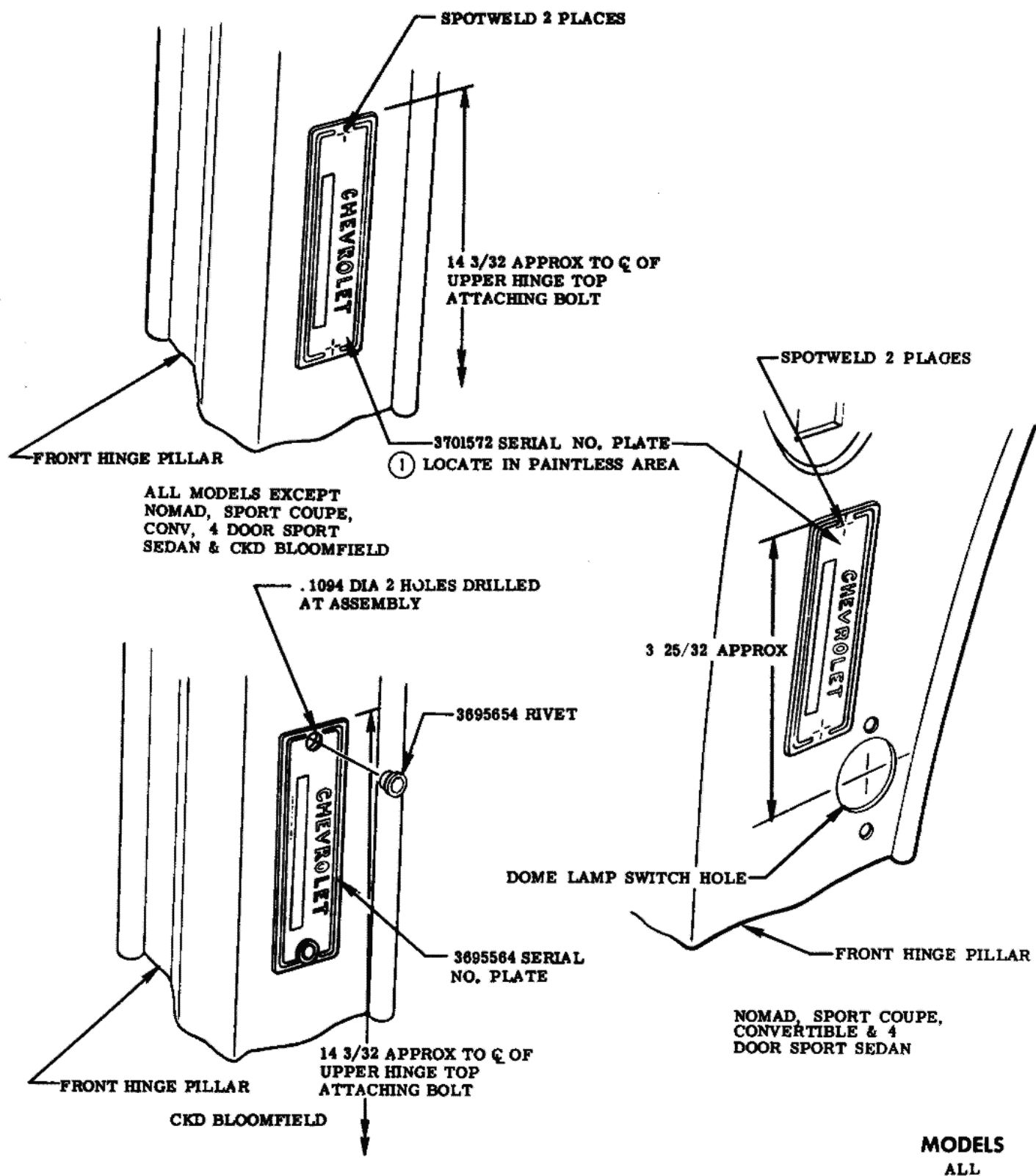
				NAME PASSENGER CAR INSTRUCTION MANUAL				
7-22-57	7	PART ADDED	2341	F	REF.	DRAWN	CHECKED	SECT.
	6	PART ADDED		F		V	F	SHEET
	5	PART ADDED						
3-25-57	4	REDRAWN	510	V	DATE	PART No.		
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-18-56	3736500	14 2.00

- ▲ 20-30 LBS. FT.
▲ 15-20 LBS. FT.
▲ 60-70 LBS. FT.
▲ 30-40 LBS. FT.



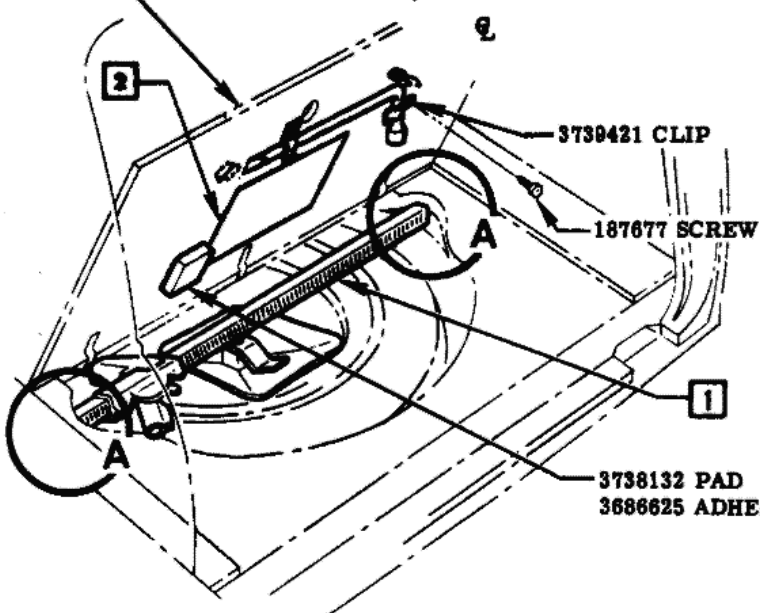
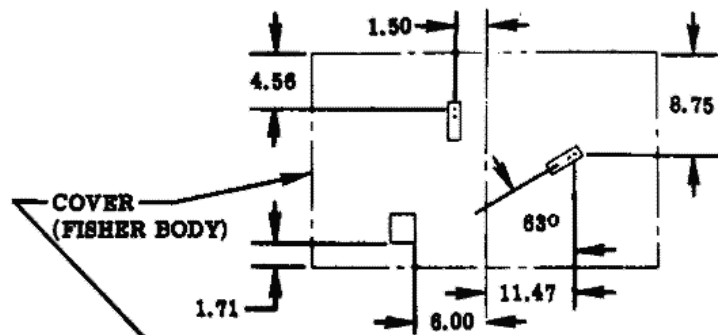
FRONT BUMPER

DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	DATE	PART No.	3736500	14	3.00
5-13-57	13	WAS 3718509	612							
	12	123905 WAS 123850								
	11	123905 WAS 123850	573							
4-22-57	10	WAS 1260D OR 451013 OPT.	302							
3-15-57	9	REDRAWN & REVISED	518	292	V	F	DAYE			

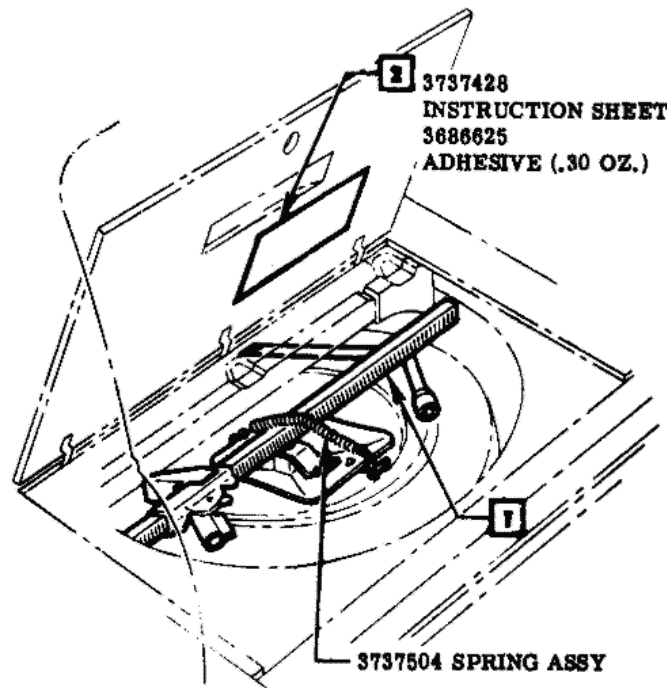


SERIAL NUMBER PLATE

						NAME PASSENGER CAR INSTRUCTION MANUAL			
		REF.	DRAWN	CHECKED	SECT.	SHEET			
9-5-56	1	NOTE ADDED	2915	F					
7-31-56		RELEASED	8502						
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	DATE	PART No.	3736500	
						5-28-56			
								14	5.00

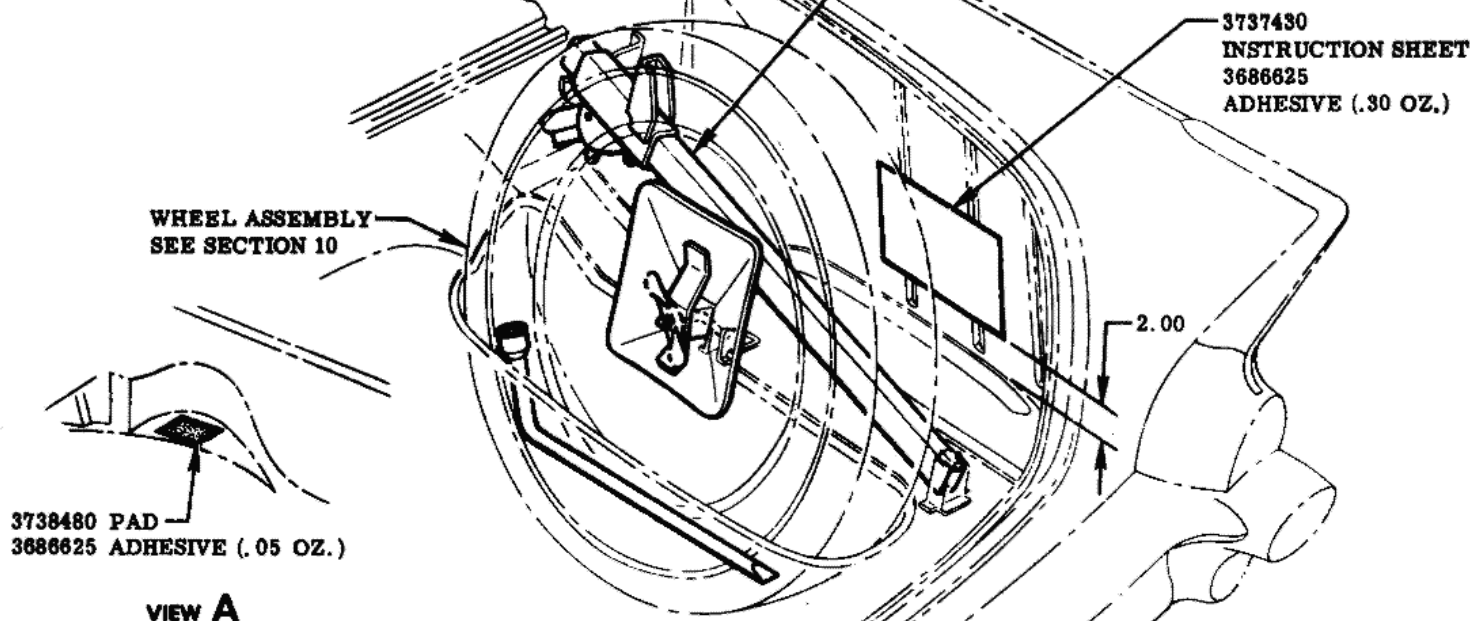


9 PASSENGER STATION WAGON



STATION WAGON (EXCEPT 9 PASS.) & SEDAN DELIVERY

- 1 JACK ASSEMBLY
 3746471
 3744888
 3735538 — OPT.
 3735530
 WRENCH
 3710686



VIEW A

ALL EXCEPT STATION WAGON & SEDAN DELIVERY

MODELS ALL

AUTO JACK

					NAME PASSENGER CAR INSTRUCTION MANUAL				
		REF.	DRAWN		CHECKED	SECT.	SHEET		
6		3746471 WAS 3735712			V	F			
2-20-57	5	REDRAWN	7144	V	DATE	PART No.	14 6.00		
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-20-56	3 7 3 6 5 0 0		

CHEV. NO.	SPEC. NO.	DESCRIPTION	QUANTITY FOR 1000 JOBS	WHERE USED	SECT.	
3719088	GM-4708-M (SEE DRWG)	ENGINE OIL (SEE DRWG)	1250 GAL	OIL PAN - THRU FILLER HOLE IN VALVE ROCKER COVER	6	
			875 GAL	OIL PAN - THRU OIL FILLER TUBE - V-8	RPO 221 RPO 223	
			375 GAL	OIL FILTER - OIL PAN THRU OIL FILLER TUBE TO REPLACE OIL REMOVED FROM OIL PAN & HELD IN FILTER	V-8 RPO 237 RPO 411 RPO 578	
			350 GAL	OIL FILTER - OIL PAN THRU OIL FILLER HOLE TO REPLACE OIL REMOVED FROM OIL PAN & HELD IN FILTER	L-6 RPO 237	
			1.17 GAL	GENERATOR OIL CUPS-BOTH ENDS-FILL CUPS	6	
				DISTRIBUTOR OIL CUP - V-8 - FILL CUP	RPO 221 RPO 223	
				GASOLINE TANK METER UNIT GASKET - SOAK 2 HOURS - DRAIN	8	
377181	GM-4506 M	ENGINE OIL (S. A. E. 50)	125 GAL	CARBURETOR AIR CLEANER - OIL BATH TYPE	A RPO 221 RPO 223 RPO 316 RPO 417	
350874	GM-4673 M (SEE DRWG)	STEERING GEAR LUBRICANT	750 LB (MIN)	STEERING GEAR - THRU FILLER HOLE IN HOUSING	9	
3676286	GM-4653 M	HYDRAULIC BRAKE FLUID (DELCO SUPER NO. 11 SAE 70 R1)	75 GAL	HYDRAULIC BRAKE SYSTEM	B 5	
			89 GAL	HYDRAULIC BRAKE SYSTEM - VACUUM POWER BRAKE	B RPO 412	
598422	SEE DRWG	GRAPHITE GREASE	5.5 LB	CLUTCH RELEASE BEARING COLLAR - SEE VIEW	6	
375933 OPTIONAL 597963	GM-4640 M	SMOOTH TYPE CHASSIS LUBRICANT (PRESSURE GUN LUBRICANT)	100 LB	FRONT SUSPENSION UPPER CONTROL ARM BALL STUD ASSY - 1 FITTING EACH SIDE	3	
				FRONT SUSPENSION LOWER CONTROL ARM BALL STUD ASSY - 1 FITTING EACH SIDE		
				STEERING RELAY ROD	- 1 FITTING	9
				STEERING TIE ROD ASSY	- 2 FITTINGS EACH SIDE	
	GM-4647 M	VISCIOUS TYPE CHASSIS LUBRICANT (PRESSURE GUN LUBRICANT)	5 LB	2ND & 3RD IDLER LEVER SHAFT - BUSHING CONTACT SURFACES	7	
			10 LB	COAT CLUTCH SHAFT ASSY & CLUTCH FORK BALL STUD	6	
			9 LB	BATTERY TERMINAL WASHER - COAT	12	
			9 LB	DISTRIBUTOR - FILL GREASE CUP	6	
			15 LB	FUEL PUMP PUSH ROD - LUBRICATE APPROX 1 INCH ON CAMSHAFT END	RPO 221 RPO 223	

A FOR USE ON JOBS THAT ARE DRIVEN AWAY

B TO PREVENT LEAKAGE OF BRAKE FLUID DURING SHIPMENT, THE QUANTITY SHOWN ABOVE IS APPROXIMATELY 50 CC LESS THAN REQUIRED TO FILL THE RESERVOIR

LUBRICATION

PASSENGER CAR INSTRUCTION MANUAL									
11-5-56	1	RPO 578 ADDED	3750	F	NAME	REF.	DRAWN	CHECKED	SECT.
7-31-56		RELEASED	8502				P	F	14
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	DATE	PART No.		7.00
						5-18-56	3736500		

CHEV. NO.	SPEC. NO.	DESCRIPTION	QUANTITY FOR 1000 JOBS	WHERE USED	SECT.
3716784		AUTOMATIC TRANSMISSION FLUID	① 625 GAL. RPO 302 1062 GAL. RPO 313	AUTOMATIC TRANSMISSION - THRU FILLER NECK ON RIGHT SIDE OF TRANSMISSION ④ ③ ②	RPO 302 RPO 313
			① 285 GAL.	HYDRAULIC STEERING GEAR PUMP	RPO 334
			3 GAL.	PROPELLER SHAFT YOKE - TRANSMISSION END	4
3699822	SEE DRWG	SPECIAL LUBRICANT (LUBRIPLATE)	100 LB. REG. PROD. 70 LB. RPO 302 RPO 313	CLUTCH PEDAL RETURN SPRING - LUBRICATE BOTH ENDS	6
				TRANSMISSION CONTROL LOWER ROD - BELL CRANK END ONLY LD	7
				TRANSMISSION CONTROL UPPER ROD - BELL CRANK END ONLY LD	
				TRANSMISSION CONTROL ROD - TRANSMISSION END ONLY LD	
				TRANSMISSION CONTROL ROD - 1ST & REVERSE - UPPER END RD	
				TRANSMISSION CONTROL ROD - 2ND & 3RD - UPPER END RD	
				TRANSMISSION CONTROL LOWER ROD - 1ST & REVERSE - BOTH ENDS RD	
				TRANSMISSION CONTROL LOWER ROD - 2ND & 3RD - BOTH ENDS RD	
				TRANSMISSION CONTROL CROSS SHAFT TO TRANSMISSION LEVER RODS - BOTH ENDS RD	
				TRANSMISSION CONTROL CROSS SHAFTS & BRACKET - COAT WORKING SURFACES WHEN ASSEMBLING RD	
				TRANSMISSION CONTROL LEVER - LUBRICATE BALL & FULCRUM	
				TRANSMISSION CONTROL LEVER HOUSING - LUBRICATE ALL WASHERS & SPACERS, KEY & INSIDE DIAMETER TOP & BOTTOM BEARING SURFACES	

LUBRICATION

4	WAS NOTE "A"			F	NAME	PASSENGER CAR INSTRUCTION MANUAL			
3	WAS 1062 RPO 302, RPO 313				REF.	DRAWN	CHECKED	SECT.	SHEET
8-19-57	2	NOTE ADDED	5229	P					
5-13-57	1	WAS 207.5	533	F					
7-31-56		RELEASED	8802		DATE	PART No.			
DATE	SYN.	REVISION RECORD	AUTH.	DR.	CL.	5-18-56	3736500	14	8.00

CHEV. NO.	SPEC. NO.	DESCRIPTION	QUANTITY FOR 1000 JOBS	WHERE USED	SECT.
3699822	SEE DRWG	SPECIAL LUBRICANT (LUBRIPLATE)	FOR QUANTITY SEE SHEET 8.00 ②	DIRECTION SIGNAL LIGHT HOUSING OR STEERING WHEEL HUB COVER - LUBRICATE BASE & INSIDE DIAMETER	7
				TRANSMISSION CONTROL SHIFTER TUBE - LUBRICATE UPPER & LOWER ENDS	
				TRANSMISSION CONTROL SHIFTER LEVERS - SHIFTER TUBE ENDS ALL OVER	
				BRAKE & CLUTCH PEDAL SLEEVE ASSEMBLY	6
				CLUTCH PEDAL SHAFT	
				BRAKE PEDAL HUB	5
				CLUTCH PEDAL PUSH ROD - BOTH ENDS	6
				① CLUTCH FORK PUSH ROD - REAR END & SWIVEL	
				PARKING BRAKE LEVER ASS'Y-COAT LEVER OVER ITS ENTIRE LENGTH	5
				HAND BRAKE PULLEYS - COAT PIVOT BOLTS WHEN ASSEMBLING ASS TRAY RETAINER - COAT HEADS OF RETAINER AT SURFACES CONTACTING WITH ASS TRAY SPRING -COAT RETAINER SIDE TABS	5 1
				TRANSMISSION TORQUE CONVERTER COVER PILOT HOLE IN CRANKSHAFT - LUBRICATE INSIDE DIAMETER	RPO 302 RPO 313
				TRANSMISSION CONTROL SHIFTER TUBE RETURN SPRING - BOTH ENDS	
				TRANSMISSION CONTROL SHORT ROD - BOTH ENDS	FOA 110 RPO 313
				④ FAST IDLE CONTROL ROD - AT EYE BOLT	
				TRANSMISSION CONTROL ROD BELL CRANK STUD	RPO 412
15 LBS	BRAKE PEDAL SHAFT, HOLES IN LINK & LEVER ASSY				
3704878		RUBBER LUBRICANT	100 LB.	TO ASSEMBLE TIRE TO RIM	B 10
				FOR MISCELLANEOUS APPLICATIONS TO FACILITATE ASSEMBLY	B
378083	GM 4736 -M	SPECIAL LUBRICANT	380 GAL	TRANSMISSION - 3 SPEED - THRU FILLER HOLE IN CASE	7
			575 GAL	TRANSMISSION - OVERDRIVE - THRU FILLER HOLE IN TRANSMISSION CASE	RPO 315
594494	GM-4655 M	A-9 HYPOID LUBRICANT (SAE 90) LEAD SOAP - ACTIVE SULPHUR TYPE	3700 LB	REAR AXLE - THRU FILLER HOLE & LEVEL PLUG IN HOUSING	A 4
3854561	GM-4735-M	A-9 HYPOID LUBRICANT (SAE 90) NON-ACTIVE TYPE	3700 LB	REAR AXLE-THRU FILLER HOLE & LEVER PLUG IN HOUSING	A RPO 675 RPO 676 RPO 678

A. CAUTION-THIS LUBRICANT, IF PERMITTED TO STAND UNUSED FOR TWO WEEKS OR MORE, MUST BE THOROUGHLY AGITATED BEFORE USING IN REAR AXLES.

B. CONCENTRATED MATERIAL (AS PURCHASED) TO BE DILUTED WITH FROM FOUR TO EIGHT PARTS WATER FOR TIRE MOUNTING, AND FOR LUBRICATION OF MISCELLANEOUS PARTS DURING ASSEMBLY.

LUBRICATION

7-22-57	4	NOTE ADDED	2828	F	NAME PASSENGER CAR INSTRUCTION MANUAL				
11-26-56	3	3854561 ITEM ADDED	5499	F	REF.	DRAWN	CHECKED	SECT.	SHEET
	2	WAS SHEET 9.00	—	WF					
9-25-56	1	NOTE REVISED	4087		DATE	PART No.	3 7 3 6 5 0 0	14	9.00
7-31-56		RELEASED	8502						
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				

CHEV. NO.	SPEC. NO.	DESCRIPTION	QUANTITY FOR 1000 JOBS	WHERE USED	SECT.
3671259	GM-1897-M	RADIATOR ANTI-FREEZE (ETHYLENE GLYCOL)	AS REQD. TO PROTECT TO MINUS 20° F. ALL PLANTS EXCEPT LOS ANGELES, OAKLAND, ATLANTA AND JANESVILLE. AS REQD. TO PROTECT TO MINUS 30° F. JANESVILLE	① COOLING SYSTEM CAPACITY 3 SPEED AUTO. TRANSMISSIONS L-6-15 QTS 1 - 1/2 PTS L-6-15 QTS 1 - 1/2 PTS V-8-15 QTS 1 - 3/4 PTS V-8-15 QTS 1 - 3/4 PTS ② ADD ONE QUART TO COOLING SYSTEM CAPACITY AS SPECIFIED ABOVE WHEN HEATER (FOA 101) OR AIR CONDITIONING (FOA-110)-(FOA-111) IS INSTALLED.	F.O.A. 101 110 111
3683422	GM-1898-M	RADIATOR ANTI-FREEZE (MENTHANOL BASE)	AS REQD. ATLANTA PLANT ONLY. NOT USED WHEN AIR CONDITIONING (FOA-110)- (FOA-111) IS SPECIFIED.		
1363105 OPTIONAL 3730569	SEE DRWG SEE DRWG	INSEALATOR COOLING SYSTEM SEALING COMPOUND	1000-CAPSULES 1000-PELLETS	PLACE 1-CAPSULE OR PELLETS IN RADIATOR OUTLET NOSE OR THERMOSTAT HOUSING NECK.	6

① QUANTITY SHOWN IS AMOUNT REQUIRED TO FILL COOLING SYSTEM TO WITHIN 1 INCH OF BOTTOM OF FILLER NECK AND IS 1 QUART LESS THAN IS NEEDED TO FILL THE DRY SYSTEM TO THE OVERFLOW TUBE.

② WHEN HEATER OR AIR CONDITIONING IS SPECIFIED, FULLY OPEN TEMPERATURE CONTROL VALVE FOR HEAT WHEN FILLING TO MINIMIZE TRAPPING OF AIR.

CHEV. NO.	SPEC. NO.	DESCRIPTION	QUANTITY FOR 1000 JOBS	WHERE USED	SECT.
① 3740993	SEE DRWG.	LIQUID WAX	AS REQD - TARRYTOWN, BALTIMORE, ST. LOUIS, FLINT, NORWOOD & JANESVILLE	② FRONT BUMPER FACE BAR ASSY FRONT BUMPER CENTER FACE BAR FRONT BUMPER OUTER FACE BAR FRONT BUMPER GUARD REAR BUMPER OUTER FACE BAR REAR BUMPER CENTER FACE BAR REAR BUMPER GUARD ASSY (STATION WAGON & SED. DELIVERY) GRILLE CENTER BAR ASSY	14

③ USED FROM SEPT. 1, 1956 TO MAR. 31, 1957. ④ COATING MAY BE APPLIED BY DIPPING, SPRAYING OR WIPING ON PLATED SURFACE. THE WAX SOLUTION MAY BE HEATED TO A TEMPERATURE OF 120 DEGREES F. TO PERMIT MORE RAPID DRYING. WHEN DRY THE WAX COATING MUST BE RUBBED INTO THE SURFACE TO BE EFFECTIVE.

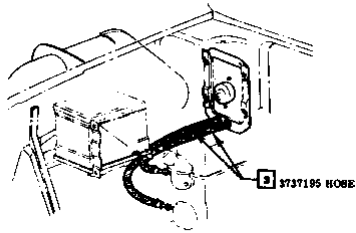
⑤

3-20-57	4	MAR. 31 WAS FEB. 28	7502	F	NAME	PASSENGER CAR INSTRUCTION MANUAL
1-16-57	3	GRILLE CENTER BAR ADDED	336	V	REF.	
6-25-56	2	NOTE REMOVED	7072	F	DRAWN	CHECKED
7-31-54	1	PART ADDED	3919	V	P	
		RELEASED	8302		DATE	PART No. 3736500
DATE	SYS.	REVISION RECORD	AUTH.	DR.	CK.	8-18-56
						14 10.00

MODELS
ALL

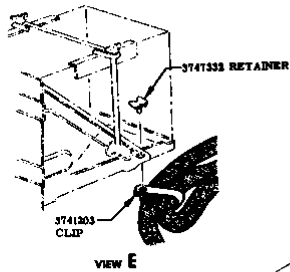
COOLING SYSTEM & WAX

▲ 15-25 LBS. FT.



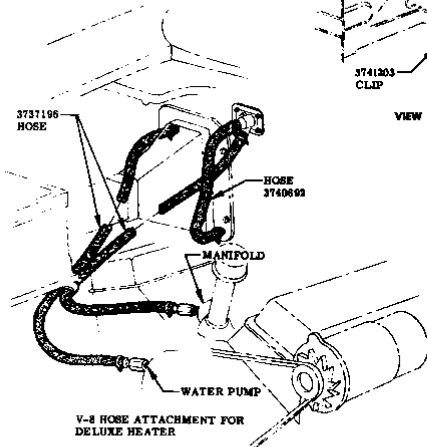
RECIRCULATING HEATER HOSE ATTACHMENT

VIEW B



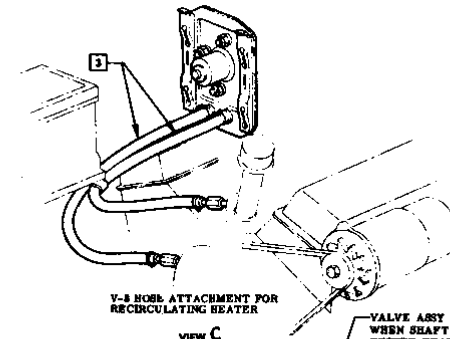
V-8 HOSE ATTACHMENT FOR RECIRCULATING HEATER

VIEW C



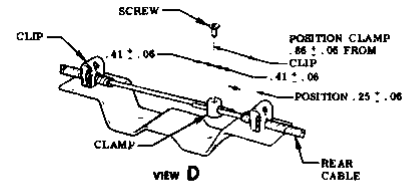
V-8 HOSE ATTACHMENT FOR DELUXE HEATER

VIEW A



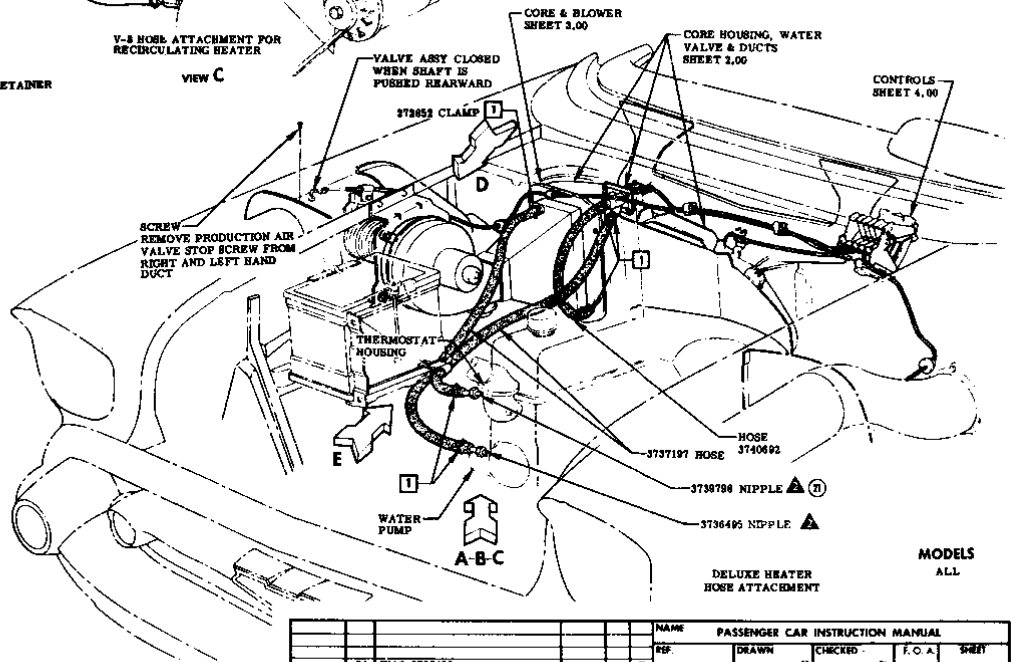
V-8 HOSE ATTACHMENT FOR RECIRCULATING HEATER

VIEW C



VIEW D

PLACE VALVE IN CLOSED POSITION (SEE MAIN VIEW)
ASSEMBLE REAR CABLE WITH CONTROL LEVER .12
FROM SLOT OF CONTROL FACE (SEE SHEET 4.00).
PLACE CABLE IN BRACKET AS SHOWN AND
SECURE CLAMP WITH SCREW.

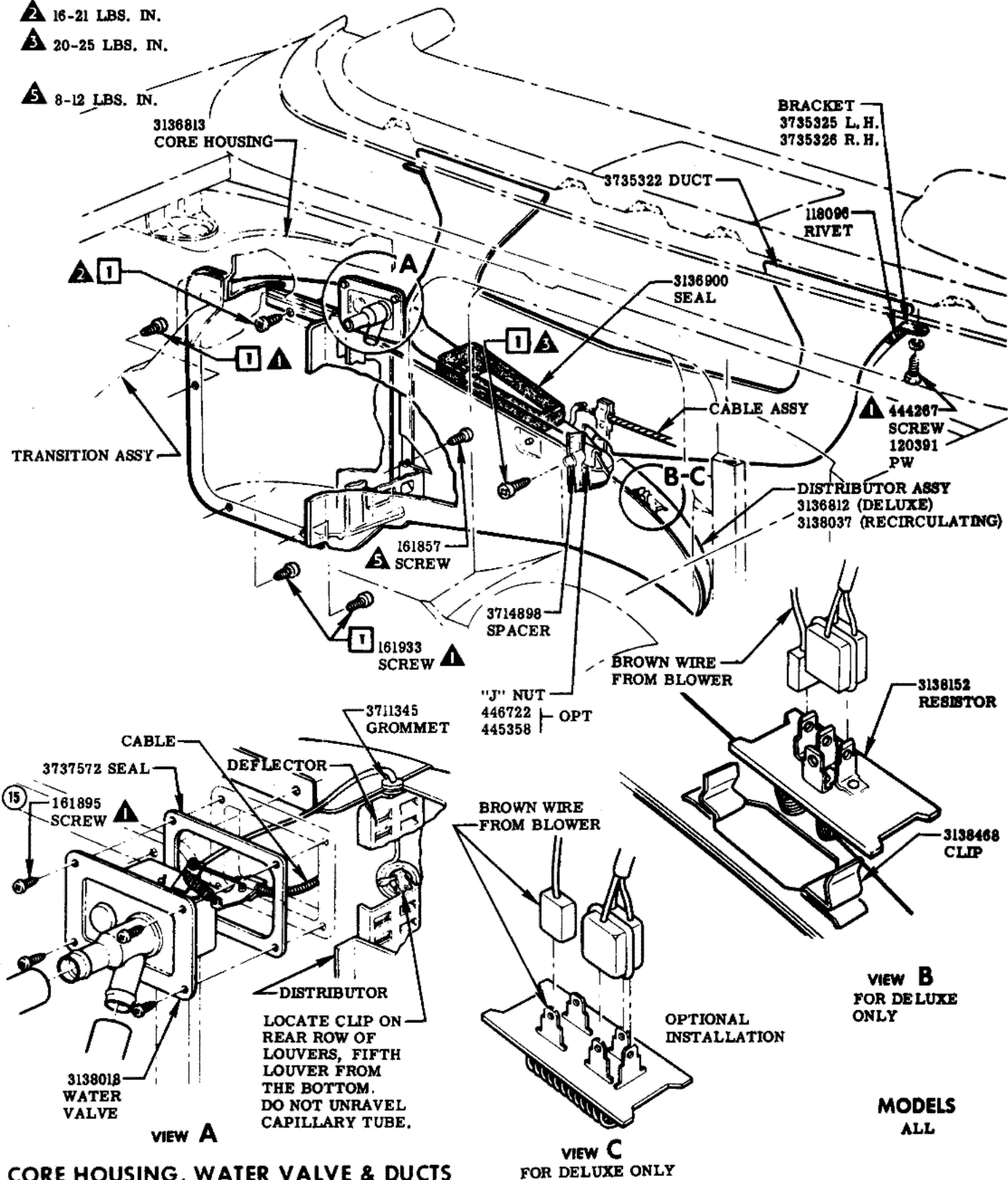


DELUXE & RECIRCULATING HEATERS

MODELS
ALL

PASSENGER CAR INSTRUCTION MANUAL									
NAME	REF.	DRAWN	CHECKED	F.O.A.	SHEET				
5-13-57	21	WAS 3738495	9567	DATE	PART No.	3738495	101	1.00	
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-26-58			

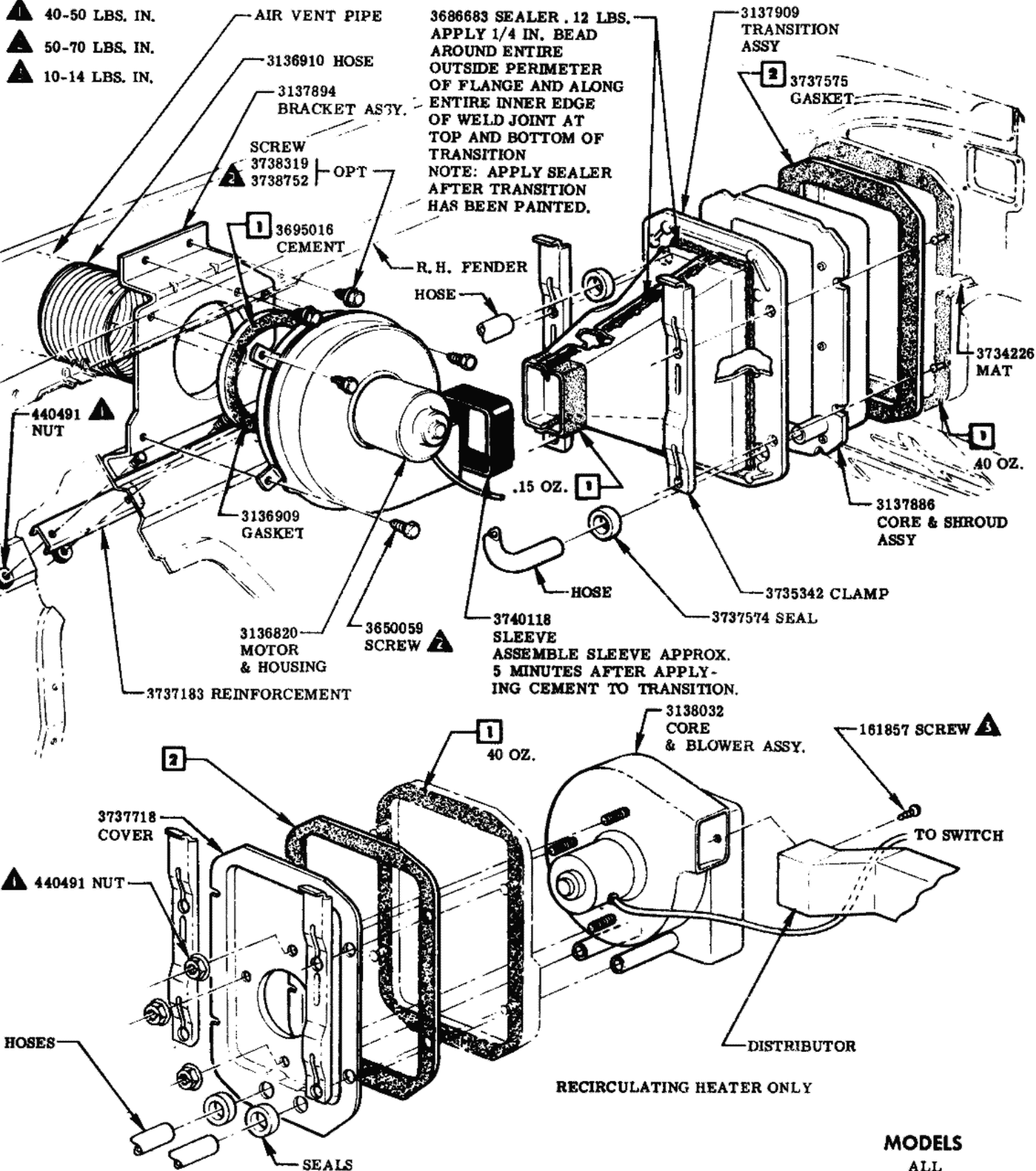
- 1 18-23 LBS. IN.
 2 16-21 LBS. IN.
 3 20-25 LBS. IN.
 5 8-12 LBS. IN.



CORE HOUSING, WATER VALVE & DUCTS

NAME PASSENGER CAR INSTRUCTION MANUAL					
REF.	DRAWN	CHECKED	F. O. A.	SHEET	
6-18-57	15	14	101	2.00	
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.
6-18-57	15	WAS 161894	681		F
	14	REDRAWN			

- ▲ 40-50 LBS. IN.
- ▲ 50-70 LBS. IN.
- ▲ 10-14 LBS. IN.



CORE & BLOWER

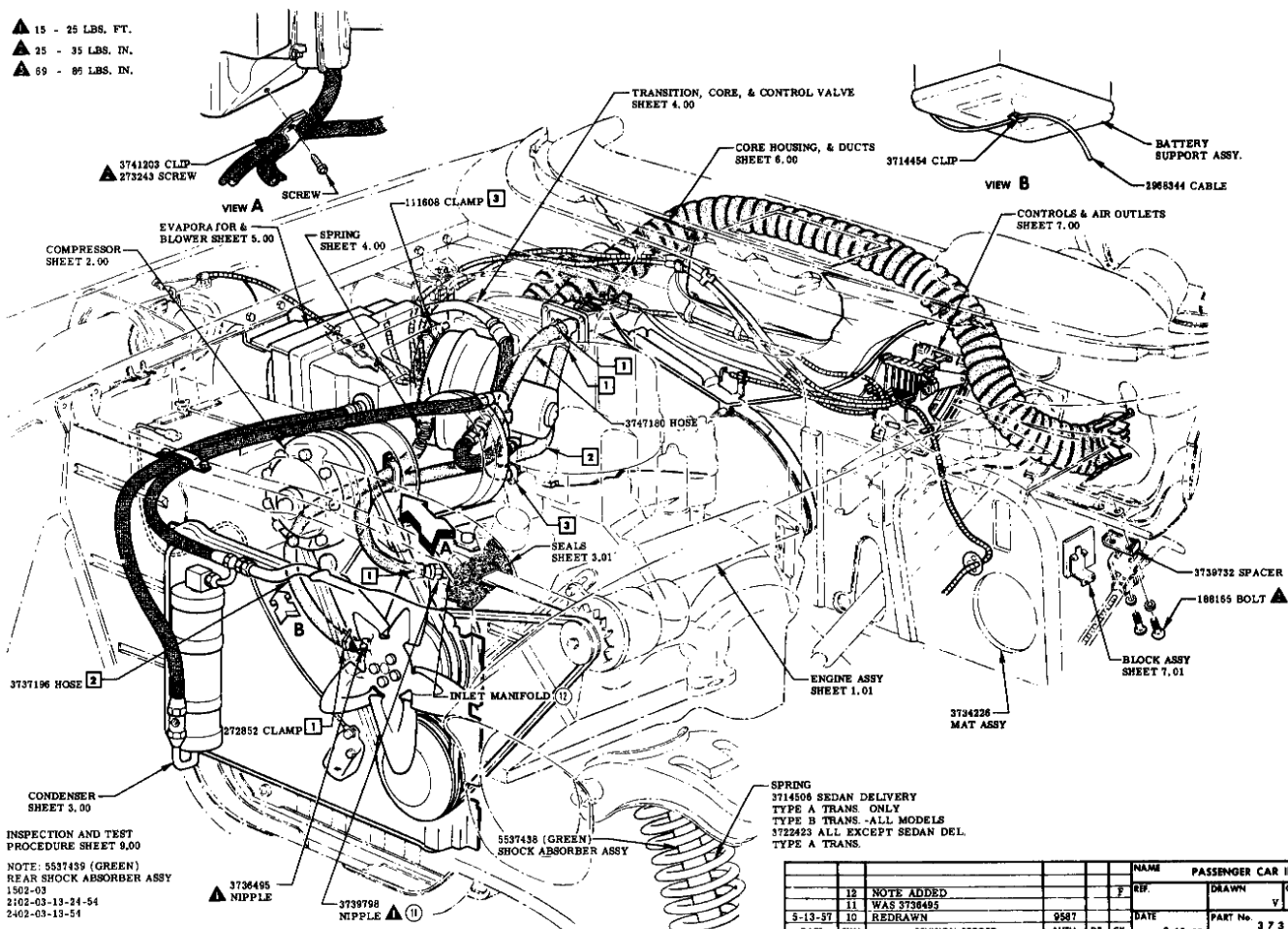
						PASSENGER CAR INSTRUCTION MANUAL				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	F. O. A.	SHEET
4-2-57	5	REDRAWN & REVISED 526 444	339	V	F		V	F		
						DATE	PART No.		101	3.00
						6-26-56	3736500			

-
- ▲ 10 - 20 LBS. IN.
 ▲ 13 - 17 LBS. IN.
 ▲ 63 - 90 LBS. IN.
 ▲ 22 - 32 LBS. IN.
 ▲ 18-23 LBS. IN
- (2) 3737220 CABLE ASSY. 1
 VINYL EXTENDS ONE INCH FAST CLIP
 3724552 CLIP
 3714454 CLIP
 2968243 HARNESS ASSY.
 3737221 CABLE ASSY. 2
 3742800 (2) CABLE ASSY. 4
 3737222 CABLE ASSY. 3
 CLIP
 CLIP 3703451 12
 FROM BLOWER
 CONNECTOR
 2967431 WIRE ASSY.
 DELUXE HEATER
 SHEET 2.00
 A
 B
 C



						NAME		PASSENGER CAR INSTRUCTION MANUAL			
24	WAS 3745581			P	F	REF.	DRAWN	CHECKED	F. O. A.	SHEET	
7-17-57	23 WAS 3745582	1959									
	22 WAS 451314			F			V	F			
5-13-57	21 REDRAWN	559				DATE	PART NO.				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CL.	6-26-56	3736500			101	4.00

- ▲ 15 - 25 LBS. FT.
▲ 25 - 35 LBS. IN.
▲ 59 - 85 LBS. IN.



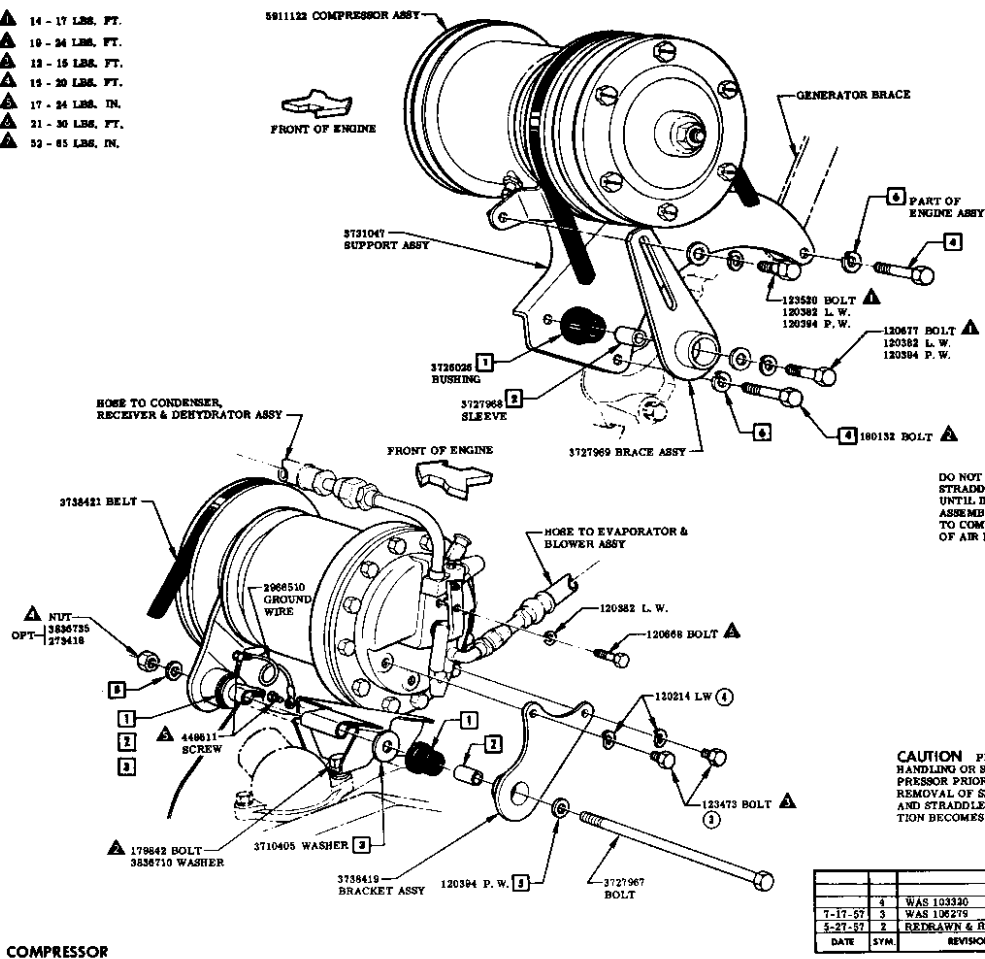
INSPECTION AND TEST
PROCEDURE SHEET 9.00
NOTE: 5537439 (GREEN)
REAR SHOCK ABSORBER ASSY
1502-03
2102-03-13-24-54
2402-03-13-54

AIR CONDITIONER

MODELS
ALL
WITH V-8 ENGINE
AUTOMATIC TRANS.

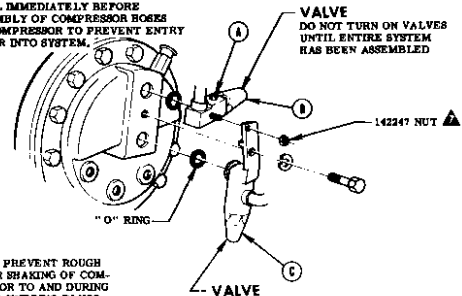
PASSENGER CAR INSTRUCTION MANUAL									
NAME	REP.	DRAWN	CHECKED	F. O. A.	SHEET				
12	NOTE ADDED								
11	WAS 3736495								
3-13-57	10	REDRAWN	9587	DATE	PART No.	3736500	110	1.00	
DATE	SYM.	REVISION	RECORD	AUTH.	DR.	CK.			

- ▲ 14 - 17 LBS. FT.
- ▲ 19 - 24 LBS. FT.
- ▲ 13 - 15 LBS. FT.
- ▲ 15 - 20 LBS. FT.
- ▲ 17 - 24 LBS. FT.
- ▲ 21 - 30 LBS. FT.
- ▲ 52 - 85 LBS. IN.



COMPRESSOR

DO NOT REMOVE SHIPPING STRADDLE PLATE AND PLUGS UNTIL IMMEDIATELY BEFORE ASSEMBLY OF COMPRESSOR HOSES TO COMPRESSOR TO PREVENT ENTRY OF AIR INTO SYSTEM.

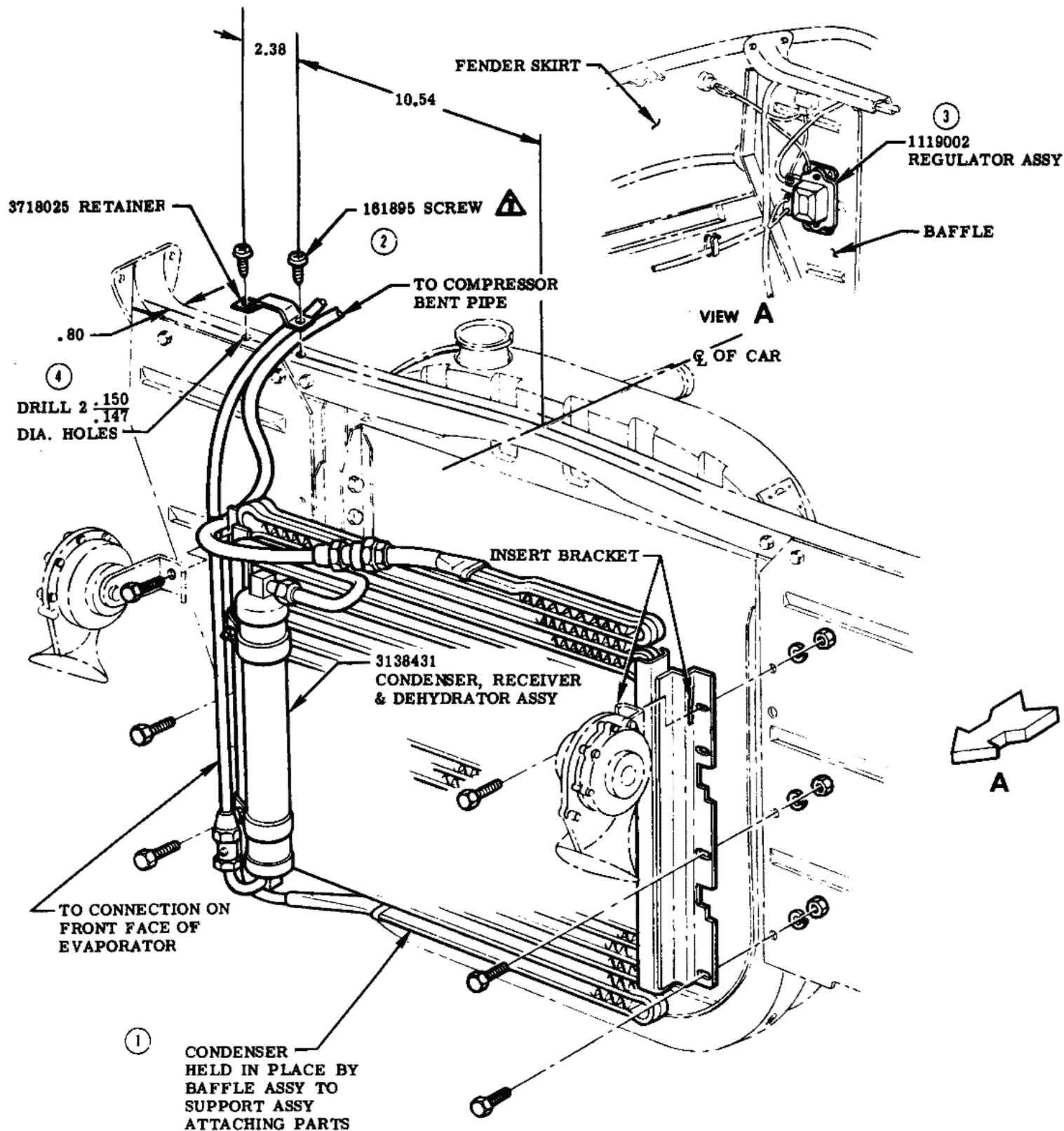


CAUTION PREVENT ROUGH HANDLING OR SHAKING OF COMPRESSOR PRIOR TO AND DURING REMOVAL OF SHIPPING PLUGS AND STRADDLE PLATE AS SOLUTION BECOMES EFFERVESCENT.

MODELS
ALL
WITH V-8 ENGINE
AUTOMATIC TRANS.

				NAME				PASSENGER CAR INSTRUCTION MANUAL			
				1	WAS 103330		P	F	REP.	DRAWN	CHECKED
7-17-57	3	WAS 106279		881						V	F
5-27-57	2	REBORN & REVISED		881							
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK	DATE	PART No.	3730500	110	2.00
							5-26-56				

⚠ 22-27 LBS. IN.

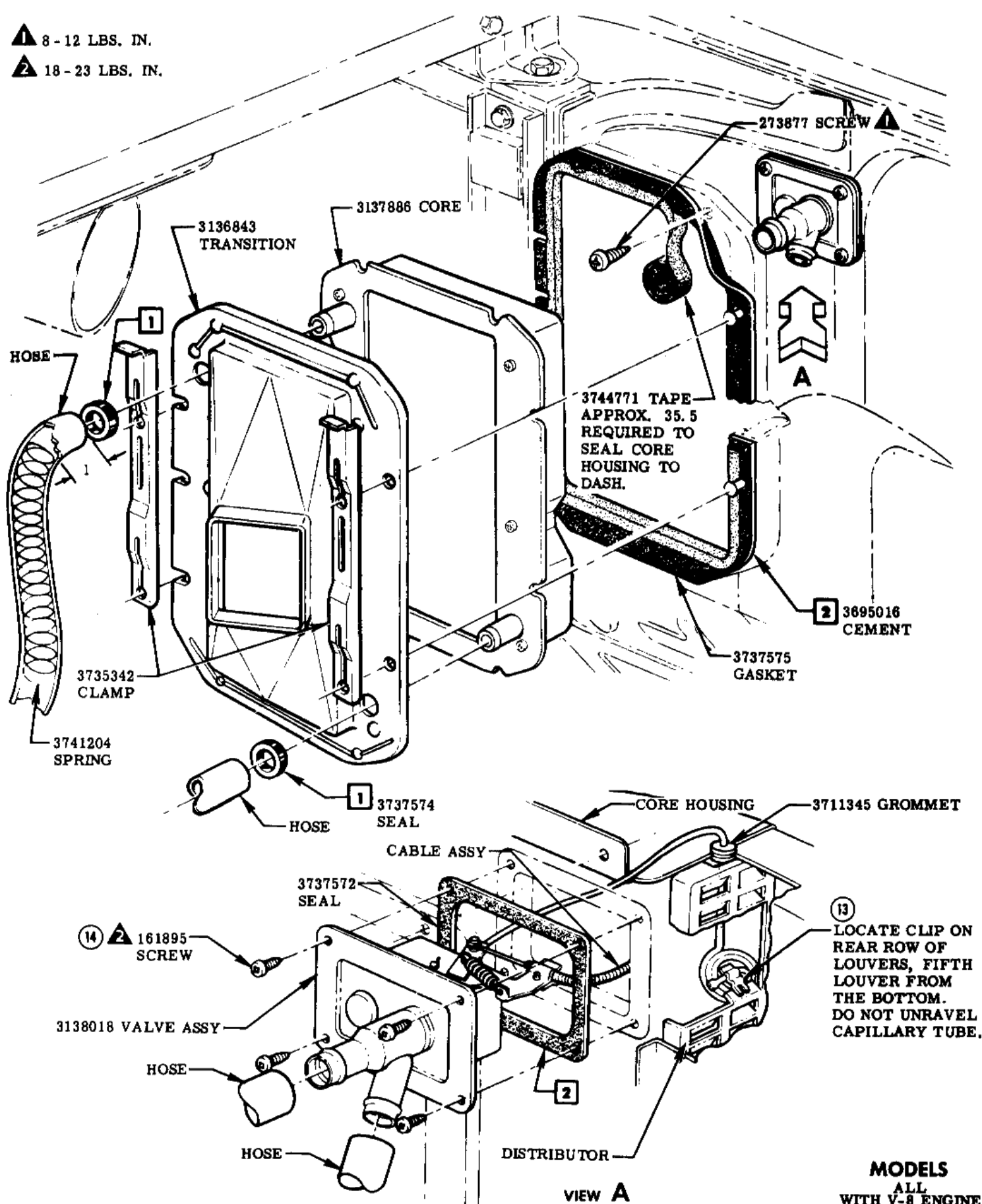


CONDENSER

MODELS
ALL
WITH V-8 ENGINE
AUTOMATIC TRANS.

10-22-56	4	Holes Added	5263	V	F	NAME	PASSENGER CAR INSTRUCTION MANUAL			
9-21-56	3	WAS 1119171	3977		WF	REF.	DRAWN	CHECKED	F.O.A.	SHEET
	2	WAS 444287	7513		F					
9-5-56	1	NO. 8525505 REMOVED	2473							
7-31-56		RELEASED	8502			DATE	PART No.		110	3.00
						6-26-56	3736500		111	
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.					

- ▲ 8 - 12 LBS. IN.
 ▲ 18 - 23 LBS. IN.



TRANSITION, CORE & CONTROL VALVE

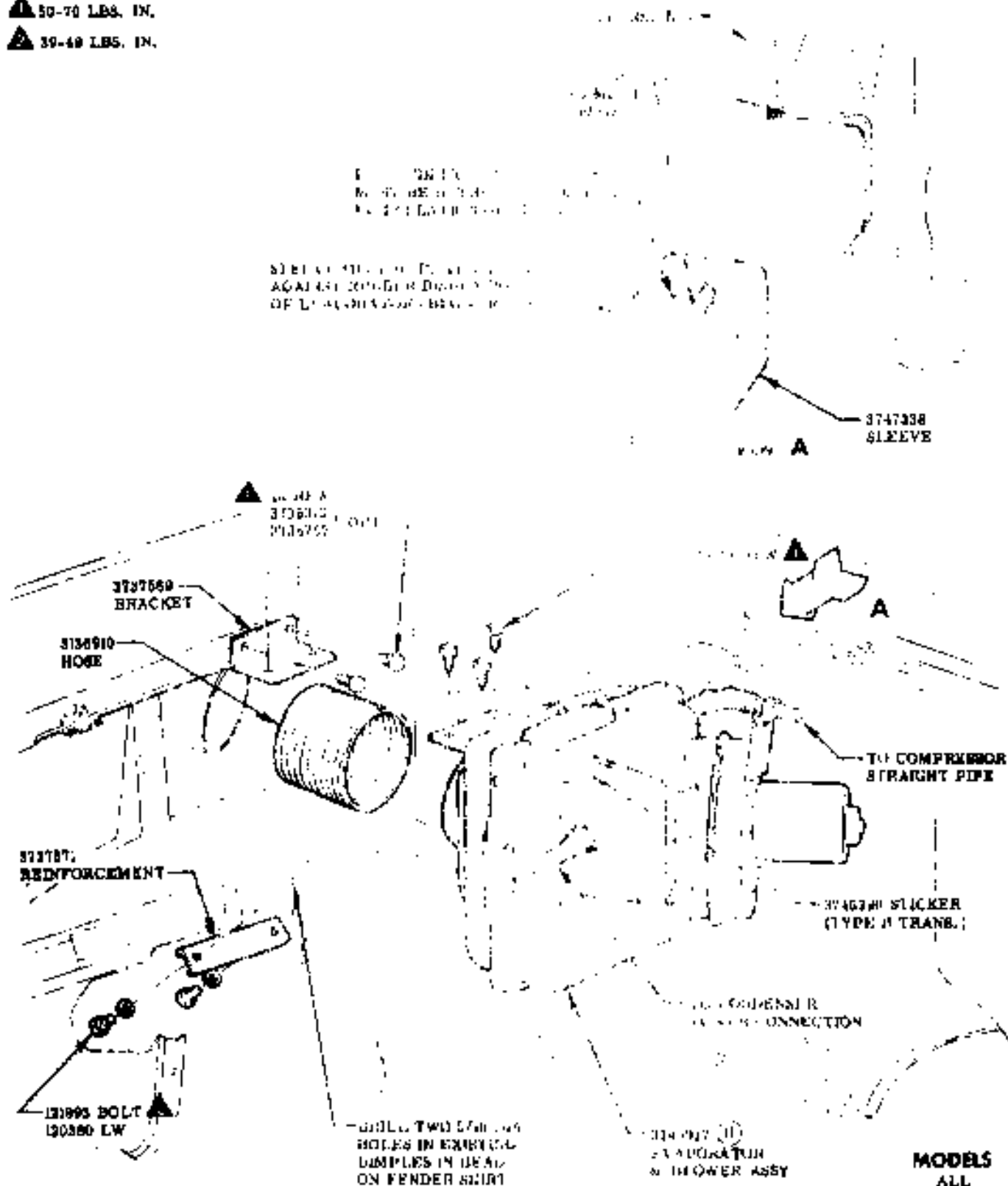
MODELS
 ALL
 WITH V-8 ENGINE
 AUTOMATIC TRANS.

					PASSENGER CAR INSTRUCTION MANUAL				
6-18-57	14	WAS 161894	681	F	REF.	DRAWN	CHECKED	F. O. A.	SHEET
5-27-57	12	REDRAWN	1254	V	DATE	PART No.			
					6-26-56	3 7 3 6 5 0 0		110	4.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				



▲ 50-70 LBS. IN.

▲ 39-49 LBS. IN.



EVAPORATOR & BLOWER

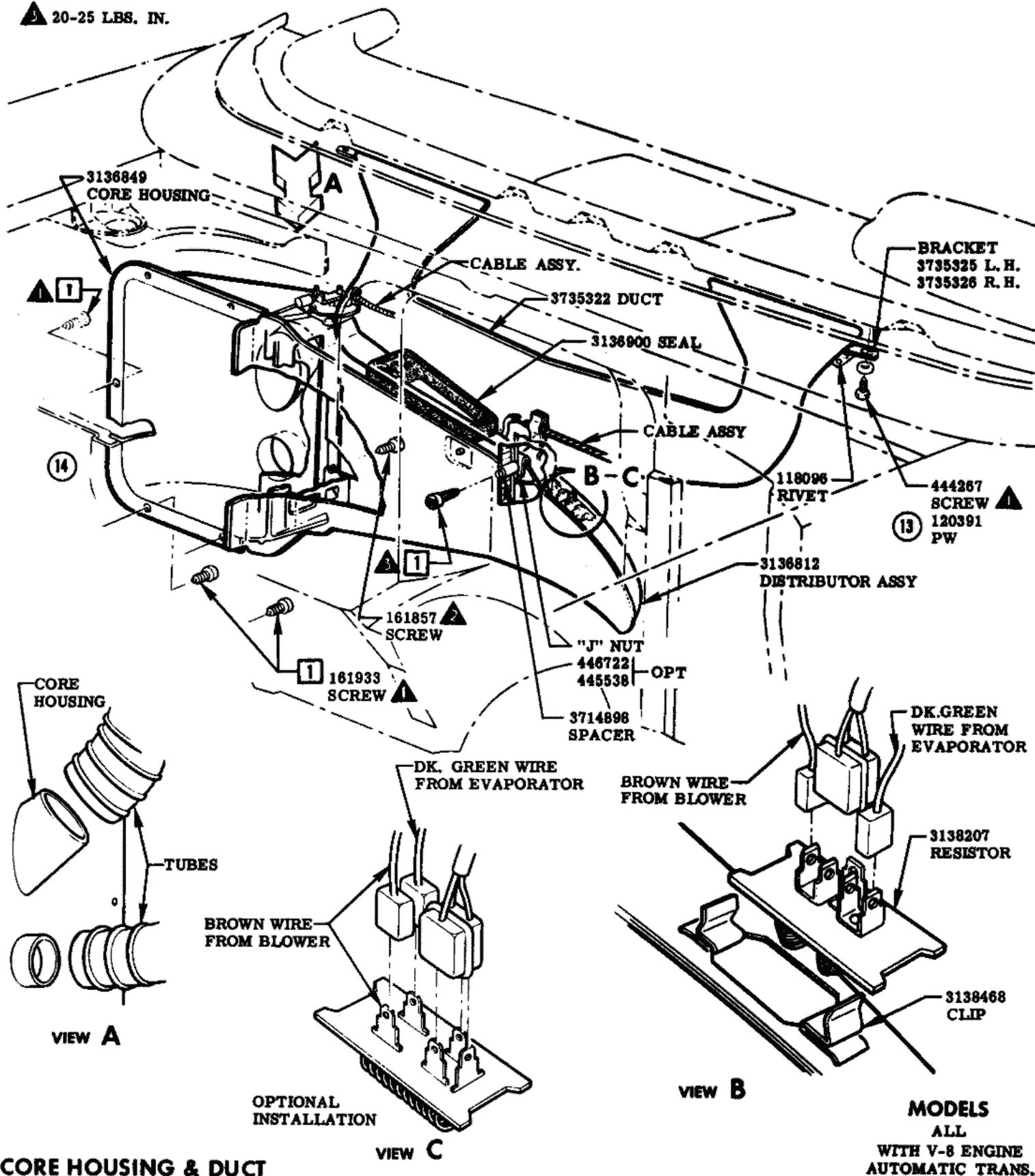
MODELS
ALL
WITH V-8 ENGINE
AUTOMATIC TRANS.

NAME					PASSENGER CAR INSTRUCTION MANUAL				
REV	DRAWN	CHECKED	F.O.A.	PRINT	DATE	PART NO.	110	5.00	
11	WAS 3138432				8-20-58	3736500			
4-22-57	10	REDRAWN	3734						
DATE	SYM.	REVISION RECORD	AUTH	DR	CA.				

▲ 18-23 LBS. IN.

▲ 8-12 LBS. IN.

▲ 20-25 LBS. IN.

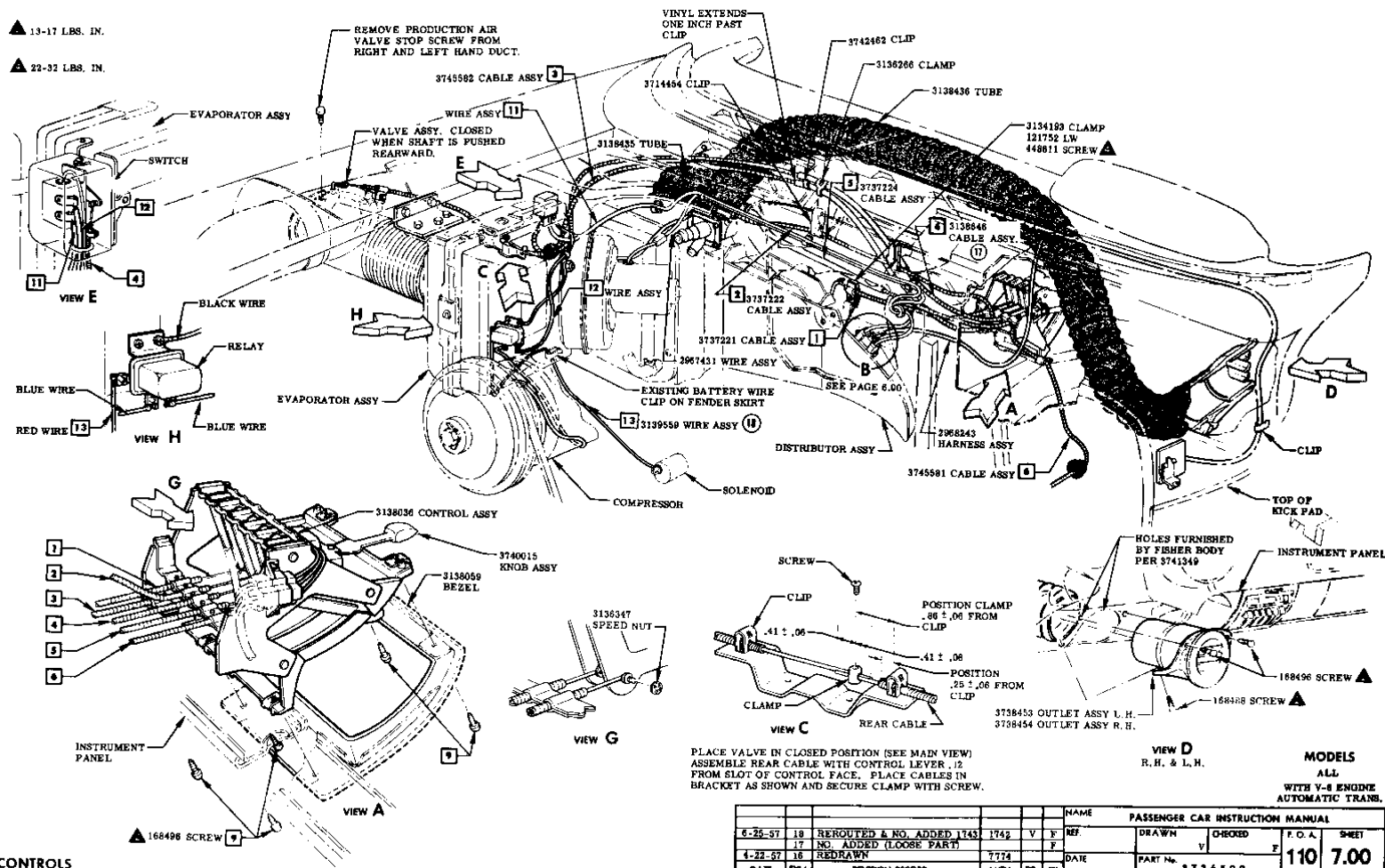


CORE HOUSING & DUCT

				NAME				PASSENGER CAR INSTRUCTION MANUAL			
14	TAPE RELOCATED TO SHT. 4.00	—	V	F	REF.	DRAWN	CHECKED	F.O.A.	SHEET		
13	PART ADDED					V	F				
4-2-57	12 REDRAWN	422			DATE	PART No.		110	6.00		
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-26-56	3736500				

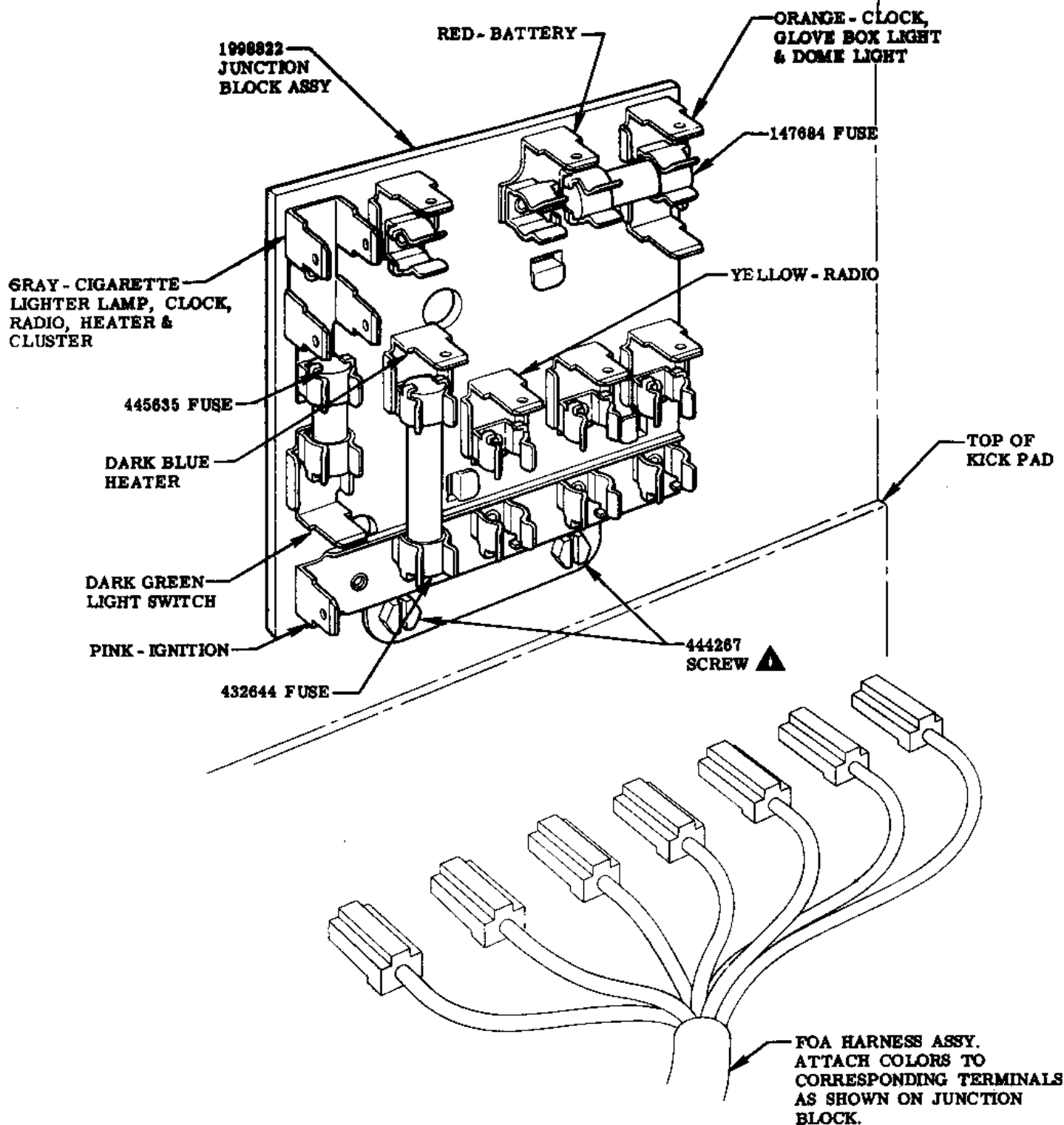
▲ 13-17 LBS. IN.

▲ 22-32 LBS. IN.



CONTROLS

PASSENGER CAR INSTRUCTION MANUAL									
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	NAME	REF.	DRAWN	CHECKED
6-28-57	18	REROUTED & NO. ADDED 1743	1742	V	F				
4-23-57	16	REDRAWN	1724		F				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	NAME	REF.	DRAWN	CHECKED
6-30-56									
PART No. 3736500								110	7.00



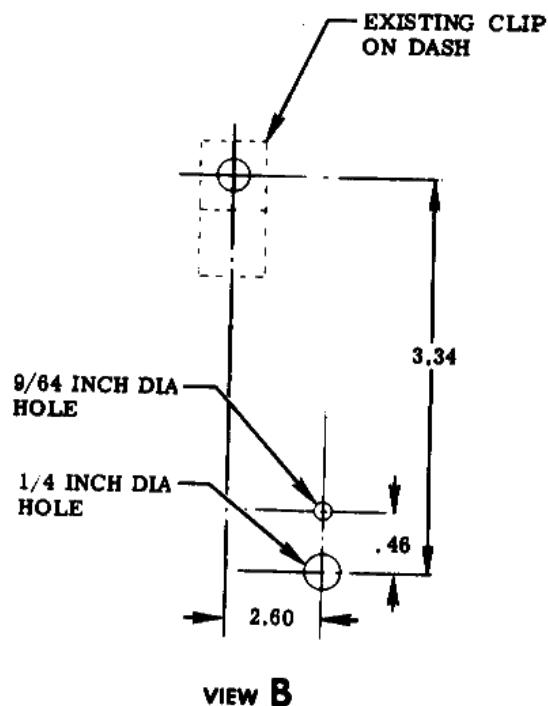
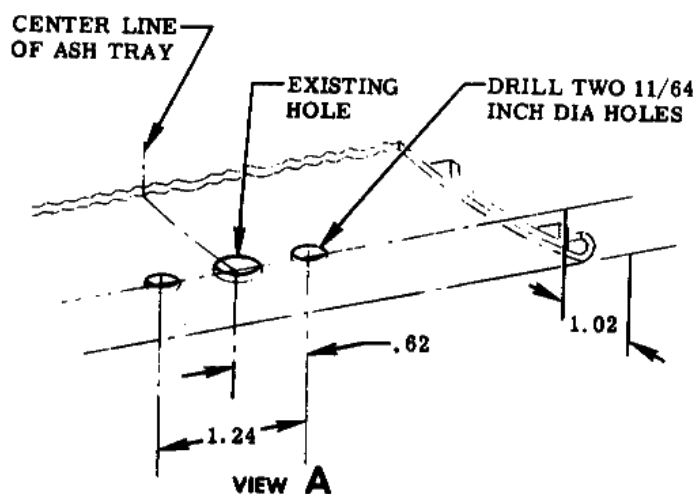
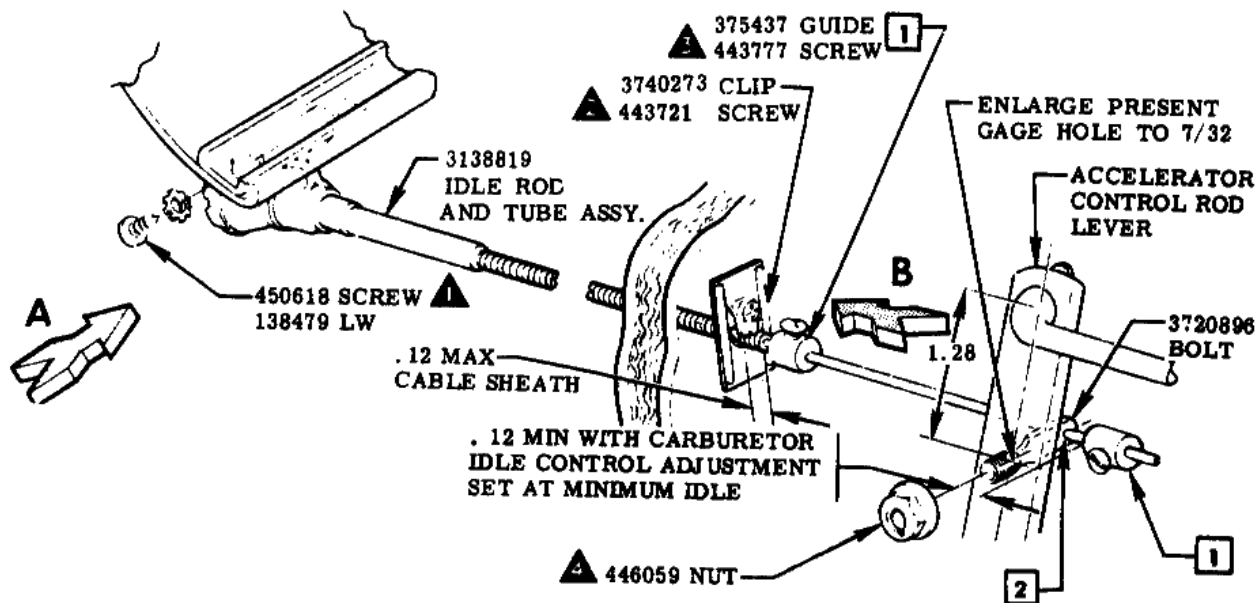
FOA WIRING DIAGRAM
SECTION 12

BLOCK ASSY.

MODELS
ALL
WITH V-8 ENGINE
AUTOMATIC TRANS.

					PASSENGER CAR INSTRUCTION MANUAL				
					REF.	DRAWN	CHECKED	F. O. A.	SHEET
						V	F		
2-11-57		RELEASED	7021		DATE	PART No.		110	7.01
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	1-10-57	3736500		

- 1 30 - 36 LBS. IN.
 2 20 - 25 LBS. IN.
 3 10 - 15 LBS. IN.
 4 25 - 35 LBS. IN.



2 SEE LUBRICATION CHART 10

FAST IDLE ROD AND TUBE ASSY

MODELS
 ALL
 WITH V-8 ENGINE
 AUTOMATIC TRANS.

						PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN	CHECKED	F. O. A.	SHEET
	10	NOTE ADDED			F		V	F		
7-22-57	9	REDRAWN	2828	P		DATE	PART No.		110	8.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	8-7-56	3 7 3 6 5 0 0			



INSPECTION AND TEST PROCEDURE.

IN ORDER TO ASSURE PROPER OPERATION OF THIS UNIT, THE FOLLOWING STEPS SHOULD BE TAKEN:

- A. AFTER THE SYSTEM HAS BEEN INSTALLED, THE FOLLOWING CHECKS SHOULD BE MADE IN THE OPEN AIR OR A PLACE WITH ADEQUATE MOVEMENT OF FRESH AIR.

1. ALL REFRIGERATION CONNECTIONS SHOULD BE CHECKED WITH A LEAK DETECTOR OF THE ALCOHOL TORCH TYPE AS SUPPLIED BY FRIGIDAIRE. THIS TORCH BURNS ONLY CLEAR ETHYL ALCOHOL AND A LEAK OF ONLY ONE POUND OF REFRIGERANT IN 13 YEARS CAN BE READILY DETECTED. WHEN OPERATING PROPERLY, THE FLAME IN THE LEAK DETECTOR BURNS WITH A CLEAR, ALMOST INVISIBLE FLAME, BUT WHEN A LEAK IS DETECTED, IT TURNS A BRILLIANT GREEN.

- B. IN ORDER TO CHECK THE PROPER FUNCTIONING OF A COMPLETED JOB, PROCEED AS FOLLOWS:

1. CLOSE ALL CAR DOORS AND WINDOWS.
2. START ENGINE AND SET CARBURETOR TO RUN AT 1500 RPM. SET AIR CONDITIONING CONTROL TO COLDEST POSITION, BLOWER TO HIGH SPEED, AND SET CONTROL FOR INSIDE AIR. ALLOW ENGINE TO OPERATE FOR APPROXIMATELY 5 MINUTES OR UNTIL THERMOSTAT STOPS THE COMPRESSOR WHILE ENGINE AND COMPRESSOR ARE OPERATING. CHECK THROUGH CLEAR SIGHT GLASS. PRESENCE OF AIR BUBBLES, INDICATES INSUFFICIENT REFRIGERANT.

3. USING A TEMPERATURE TEST METER WITH A DIAL READING OF 0° TO 120°F. AND AT LEAST A TWO STATION SELECTOR SWITCH AND TWO JACKS WITH 12-1/2 FEET OF BULB WIRE, WE CAN CHECK TEMPERATURES AT TWO DIFFERENT POINTS BY MERELY TURNING THE SELECTOR SWITCH. WITH THE TWO LEADS CONNECTED TO THE METER, THE FREE END OF NUMBER ONE SHOULD BE PLACED IN THE RIGHT HAND DISCHARGE NOZZLE AND NUMBER TWO IN THE RECIRCULATING AIR OPENING IN THE DASH BELOW THE AIR DUCT. THE FOLLOWING READINGS INDICATE SATISFACTORY OPERATION.

RETURN AIR #2 DISCHARGE AIR #1

70° - 80°F.	Max. 90°F.
80° - 90°F.	Max. 80°F.
90° - 100°F.	Max. 58°F.

IF THE PROPER RELATIONSHIP EXISTS BETWEEN THE ABOVE, THE SYSTEM SHOULD CONTINUE TO RUN UNTIL THE THERMOSTAT CYCLES AND STOPS THE COMPRESSOR. THIS CAN BE READILY DETERMINED BY THE SCREW CAP ON THE EXTREME FRONT OF THE COMPRESSOR. IF THIS IS STATIONARY, THE COMPRESSOR IS NOT OPERATING.

4. SET ENGINE FOR SLOW IDLE, AND RUN FOR SEVERAL MINUTES TO CLEAN COMPRESSOR OF REFRIGERANT. PULL THROTTLE ROD OUT UNTIL THE ENGINE REACHES 900 R.P.M. BUTT GUIDE NEAREST DASH PANEL AGAINST SHEATH OF BOWDEN CABLE AND SECURE WITH SET SCREW.

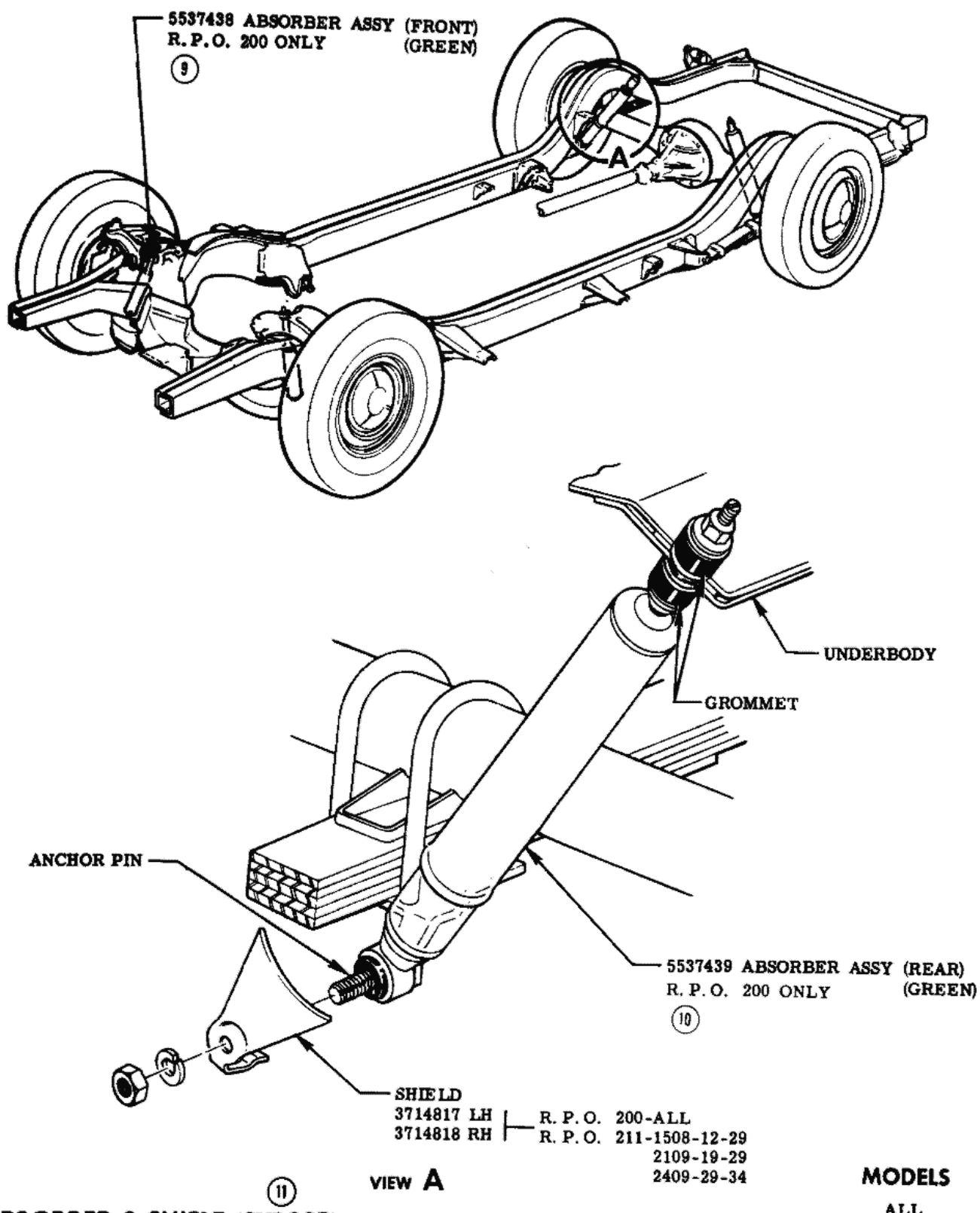
- C. THE HEATING SYSTEM CAN BE CHECKED BY THROWING THE HEAT SWITCH TO FULL ON POSITION AND CHECKING FOR WARM AIR.

INSPECTION & TEST PROCEDURE

MODELS

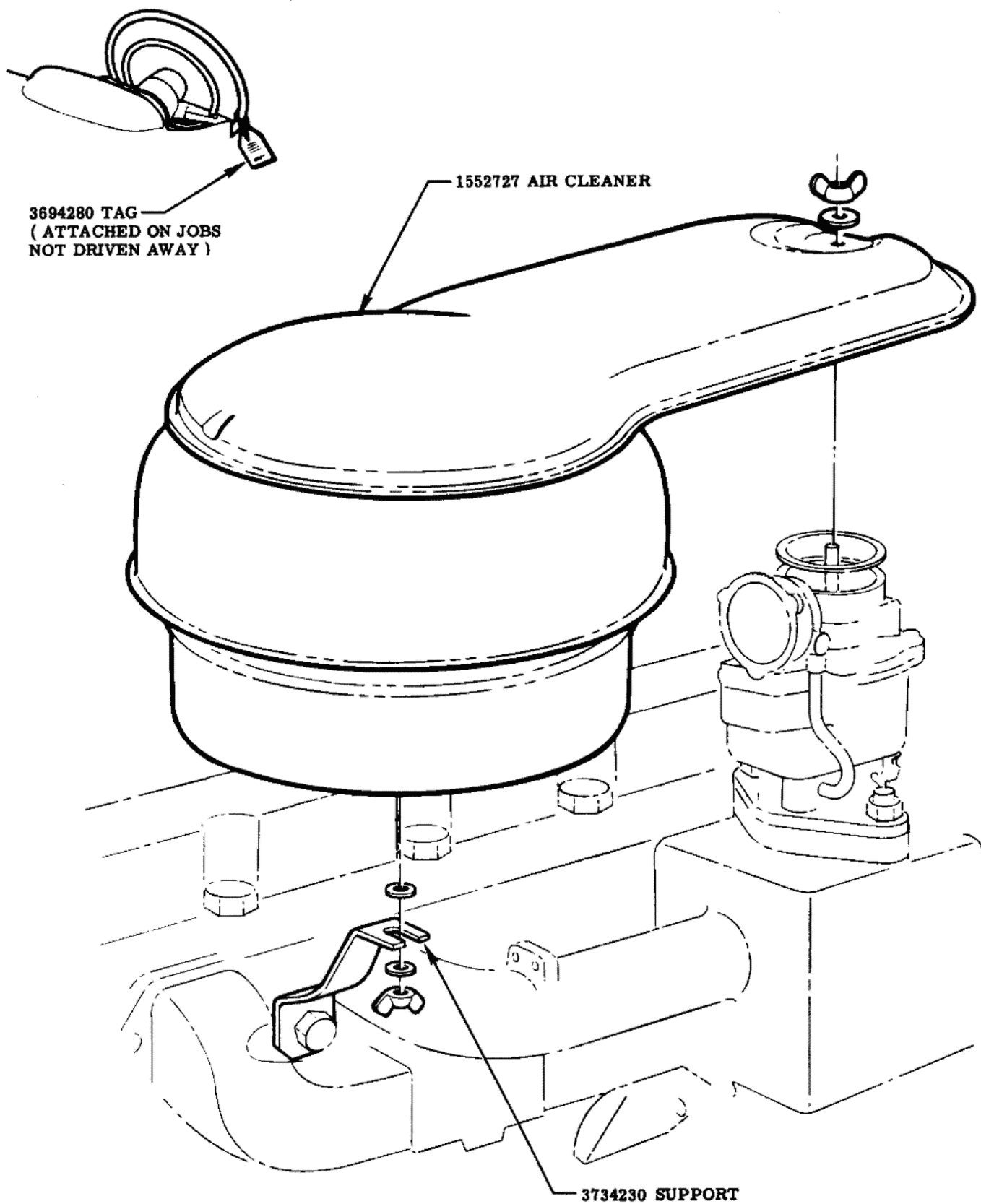
ALL
WITH V-8 ENGINE
AUTOMATIC TRANS.

NAME						PASSENGER CAR INSTRUCTION MANUAL			
REV.						DRAWN	CHECKED	F.O.A.	DATE
						V	F		
DATE						PART No.		110	9.00
1-27-67	RELEASED	1514				3736500			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CL.	1-1-67			



SHOCK ABSORBER & SHIELD (EXPORT)

						NAME PASSENGER CAR INSTRUCTION MANUAL					
	11	(EXPORT) ADDED	—		F	REF.	DRAWN	CHECKED	R.P.O.	SHEET	
	10	MODELS REMOVED					P	F	200 211	1.00	
	9	MODELS REMOVED									
1-28-57	8	REDRAWN	6777			DATE	PART No. 3 7 3 6 5 0 0				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	4-24-56					

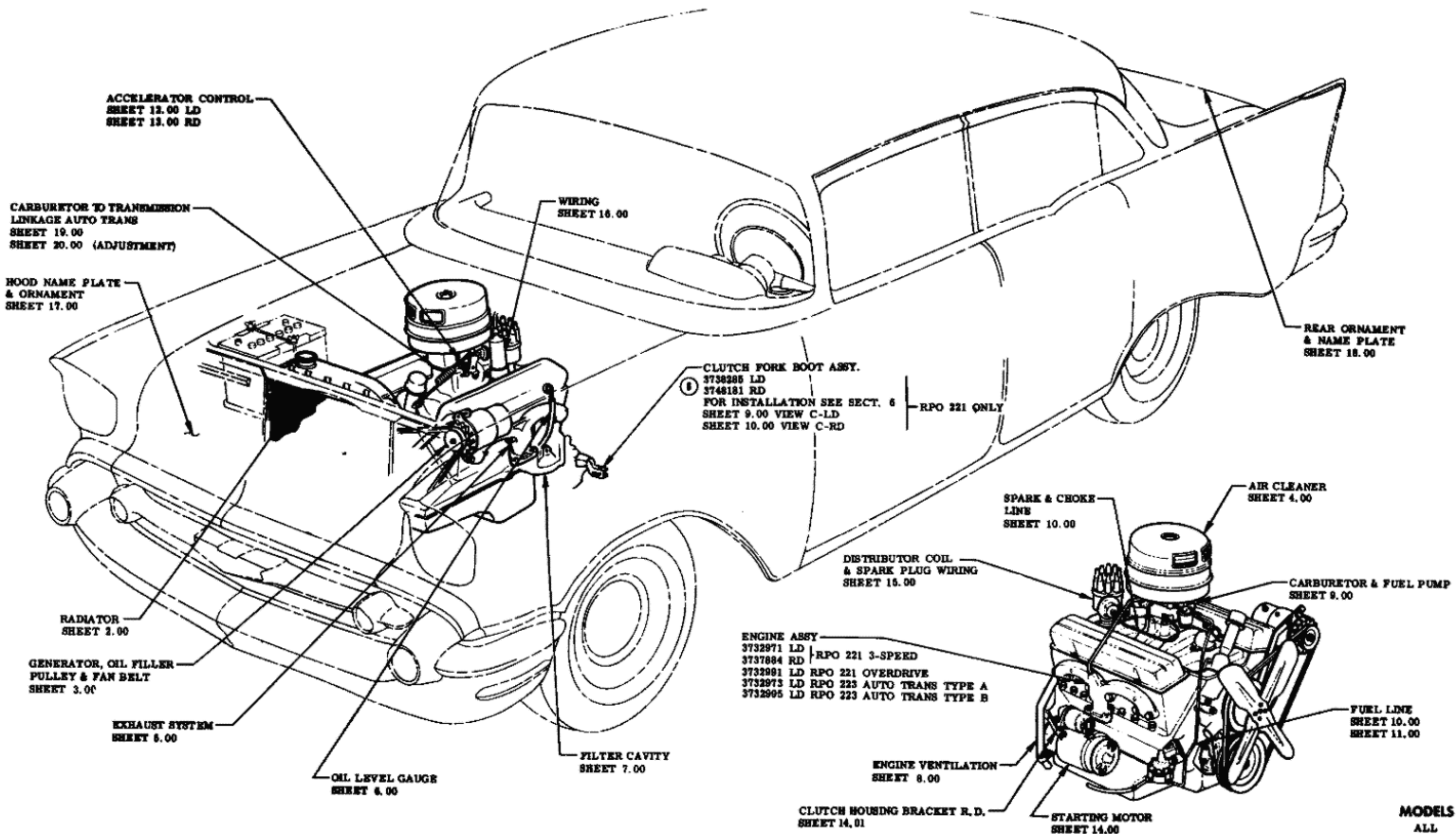


MODELS
ALL

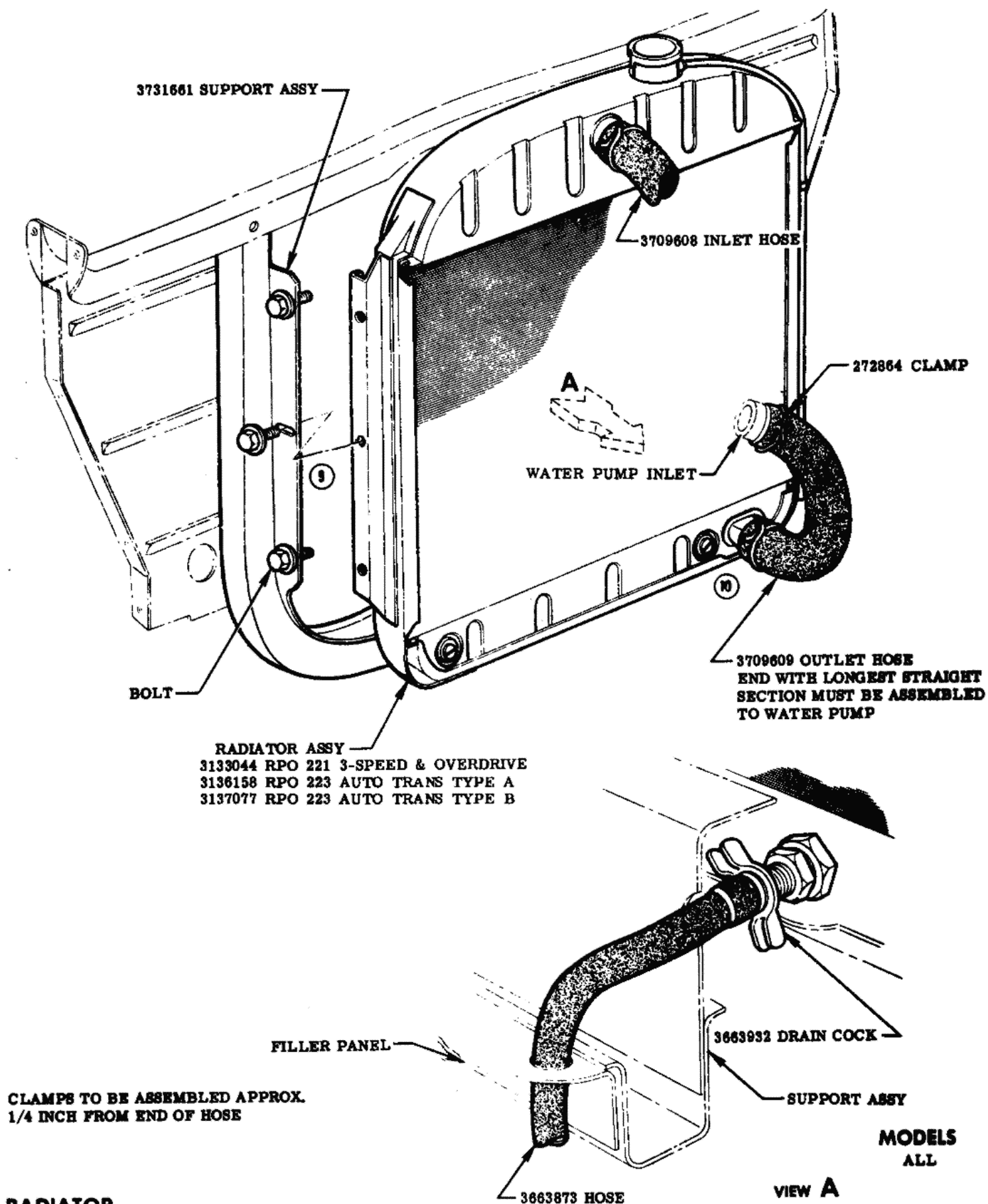
SEE LUBRICATION CHART
AIR CLEANER

				NAME PASSENGER CAR INSTRUCTION MANUAL			
				REF.	DRAWN V	CHECKED F	R. P. O.
7-31-56		RELEASED	8502	DATE 4-16-56	PART No. 3 7 3 6 5 0 0		216
DATE	SYM.	REVISION RECORD	AUTH. DR. CK.	SHEET 1.00			

V-8 ENGINE



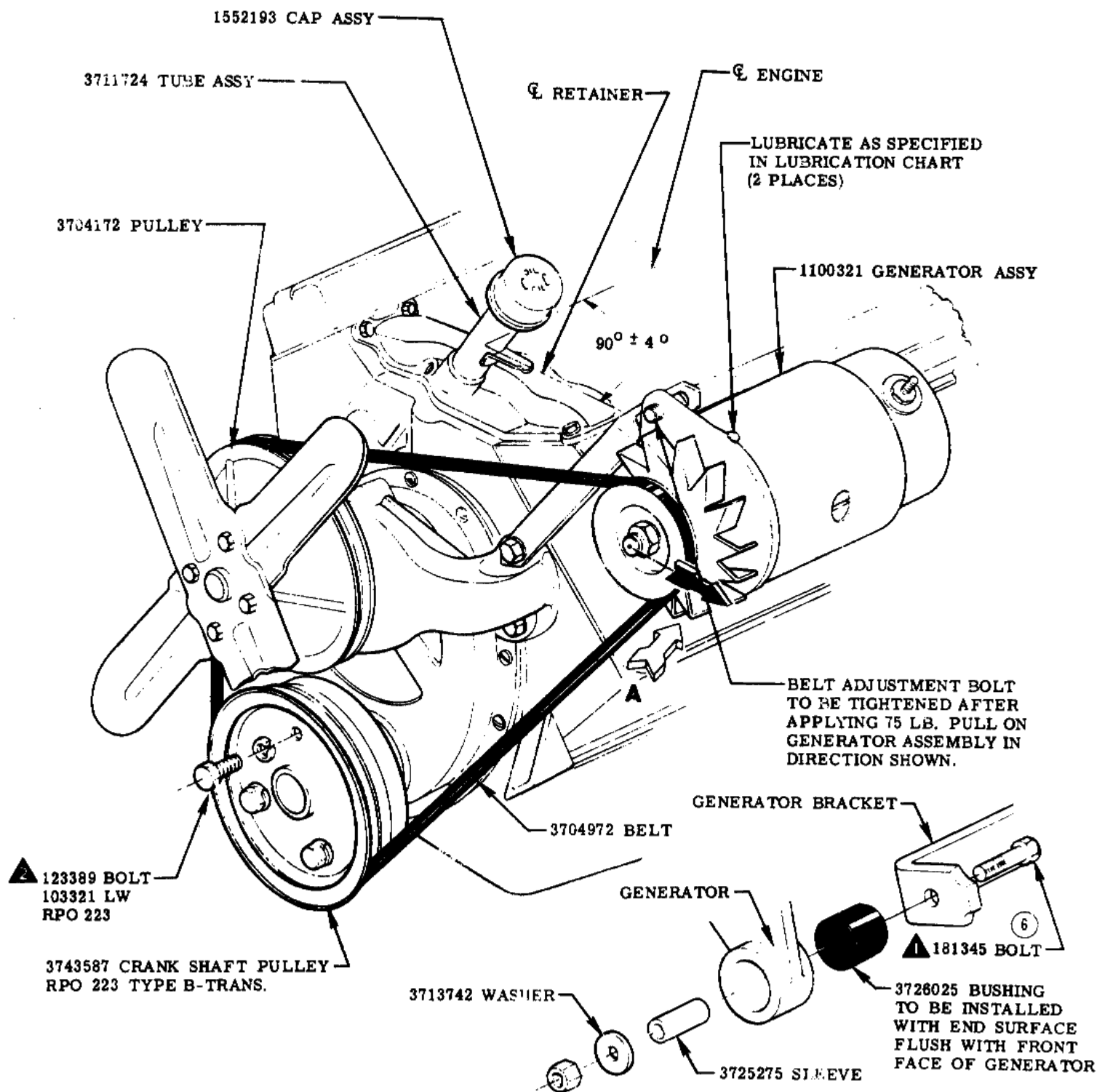
PASSENGER CAR INSTRUCTION MANUAL									
REV.	DATE	BY	CHK.	DATE	BY	CHK.	DATE	BY	CHK.
6	WAS 3738285 LD & RD.								
3-15-57	5	REDRAWN	0084						
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	DATE	PART No.	3734500	1.00



RADIATOR

						PASSENGER CAR INSTRUCTION MANUAL			
	10	272864 REMOVED			F	REF.	DRAWN	CHECKED	R. P. O.
	9	SHIM REMOVED					V	F	221
3-15-57	8	REDRAWN	8389			DATE	PART No.		223
						6-14-56	3736500		2.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				

- ▲ 20-25 LBS. FT.
▲ 21-30 LBS. FT.



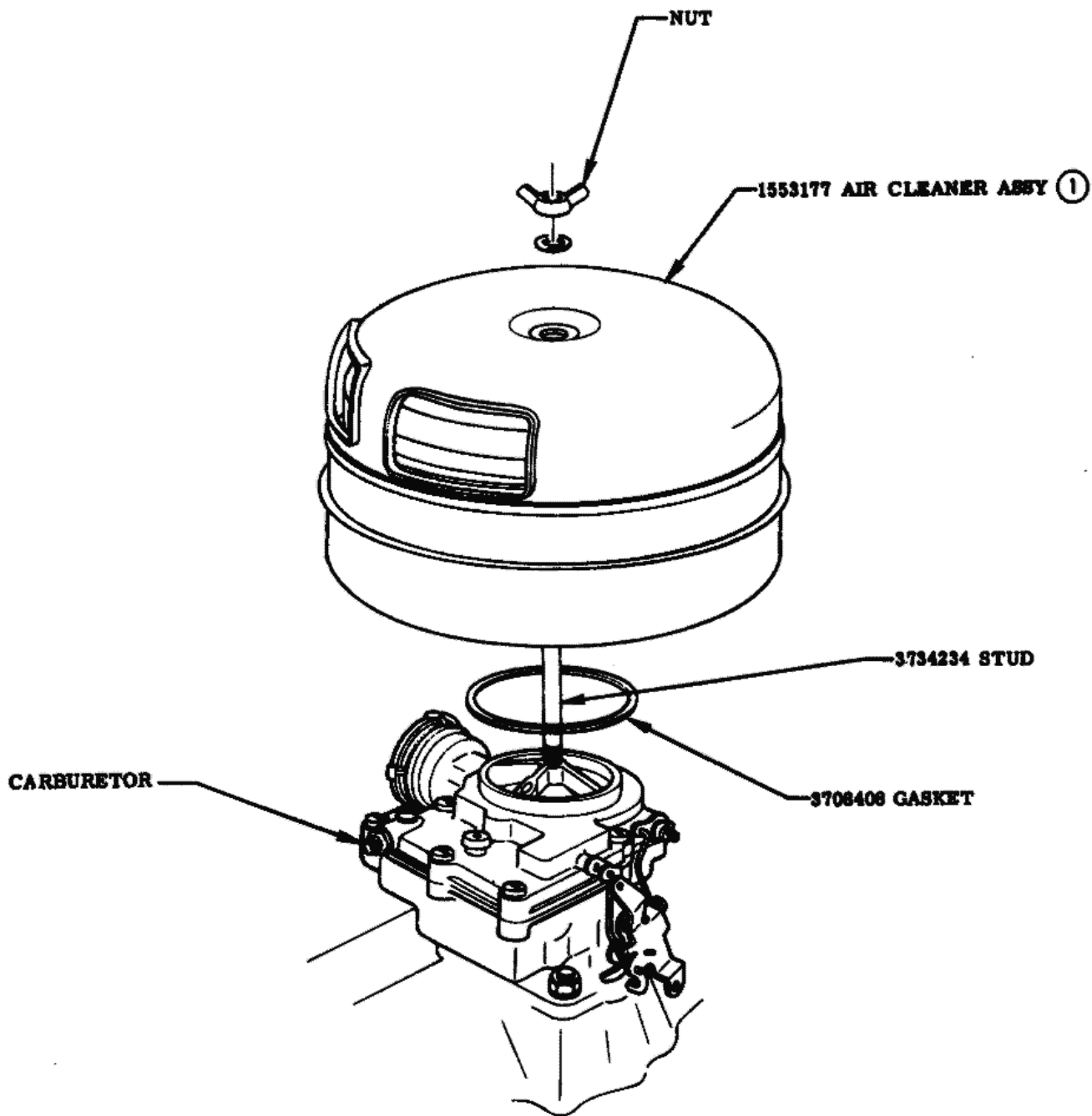
SEE LUBRICATION CHART

VIEW A

MODELS
ALL

GENERATOR, OIL FILLER, PULLEY & FAN BELT

						PASSENGER CAR INSTRUCTION MANUAL				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	R.P.O.	SHEET
8-2-57	5	REDRAWN	3064	P	F	DATE	PART No.		221	3.00
						5-10-56	3736500		223	

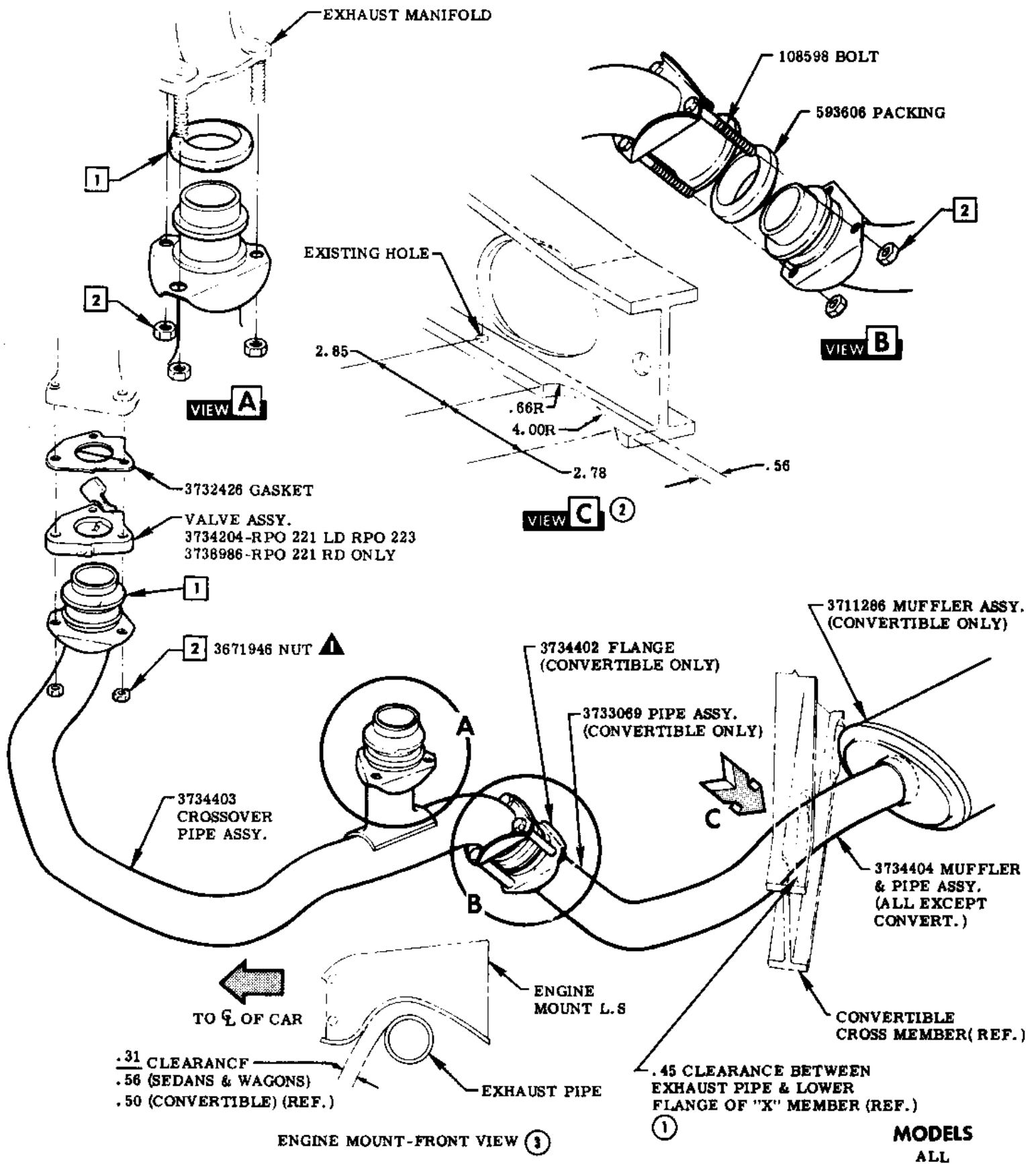


SEE LUBRICATION CHART

MODELS
ALL

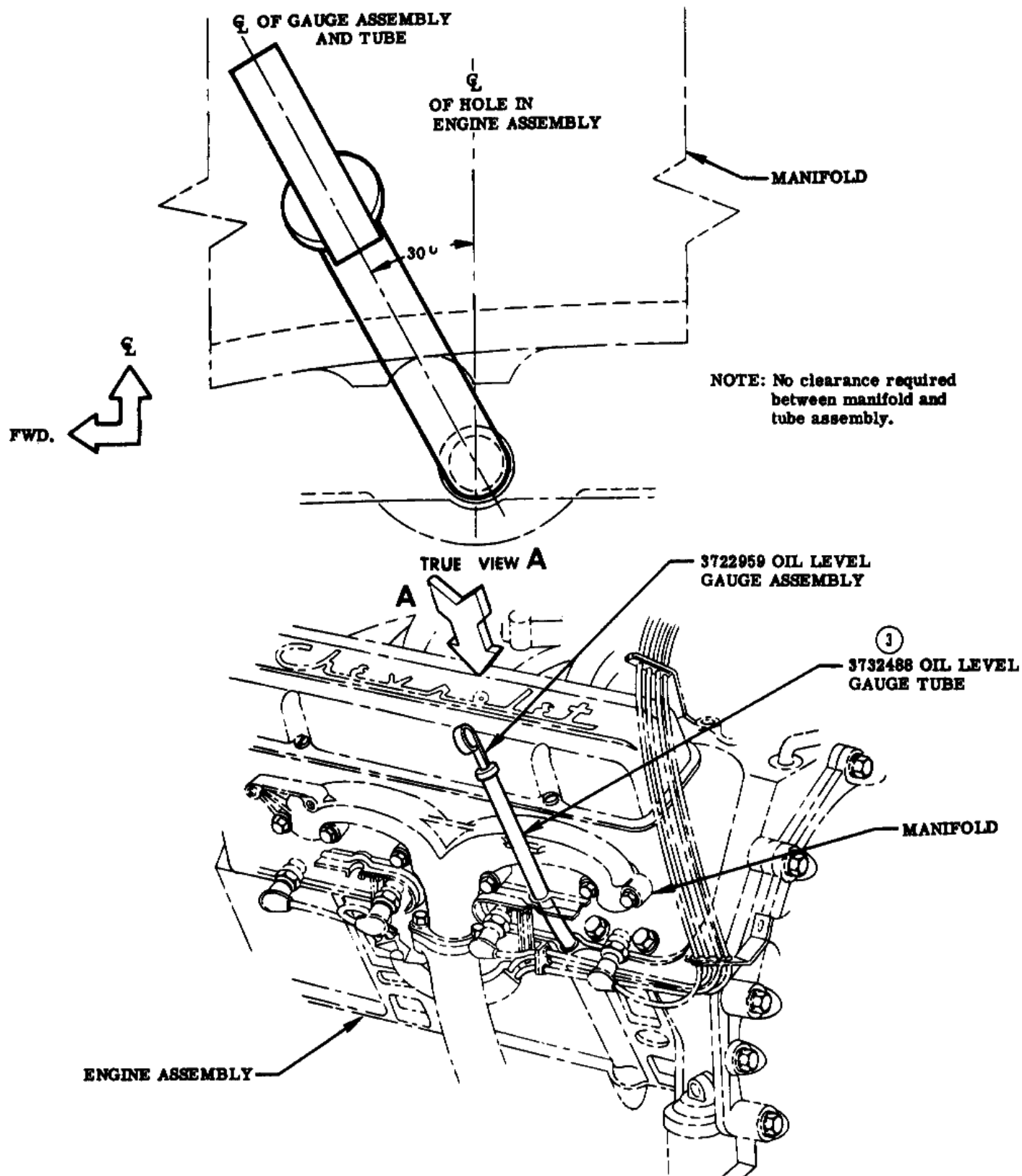
AIR CLEANER

						NAME PASSENGER CAR INSTRUCTION MANUAL			
		REF.	DRAWN	CHECKED	R. P. O.	SHEET			
12-11-56	1	WAS 1552730	5838	F				221	4.00
7-31-56		RELEASED	8502					223	
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.	DATE	PART No.	
							5-10-56	3736500	



EXHAUST SYSTEM

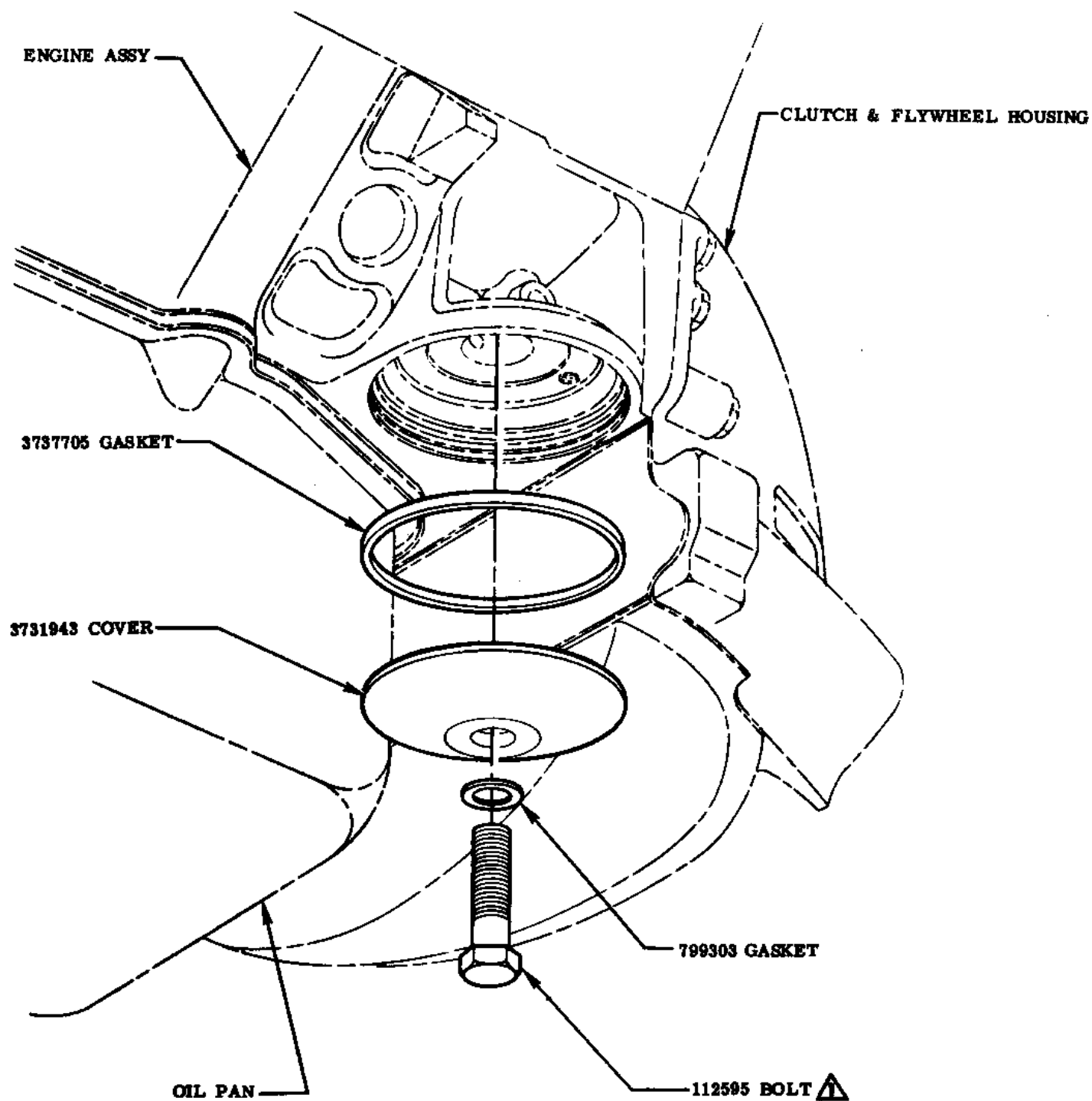
					NAME PASSENGER CAR INSTRUCTION MANUAL				
	3	VIEW ADDED			F				
	2	VIEW ADDED				REF.	DRAWN	CHECKED	R. P. O.
7-22-57	1	NOTE ADDED	730	P			P	F	221
7-31-56		RELEASED	8502			DATE	PART No.		223
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-26-56	3 7 3 6 5 0 0		5.00



MODELS
ALL

OIL LEVEL GAUGE

						PASSENGER CAR INSTRUCTION MANUAL			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	R. P. O.
1-2-57	3	POSITION REVISED		V	F				
11-26-56	2	REDRAWN & REVISED	5872		F				
						DATE	PART No.		
						5-11-56	3 7 3 6 5 0 0		
									SHEET
									6.00

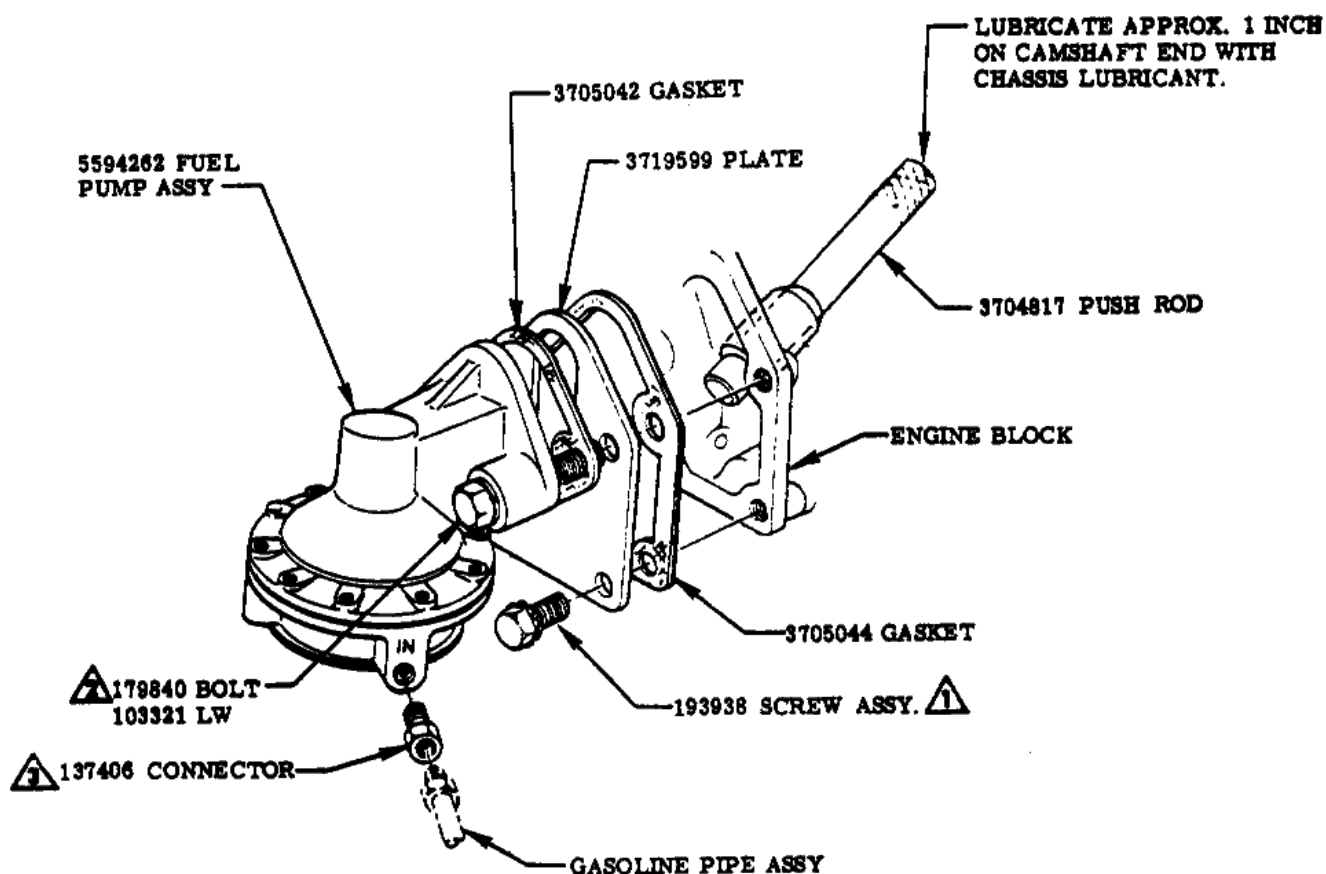
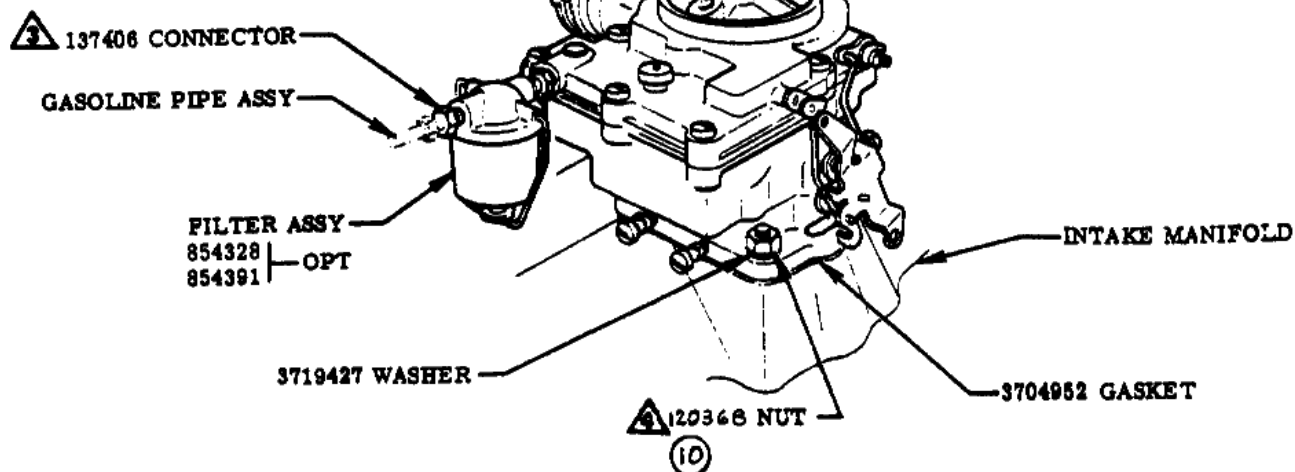


MODELS
ALL

FILTER CAVITY

					PASSENGER CAR INSTRUCTION MANUAL				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	R.P.O.
7-31-56		RELEASED	8502			DATE 6-14-56	P	F	221
						PART No.	3 7 3 6 5 0 0		223
									SHEET
									7.00

- ⚠ 39-49 LBS. IN.
- ⚠ 25-30 LBS. FT.
- ⚠ 100-125 LBS. IN.
- ⚠ 14-18 LBS. FT.



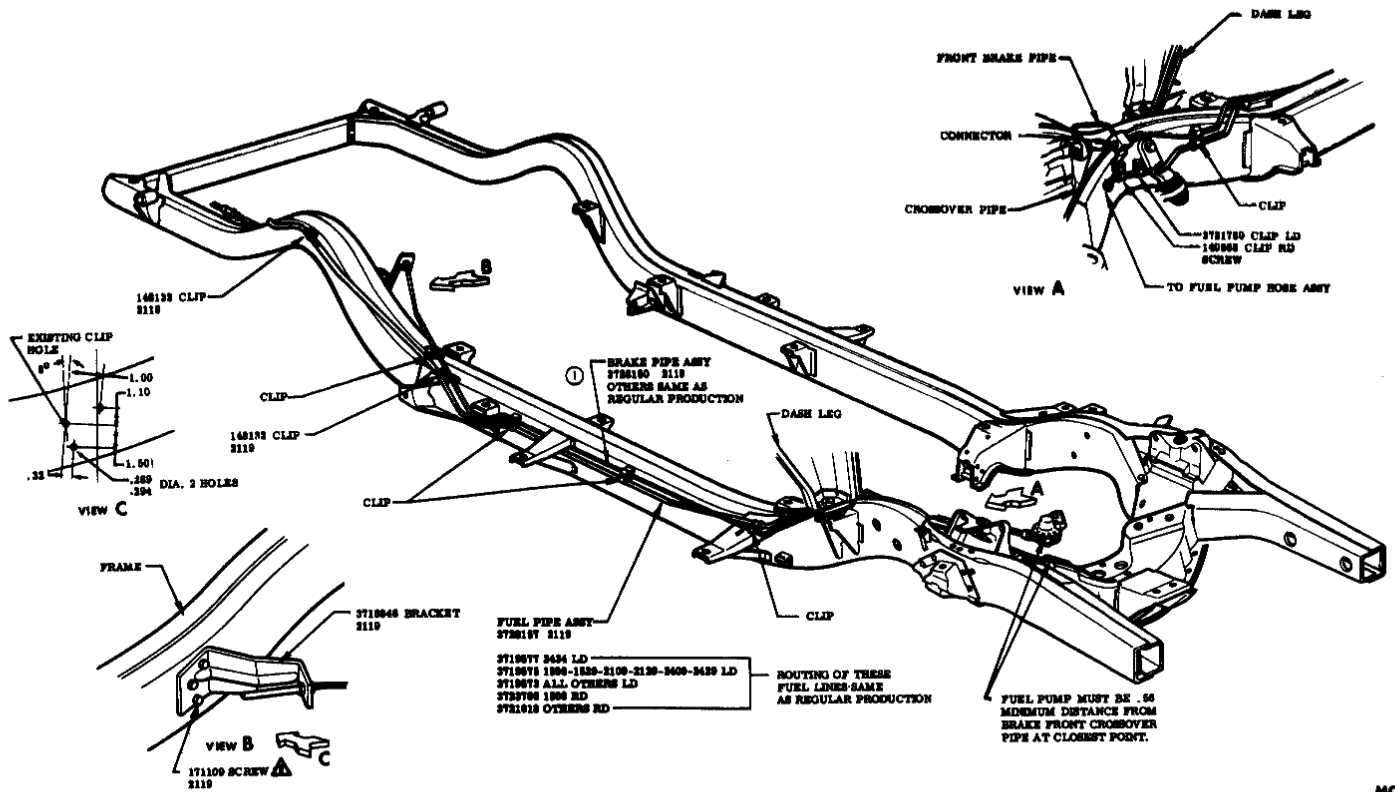
SEE LUBRICATION CHART

MODELS
ALL

CARBURETOR & FUEL PUMP

NAME PASSENGER CAR INSTRUCTION MANUAL					
REF.	DRAWN	CHECKED	R. P. O.	SHEET	
10	WAG 103025	F	221	9.00	
7-12-57	9	REDRAWN	661	223	
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.
6-14-56					
PART No. 3736500					

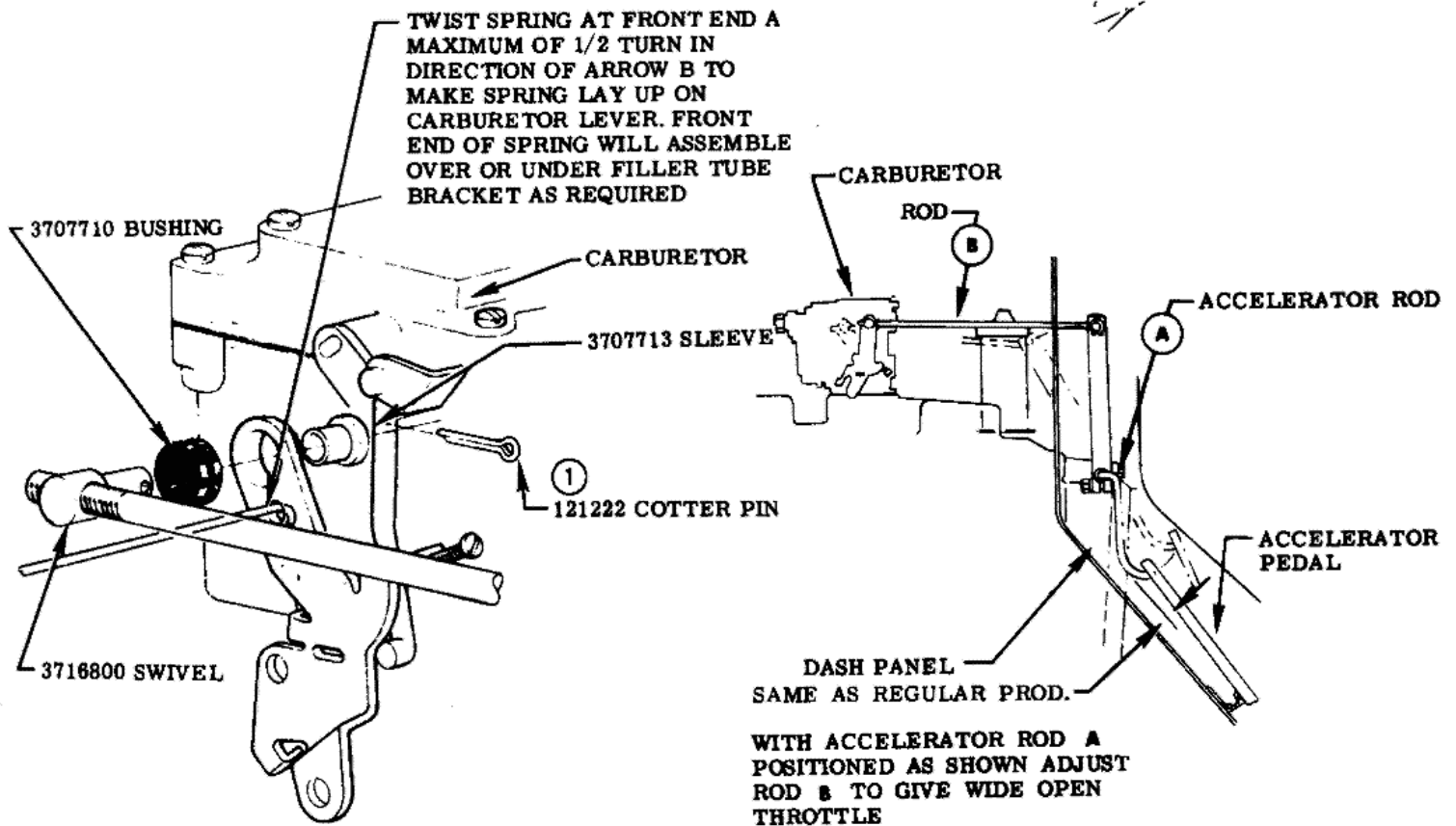
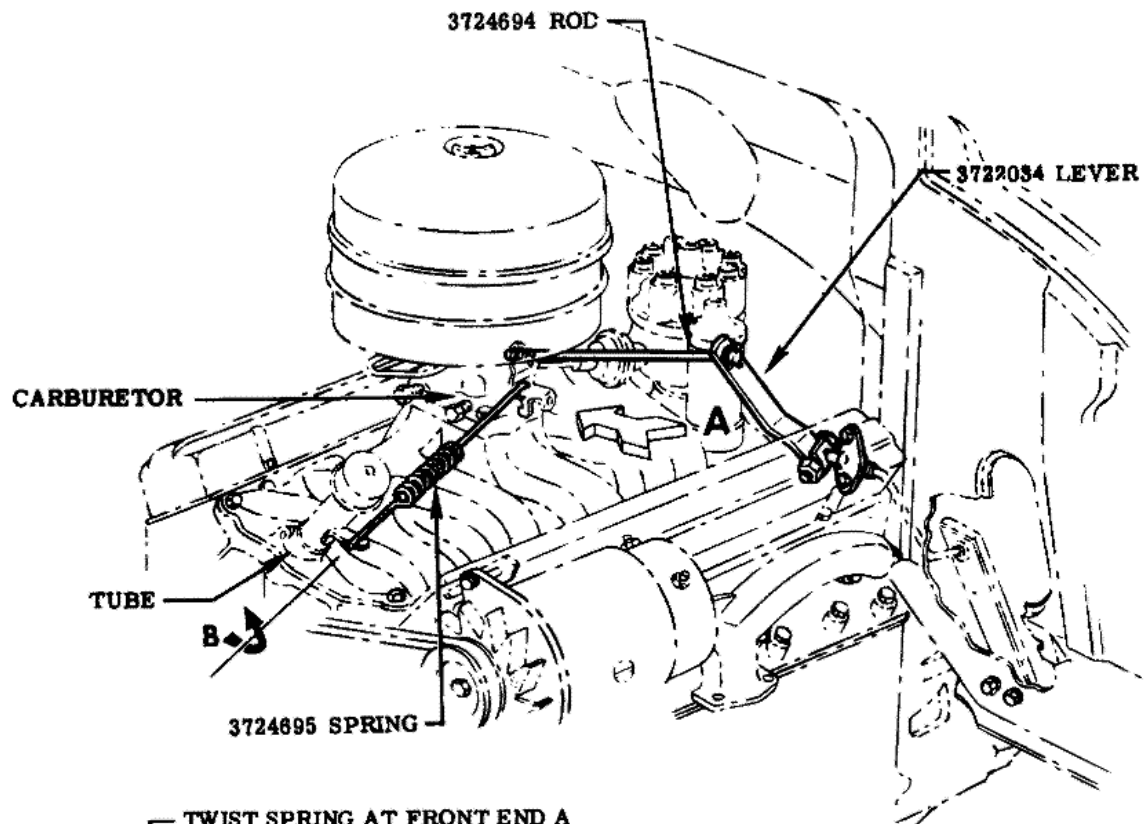
55-75 LBS. IN.



MODELS
ALL

FUEL & BRAKE LINE

PASSENGER CAR DISTRIBUTION MANUAL									
DATE	SYM.	REVISION RECORD	AUTH.	DR.	Q.	NAME	DES.	DRAWN	CHECKED
9-4-54	I	WAS 9726197	1233	P					
7-31-55		REPLACED	2882						
DATE	SYM.	REVISION RECORD	AUTH.	DR.	Q.	DATE	PART No.	3736500	11.00
						8-14-54			

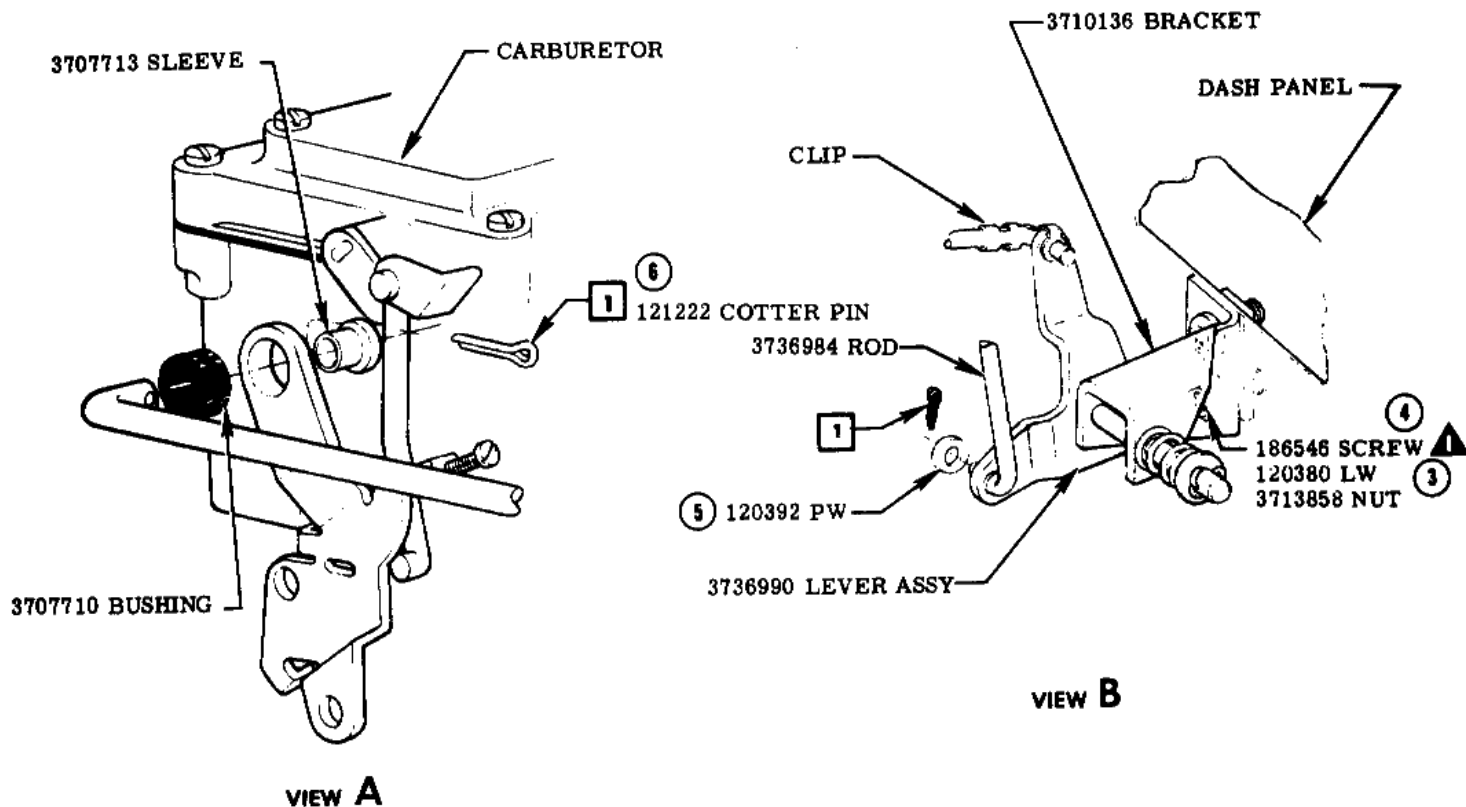
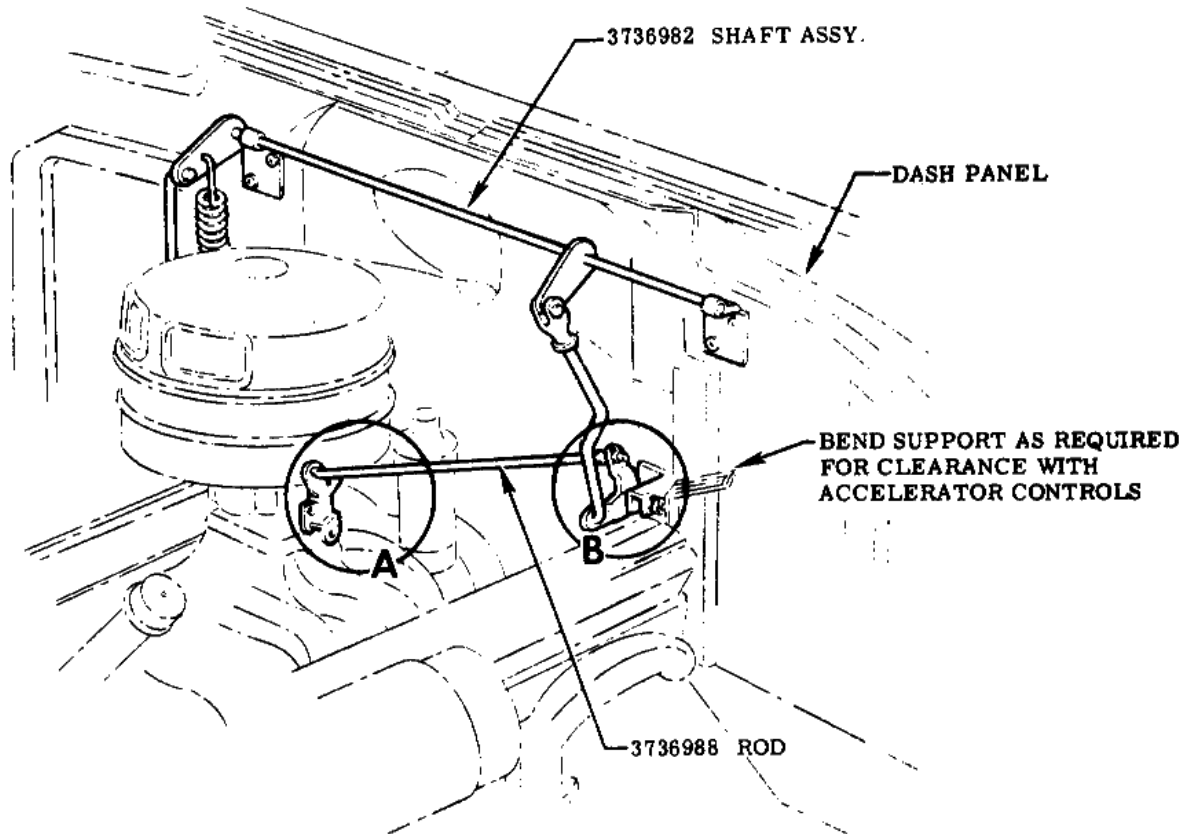


VIEW A

MODELS
ALL LD

ACCELERATOR CONTROL

						NAME PASSENGER CAR INSTRUCTION MANUAL				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	R. P. O.	SHEET
7-17-57	1	WAS 103373	681		r		P	F	221	12.00
7-31-56		RELEASED	8502						223	
						DATE 6-14-58	PART No. 3736500			



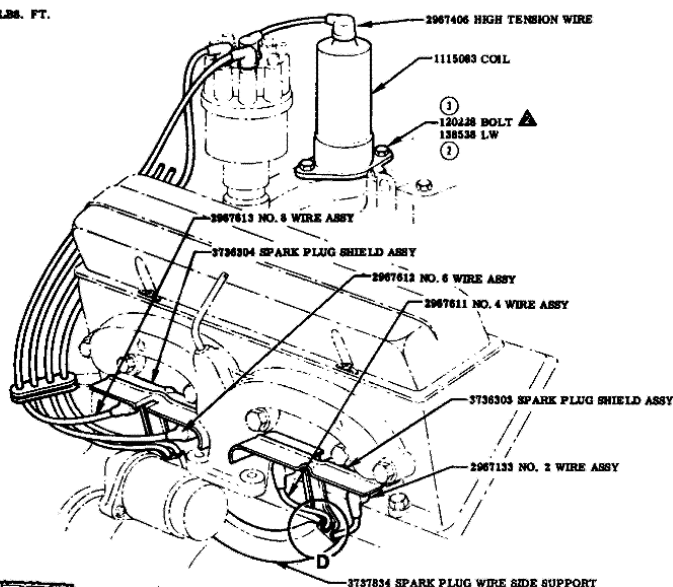
MODELS
ALL RD

ACCELERATOR CONTROL

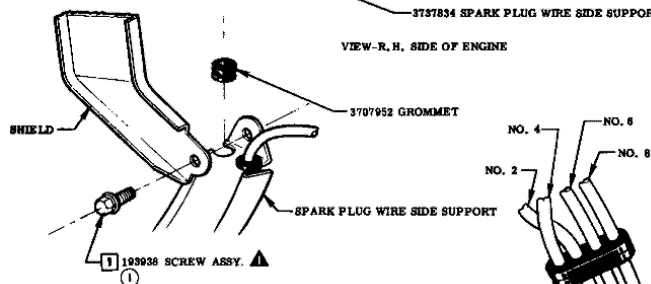
6	WAS 103373		P	F	NAME	PASSENGER CAR INSTRUCTION MANUAL			
5	WAS 103339				REF.	DRAWN	CHECKED	R. P. O.	SHEET
4	WAS 451189					P	F	221	13.00
3	WAS 103319				DATE	PART No.		223	
7-17-57	2	REDRAWN	681		6-14-56	3736500			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				

- Downloaded from www.Manualslib.com manuals search engine

▲ 38-49 LBS. IN.
▲ 14-16 LBS. FT.



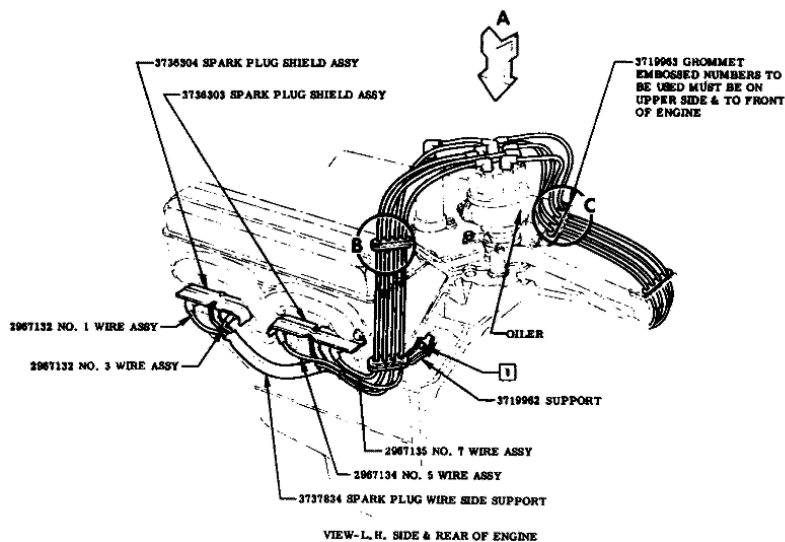
VIEW-R, H. SIDE OF ENGINE



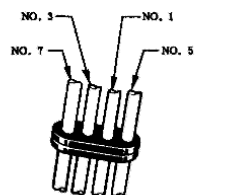
VIEW D

NO. 4 & 8 WIRE ASSY'S MUST BE ASSEMBLED
IN OUTER HOLES OF GROMMETS

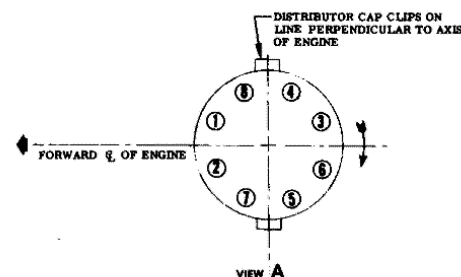
VIEW C



VIEW-L, H. SIDE & REAR OF ENGINE



VIEW B



VIEW A

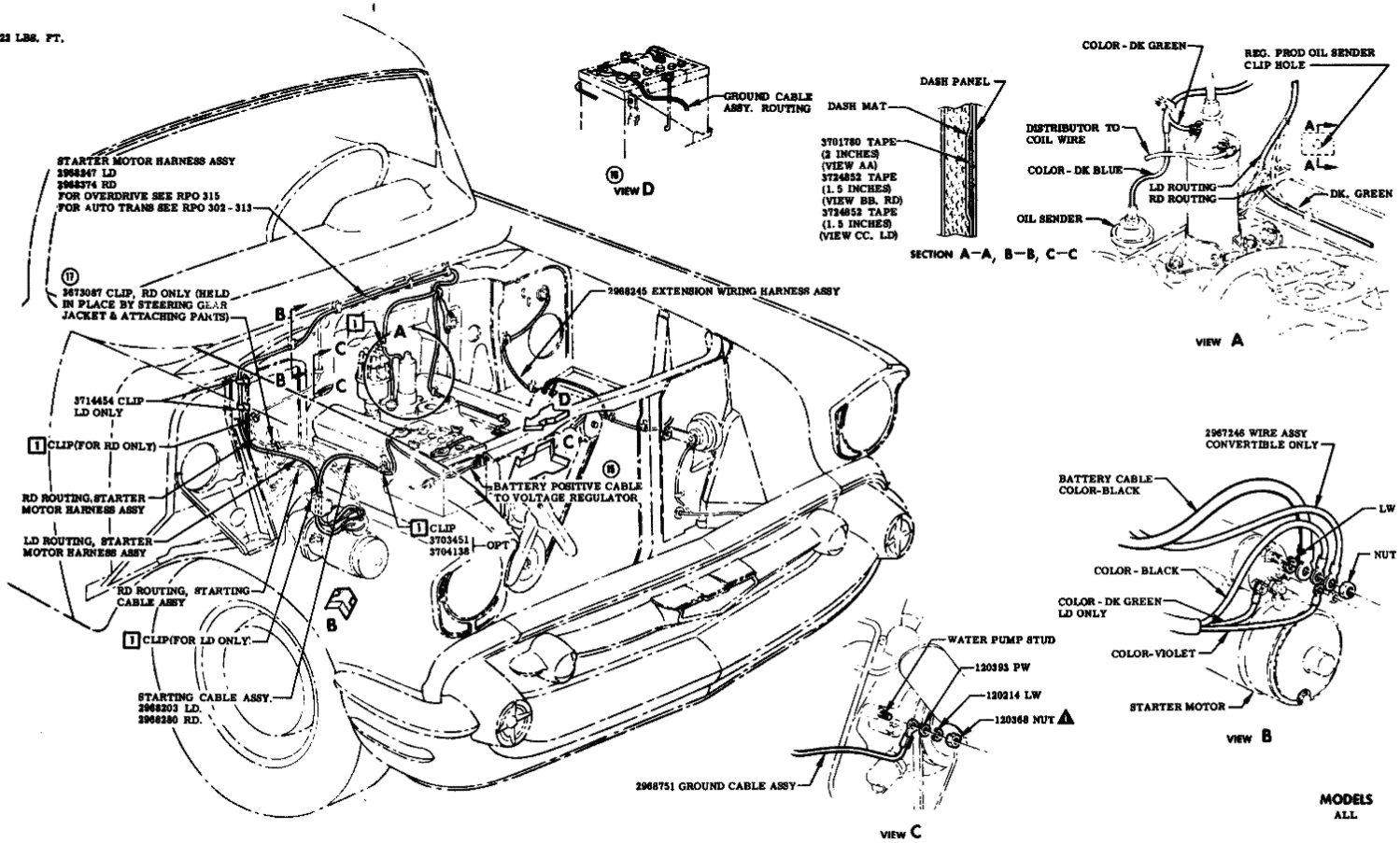
MODELS
ALL

SEE LUBRICATION CHART

DISTRIBUTOR, COIL & SPARK PLUG WIRING

DATE	SYM.	REVISION RECORD	AUTH.	DE.	CK.	NAME	DATE	REV.	DRAWN	CHECKED	R. P. O.	SHEET
7-17-57	2	WAS 106324	681	F		NAME	6-16-56		V		221	15.00
11-9-56	1	108972 BOLT WITH 103319 LW	5290			DATE					223	
7-31-56		OPTION REMOVED	8502			PART No.						
		RELEASED										

▲ 15 - 25 LBS. FT.



WIRING

		NAME		PASSENGER CAR INSTRUCTION MANUAL			
17	WAS 367705	681	P	F	REF.	DRAWN	CHECKED
16	VIEW "D" REVISED					V	F
15	CABLE ROUTING ADDED	2213			DATE	6-16-56	PART No. 3736500
7-17-52	RE-DRAWN						
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CL.		

221
223

16.00

- ▲ 10-15 LBS. IN.
- ▲ 40-50 LBS. IN.
- ▲ 5-10 LBS. IN.

3737753 HOOD ASSY

NAME PLATE
3733212 1500-2100
3733210 2400

▲ 1174584 NUT
⑥ 1500-2100
445159 NUT
⑦ 2400

ORNAMENT ASSY
3733685 1500-2100
3731673 2400

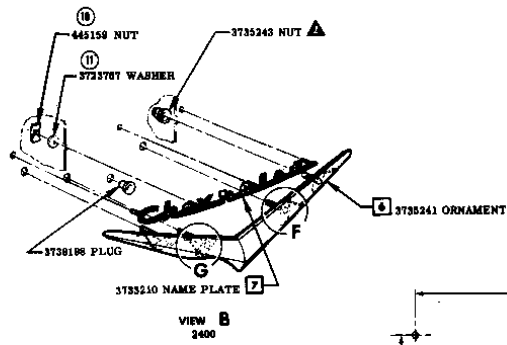
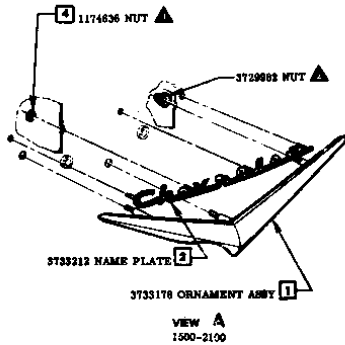
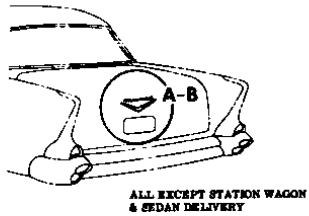
▲ NUT
3705469
1500-2100
▲ 446059
2400

MODELS
ALL

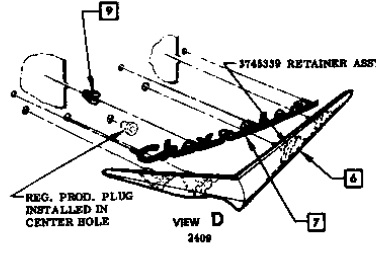
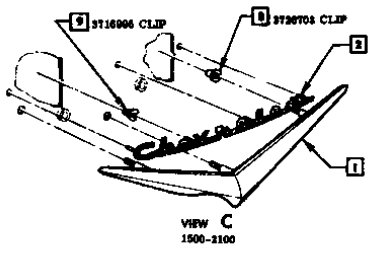
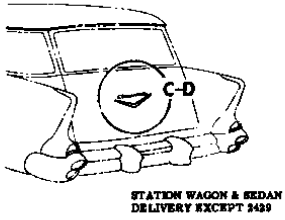
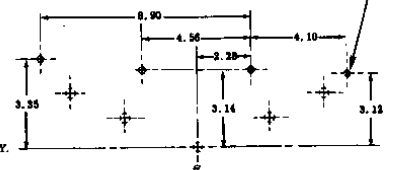
HOOD, NAME PLATE & ORNAMENT

					NAME PASSENGER CAR INSTRUCTION MANUAL				
	7	PART & MODELS ADDED			REF.	DRAWN	CHECKED	R. P. O.	SHEET
	6	2400 REMOVED				V	F	221	17.00
2-27-57	5	REDRAWN	8116		DATE	PART No.		223	
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-14-56	3 7 3 6 5 0 0		

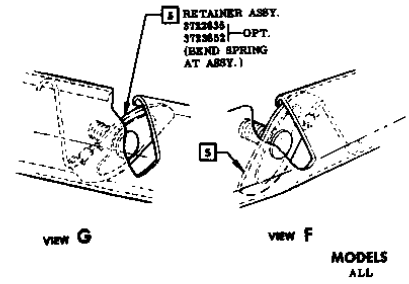
▲ 10-15 LBS. IN.
▲ 20-25 LBS. IN. (12)



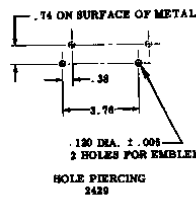
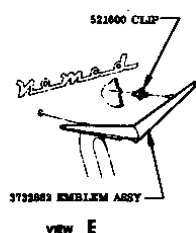
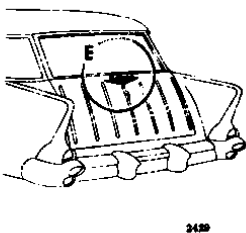
.15 DIA. ALL EXCEPT STATION WAGON & SEDAN DELIVERY
.156 DIA. STATION WAGON & SEDAN DELIVERY
4 HOLES FOR NAME PLATE



HOLE PIERCING
ALL EXCEPT 2439



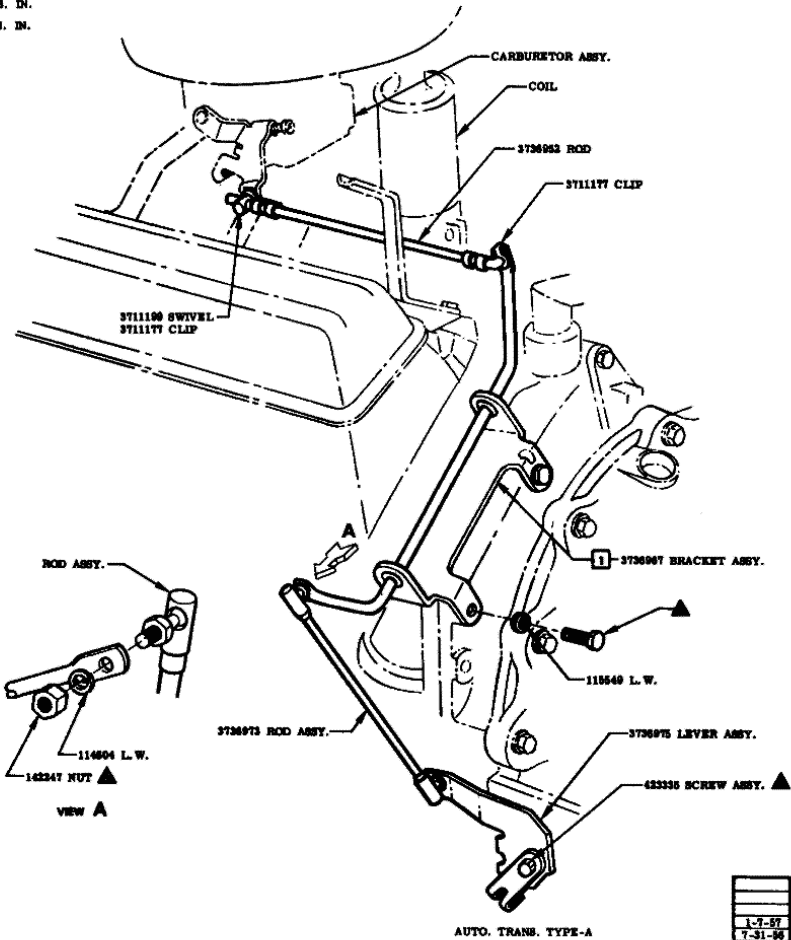
MODELS
ALL



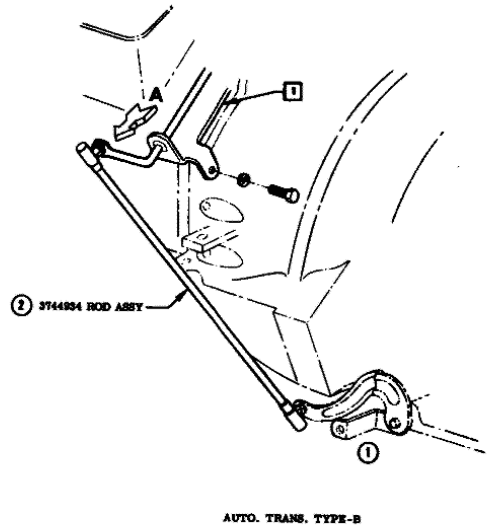
REAR ORNAMENT & NAME PLATE

PASSENGER CAR INSTRUCTION MANUAL									
12	WAS 40-50 LBS. IN.	8383	F	REP.	DRAWN	CHECKED	F	R. P. C.	SHEET
11	PART ADDED	9147							
10	WAS 1774438	8116		DAN	PART No.	3736500	221	18.00	
3-27-57	9	REDRAWN					223		
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-22-56			

- ▲ 25-30 LBS. FT.
- ▲ 53-65 LBS. IN.
- ▲ 72-90 LBS. IN.

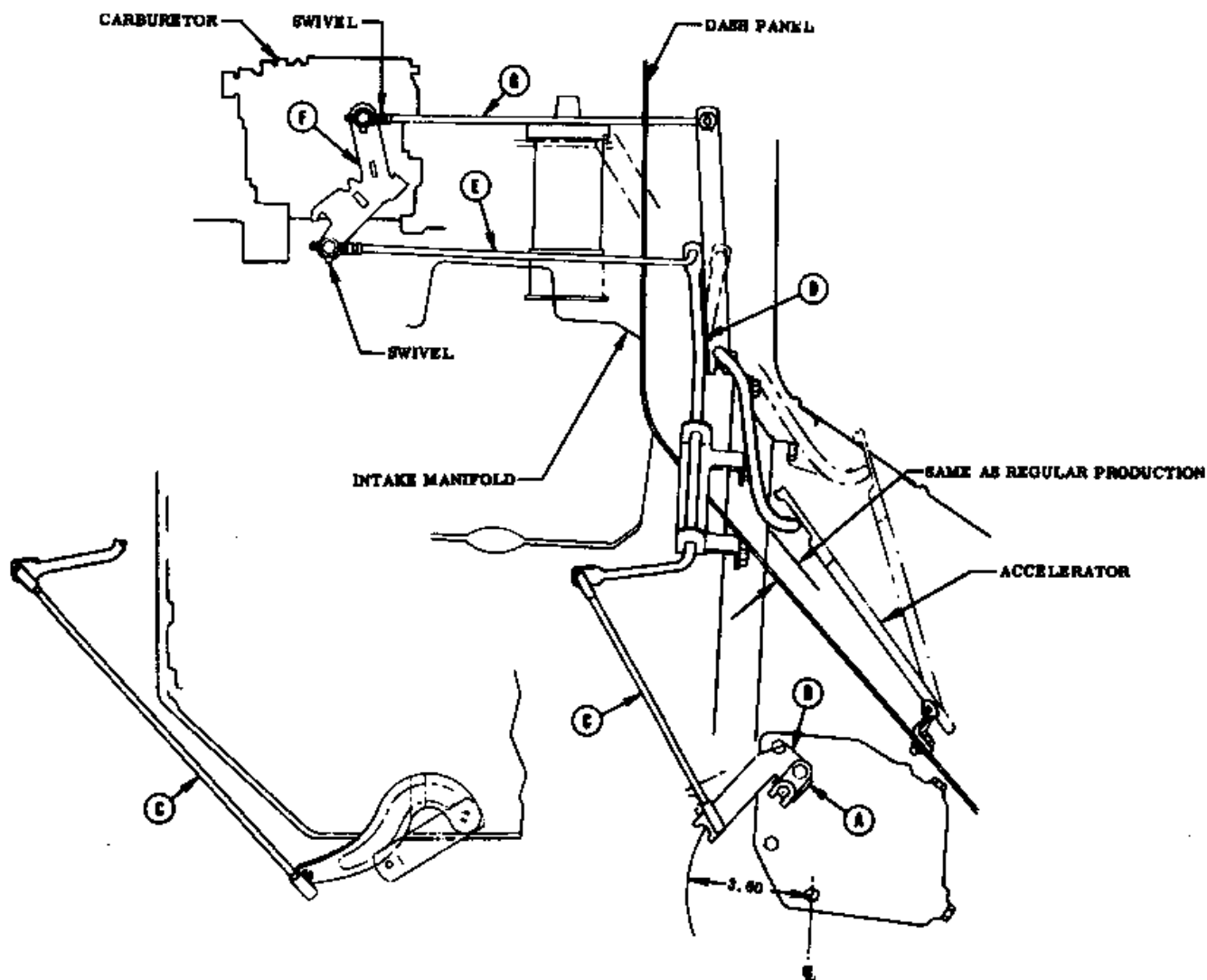


CARBURETOR TO TRANSMISSION LINKAGE



MODELS
ALL
AUTO. TRANS.
(RPO 233 ONLY)

PASSENGER CAR INSTRUCTION MANUAL									
3	"RPO 233 ONLY" ADDED					NAME			
1-7-57	WAS REDESIGNED	6463				REV.	REASON	CHECKED	P.F.O.
7-31-58	REDESIGNED	8228	V			DATE	PART No.		221
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-12-58	3736500		223
									19.00

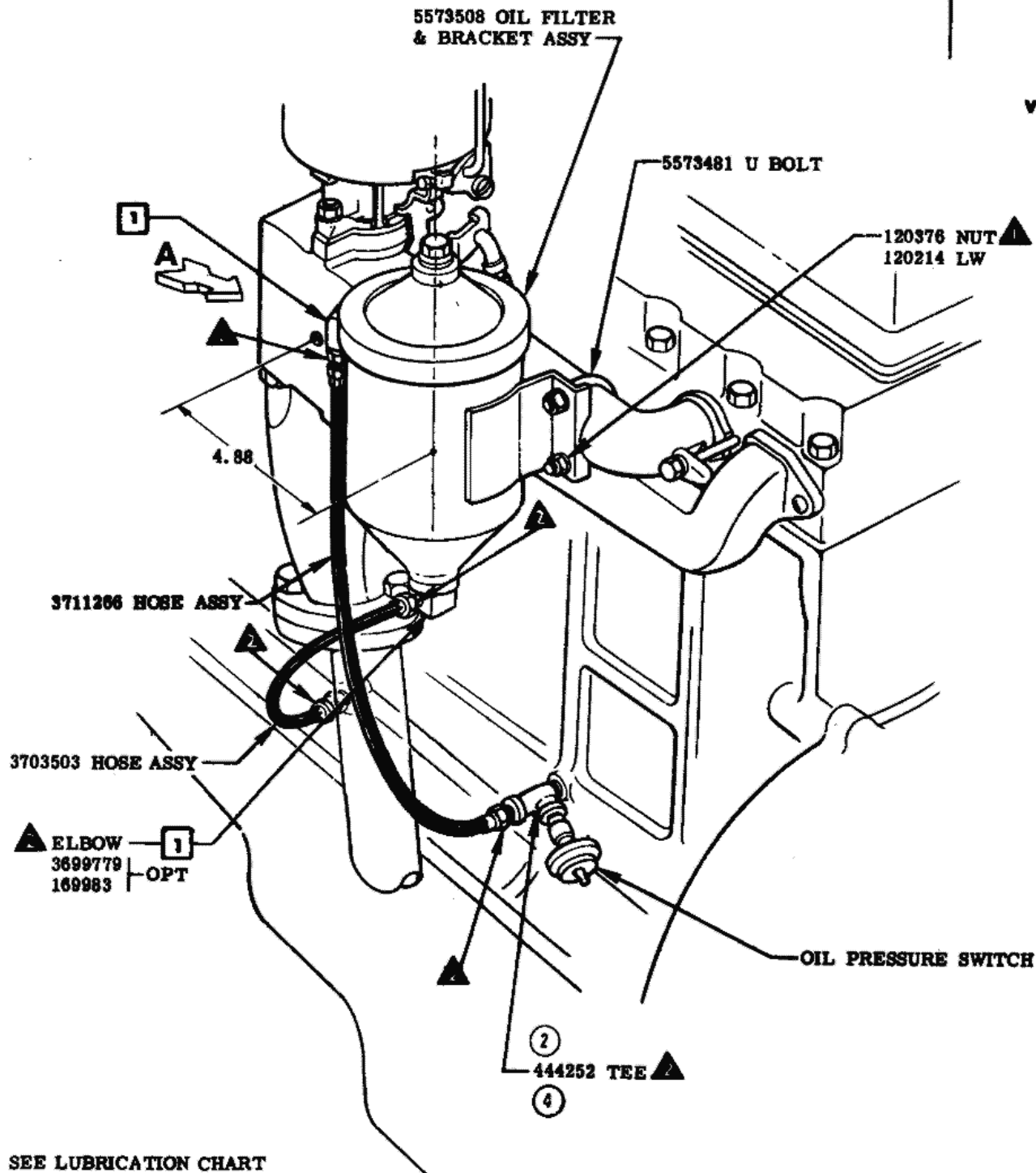
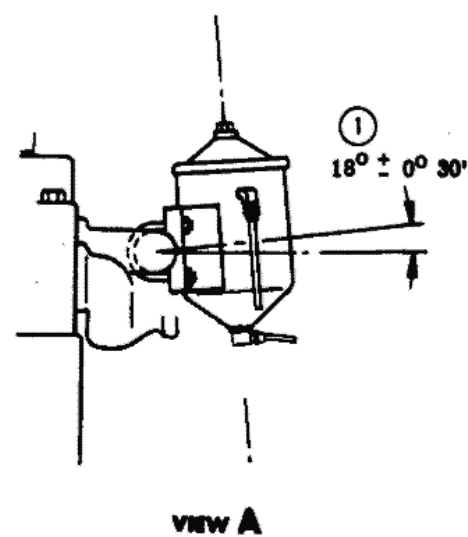


MODELS
AUTO. TRANS.
(RPO. 223 ONLY)

CARBURETOR TO TRANSMISSION LINKAGE ADJUSTMENT

NAME						PASSENGER CAR INSTRUCTION MANUAL			
6	NOTE REVISED					REF.	DRAWN	RECORDED	E.P.O.
5	NOTE REVISED						V		221
5-27-57	4	REDRAWN	1421	V		DATE	PART No.		223
DATE	SYN.	REVISION RECORD	AUTH.	DR.	CK.	8-13-56	3736500		20.00

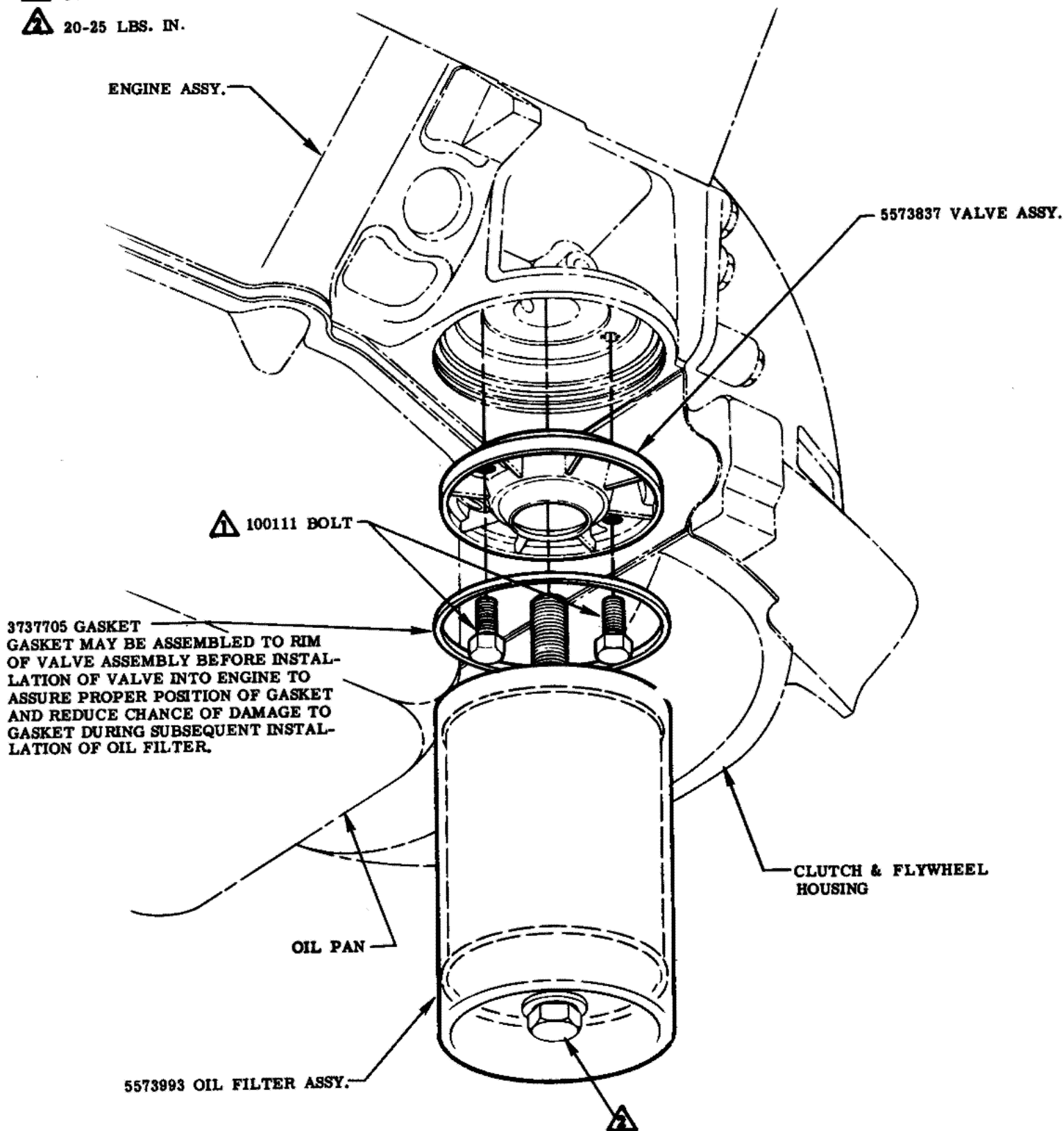
▲ 72-108 LBS. IN.
 ▲ 100-125 LBS. IN.



MODELS
6 CYL (3)

2-11-57	4	WAS 851132	301		F	NAME PASSENGER CAR INSTRUCTION MANUAL					
	3	L. D. REMOVED			F						
	2	WAS 444252				REF.	DRAWN	CHECKED	R.P.O.	SHEET	
10-11-56	1	WAS 5° + 30'	4890				P	F	237	1.00	
7-31-56		RELEASED	8502			DATE	PART No.				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-20-56	3 7 3 6 5 0 0				

- ⚠ 39-49 LBS. IN.
 ⚠ 20-25 LBS. IN.



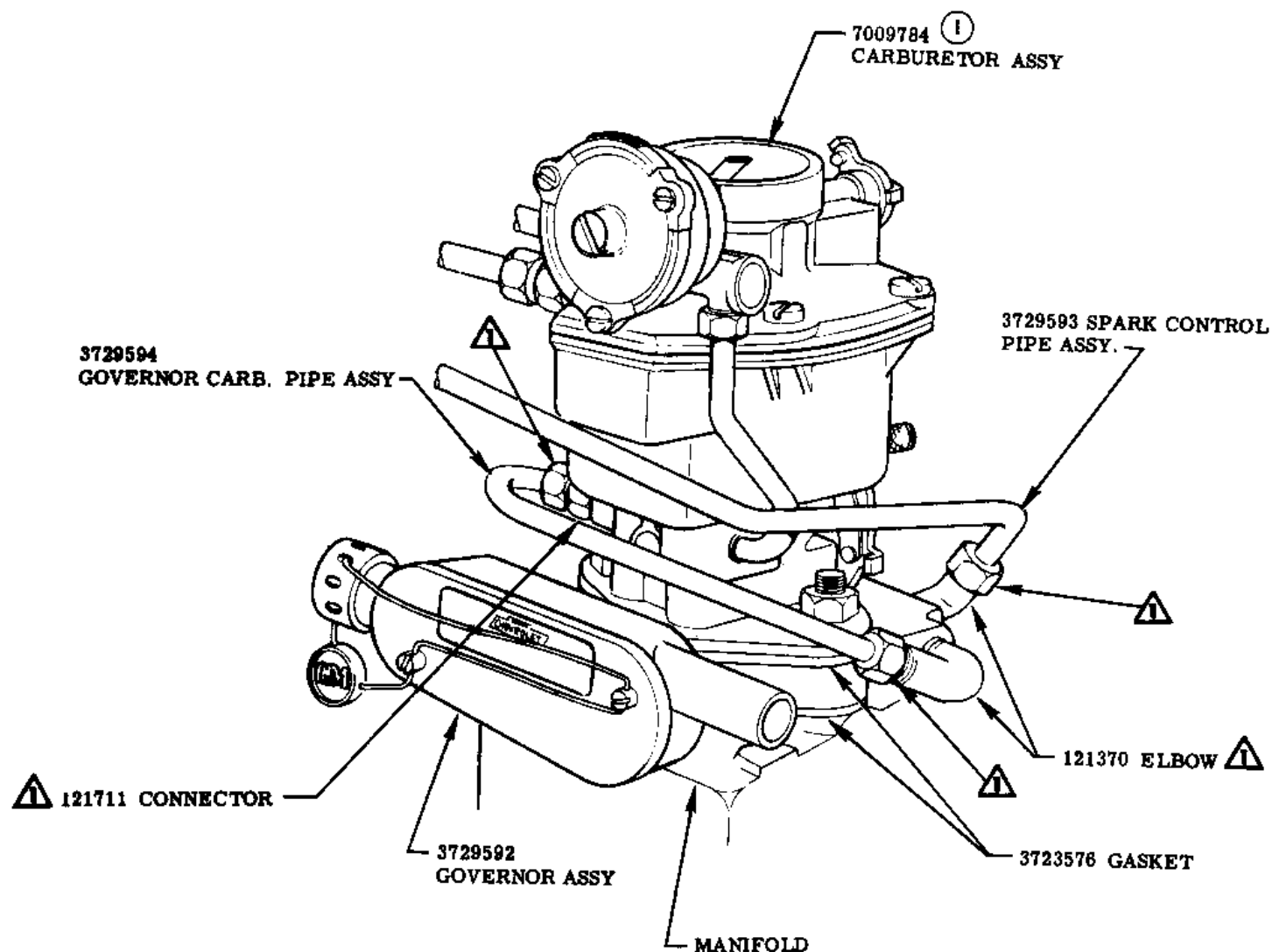
MODELS
 V-8

SEE LUBRICATION CHART

OIL FILTER

					NAME PASSENGER CAR INSTRUCTION MANUAL				
					REF.	DRAWN	CHECKED	R.P.O.	SHEET
						V	F		
					DATE	PART No.		237	3.00
					6-20-56	3 7 3 6 5 0 0			
7-31-56		RELEASED	8502						
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.			

⚠ 100-125 LBS. IN.

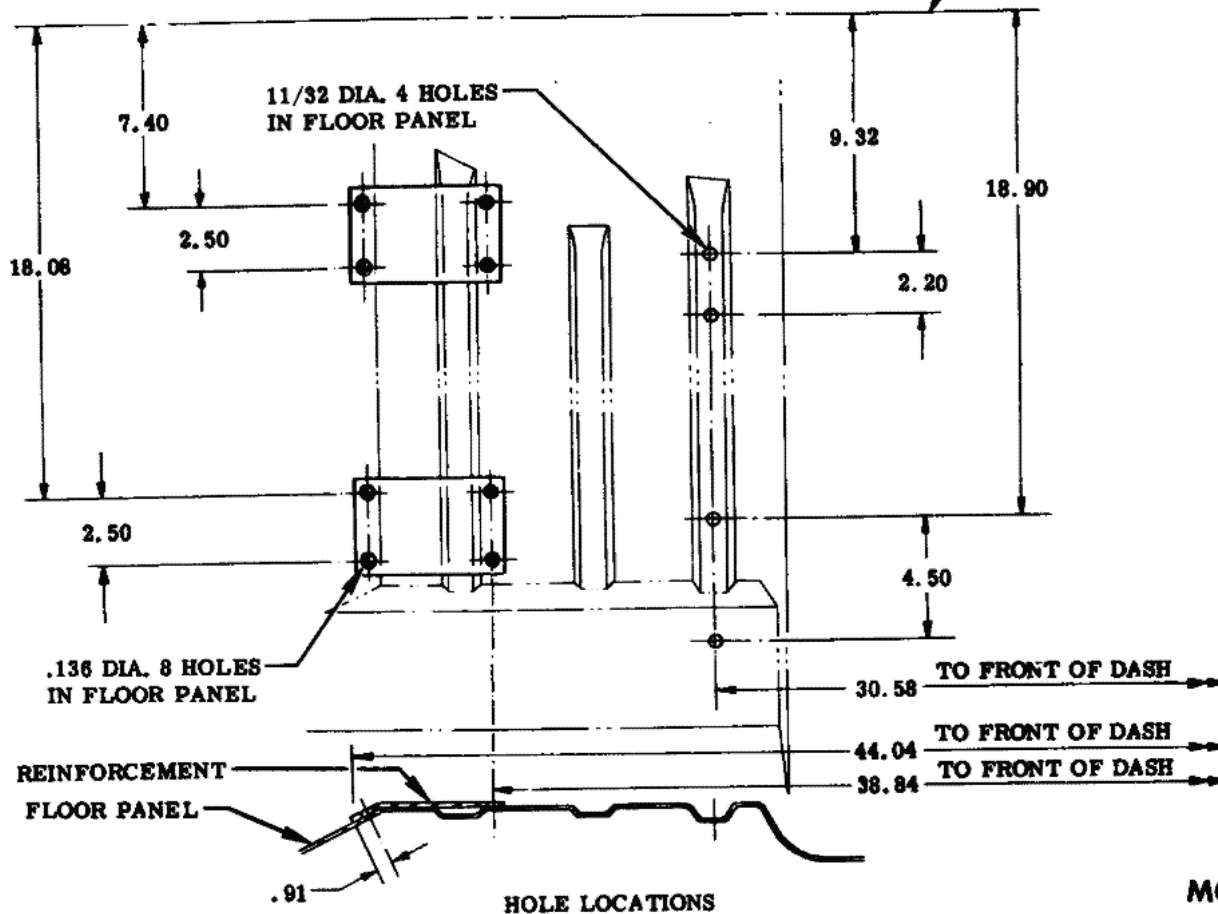
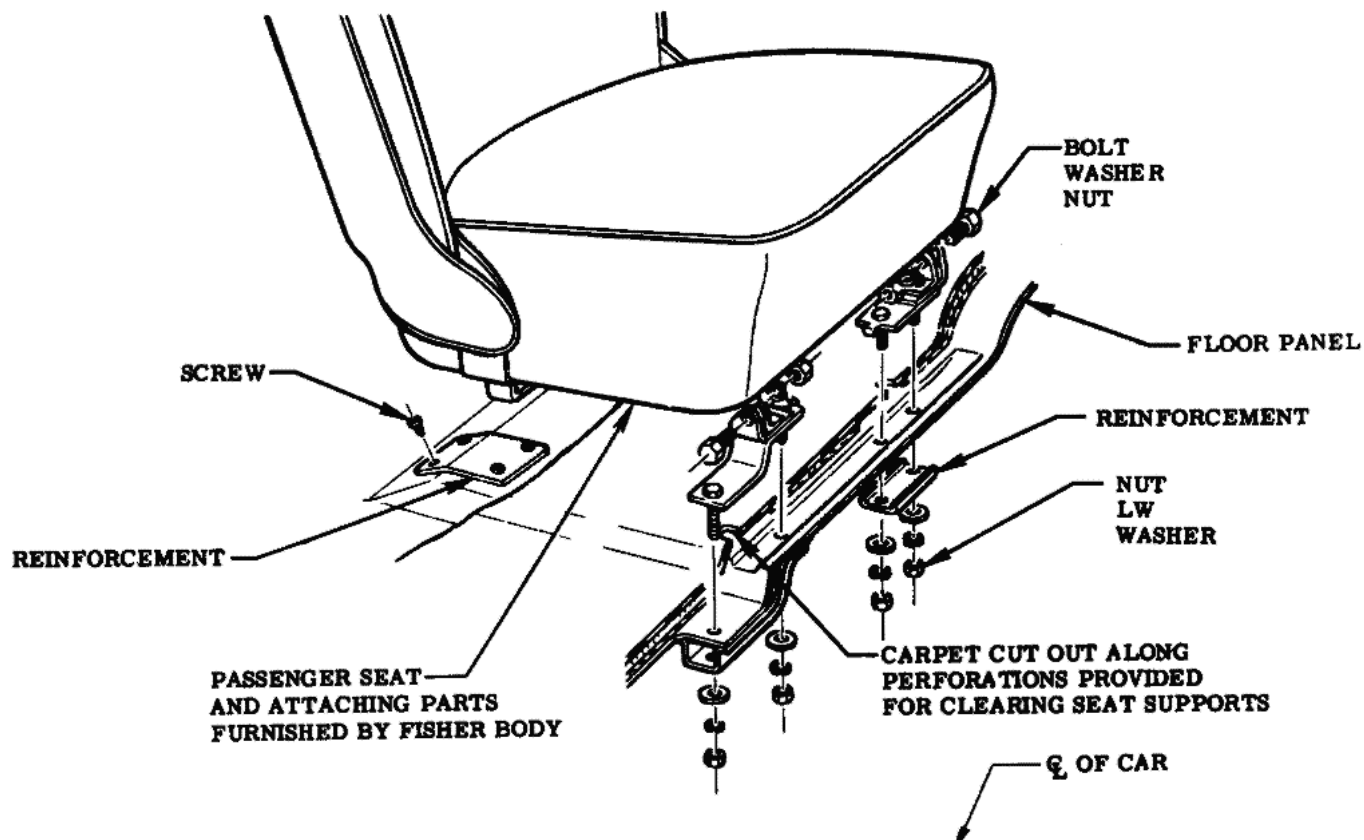


GOVERNOR

MODELS

ALL LD
6 CYL ONLY

						NAME PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN	CHECKED	R.P.O.	SHEET
11-26-56	1	WAS 7010719 IN ERROR	—		F		V	F		
7-31-56		RELEASED	8502			DATE	PART No.		241	1.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-22-56	3 7 3 6 5 0 0			

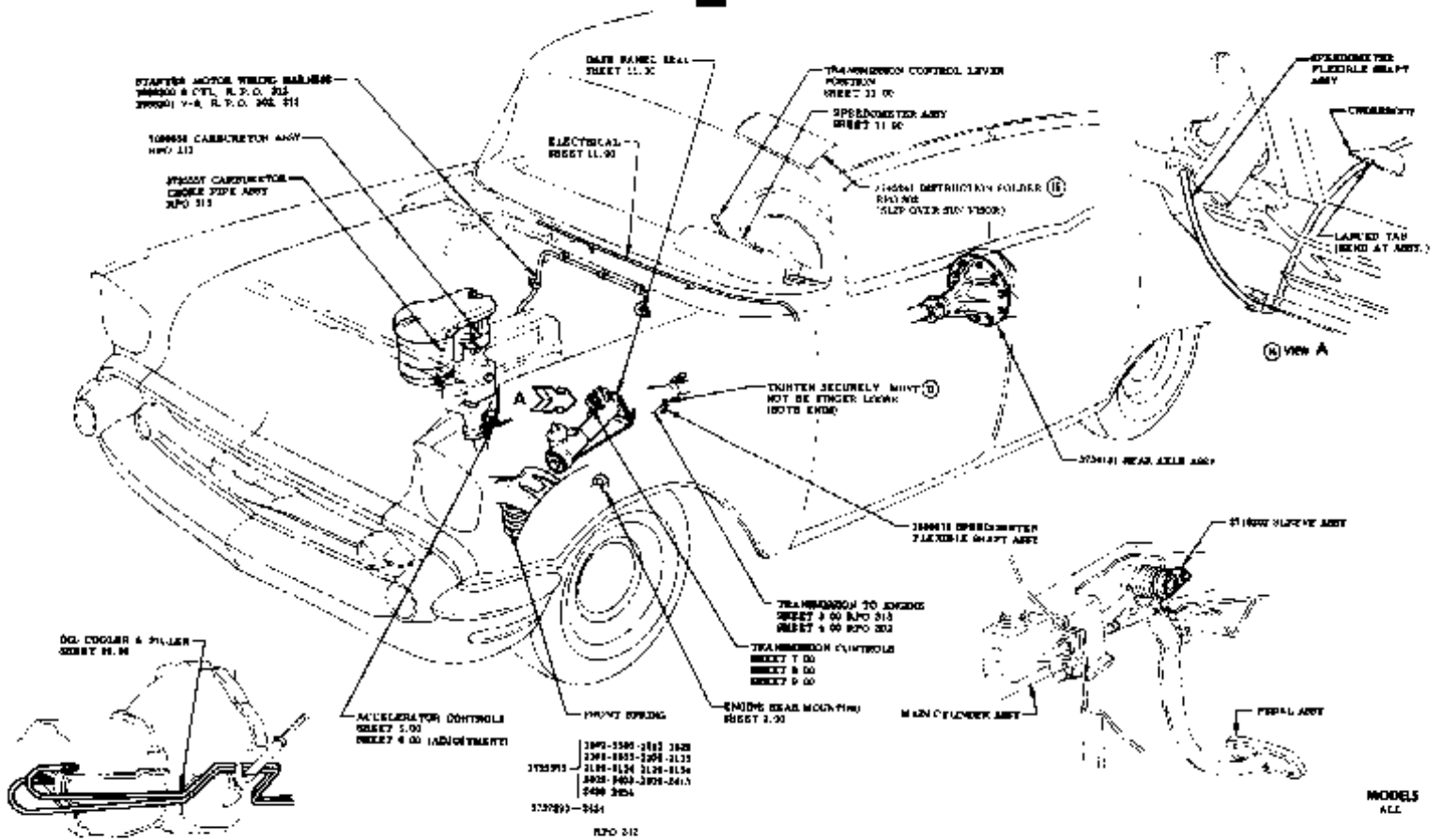


MODELS
SEDAN DELIVERY

AUXILIARY SEAT

				NAME PASSENGER CAR INSTRUCTION MANUAL			
				REF.	DRAWN	CHECKED	R. P. O.
					V	F	
7-31-56	RELEASED	8502		DATE	PART No.	263 1.00	
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	5-24-56	3736500

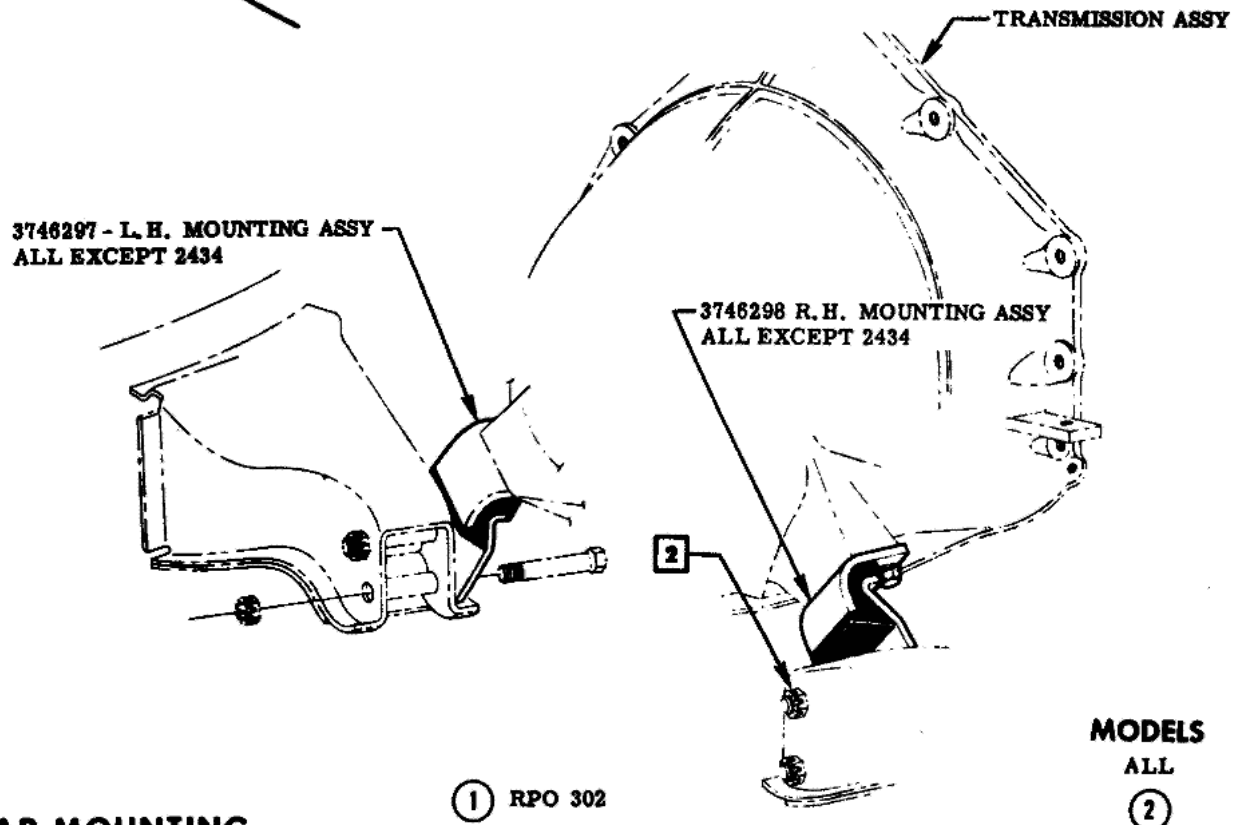
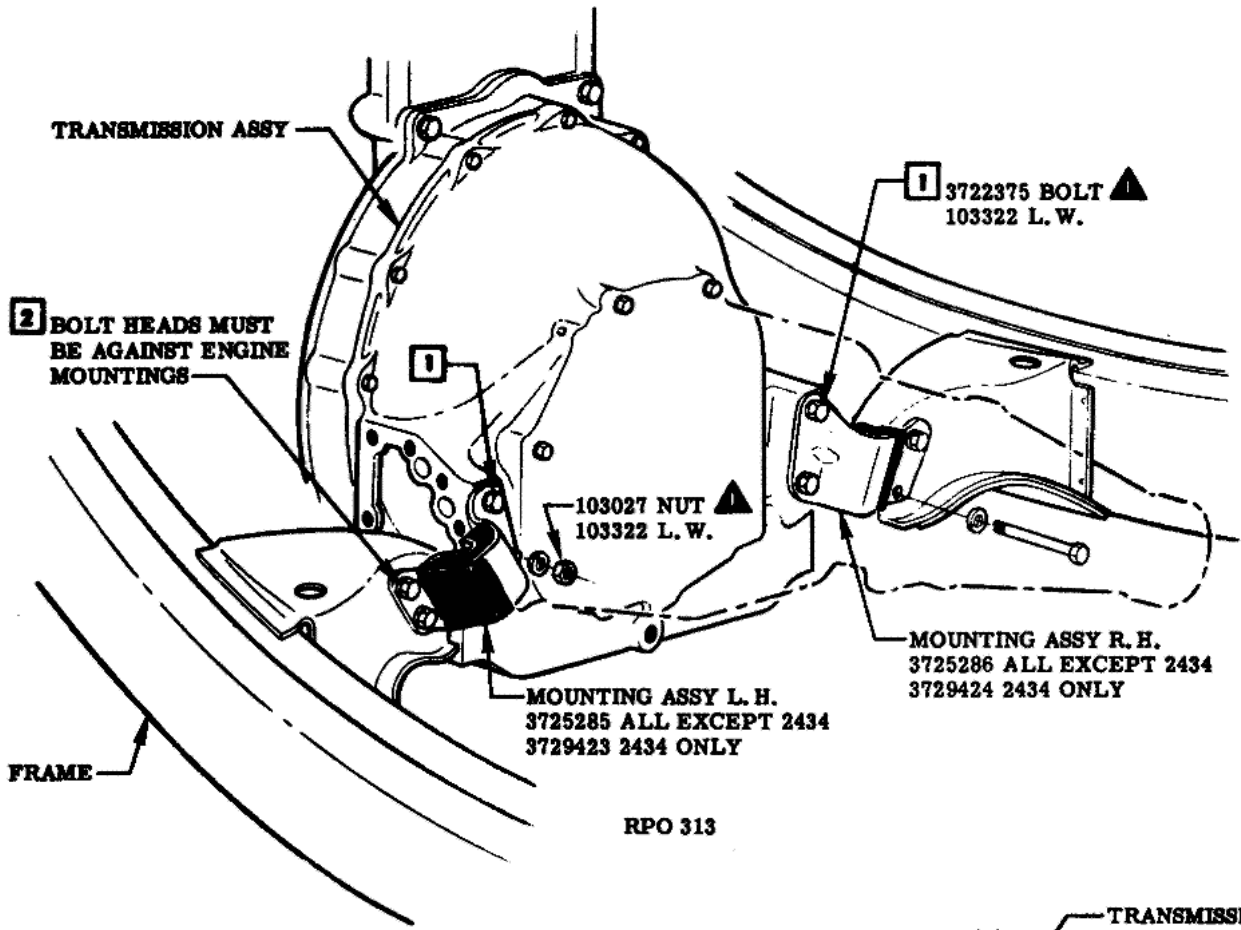
GENERAL MOTORS CORPORATION



AUTOMATIC TRANSMISSION

[illegible]

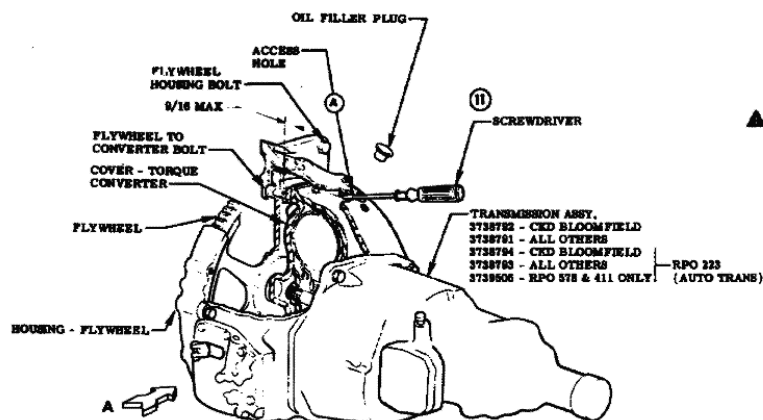
▲ 45 - 55 LBS. FT.



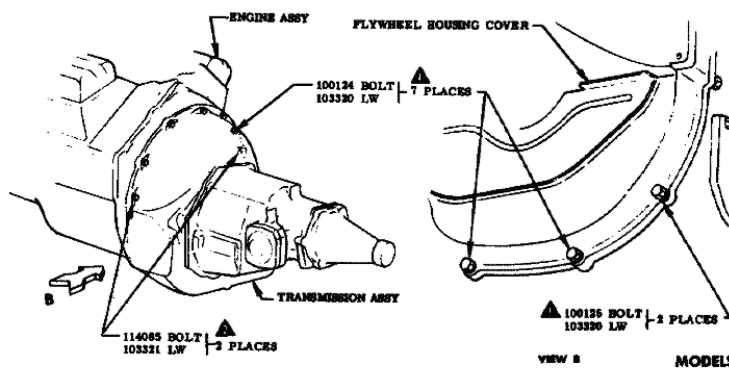
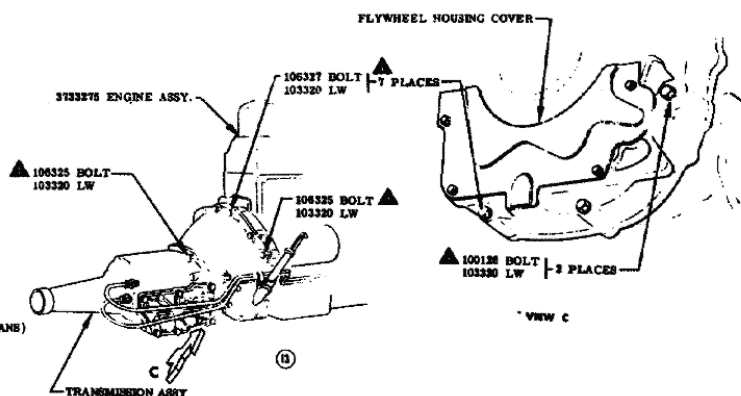
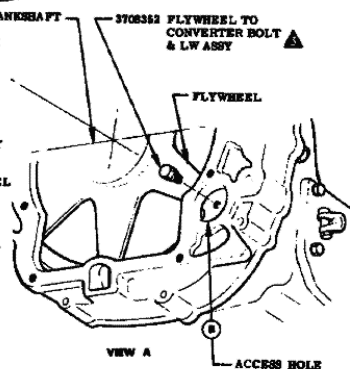
ENGINE REAR MOUNTING

						NAME PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN	CHECKED	R. P. O.	SHEET
	2	WAS RPO 313 ONLY			F					
2-11-57	1	VIEW ADDED	7221	V			P	F	302	2.00
7-31-56		RELEASED	8502			DATE	PART No. 3 7 3 6 5 0 0		313	
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.	6-22-56			

- ▲ 14-18 LBS. FT.
▲ 22-29 LBS. FT.
▲ 30-35 LBS. FT.



- ### SUGGESTED PROCEDURE
1. PUT FILM OF LUBRIPALTE IN CRANKSHAFT BORE WHICH PILOTS CONVERTER COVER.
 2. ALIGN BOLT HOLES IN FLYWHEEL AND CONVERTER.
 3. INSTALL GUIDE PIN IN NUT ON CONVERTER AT ACCESS HOLE ③.
 4. REMOVE CONVERTER SAFETY CLAMP (MAKE SURE THAT CONVERTER HAS NOT SLIPPED FORWARD).
 5. ENTER TRANSMISSION HOUSING INTO PILOT ON FLYWHEEL HOUSING AND ASSEMBLE ONE BOLT ON EACH SIDE OF CENTER AT TOP.
 6. PRY CONVERTER UPWARD USING SCREWDRIVER OR TAPERED TOOL THROUGH ACCESS HOLE ④ UNTIL CONVERTER PILOT ENTERS HOLE IN CRANKSHAFT.
 7. REMOVE PILOT PIN FROM ACCESS HOLE ⑤.
 8. DRIVE FLYWHEEL TO CONVERTER BOLTS.
 9. DRIVE FLYWHEEL HOUSING BOLTS.
 10. DRIVE OIL FILLER PLUG INTO ACCESS HOLE ⑥.
 11. REASSEMBLE FLY WHEEL HOUSING COVER.



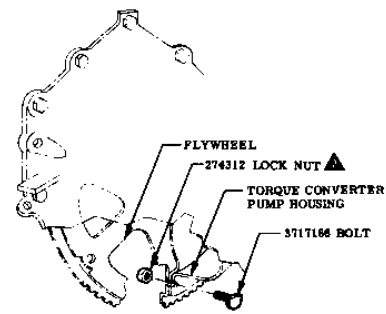
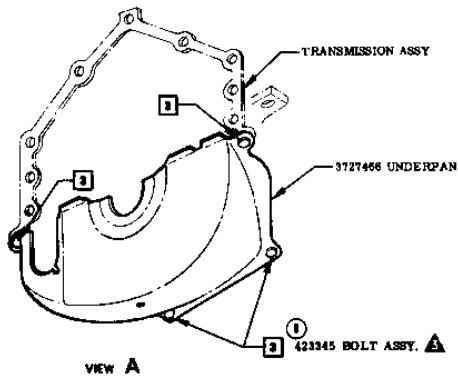
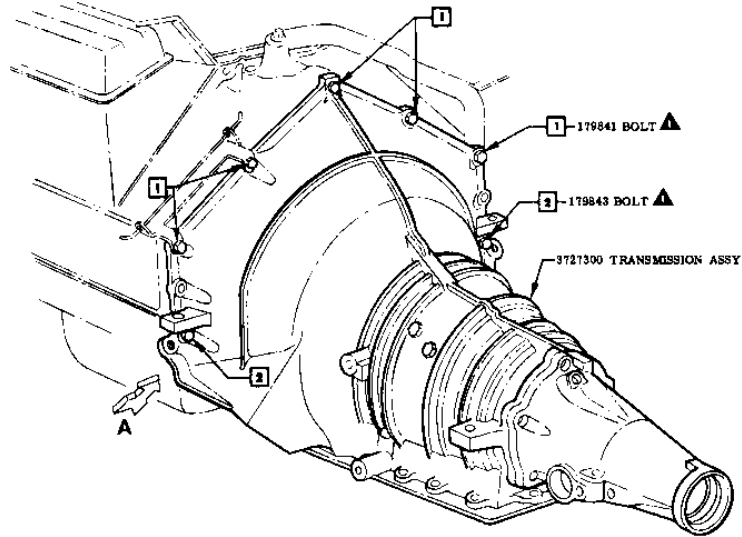
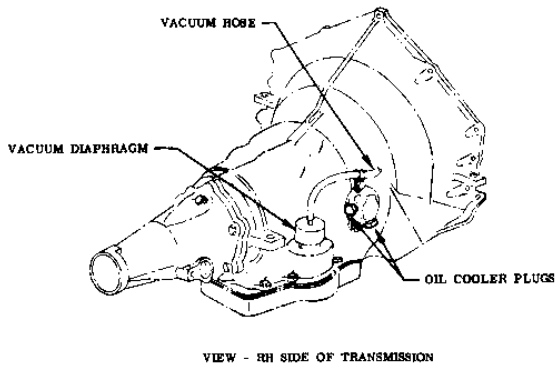
MODELS
RPO 313

SEE LUBRICATION CHART FOR FILLING INSTRUCTIONS

TRANSMISSION TO ENGINE

										NAME		PASSENGER CAR INSTRUCTION MANUAL									
13 NOTE REMOVED										REF.		DRAWN		CHECKED		R.P.O.		SHEET			
12 PROCEDURE REVISED																					
11 NOTE ADDED																					
5-27-87 10 REDRAWN										8828 Y		DATE		PART No.		309 313		3.00			
DATE		SYN.		REVISION RECORD				AUTH.		DR.		CL.									

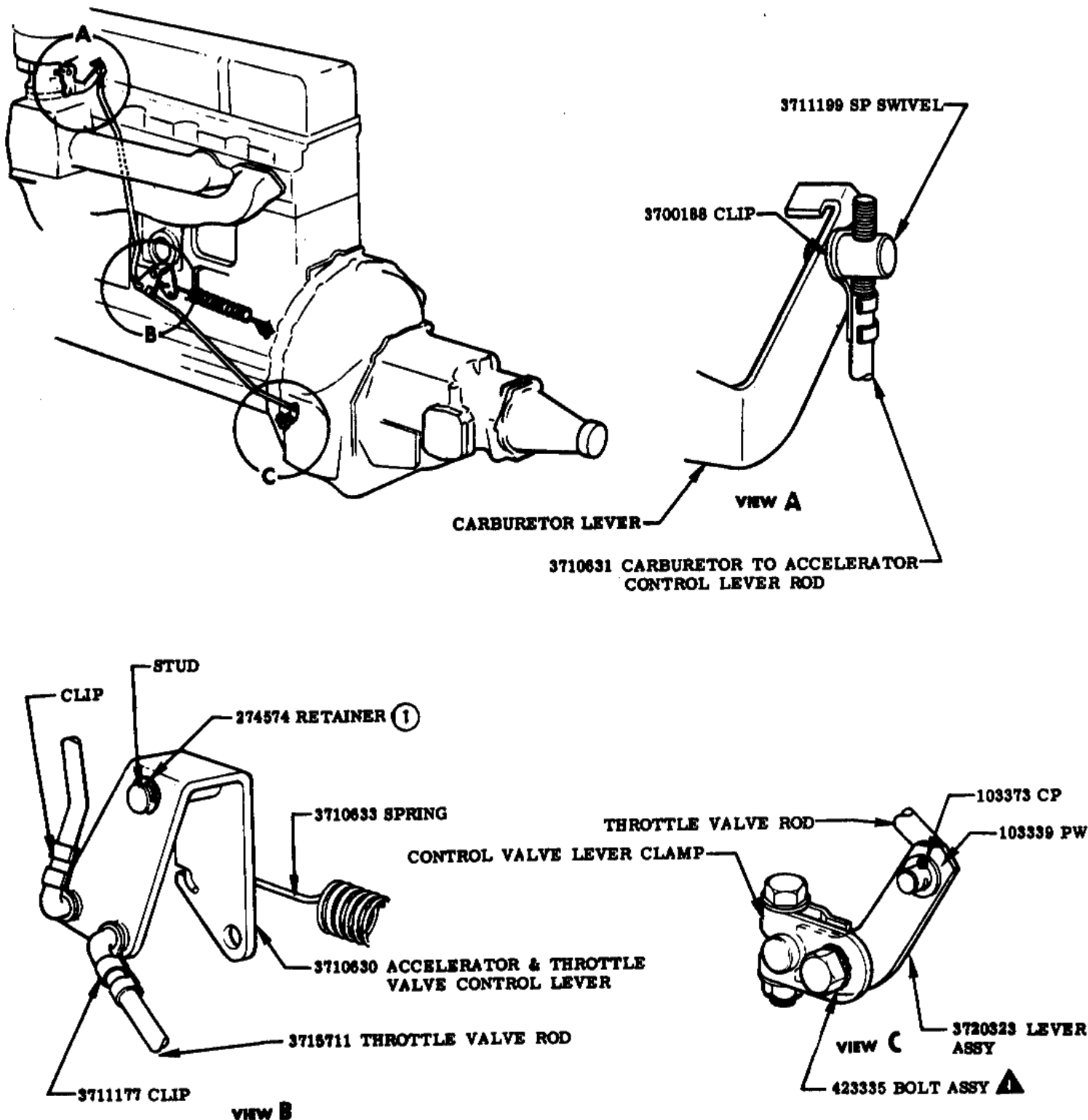
- ▲ 25-30 LBS. FT.
- ▲ 13-18 LBS. FT. ①
- ▲ 69-86 LBS. IN.



MODELS
RPO 302

TRANSMISSION TO ENGINE

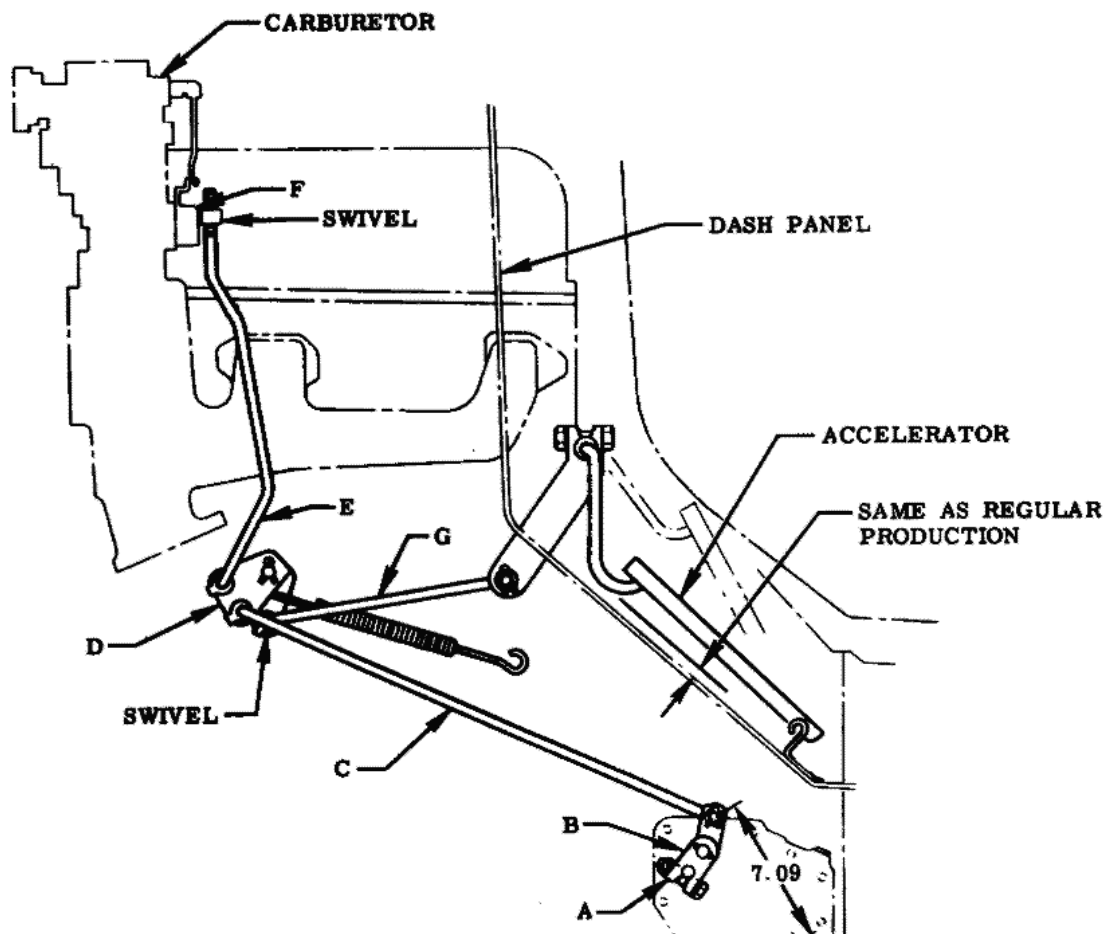
PASSENGER CAR INSTRUCTION MANUAL									
4-9-57	7	WAS 15-20 LBS. FT.	6380	V	F	NAME	DRAWN	CHECKED	SECT.
	6	WAS 113713	7744		F	REP.	P	F	302
	5	STEP ADDED				DATE			313
3-11-57	4	REDRAWN	6383			PART No.	3 7 3 6 5 0 0		4.00
DATE	SYM.	REVISION RECORD	AUTH.	DEL.	CK.	DATE			



MODELS
RPO 313

ACCELERATOR CONTROLS

NAME PASSENGER CAR INSTRUCTION MANUAL					
REF.	DRAWN	CHECKED	R. P. O.	SHEET	
3-15-57	1	WAS 148148	7678	F	
7-31-58		RELEASED	8502		
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.
6-12-56					
PART No. 3736500			302 313		5.00

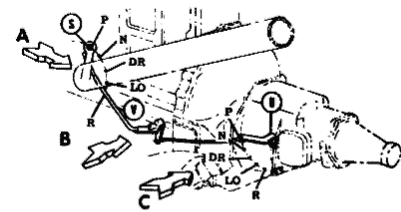
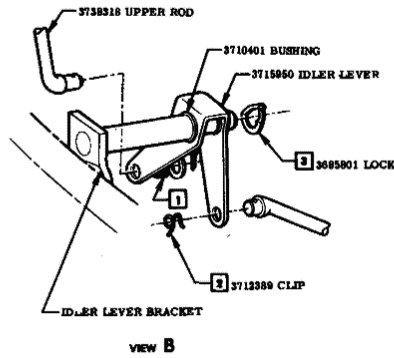
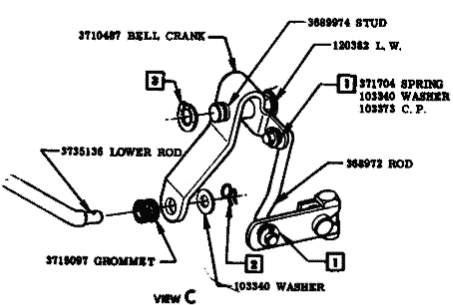


MODELS
RPO 313

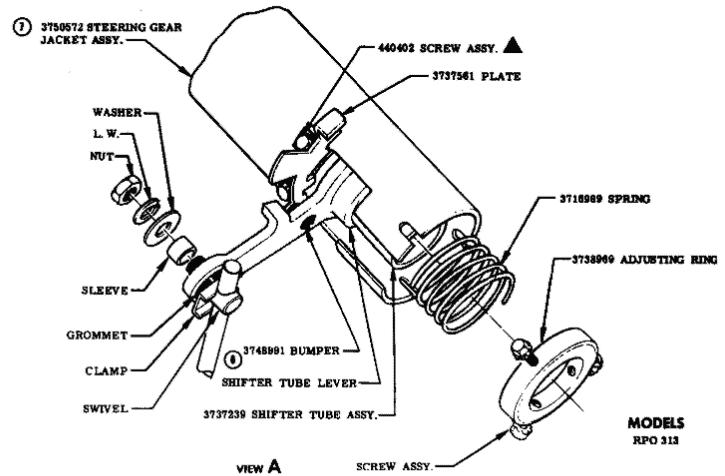
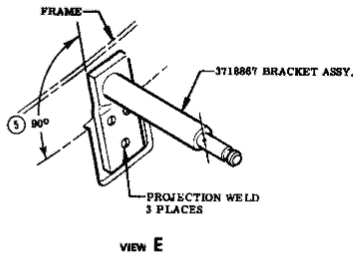
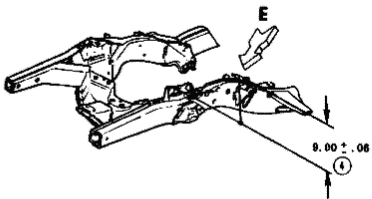
ACCELERATOR CONTROLS ADJUSTMENT

						NAME PASSENGER CAR INSTRUCTION MANUAL			
						REF.	DRAWN	CHECKED	R. P. O.
							P	F	
7-31-56		RELEASED	8502			DATE	PART No.		302
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-12-56	3 7 3 6 5 0 0		313
						SHEET 6.00			

▲ 25-35 LBS. IN.



- TRANSMISSION GEARSHIFT CONTROL ADJUSTMENT**
1. SET CONTROL ROD BELL CRANK (U) IN PARK POSITION.
 2. SET CONTROL SHAFT LEVER (S) IN PARK POSITION.
 3. WITH BOTH (U) & (S) HELD IN PARK POSITION ASSEMBLE CONTROL ROD (V) & TIGHTEN SWIVEL CLAMP ON ROD.

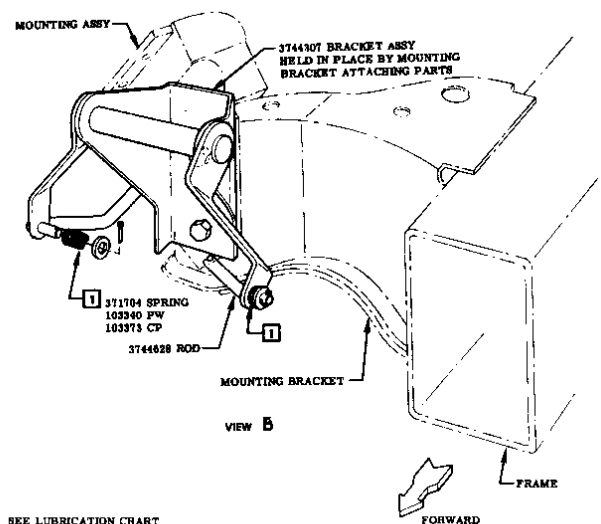
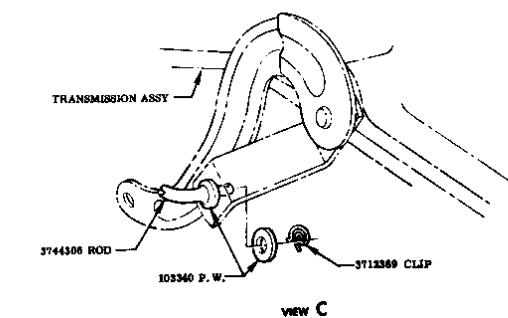


SEE LUBRICATION CHART

TRANSMISSION CONTROLS & ADJUSTMENT

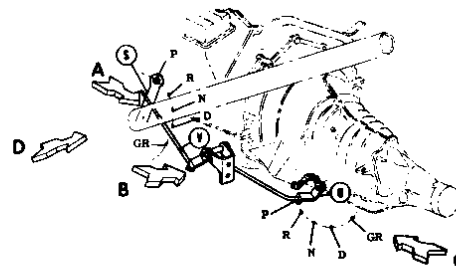
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-30-56	PART No.	3 7 3 6 5 0 0	309 313	7.00
7-17-57	7	WAS 3741360	8357	P	F	NAME	PASSENGER CAR INSTRUCTION MANUAL			
	6	WAS 3711059	9307		F	REF.				
	5	DIMENSION ADDED								
	4	DIMENSION ADDED	8434							
1-28-57	3	REDRAWN				DATE				

▲ 23-35 LBS. IN.



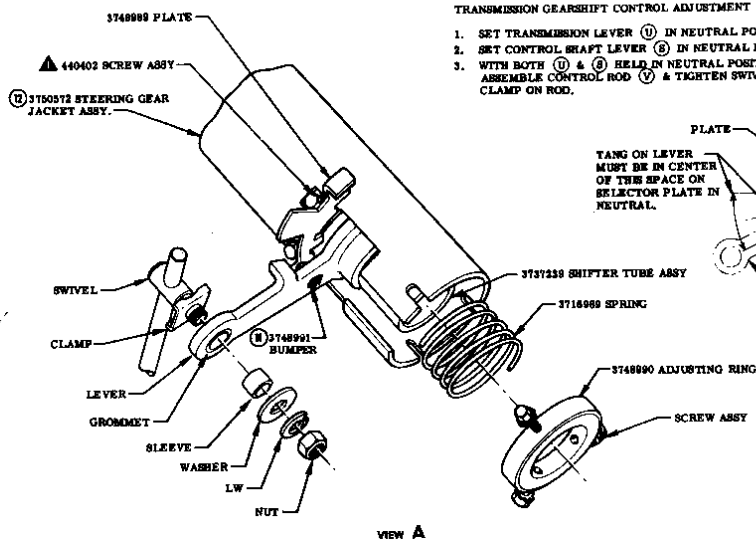
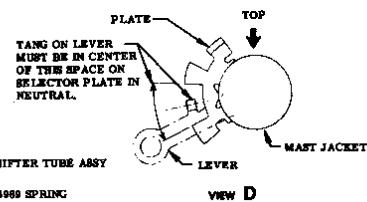
SEE LUBRICATION CHART

TRANSMISSION CONTROLS & ADJUSTMENT



TRANSMISSION GEARSHIFT CONTROL ADJUSTMENT

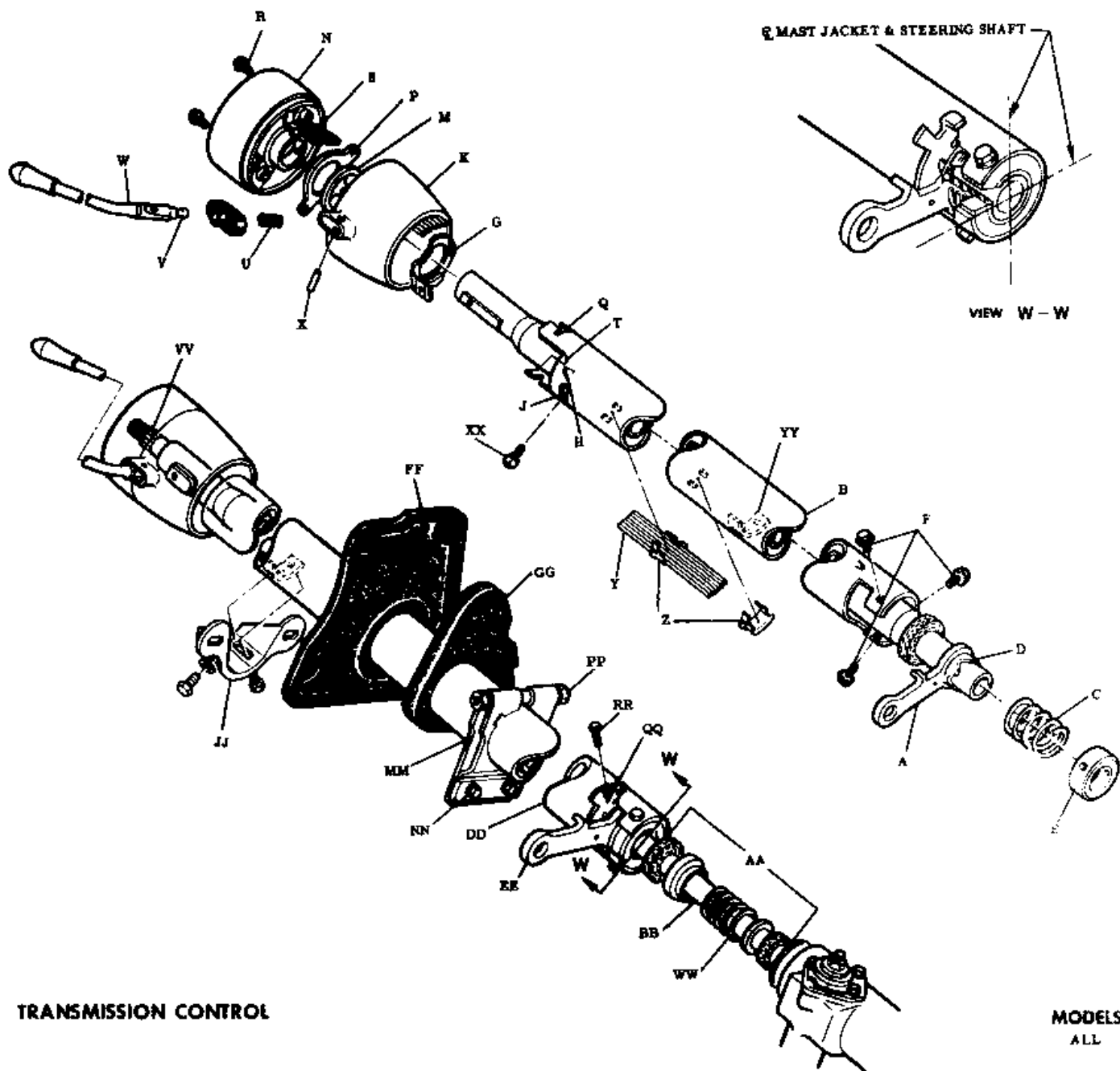
1. SET TRANSMISSION LEVER (U) IN NEUTRAL POSITION.
2. SET CONTROL SHAFT LEVER (S) IN NEUTRAL POSITION. SEE VIEW D.
3. WITH BOTH (U) & (S) HELD IN NEUTRAL POSITION
ASSEMBLE CONTROL ROD (V) & TIGHTEN SWIVEL
CLAMP ON ROD.



VIEW A

MODELS
RPO 502

										PASSENGER CAR INSTRUCTION MANUAL									
										NAME									
										REF.									
										DRAWN									
										CHECKED									
										R. P. O.									
										302									
										313									
										7.01									
										DATE									
										SYM.									
										REVISION									
										RECORDED									
										556									
										569									
										DR. CK.									
										12-10-56									

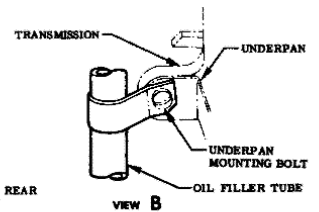
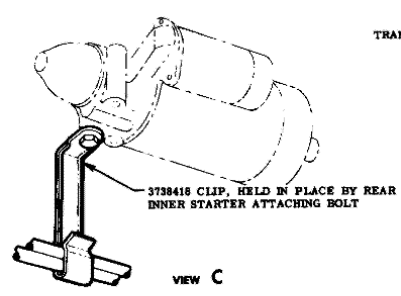
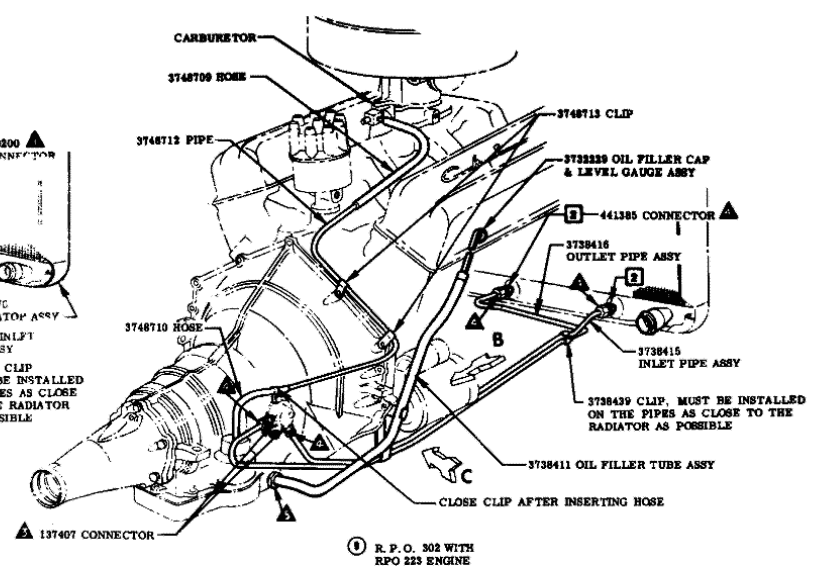
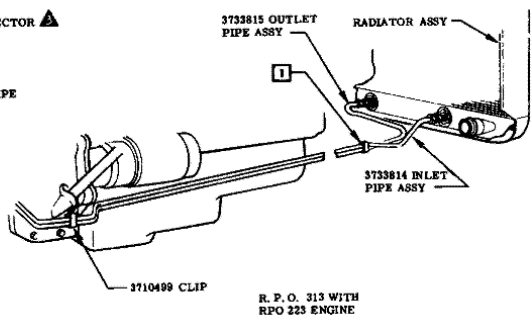
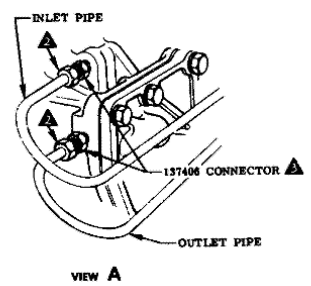
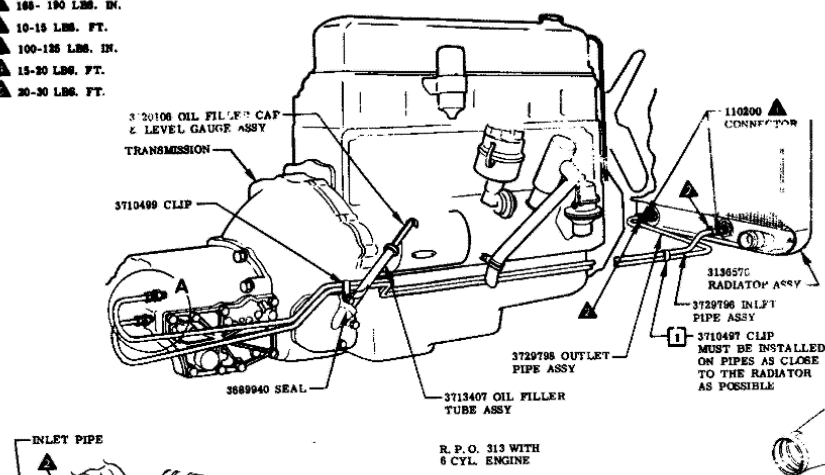


TRANSMISSION CONTROL

MODELS
ALL

DATE	SYM.	REVISION RECORD	AUTH.	DR.	CL.	NAME	REF.	DRAWN	CHECKED	R. P. O.	SHEET
3-30-57	4	NOTE REVISED	1955		F	PASSENGER CAR INSTRUCTION MANUAL					
	3	NOTE REVISED	3651		F						
	2	NOTE REVISED	6396								
1-7-57	1	NOTE REVISED	6553	V							
7-31-56		RELEASED	8609								
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CL.	DATE	PART No.				
						6-26-56	1736500			302 313	9.00

- ▲ 165-190 LBS. IN.
- ▲ 10-15 LBS. FT.
- ▲ 100-125 LBS. IN.
- ▲ 15-20 LBS. FT.
- ▲ 20-30 LBS. FT.



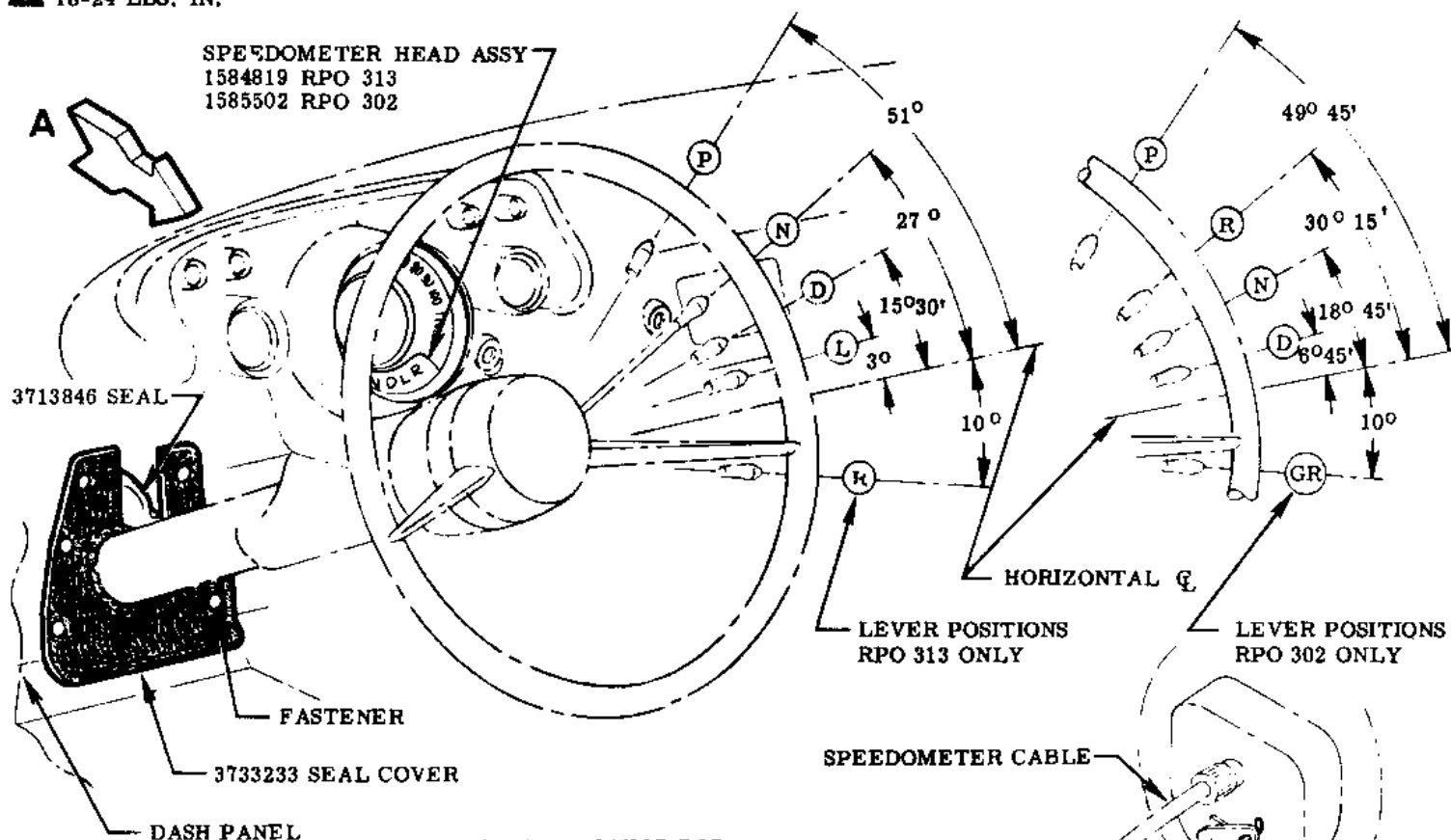
MODELS
ALL

SEE LUBRICATION CHART

OIL COOLER, VACUUM & FILLER

PASSENGER CAR INSTRUCTION MANUAL									
NAME		REP.		DRAWN		CHECKED		P.O.	
4-22-57		9		VIEW REVISED		P		302	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
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4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
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DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
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4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
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DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	
DATE		SYM.		REVISION RECORD		AUTH.		PART No.	
4-22-57		9		REDRAWN		3388		313	

▲ 18-24 LBS. IN.



3737424 INDICATOR ROD
SHORTEN OR LENGTHEN "S" BEND AS REQUIRED
TO CORRECTLY ALIGN THE SHIFT POSITION POINTER

CLIP
3703451
3704138

OPT

STARTER MOTOR
WIRING HARNESS

BRACE

STEERING GEAR JACKET

▲ 186441 SCREW

VIEW A

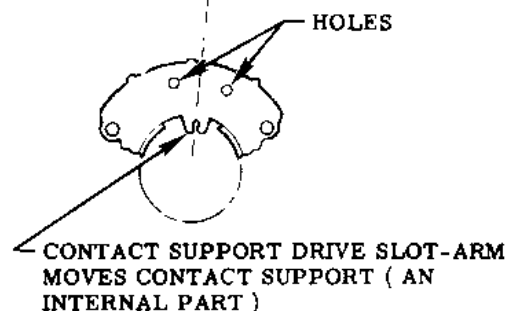
SAFETY SWITCH ASSY.
1998173 R. P. O. 313
1998174 R. P. O. 302

VIEW-SAFETY SWITCH WIRING

RECOMMENDED PROCEDURE FOR INSTALLATION

1. POSITION GEAR SHIFT IN NEUTRAL POSITION.
2. LOCATE CONTACT SUPPORT BETWEEN THE TWO .093/.097 DIA. HOLES IN THE BRACKET BY INSERTING GAGE WITH PARALLEL LOCATED GUIDE PINS (.090 MIN. DIA.) TO A MIN. DEPTH OF .250 INCHES TO HOLD CONTACT SUPPORT IN DESIGN LOCATION DURING INSTALLATION.
3. PLACE THE CONTACT SUPPORT DRIVE SLOT OVER THE SHIFTER TUBE DRIVE TANG & TIGHTEN MOUNTING SCREWS.

- ⑥ AT NO TIME SHOULD THE VEHICLE MOVE OF ITS OWN VOLITION WHEN THE IGNITION SWITCH IS IN " START " POSITION AND THE SHIFT SELECTOR LEVER INDICATES " P " OR " N ".

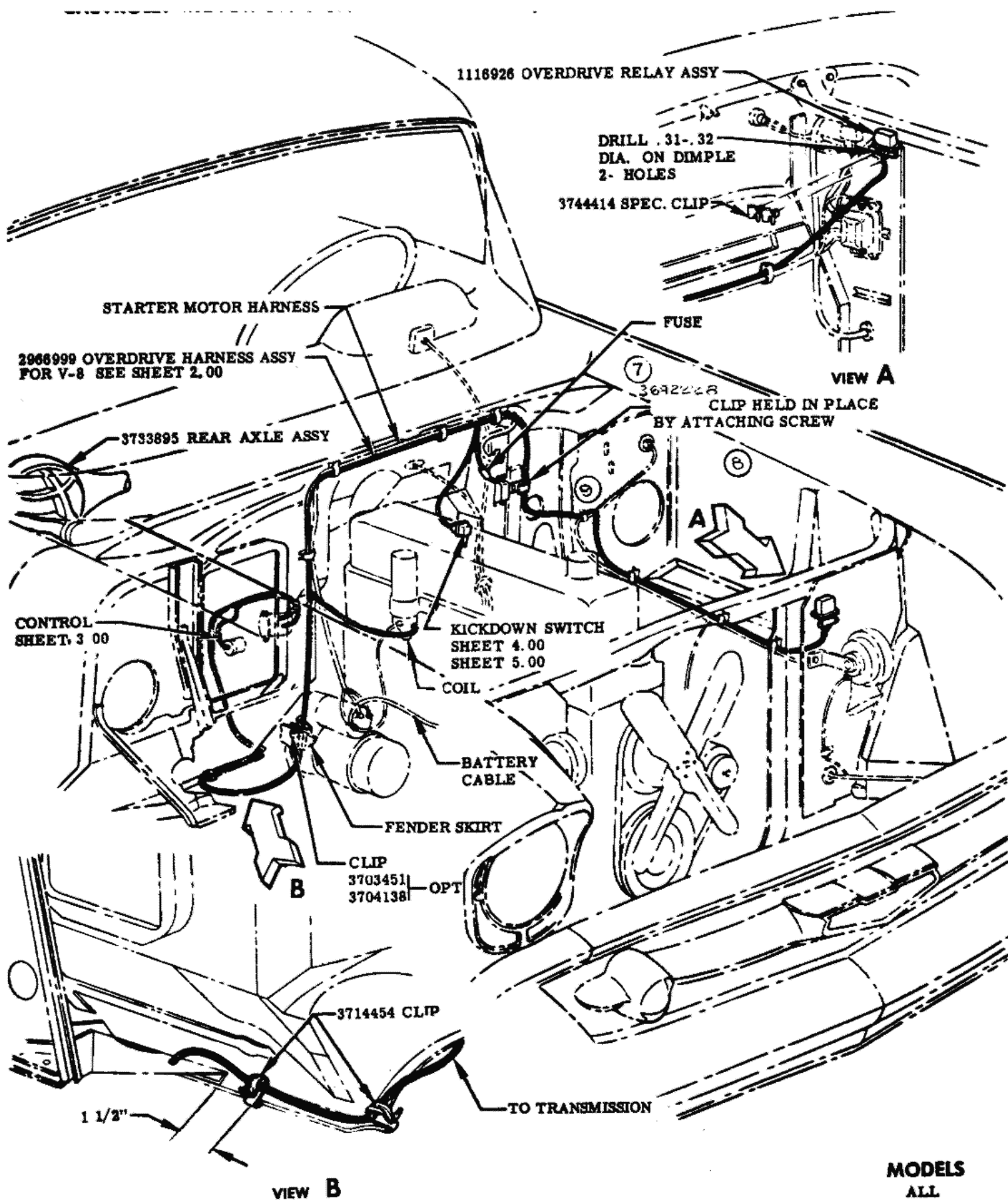


VIEW B

MODELS
ALL

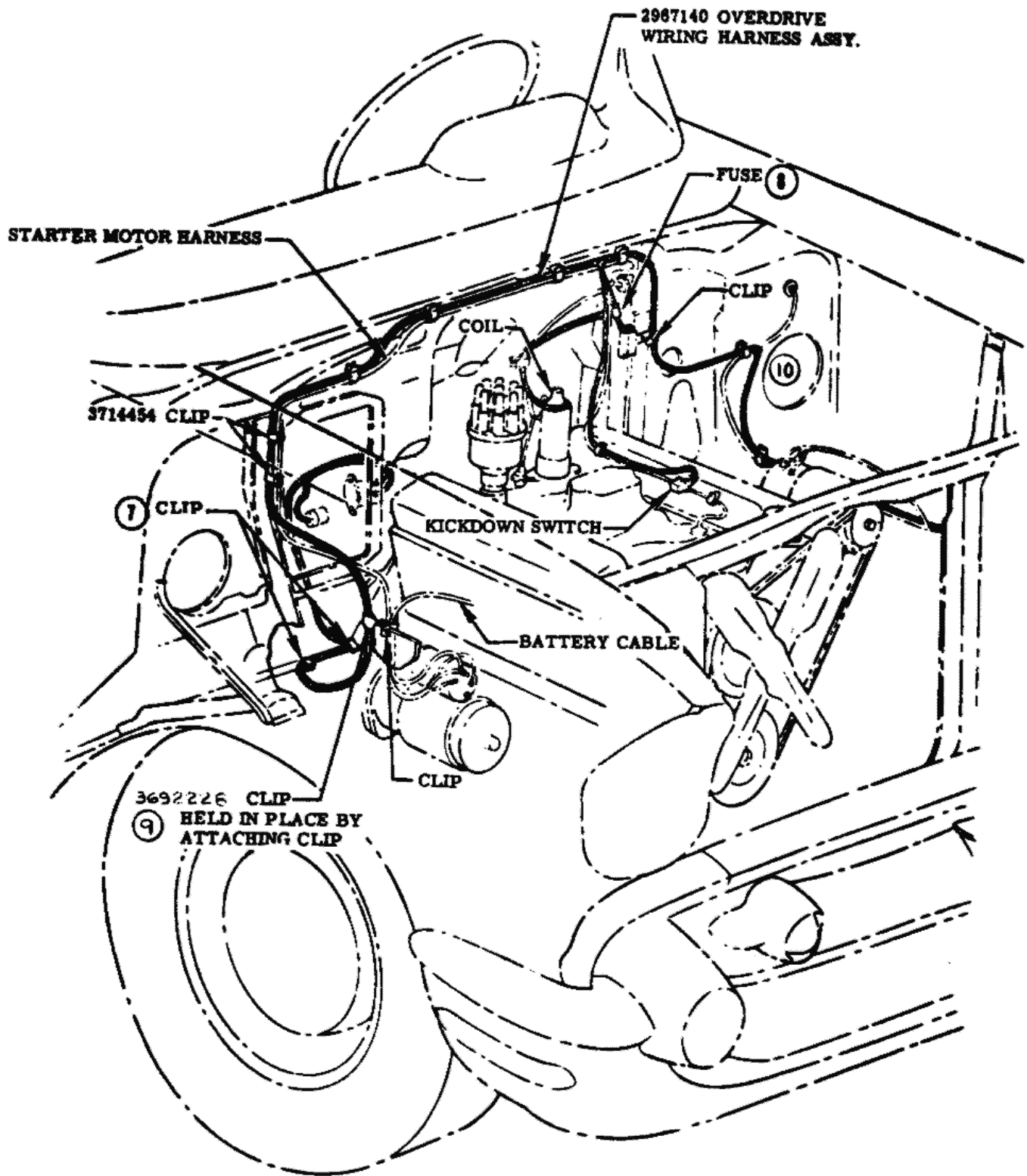
TRANSMISSION CONTROL

NAME						PASSENGER CAR INSTRUCTION MANUAL			
REF.		DRAWN		CHECKED		R. P. O.		SHEET	
6		NOTE ADDED		V		F		302	
7-17-57		5 REDRAWN		1644		DATE		313	
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.	PART No.		11.00
							6-15-56 3736500		



TRANSMISSION OVERDRIVE

					NAME PASSENGER CAR INSTRUCTION MANUAL				
9	HARNESS REPAIRED			F	REF.	DRAWN	CHECKED	R. P. O.	SHEET
8	370540 REMOVED	1774				V	F		
7	WAS 370540				DATE	PART No.		315	1.00
7-12-57	6 REDRAWN	681			6-20-56	3736500			
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.			

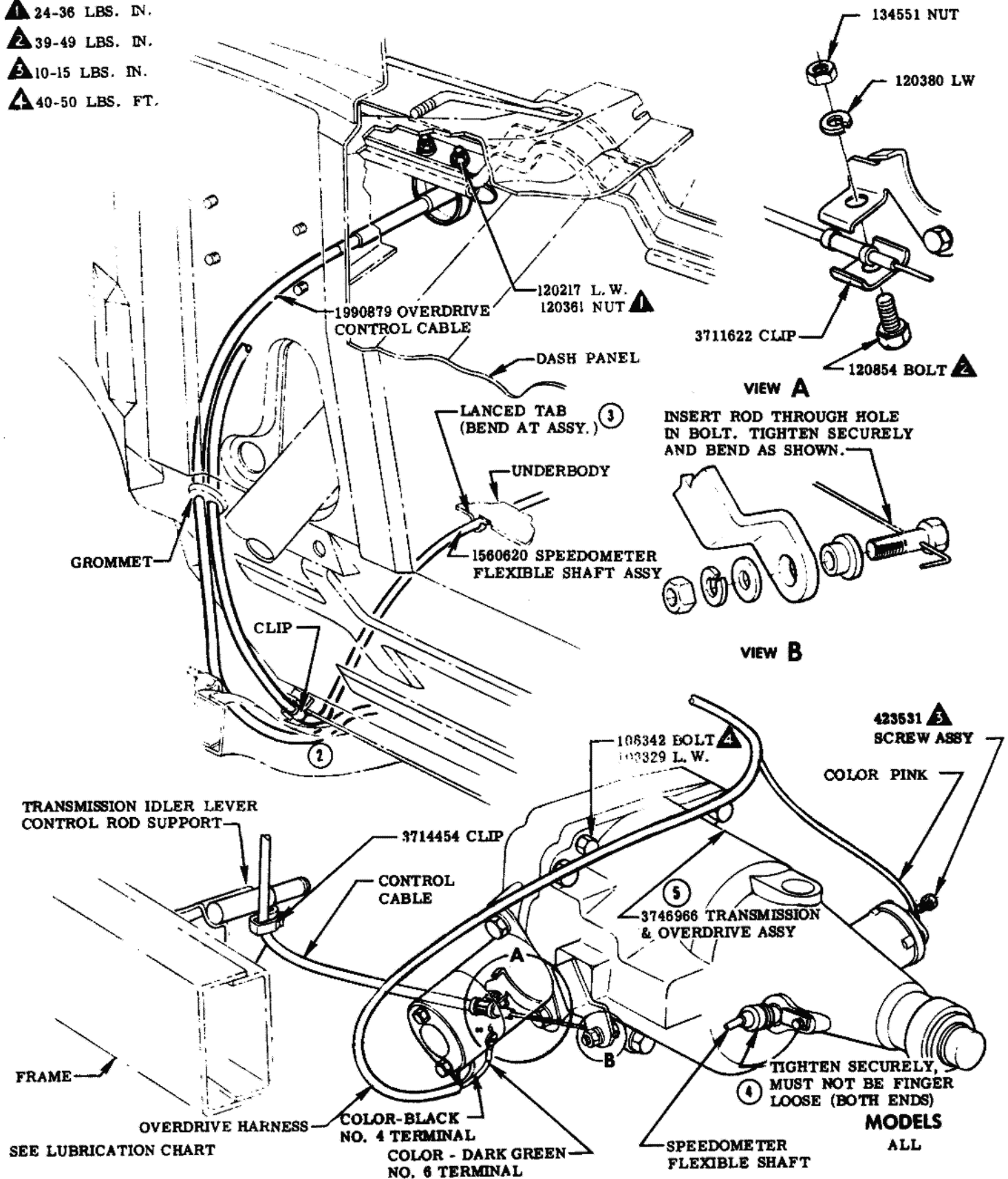


MODELS
V-8

TRANSMISSION OVERDRIVE

	10	HARNESS REROUTED	1774		F	NAME	PASSENGER CAR INSTRUCTION MANUAL			
7-12-57	9	WAS 370540	651			REF.	DRAWN	CHECKED	R. P. O.	SHEET
	8	FUSE RELOCATED			F		V	F		
	7	CLIPS RELOCATED								
3-25-57	6	REDRAWN	8666	V		DATE	PART No.		315	2.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-20-56	3736500			

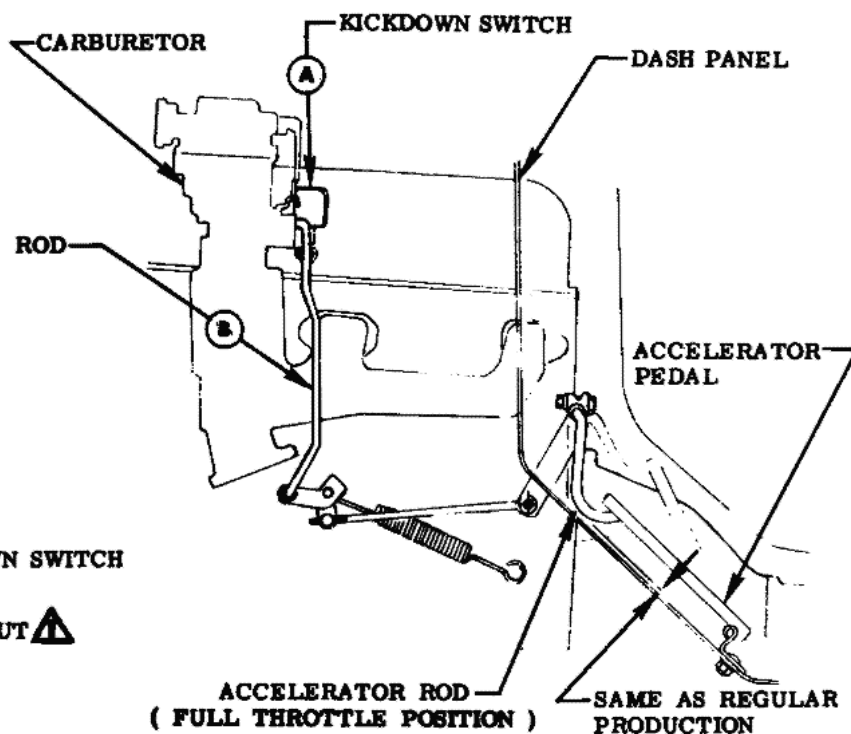
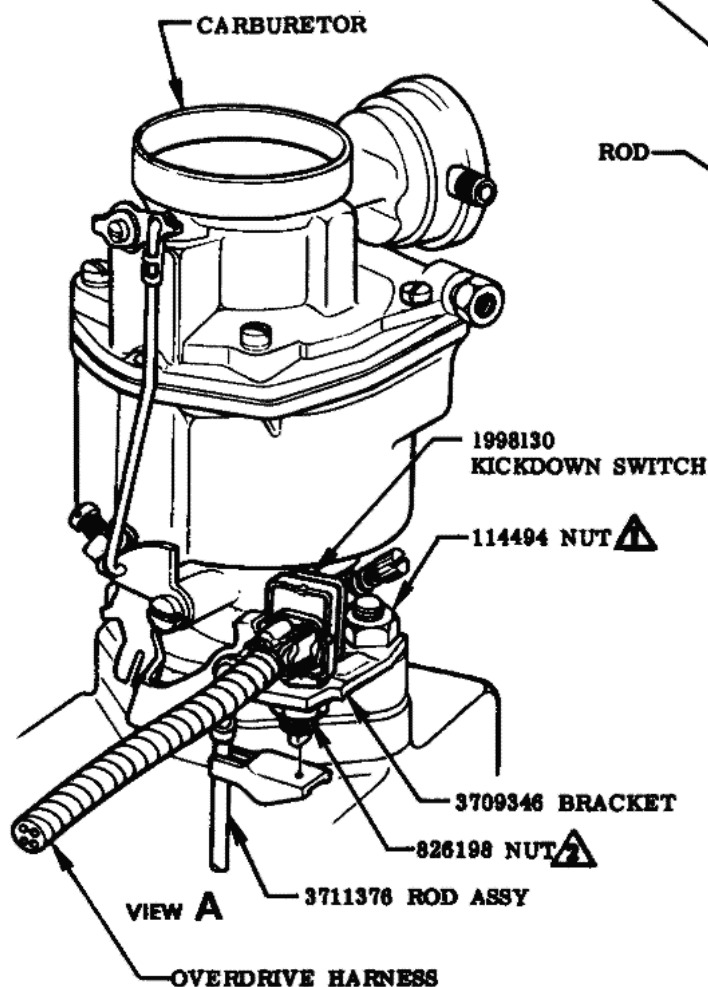
- 1 24-36 LBS. IN.
 2 39-49 LBS. IN.
 3 10-15 LBS. IN.
 4 40-50 LBS. FT.



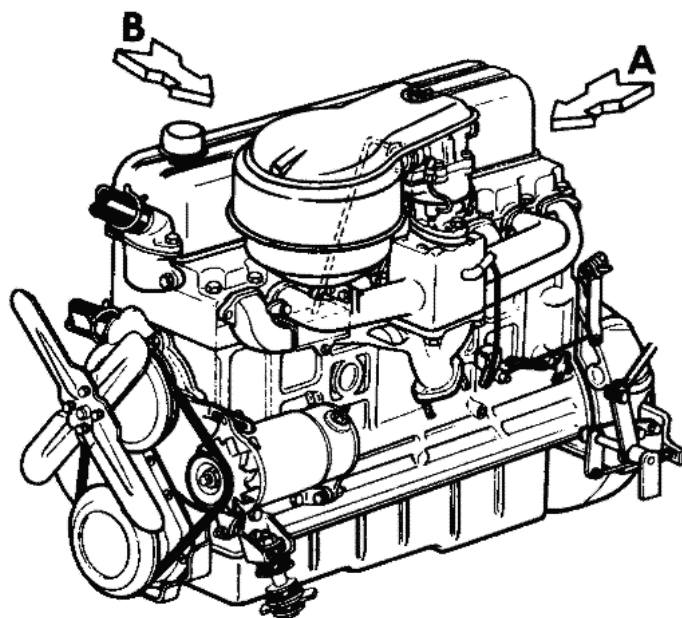
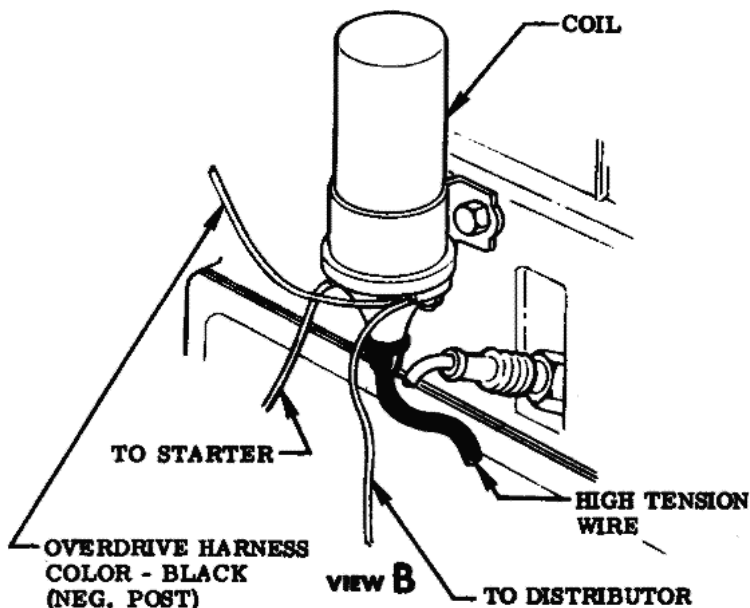
CONTROL

3-25-57	5	WAS 3737317	280	V	F	NAME PASSENGER CAR INSTRUCTION MANUAL				
	4	NOTE ADDED	7934		F	REF.	DRAWN	CHECKED	R.P.O.	SHEET
	3	NOTE REVISED					P	F		
2-20-57	2	CABLE ROUTING REVISED				DATE	PART No.		315	3.00
6-25-56	1	REDRAWN & REVISED	2986	V	F	6-20-56	3736500			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.					

- ⚠ 15-20 LBS. FT.
⚠ 20-25 LBS. FT.



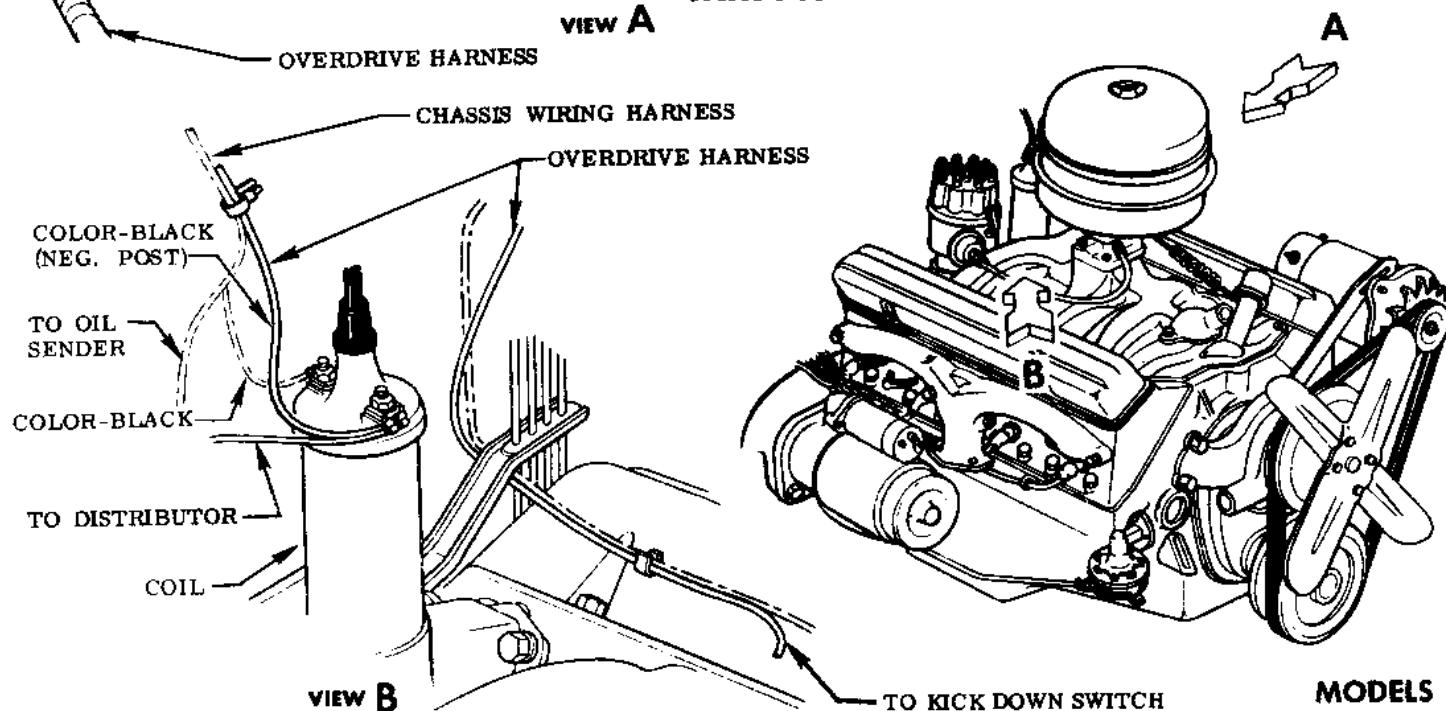
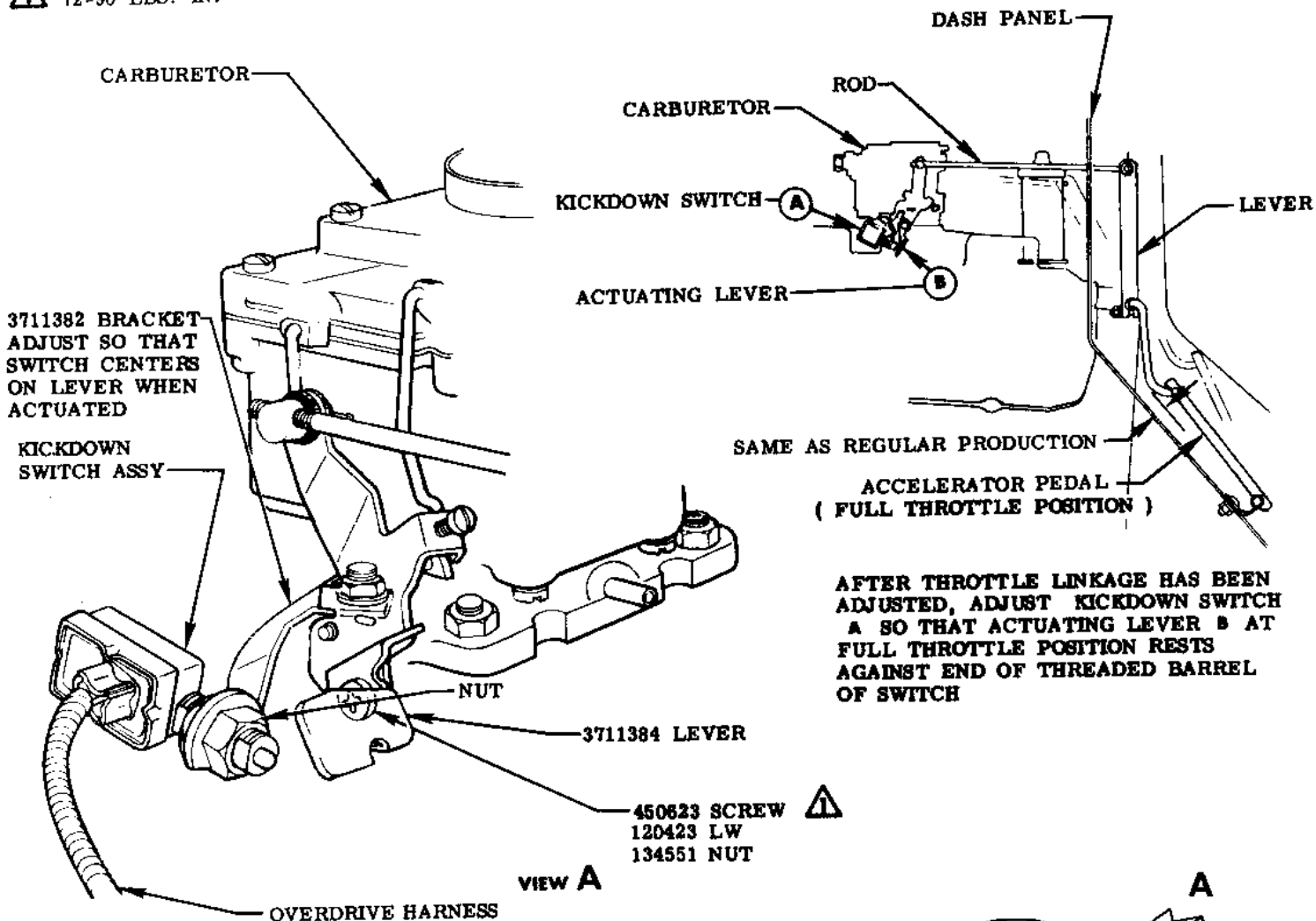
AFTER THROTTLE LINKAGE HAS BEEN ADJUSTED, ADJUST KICKDOWN SWITCH A SO THAT BRACKET ON ROD B AT FULL THROTTLE POSITION RESTS AGAINST END OF THREADED BARREL OF SWITCH



MODELS
6 CYL.

KICKDOWN SWITCH

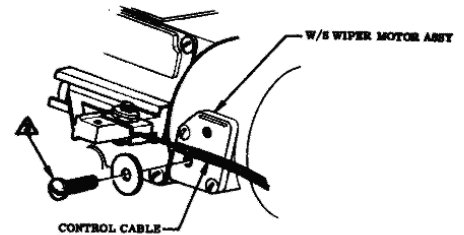
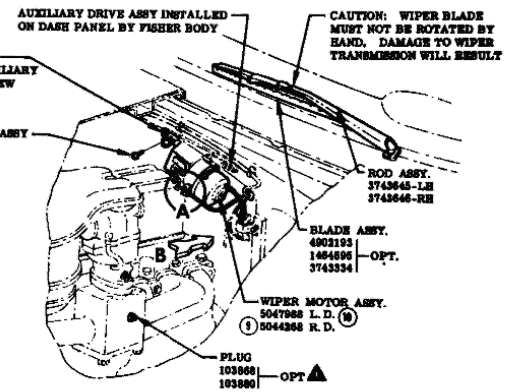
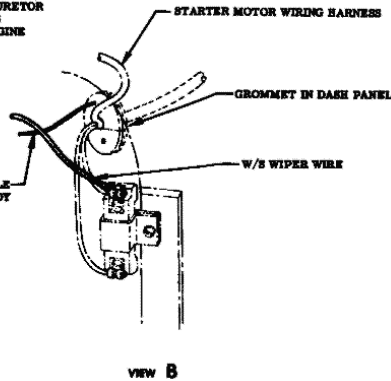
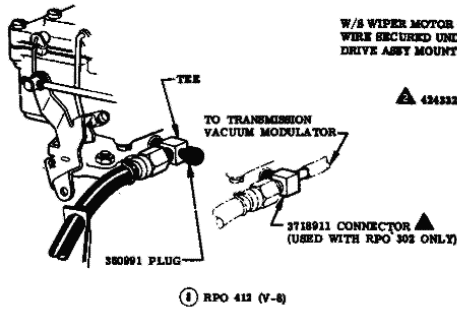
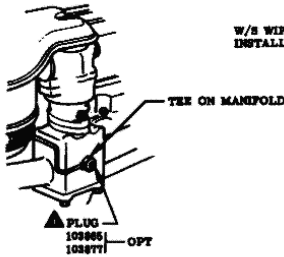
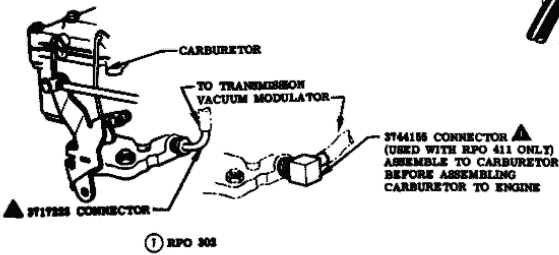
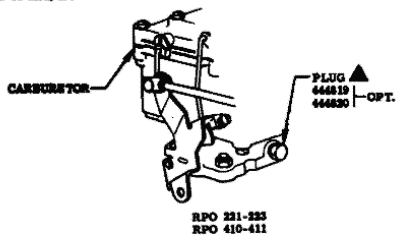
						NAME PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN	CHECKED	R. P. O.	SHEET
							P	F		
7-31-56		RELEASED	8502			DATE	PART No.		315	4.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-20-56	3736500			



KICKDOWN SWITCH

				NAME PASSENGER CAR INSTRUCTION MANUAL			
				REF.	DRAWN P	CHECKED F	R. P. O.
				DATE 6-20-56	PART No. 3736500		315
7-31-56	RELEASED	8502					5.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.		

- ▲ 100-120 LBS. IN.
- ▲ 17-20 LBS. IN.
- ▲ 8-12 LBS. IN.

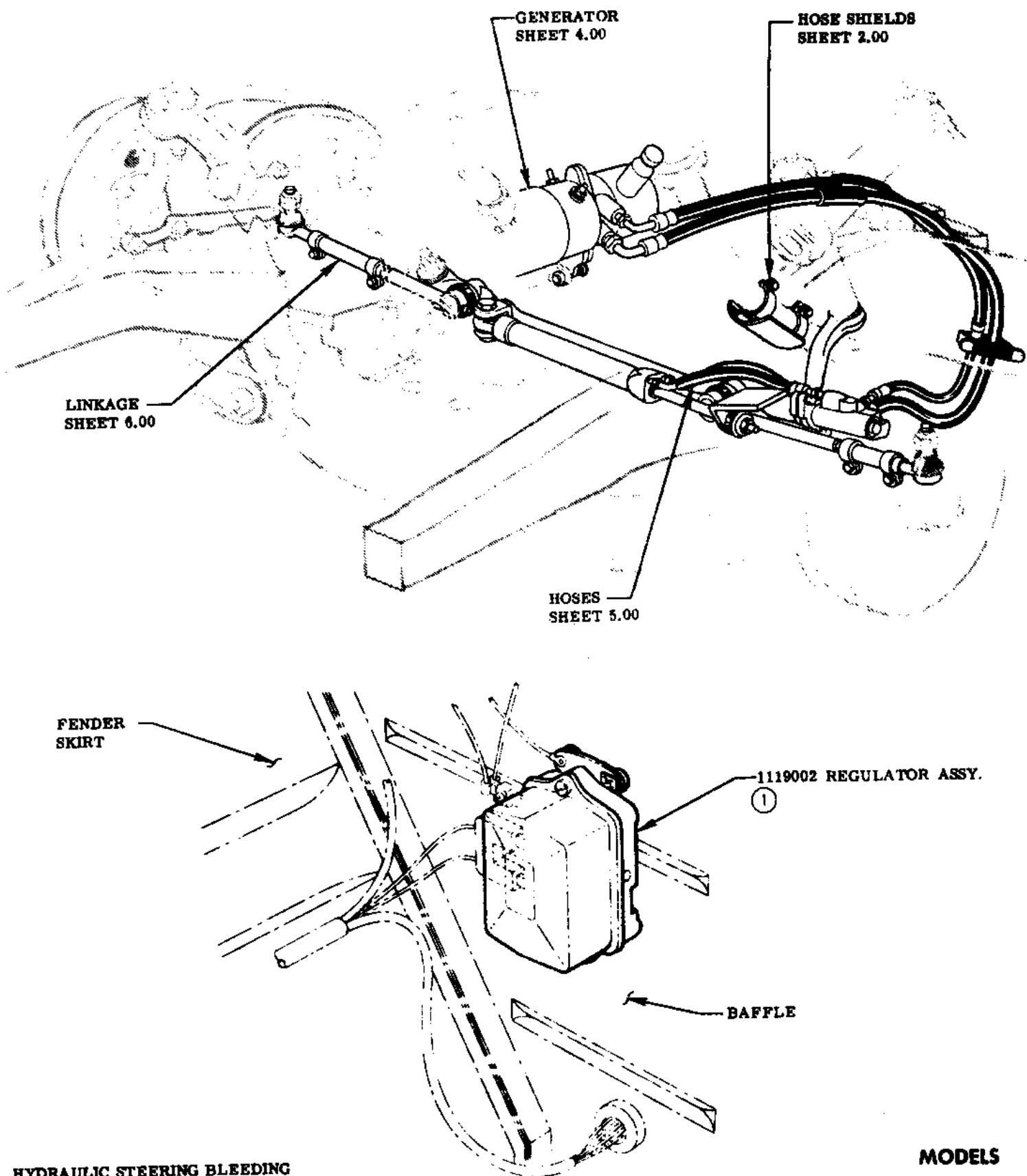


VIEW A
SHOWING CONNECTION OF
CONTROL CABLE & W/S WIPER MOTOR

MODELS
ALL

ELECTRIC WINDSHIELD WIPER

PASSENGER CAR INSTRUCTION MANUAL									
1-2-57	10	P.L.D. ADDED	5527	F	NAME	REV.	DRAWN	CHECKED	E.F.O.
	8	PART ADDED		F			V		
	7	VIEW REVISED							
12-11-56	8	REDRAWN	5865	DATE	6-6-56	PART No.	3736500		320 1.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				

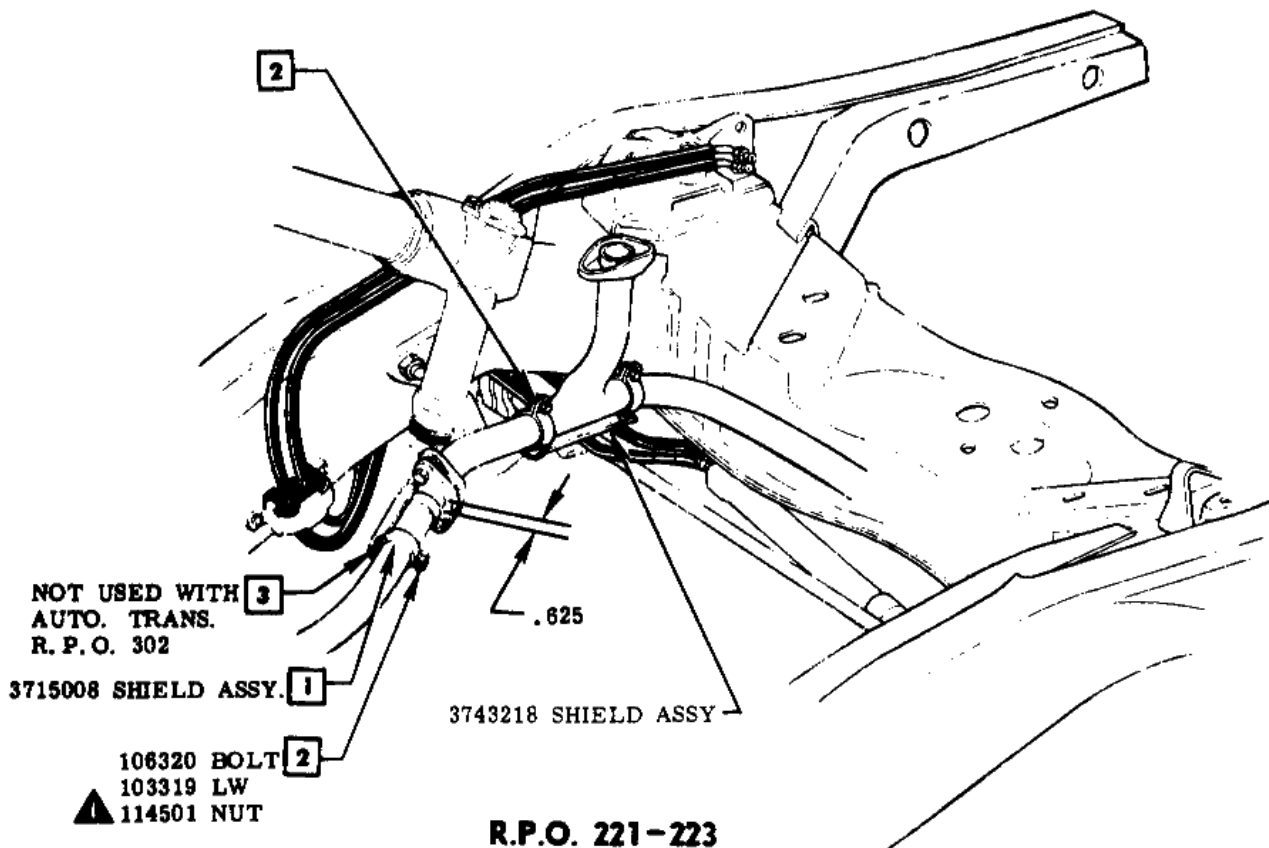
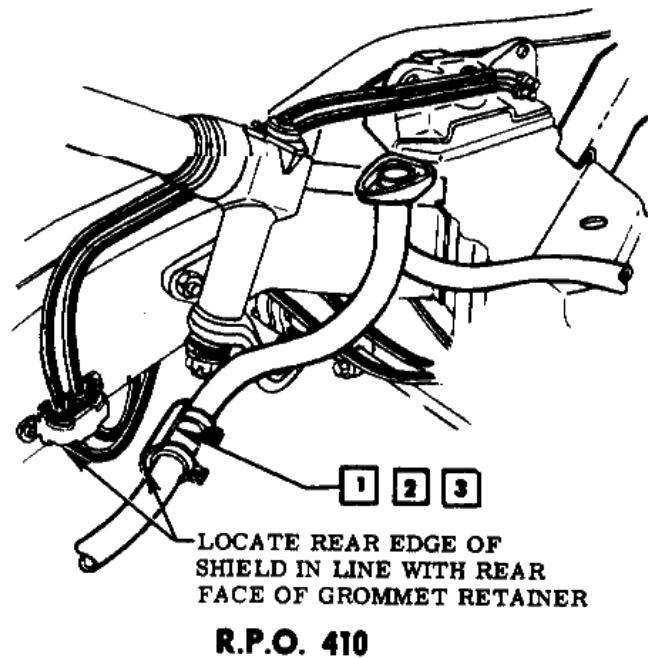
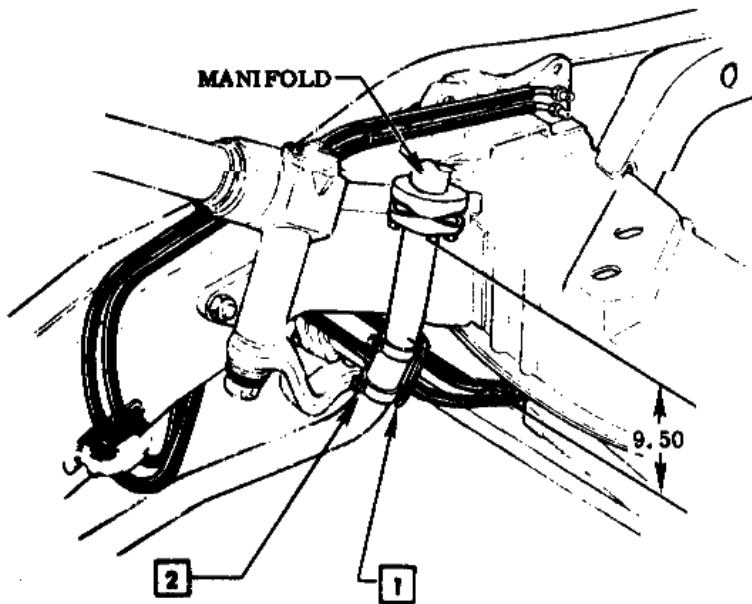


HYDRAULIC STEERING BLEEDING
SHEET 3.00

MODELS
ALL

HYDRAULIC STEERING

						PASSENGER CAR INSTRUCTION MANUAL			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	R. P. O.
9-21-56	1	WAS 1119171	3977		WF				
7-31-56		RELEASED	8502			DATE	PART No.		
						5-28-56	3736500		
									SHEET
									1.00



MODELS
ALL

HOSE SHIELDS

				NAME PASSENGER CAR INSTRUCTION MANUAL			
				REF.	DRAWN	CHECKED	R.P.O.
					P	F	
3-11-57	2	REDRAWN & REVISED	8117	F	DATE	PART No.	324
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	5-31-56	2.00
				3 7 3 6 5 0 0			



POWER STEERING BLEEDING INSTRUCTION

A OR B OPTIONALA BENCH

REFER TO RPO 324, SHEET 1.00

- 1 LINKAGE UNIT TO BE COMPLETELY ASSEMBLED INCLUDING INLET AND OUTLET HOSES
- 2 CONNECT THE AUTOMATIC TRANSMISSION FLUID SUPPLY UNDER PRESSURE TO OUTLET HOSE ASSEMBLY. PLACE INLET IN A RECEPTACLE THAT WILL CATCH ANY OIL THAT MAY BE FORCED OUT.
- 3 OPERATE VALVE BY MOVING THE PITMAN ARM BALL STUD AND MAKE AT LEAST ONE COMPLETE STROKE OF THE PISTON WITH VALVE IN EACH POSITION.
- 4 SYSTEM WILL BE BLED WHEN A CLEAR STREAM OF FLUID WITHOUT AIR BUBBLES COMES OUT OF THE INLET HOSE.

B ON THE COMPLETED VEHICLE

- 1 JACK UP CAR UNTIL FRONT WHEELS ARE CLEAR.
- 2 FILL PUMP WITH FLUID.
- 3 RUN ENGINE 5 TO 10 SECONDS WITH WHEELS IN STRAIGHT AHEAD POSITION
- 4 REFILL PUMP WITH FLUID.
- 5 RUN ENGINE FOR A FEW SECONDS AND TURN WHEELS IN BOTH DIRECTIONS AGAINST STOPS.
- 6 REFILL PUMP WITH FLUID.

IT IS VERY IMPORTANT THAT THE WHEELS BE OFF OF THE GROUND WHEN BLEEDING, SINCE UNDER LOADED CONDITIONS THE OIL IS INJECTED INTO THE CYLINDERS UNDER EXTREMELY HIGH PRESSURE AND WILL CAUSE FOAMING. THIS CONDITION CAN BE DETECTED BY THE PUMP BEING NOISY. THE AIR WILL BLEED OUT AFTER 2 TO 3 HOURS OF STANDING.

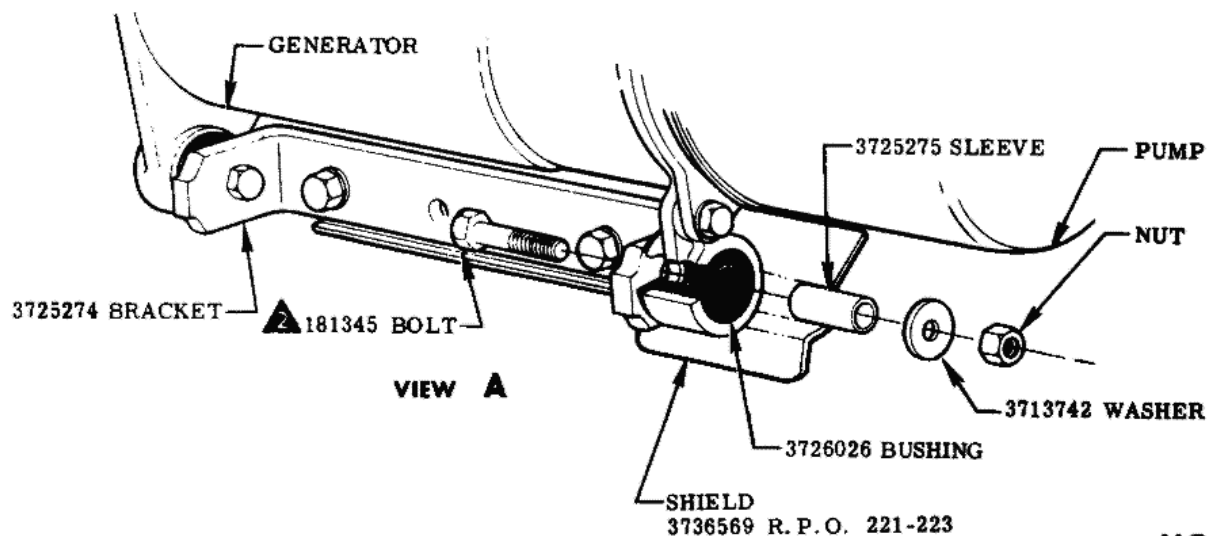
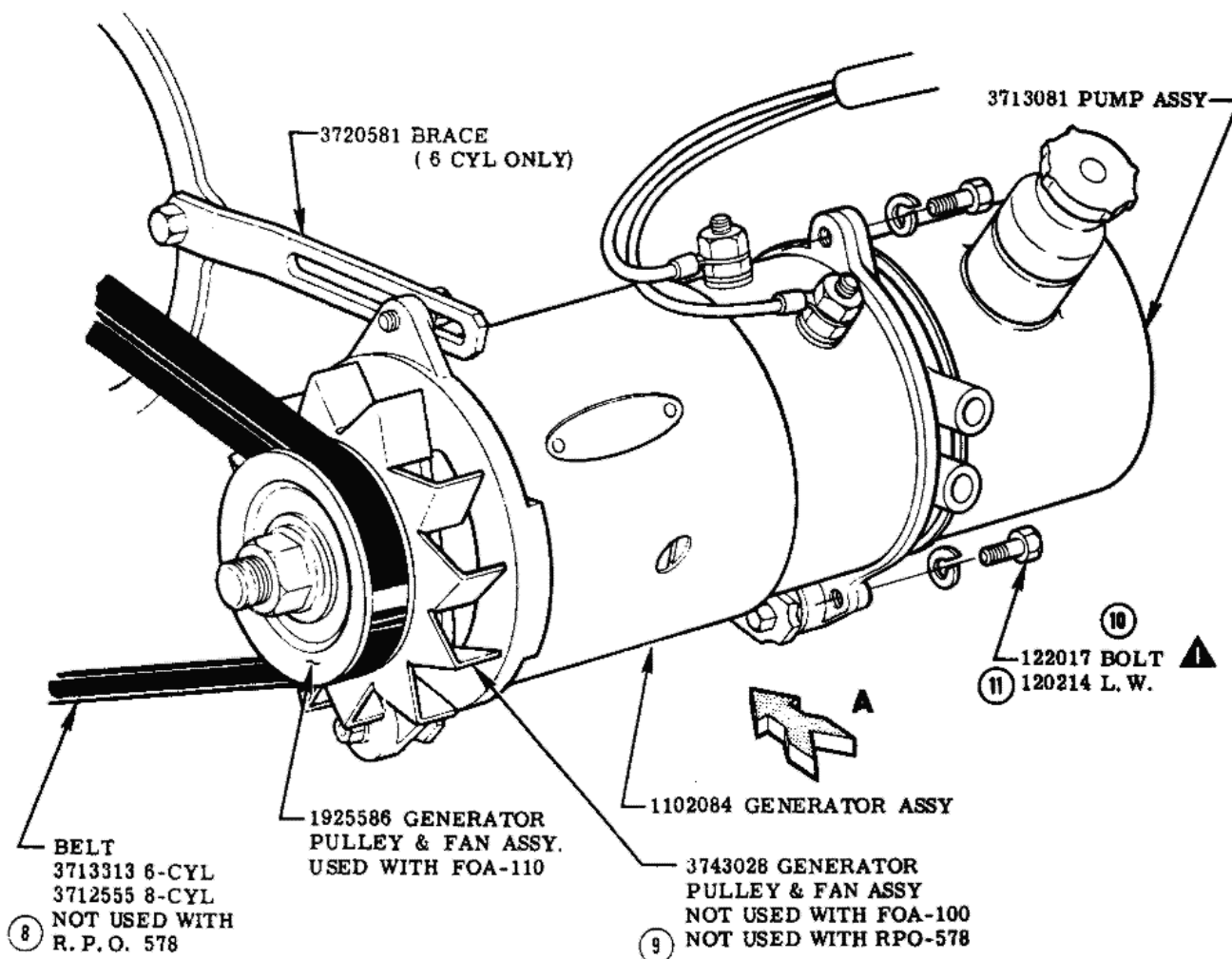
MODELS

ALL

HYDRAULIC STEERING BLEEDING

						NAME PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN	CHECKED	R.P.O.	SHEET
							V	F		
7-31-56						RELEASED		8502		
DATE						SYM.		REVISION RECORD		AUTH. DR. CK.
						DATE		PART No.		
						5-26-56		3 7 3 6 5 0 0		
								324		3.00

▲ 14-18 LBS. FT.
▲ 15-20 LBS. FT.



MODELS
ALL

GENERATOR

11	WAS 103320			F	NAME	PASSENGER CAR INSTRUCTION MANUAL			
10	WAS 100122	681			REF.	DRAWN	CHECKED	R.P.O.	SHEET
9	NOTE ADDED	9251				P	F		
8	NOTE ADDED				DATE	PART No.		324	4.00
7-22-57	7	REDRAWN	7717	P	5-31-56	3736500			
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.			

- ▲ 100-125 LBS. IN.
 ▲ 15-20 LBS. FT.
 ▲ 10-15 LBS. FT.
 ▲ 58-80 LBS. IN.

3717560 GROMMET
HOSES SHOULD ARCH AS
HIGH AS POSSIBLE TO
PREVENT BEING WEDGED
BETWEEN FENDER SKIRT
AND STEERING GEAR
HOUSING

OUTLET HOSE ASSY.
3739624
3745129 V-8 (10)

INLET HOSE ASSY.
3739623
3745128 V-8 (9)

INSTALL CURVED ENDS OF
HOSES TO CYLINDER AND
ARCH HOSES TO CLEAR TOP
OF RELAY TIE ROD

3710591 HOSE ASSY

IDENTIFICATION GROOVES
ON THESE HOSES MUST BE
AT TOP

CLAMP
3710618
GROMMET
3710617
3722698 V-8

ASSEMBLE BOTH HOSES
FOR V 8 & OUTLET HOSE
FOR 6 CYL. WITH YELLOW
STRIPE POSITIONED EVEN
WITH BOTTOM OF GROMMET

INLET HOSE ASSY
FITTING OF 6 CYL.
MUST SHOULD
AGAINST UPPER
SURFACE OF
GROMMET AS
SHOWN

171031 SCREW (4)
103335 PW
SLOTTED END ONLY

FRAME

CLAMP

VIEW A

BRACKET

GROMMET
3732038
ALL EXCEPT
R. P. O. 313
R. P. O. 302

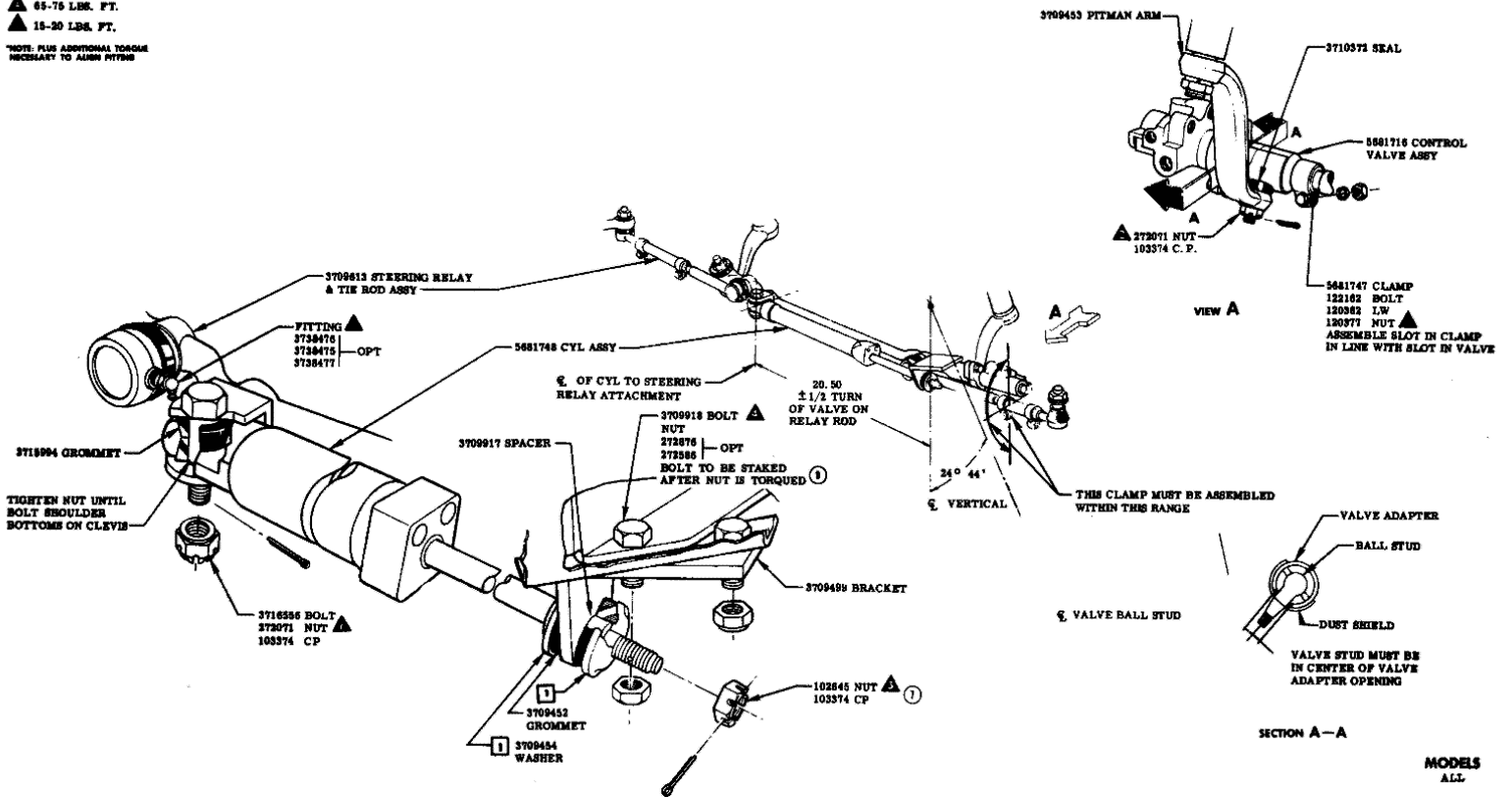
MODELS
ALL

HOSE

SECTION B-B

				NAME PASSENGER CAR INSTRUCTION MANUAL					
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF	DRAWN	CHECKED	SHEET
	10	WAS 3739626				F			
	9	WAS 3739625							
7-8-57	8	REDRAWN	1562						
						DATE	PART No		
						6-11-56	3736500		
								R. P. O.	
								324	5.00

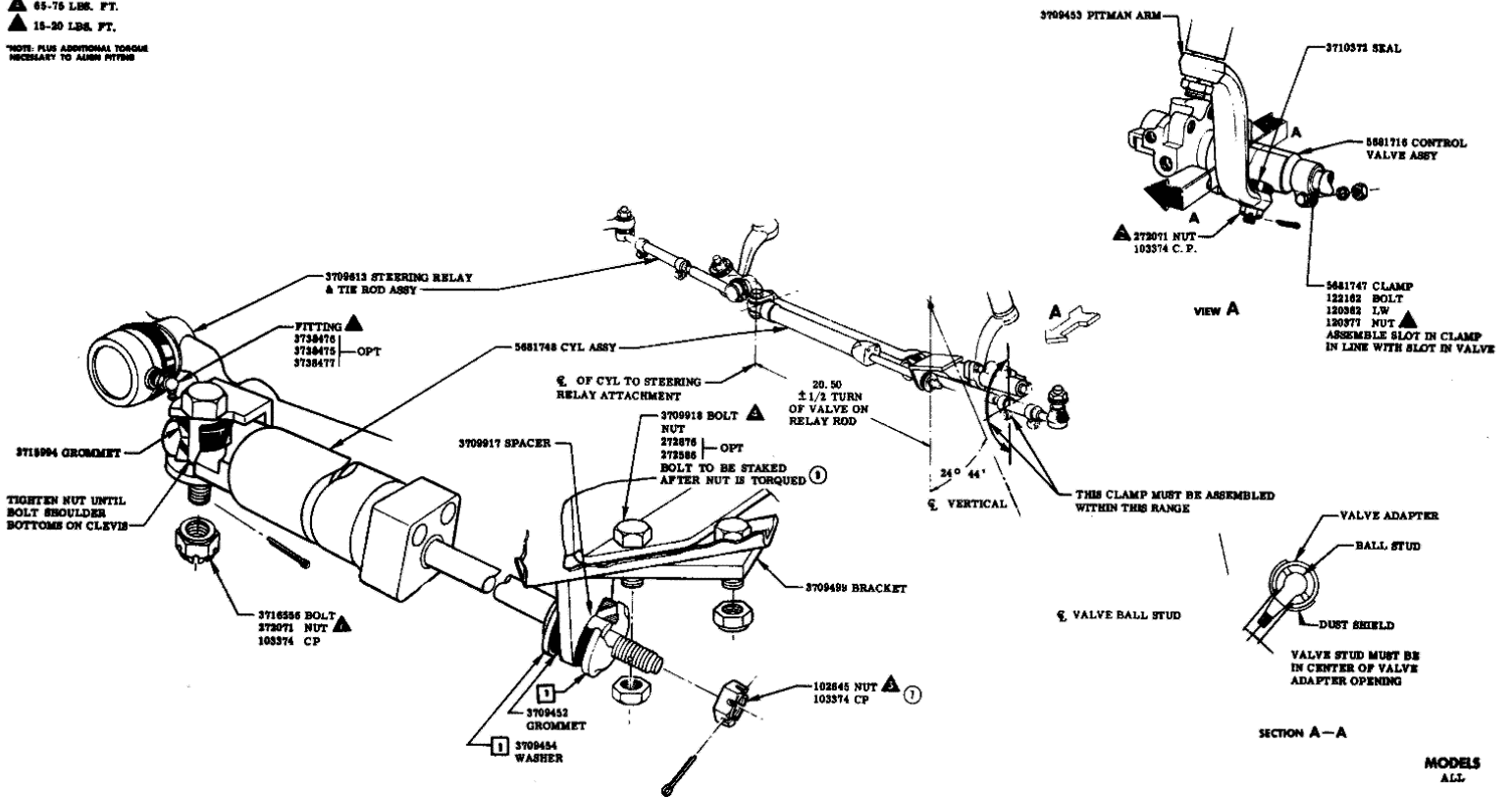
- ▲ 72-80 LBS. IN. *
 - ▲ 29-43 LBS. FT.
 - ▲ 21-28 LBS. FT. ①
 - ▲ 65-76 LBS. FT.
 - ▲ 15-20 LBS. FT.
- *NOTE: PLUS ADDITIONAL TORQUE NECESSARY TO ALIGN PITMAN



LINKAGE

4-30-57	9	NOTE ADDED	9885	F	NAME	PASSENGER CAR INSTRUCTION MANUAL			
	8	WAS 28-33 LBS. FT.		F	REV.	DRAWN	CHECKED	R. F. O.	SHEET
	7	WAS 2 120369 NUTS &							
		1 120382 L.W.							
1-16-57	5	REDRAWN	4635	V	DATE	5-31-56	PART No.	3736500	324 6.00
DATE	SYM.	REVISION RECORD	AUTH.	DE.	CK.				

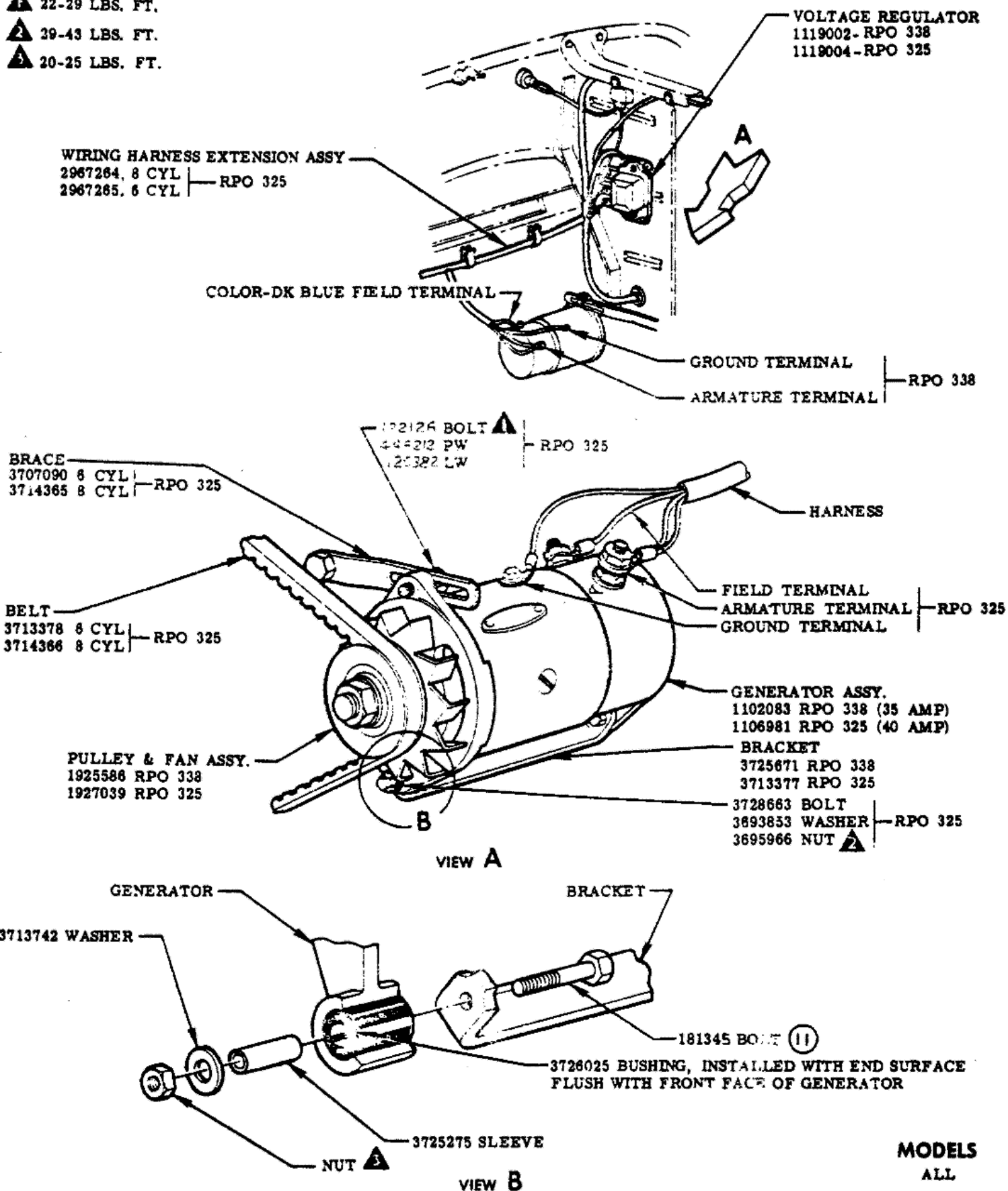
- ▲ 72-80 LBS. IN. *
 - ▲ 29-43 LBS. FT.
 - ▲ 21-28 LBS. FT. ①
 - ▲ 65-76 LBS. FT.
 - ▲ 15-20 LBS. FT.
- *NOTE: PLUS ADDITIONAL TORQUE NECESSARY TO ALIGN PITMAN



LINKAGE

4-30-57	9	NOTE ADDED	9885	F	NAME	PASSENGER CAR INSTRUCTION MANUAL			
	6	WAS 28-33 LBS. FT.		F	REV.	DRAWN	CHECKED	R. F. O.	SHEET
	7	WAS 2 120369 NUTS &							
		1 120382 L.W.							
1-16-57	8	REDRAWN	4635	V	DATE	5-31-58	PART No.	3736500	324 6.00
DATE	SYM.	REVISION RECORD	AUTH.	DE.	CK.				

- 1 22-29 LBS. FT.
 2 29-43 LBS. FT.
 3 20-25 LBS. FT.

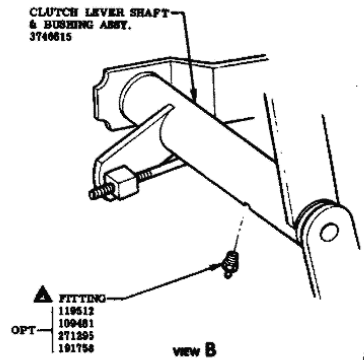
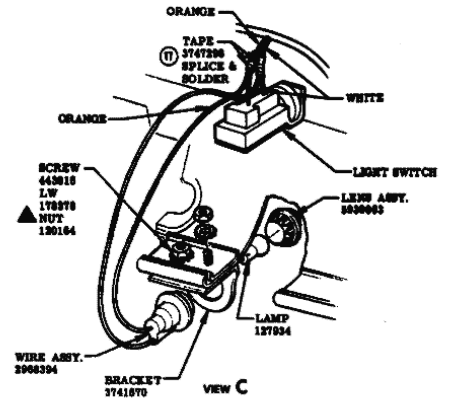
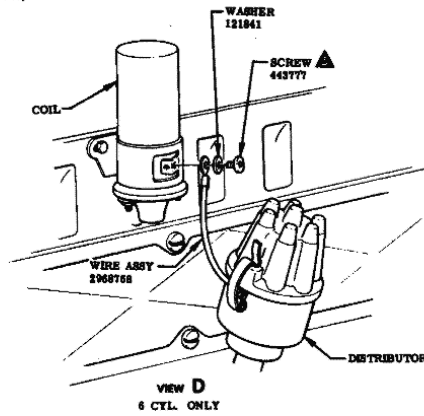
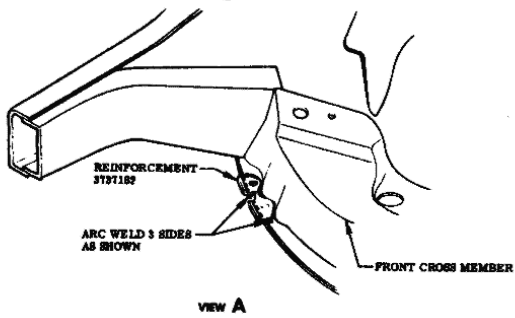
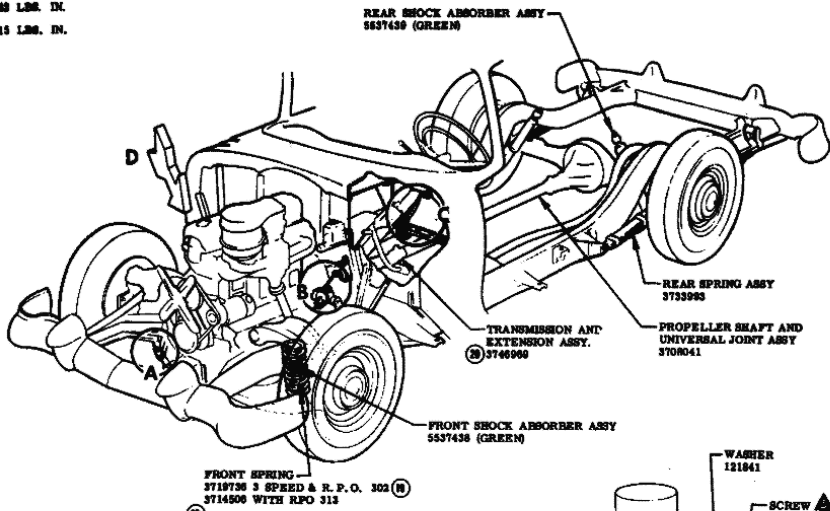


HEAVY DUTY GENERATOR

RPO 338, 6 CYL ONLY

						NAME PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN	CHECKED	R. P. O.	SHEET
8-2-57	11	WAS 181347			F		Y	F	325	1.00
	10	REDRAWN	3064			DATE	PART No.		338	
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-1-56	3736500			

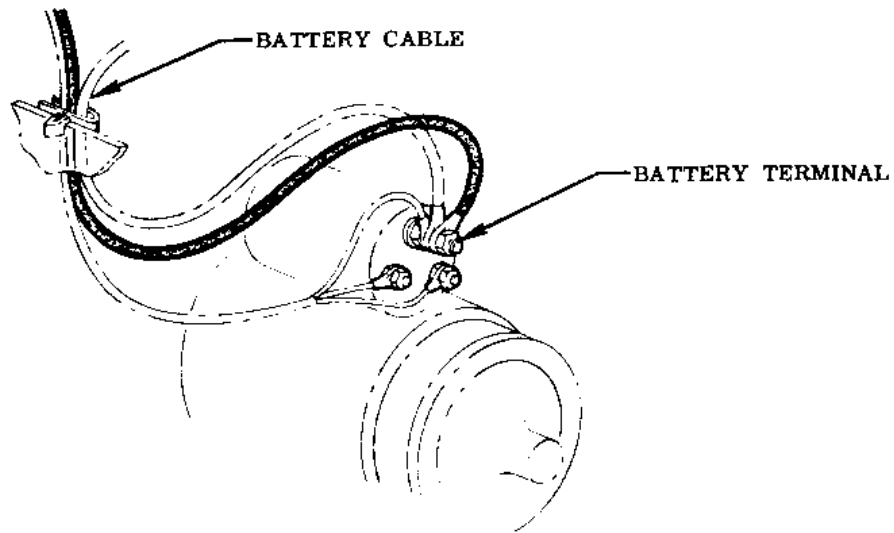
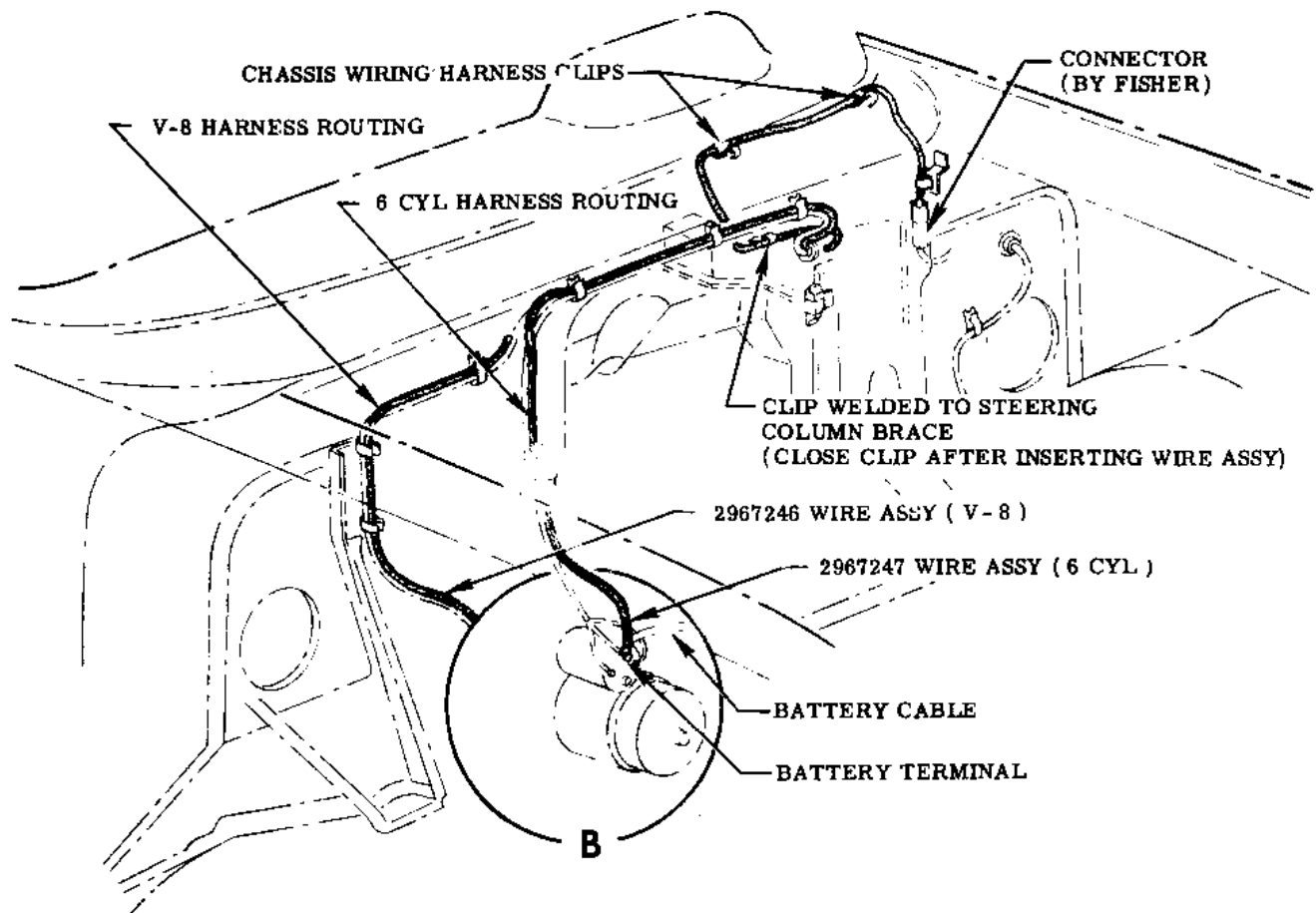
- ▲ 17-28 LBS. IN.
- ▲ 28-48 LBS. IN.
- ▲ 10-15 LBS. IN.



MODELS
1503 - 2163

TAXI CAB EQUIPMENT

PASSENGER CAR INSTRUCTION MANUAL									
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CL.	DATE	PART No.	3736500	330 1.00
3-25-57	20	WAS 373728	280		F				
	19	R.P.O. 302 ADDED			F				
	18	3741978 REMOVED	6598						
	17	WAS 121183							
3-15-57	16	REDRAWN	415						

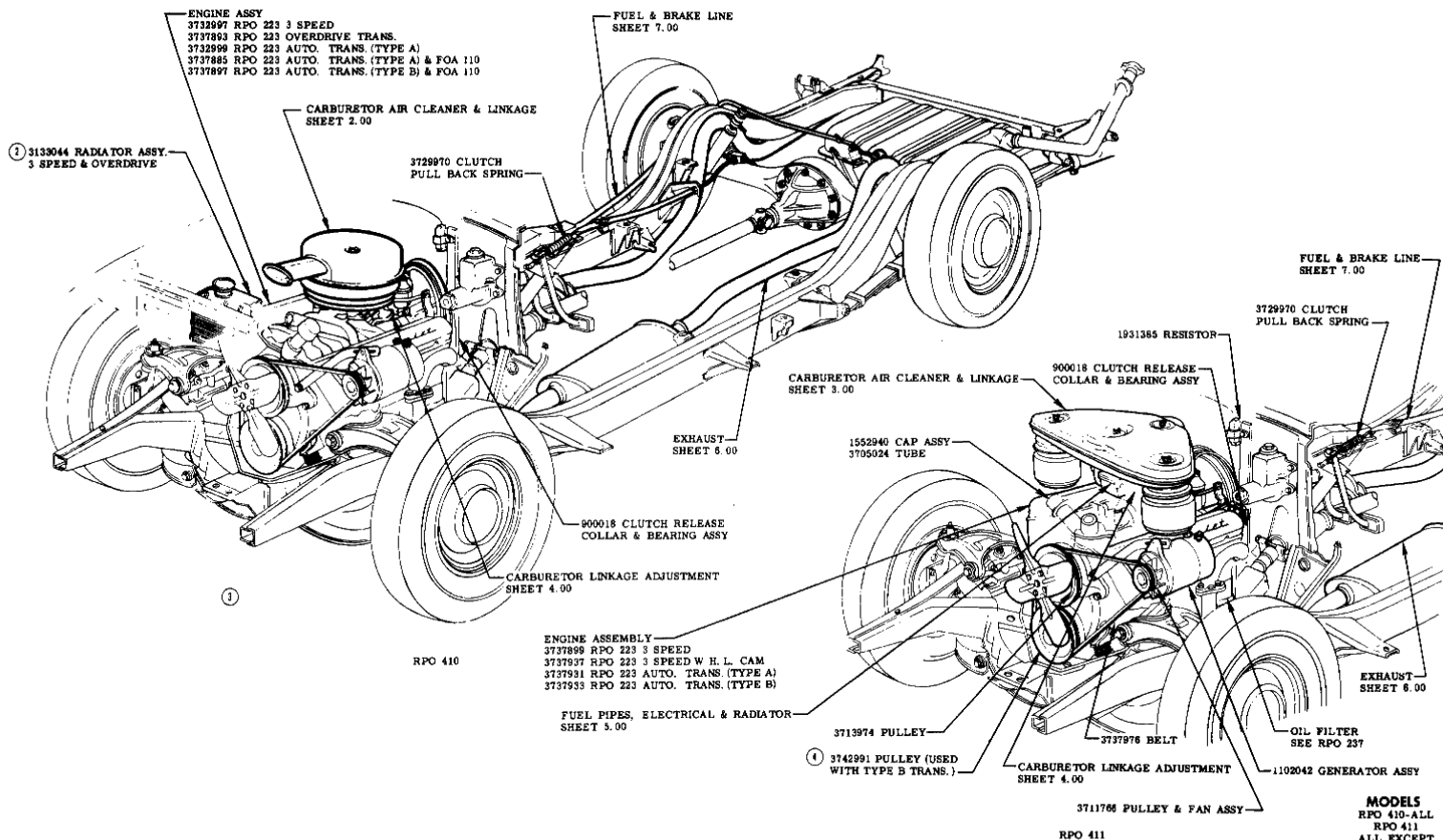


VIEW B
V-8 ONLY

MODELS
ALL

SEAT ELECTRICAL CONTROL

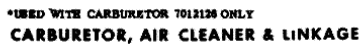
							NAME PASSENGER CAR INSTRUCTION MANUAL				
							REF.	DRAWN	CHECKED	R. P. O.	SHEET
								V	F		
8-25-56	1	REDRAWN & REVISED	3219	3101	V	F	DATE	PART No.		397	1.00
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.	5-15-56	3736500			



SINGLE & DUAL FOUR BARREL CARBURETOR

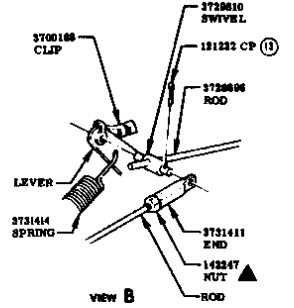
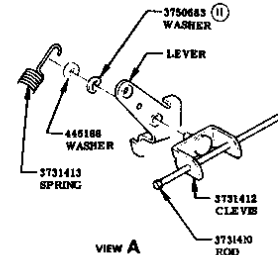
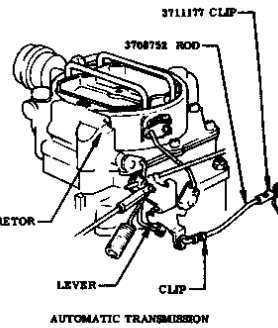
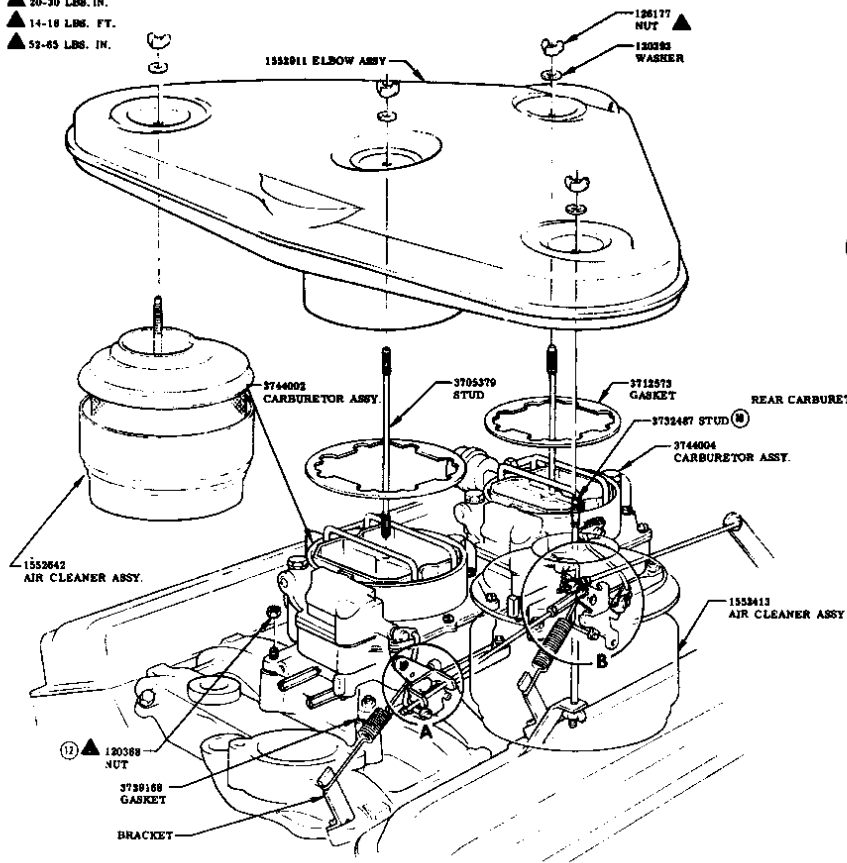
MODELS				RPO 410-ALL				RPO 411				ALL EXCEPT			
SEDAN DELIVERY															
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	F.	NAME	PASSENGER CAR INSTRUCTION MANUAL	REF.	DRAWN	CHECKED	F.	P.O.	SHEET	
4-2-57	3	PART & NOTE ADDED													
1-28-57	2	REMOVED													
11-26-56	1	REDRAWN & REVISED	5452	3480											
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	DATE	6-16-56	PART No.	3736500				410	1.00	
													411		

-  126177 WING NUT 



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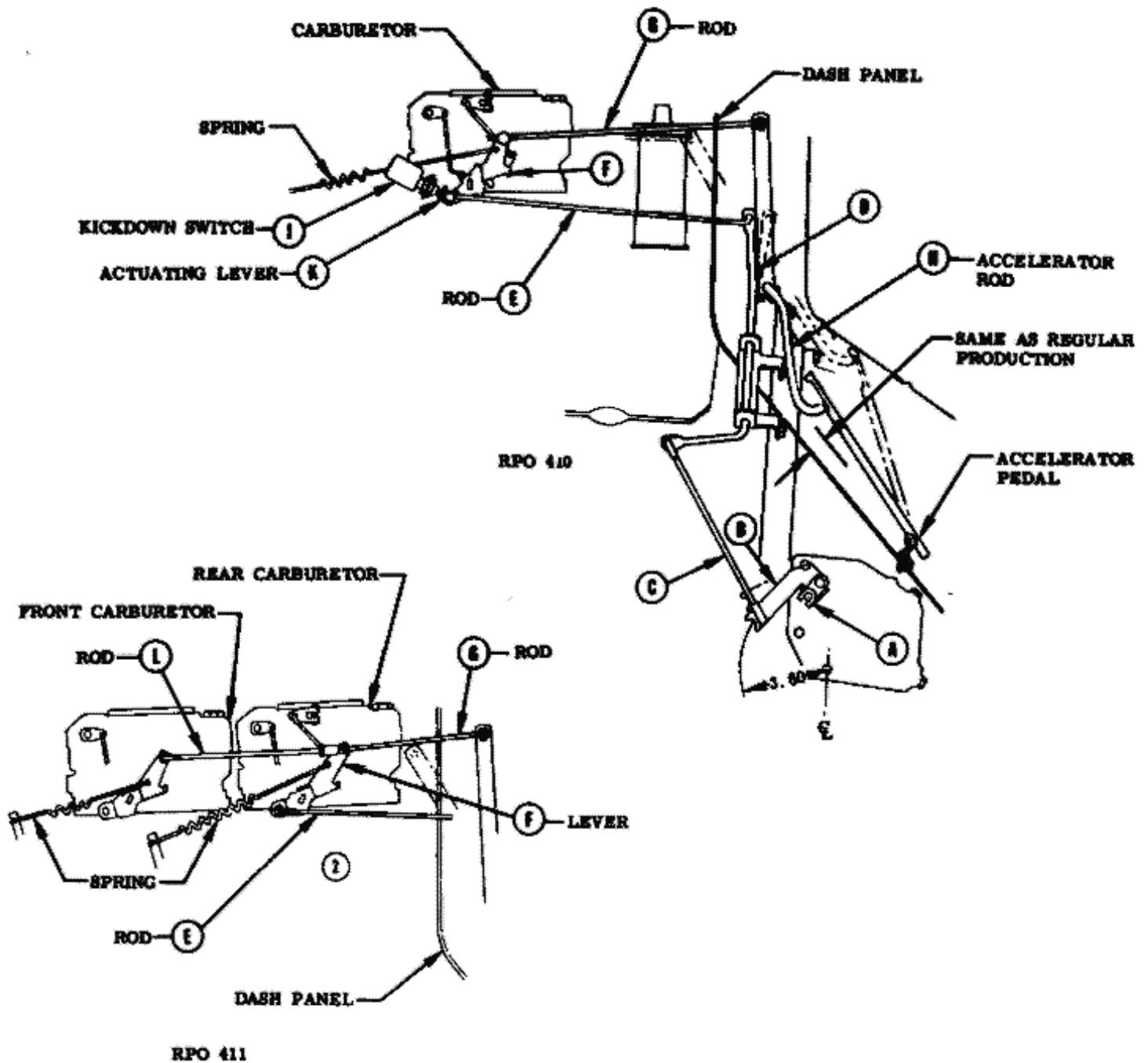
- ▲ 20-30 LBS. IN.
▲ 14-18 LBS. FT.
▲ 52-65 LBS. IN.



CARBURETOR, AIR CLEANER & LINKAGE

MODELS
RPO 411
ALL EXCEPT
SEDAN DELIVERY

	15	WAS 103273				F	NAME	PASSENGER CAR INSTRUCTION MANUAL									
	12	WAS 103025					REP.	DEAWN	CHECKED	F	P. F. O.	SHEET					
7-11-57	11	WAS 103224	681														
	10	3732487 WAS 2 STUDES				V	F		Y		F	410					
3-25-57	9	REDRAWN	253				DATE	PART NO.		3 7 3 6 5 0 0							
	DATE	SYM	REVISION RECORD		AUTH.	DR.	CK.	6-18-56		411			3.00				

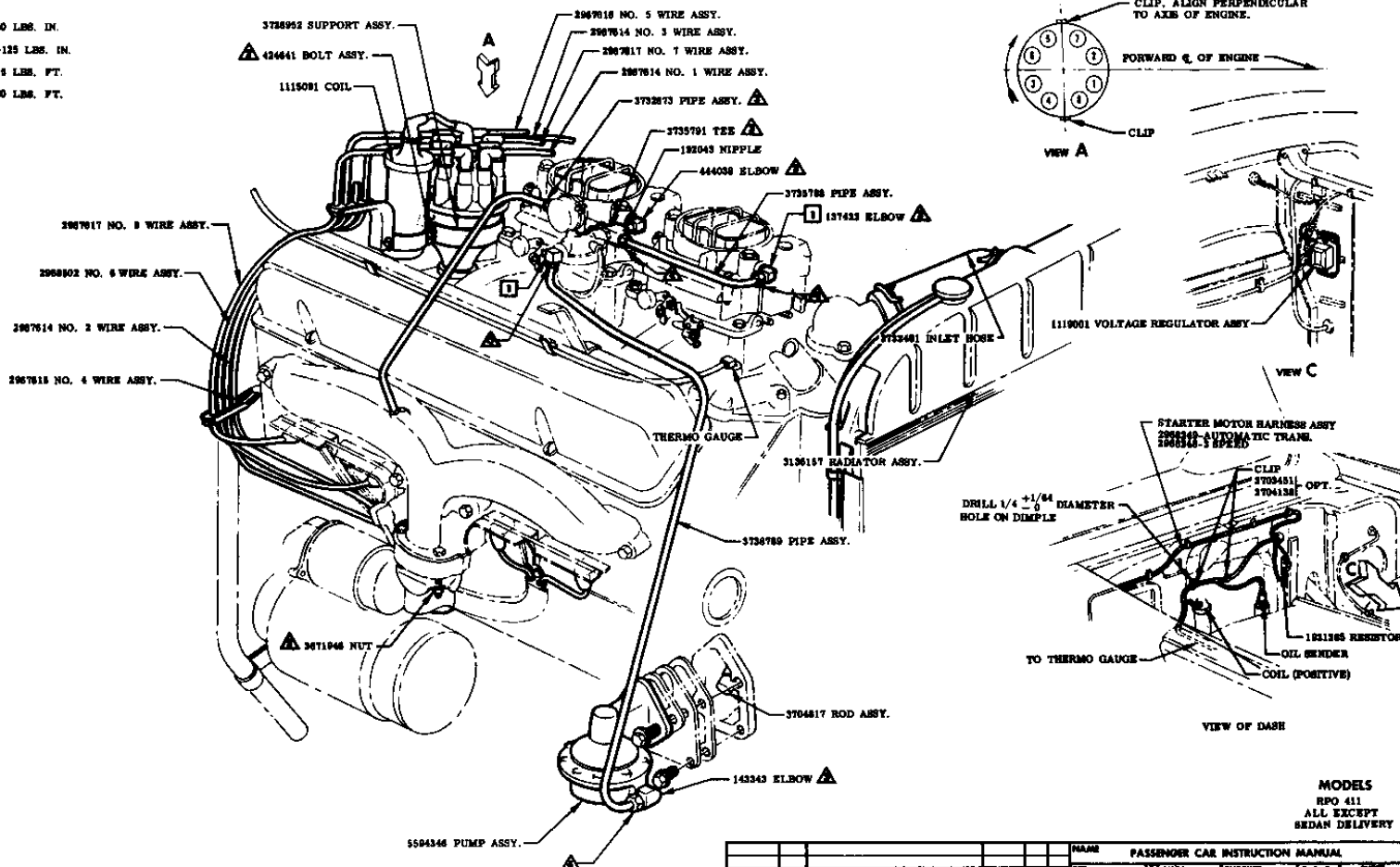


CARBURETOR LINKAGE ADJUSTMENT

MODELS
 RPO 410-ALL
 RPO 411-ALL EXCEPT
 SEDAN DELIVERY

					NAME PASSENGER CAR INSTRUCTION MANUAL				
					REF.	DRAWN	CHECKED	R. P. O.	SHEET
11-28-58	1	OVERDRIVE RPO-411 REMVD.	3460			V	F	410	4.00
7-31-58		RELEASED	8502					411	
DATE	SYN.	REVISION RECORD	AUTH.	DR.	CL.	DATE	PART No.		
						6-11-58	3736500		

- ▲ 40-50 LBS. IN.
 ▲ 100-125 LBS. IN.
 ▲ 10-15 LBS. FT.
 ▲ 15-20 LBS. FT.

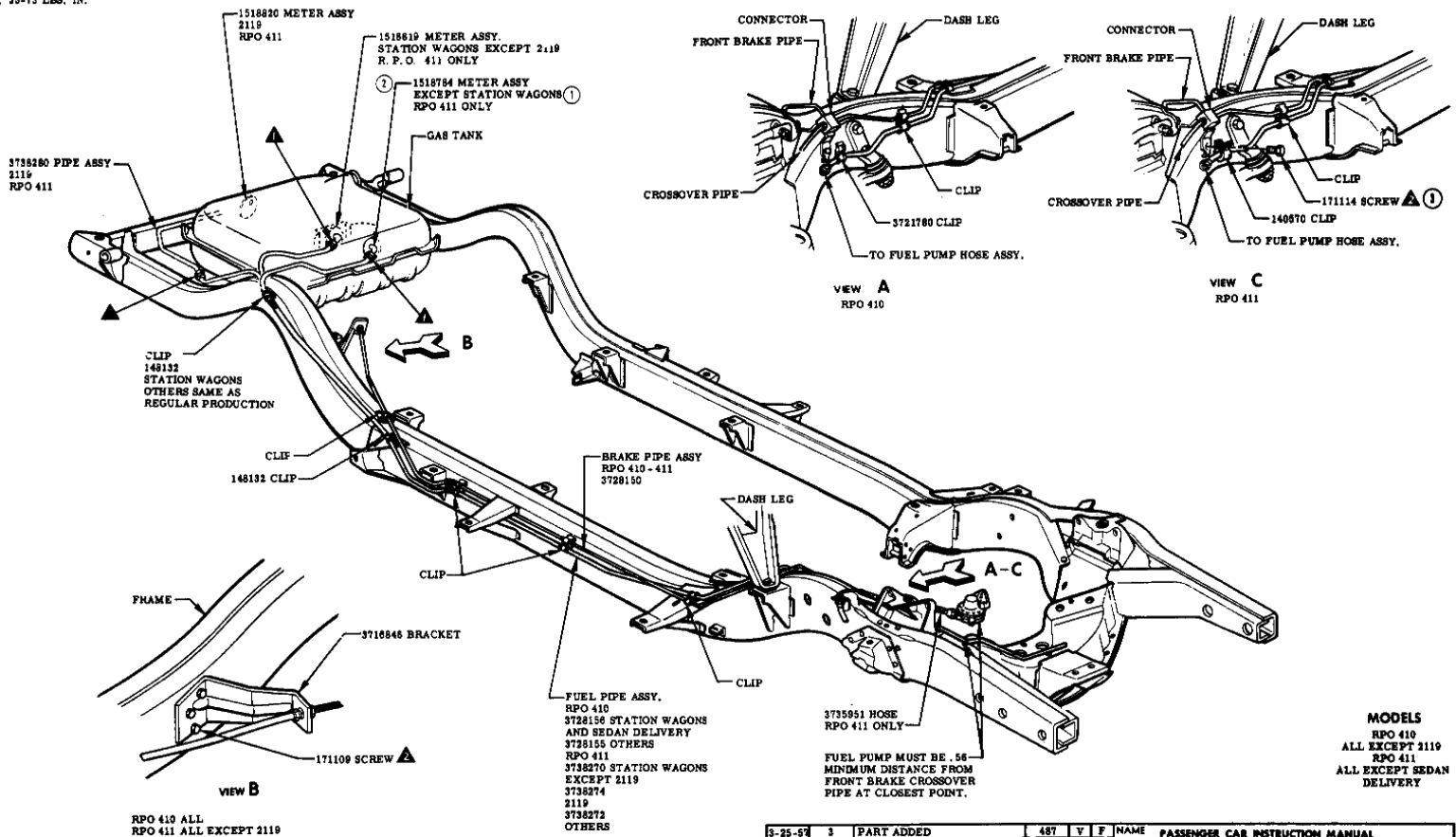


FUEL PIPES ELECTRICAL & RADIATOR

MODELS
 RPO 411
 ALL EXCEPT
 SEDAN DELIVERY

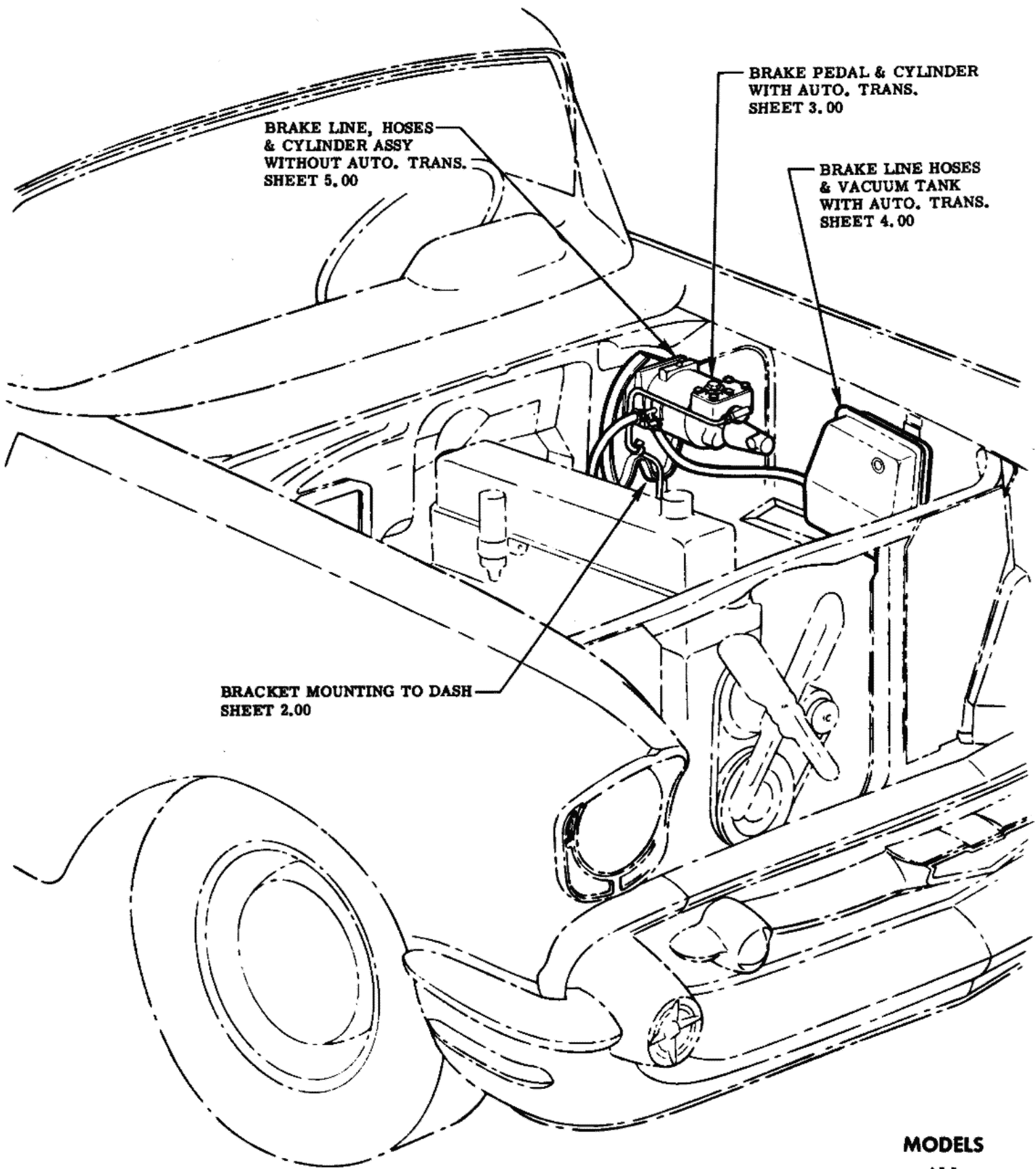
				NAME				PASSENGER CAR INSTRUCTION MANUAL			
				REP.	DATE	CHECKED	P	DATE	PART No.	R. P. O.	SHY
11-14-56	1	REDRAWN & REVISED	4057	F						410	5.00
				DATE	SYM.	REVISION RECORD	AUTH.	DR.	CL.	8-15-56	3736500

▲ 15-20 LBS. FT.
▲ 55-75 LBS. IN.



FUEL & BRAKE LINE

8-25-56	3	PART ADDED	487	V	F	NAME PASSENGER CAR INSTRUCTION MANUAL	R. P. O.	SHEET			
11-18-56	2	WAS 151A873	4626								
8-5-56	1	EXCEPT STATION									
		WAGONS-ADDED	9941	V							
7-31-56		RELEASED	8502			DATE	DRAWN	CHECKED	F	410	7.00
DATE	SYN.	REVISION RECORD	AUTH.	DR.	CL.	8-18-56	PART NO.	3736500		411	



BRAKE LINE, HOSES
& CYLINDER ASSY
WITHOUT AUTO. TRANS.
SHEET 5.00

BRAKE PEDAL & CYLINDER
WITH AUTO. TRANS.
SHEET 3.00

BRAKE LINE HOSES
& VACUUM TANK
WITH AUTO. TRANS.
SHEET 4.00

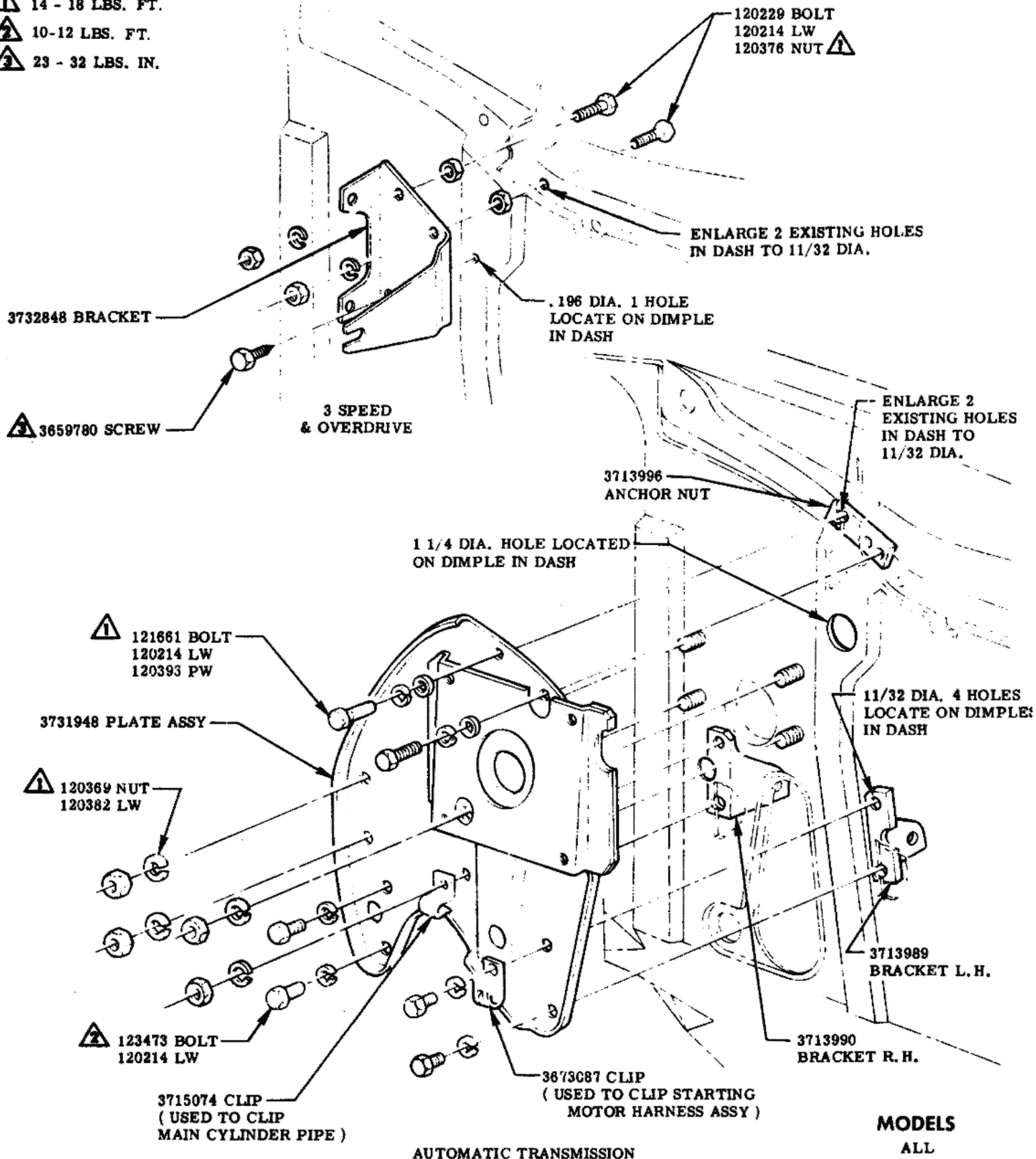
BRACKET MOUNTING TO DASH
SHEET 2.00

MODELS
ALL

VACUUM POWER BRAKE

					NAME PASSENGER CAR INSTRUCTION MANUAL				
					REF.	DRAWN	CHECKED	R. P. O.	SHEET
						V	F		
7-31-56		RELEASED	8502		DATE	PART No. 3 7 3 6 5 0 0		412	1.00
DATE	SYM.	REVISION RECORD	AUTH.	DR. CK.	5-4-56				

- ① 14 - 18 LBS. FT.
 ② 10-12 LBS. FT.
 ③ 23 - 32 LBS. IN.

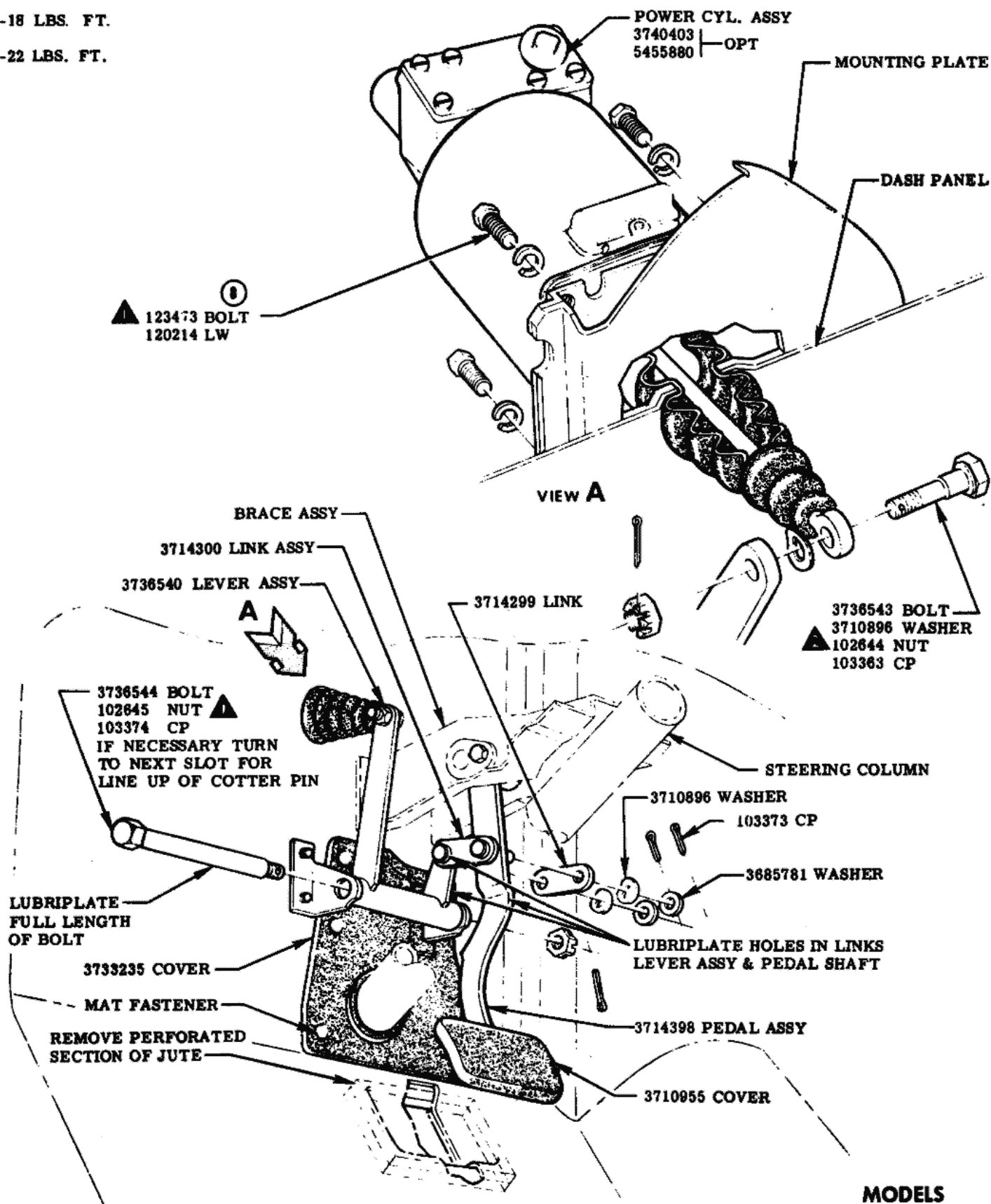


BRACKET MOUNTING TO DASH

						NAME PASSENGER CAR INSTRUCTION MANUAL				
						REF.	DRAWN V	CHECKED F	R. P. O.	SHEET
7-22-57	3	REDRAWN & REVISED	681	P	F	DATE	PART No.		412	2.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	6-14-56	3 7 3 6 5 0 0			

▲ 12-18 LBS. FT.

▲ 18-22 LBS. FT.

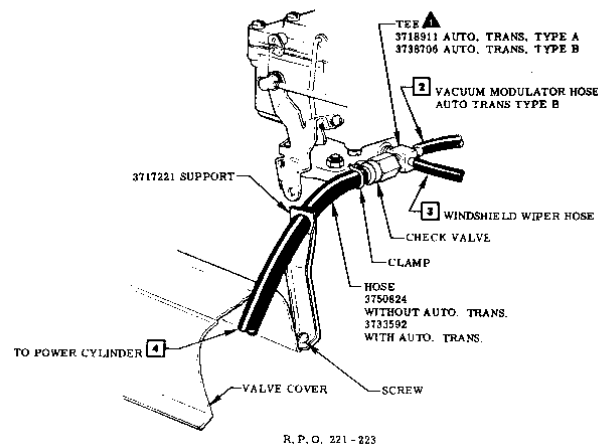
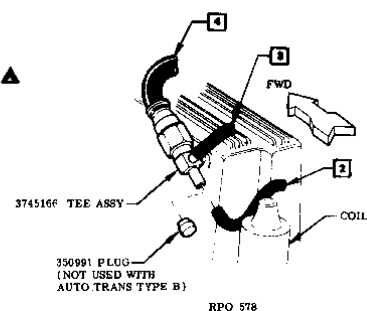
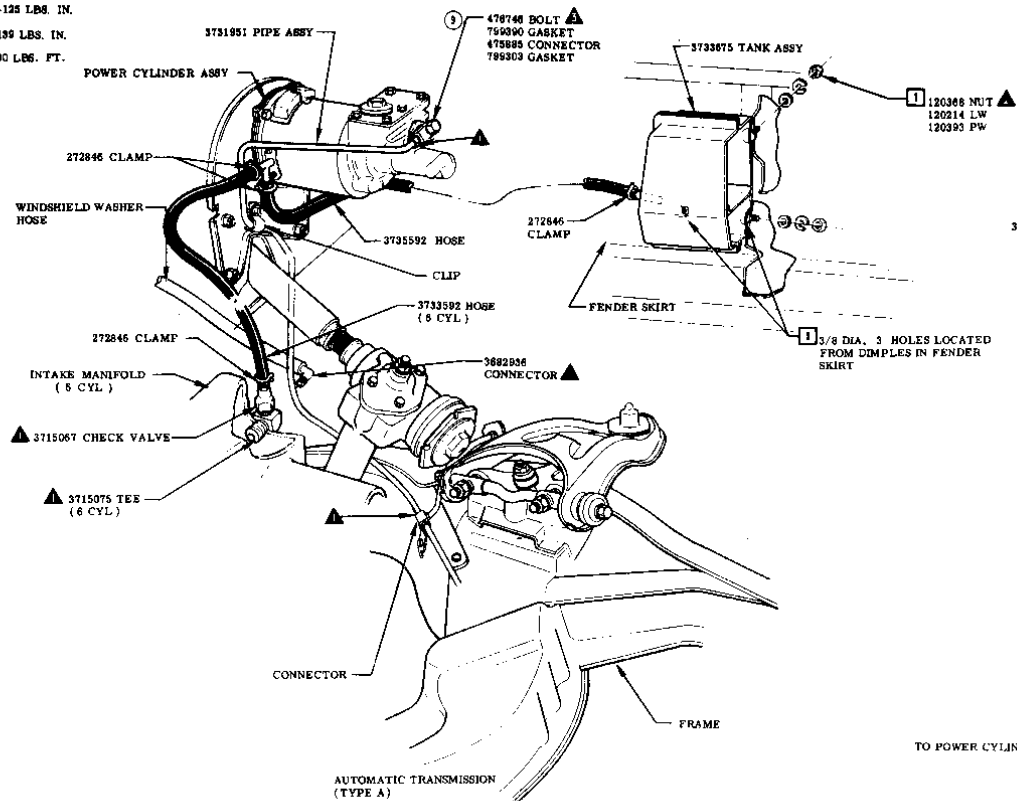


SEE LUBRICATION CHART
BRAKE PEDAL & CYLINDER

MODELS
ALL WITH
AUTO. TRANS.

						PASSENGER CAR INSTRUCTION MANUAL			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	R. P. O.
7-22-57	8	WAS 106279 REDRAWN	681	P	F	DATE	V	F	
						6-14-56	PART No.	3 7 3 6 5 0 0	
									412 3.00

- ▲ 100-125 LBS. IN.
 ▲ 97-139 LBS. IN.
 ▲ 25-30 LBS. FT.

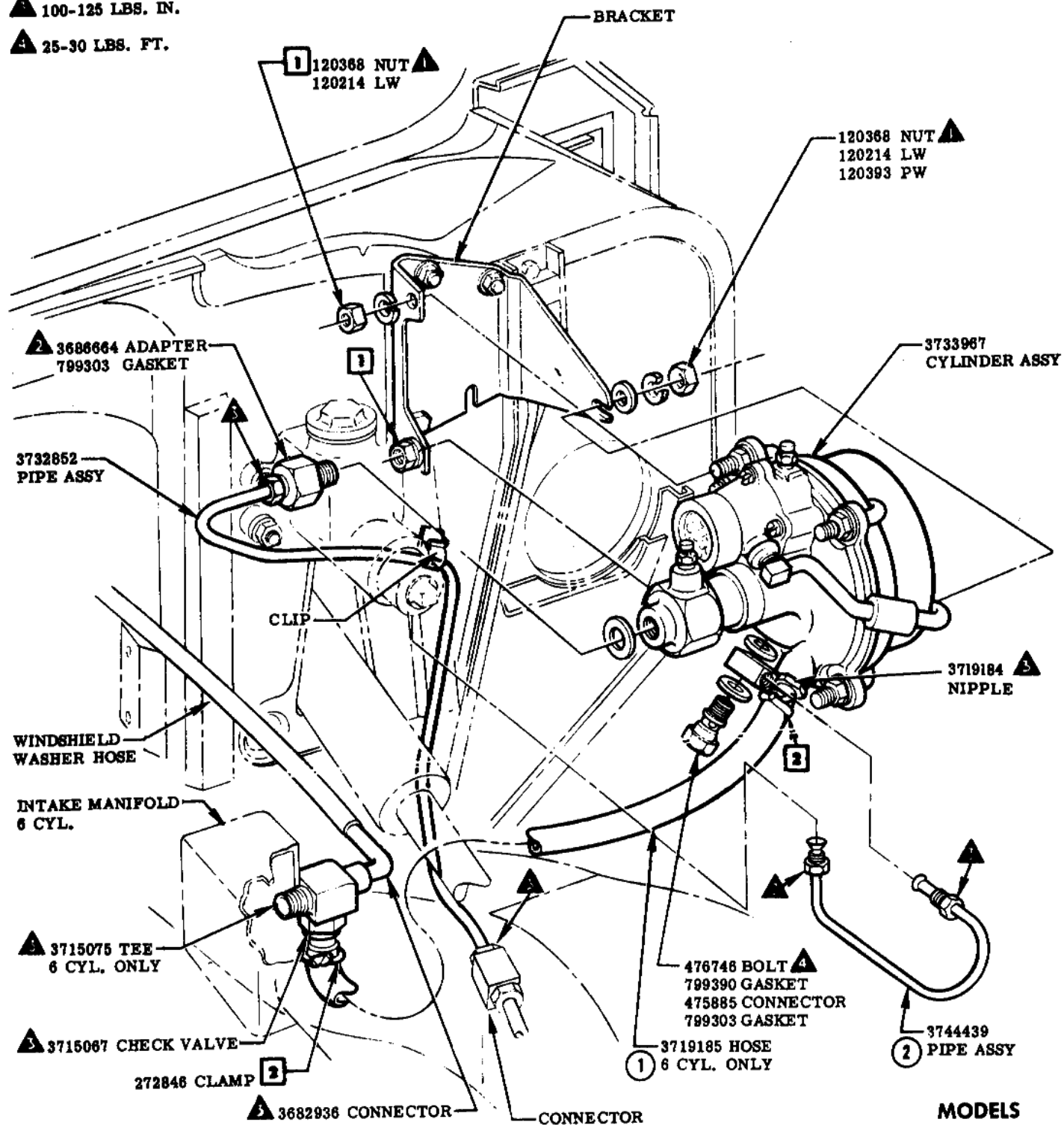


MODELS
ALL

SEE LUBRICATION CHART
 BRAKE LINE, HOSE & VACUUM TANK

PASSENGER CAR INSTRUCTION MANUAL									
DATE	SYM	REVISION RECORD	AUTH	DR	CK	DATE	PART No	R.P.O.	SHEET
7-22-57	8	NO'S. ADDED REDRAWN	137	P	F	6-19-55	3736500	412	4.00

- ▲ 97-139 LBS. IN.
- ▲ 35-40 LBS. FT.
- ▲ 100-125 LBS. IN.
- ▲ 25-30 LBS. FT.

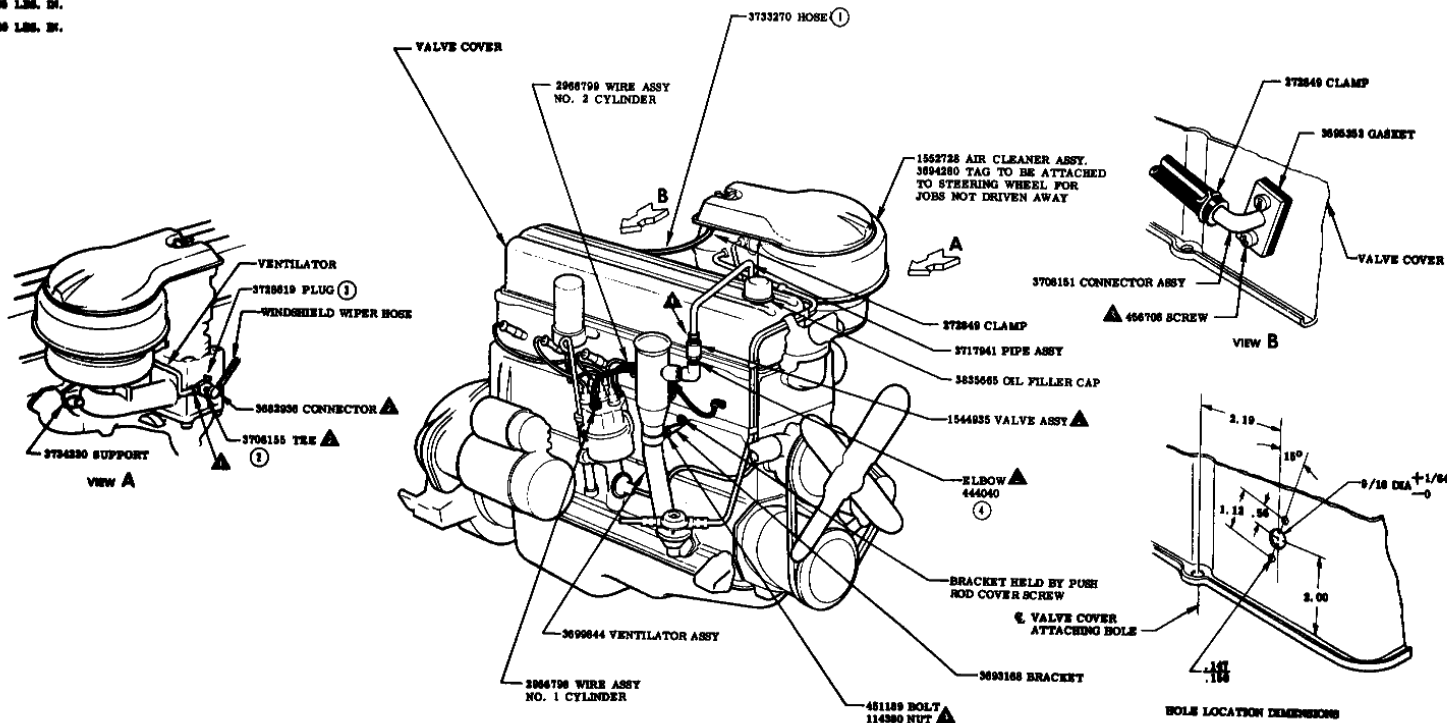


MODELS

ALL EXCEPT
AUTOMATIC TRANSMISSION

BRAKE LINE , HOSES & CYLINDER ASSEMBLY

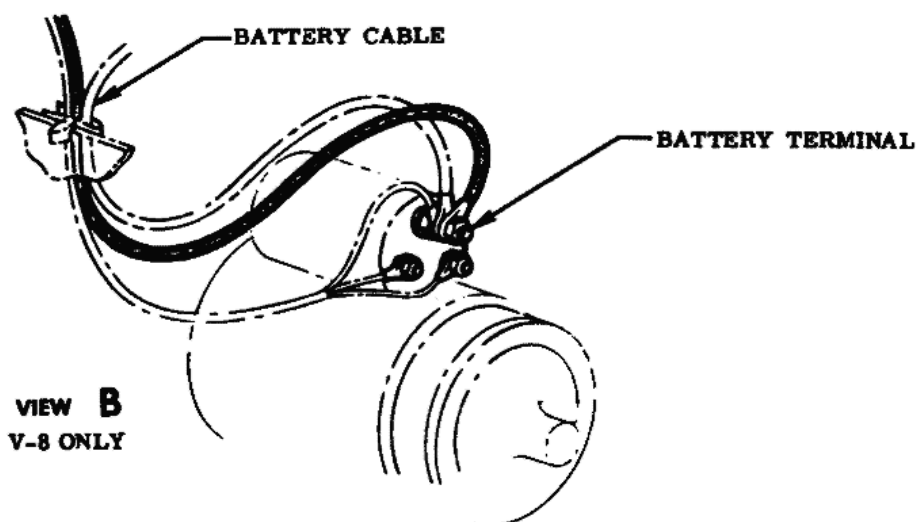
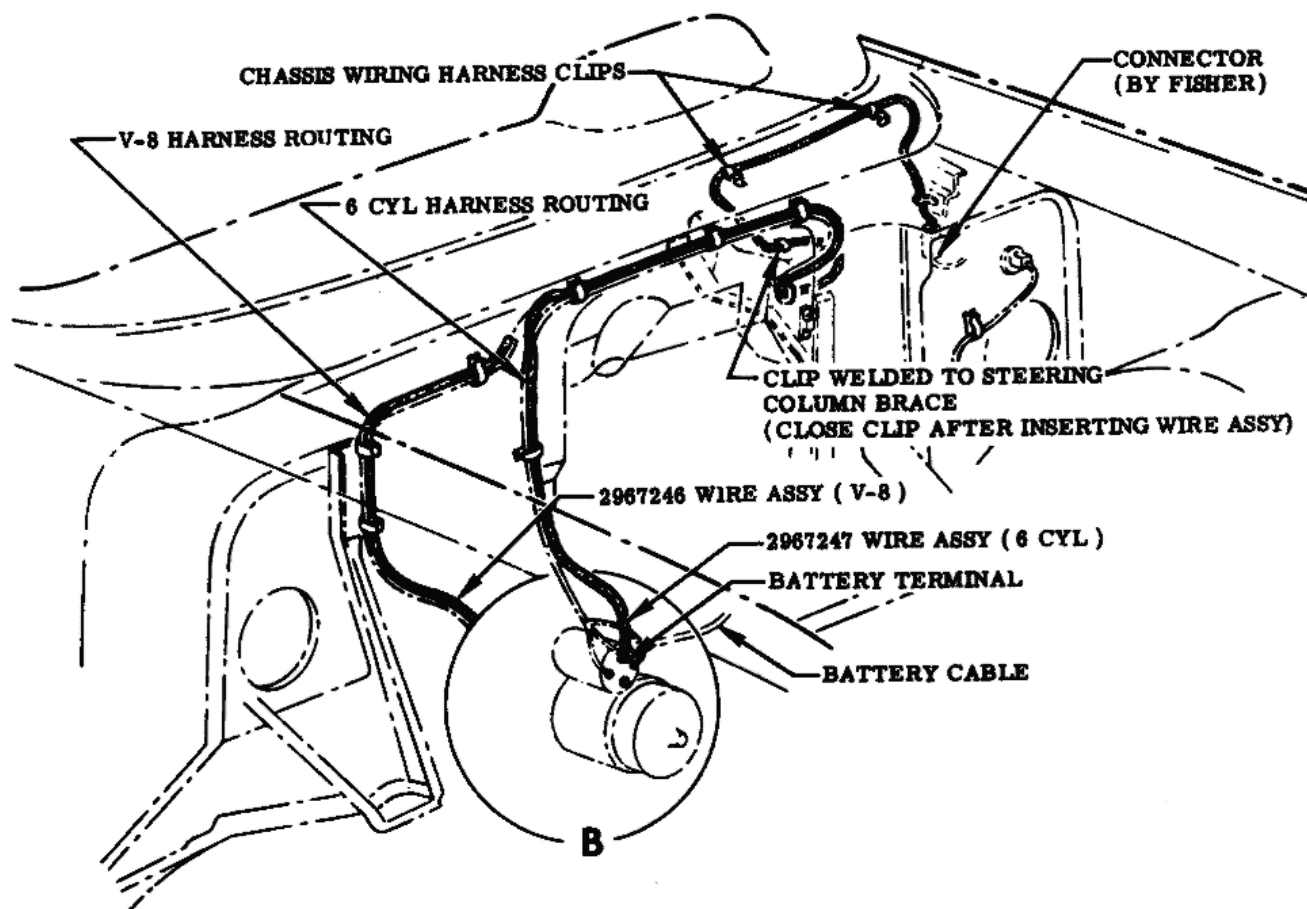
					NAME PASSENGER CAR INSTRUCTION MANUAL				
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	REF.	DRAWN	CHECKED	R. P. O.
12-18-56	2	WAS 3732850							
7-31-56	1	WAS 3733591	137	V	F		V	F	
		RELEASED	8502			DATE	PART No		
						6-14-56	3 7 3 6 5 0 0		
								412	5.00



SEE LUBRICATION CHART
ENGINE POSITIVE VENTILATION

**MODELS
ALL**

4	444544 OPTION REM'D	5833	F	NAME PASSENGER CAR INSTRUCTION MANUAL				417	1.00
3	PART ADDED			REF.	DRAWN	CHECKED			
1-3-67	1 WAS 370616	5851							
10-11-66	1 WAS 3706174	4385	F		P		F		
7-31-56	RELEARNED	6500		DATE	PART No.		3736500		
DATE	SYML	REVISION RECORD	AUTH	DR	CL				

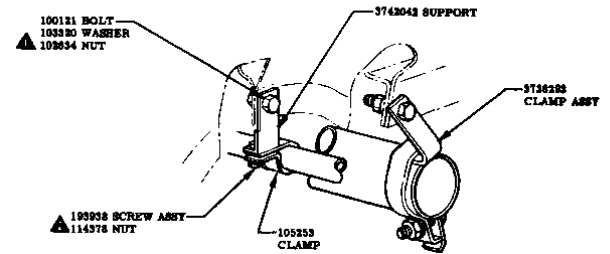
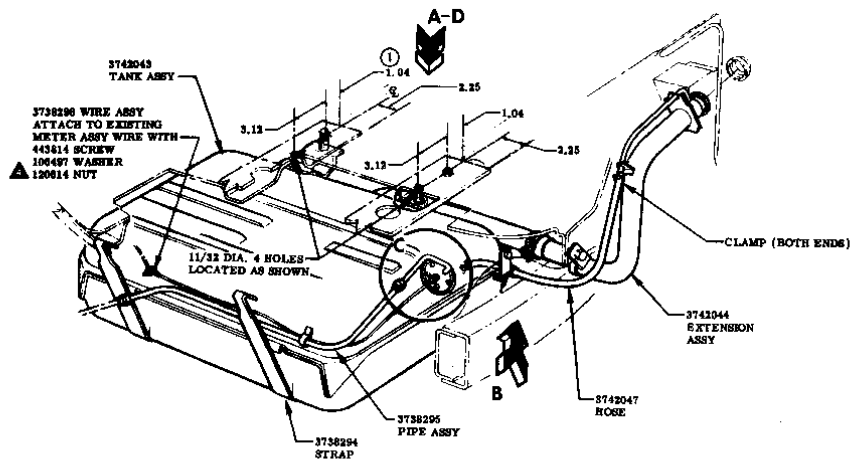


MODELS
ALL

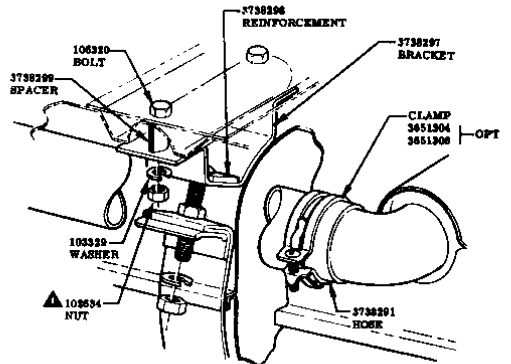
WINDOW ELECTRICAL CONTROL

							NAME PASSENGER CAR INSTRUCTION MANUAL			
							REF.	DRAWN V	CHECKED F	R. P. O.
8-25-56	1	REDRAWN & REVISED	3219	3101	V	F	DATE 5-15-56	PART No. 3736500		426
DATE	SYM.	REVISION RECORD		AUTH.	DR.	CK.				1.00

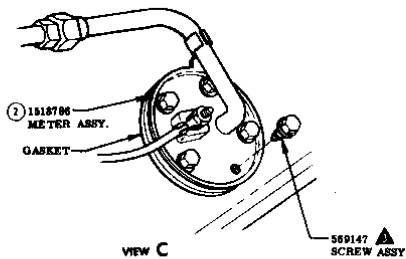
- ▲ 14 - 18 LBS. FT.
- ▲ 32 - 40 LBS. IN.
- ▲ 12 - 18 LBS. IN.
- ▲ 17 - 25 LBS. IN.



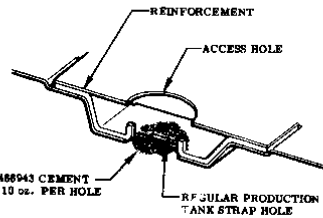
VIEW B



VIEW A



VIEW C



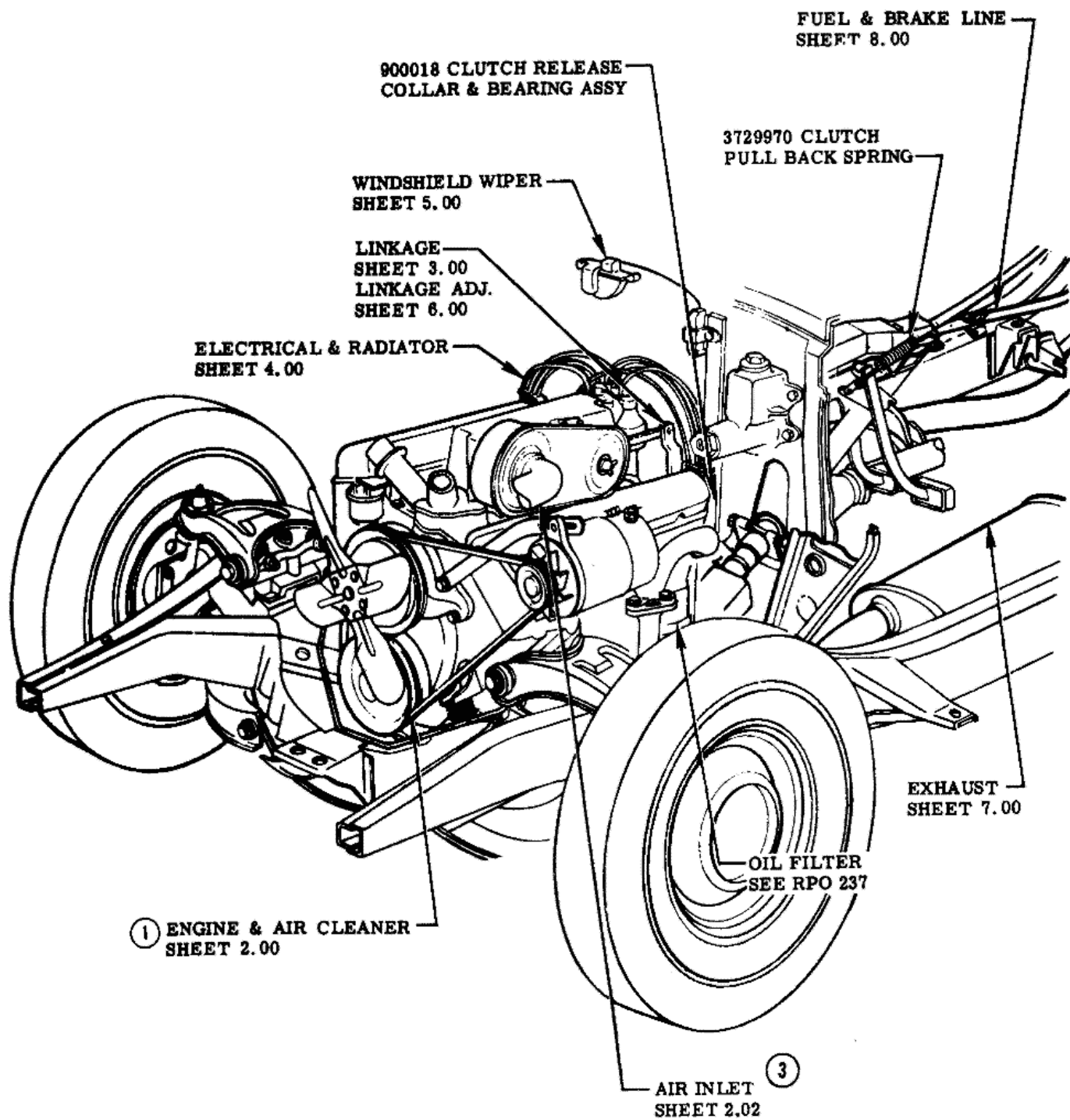
VIEW D

(TYPICAL EACH SIDE)

GASOLINE TANK - TWENTY GAL.

MODELS
ALL EXCEPT
SEDAN DELIVERY
& STATION WAGON

DATE	SYM.	REVISION	RECORD	AUTH.	DL.	CK.	NAME	PASSENGER CAR INSTRUCTION MANUAL	DRAWN	CHECKED	R.F.O.	SNR
7-28-57	3	VIEW ADDED		735	P	F						
8-13-57	2	WAS 1513789		952	P	F						
1-28-58	1	WAS 1.64			V	F						
11-26-58		RELEASED		106	V							
							DATE	PART No.	3734500		472	1.00



②

NAME PLATE & EMBLEM
SHEET 2.01

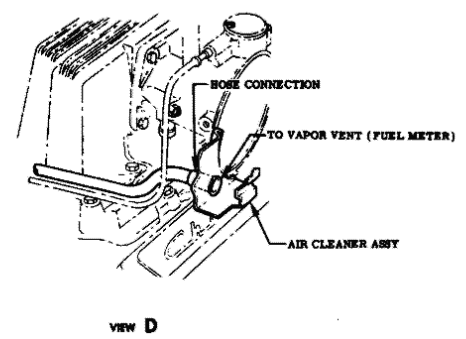
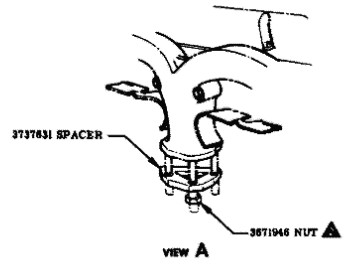
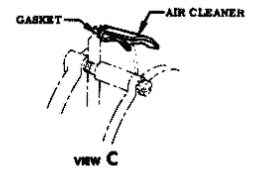
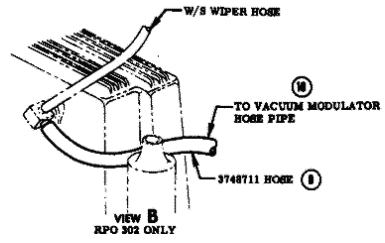
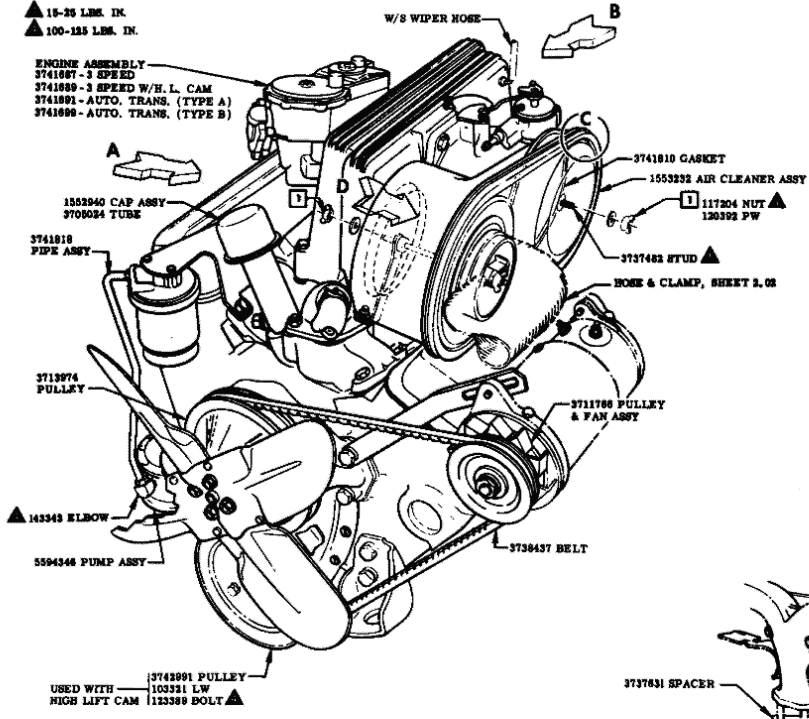
FUEL INJECTION

MODELS

ALL EXCEPT
SEDAN DELIVERY

NAME PASSENGER CAR INSTRUCTION MANUAL							R. P. O.		SHEET	
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	DATE	PART No.	578	1.00	
2-20-57	3	NOTE ADDED	371	V	F	9-13-56	3736500			
	2	NOTE ADDED		F						
1-28-57	1	NOTE REVISED	6813							
10-22-56		RELEASED	3750							

- ▲ 20-30 LBS. IN.
- ▲ 22-30 LBS. FT.
- ▲ 15-25 LBS. IN.
- ▲ 100-125 LBS. IN.

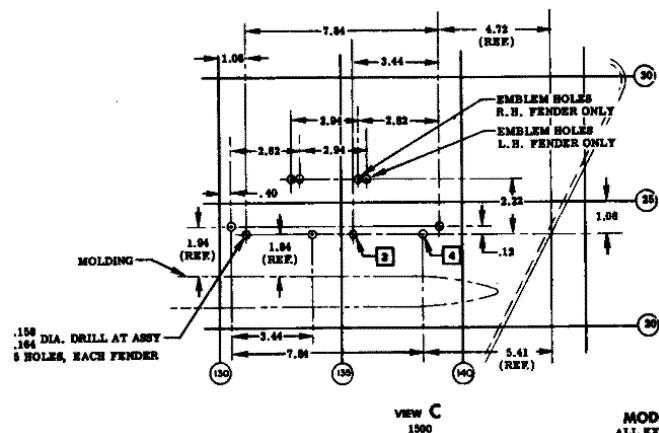
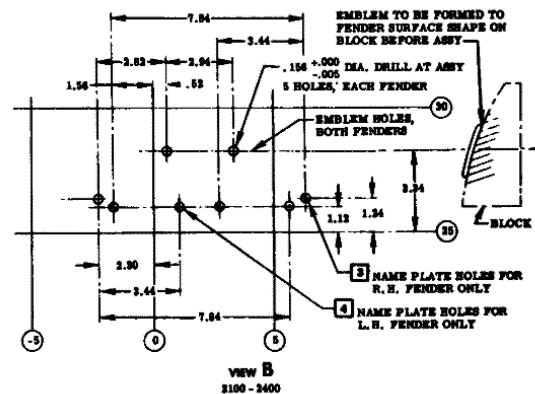
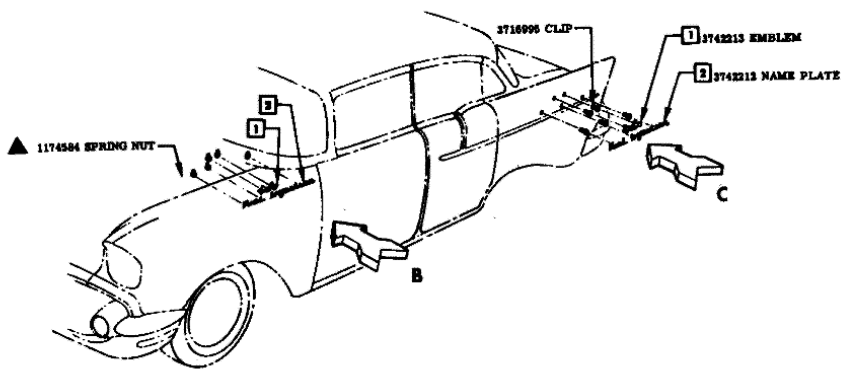


FUEL INJECTION - ENGINE & AIR CLEANER

MODELS
 ALL EXCEPT
 SEDAN DELIVERY

PASSENGER CAR INSTRUCTION MANUAL									
15	NOTE REVISED								
6-9-57	WAM 3745180								
8	REDRAWN	555	V						
DATE	SYM.	REVISION	RECORD	AUTH.	ENL.	CK.	DATE	PART No.	3736500
							8-17-56		
								578	2.00

▲ 10-15 LBS. IN.

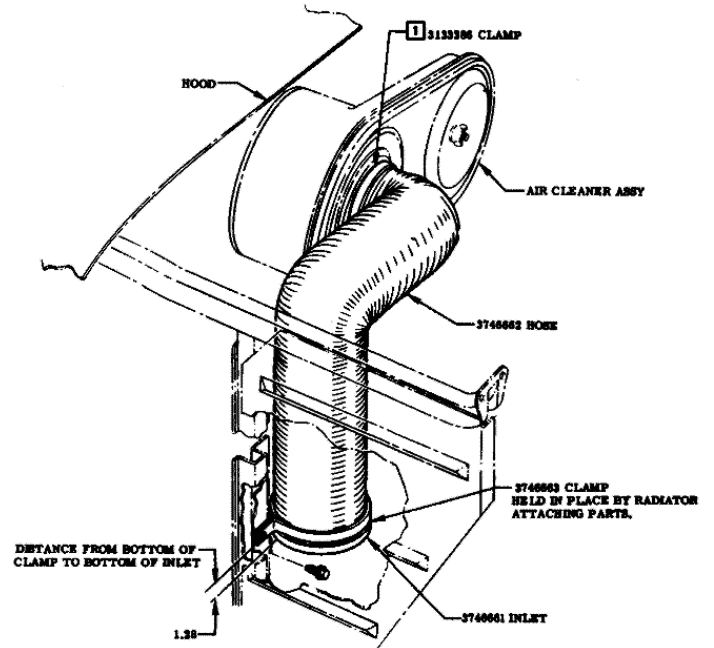
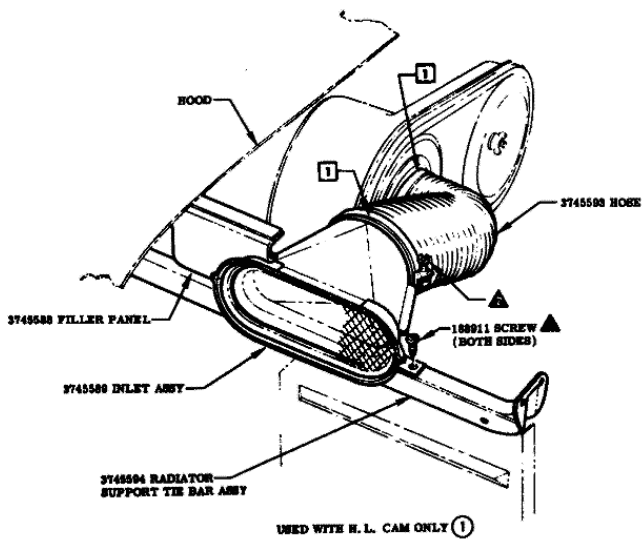


MODELS
ALL EXCEPT
SEDAN DELIVERY

FUEL INJECTION - NAME PLATE & EMBLEM

PASSENGER CAR INSTRUCTION MANUAL									
1-28-57	RELEASED WAS ON SHY. 2.00	DATE	SYM.	REVISON RECORD	AUTH.	DR.	CK.	DATE	PART No.
								12-12-56	3736500
									578
									2.01

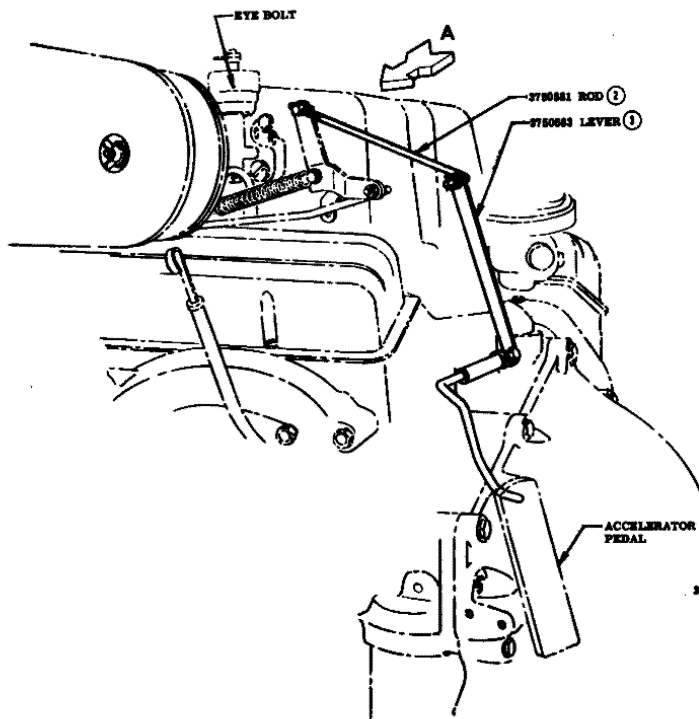
- ▲ 20-25 LBS. FT.
- ▲ 40-50 LBS. IN.



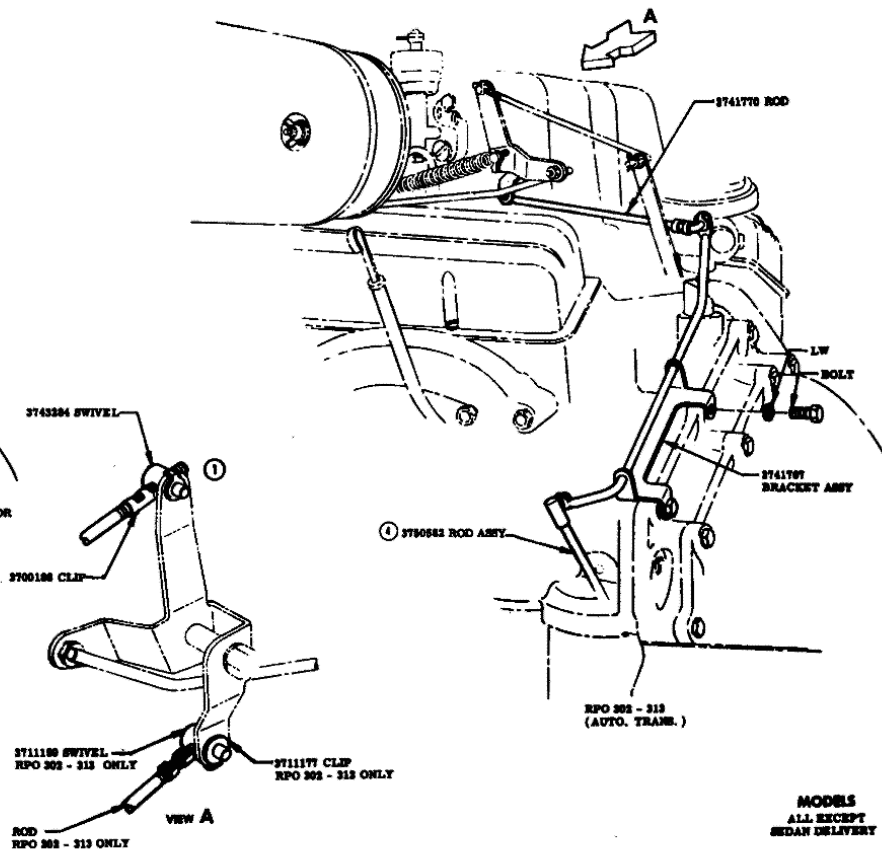
FUEL INJECTION - AIR INLET

MODELS
ALL EXCEPT
SEDAN DELIVERY

PASSENGER CAR INSTRUCTION MANUAL						NAME	
DATE	SYM.	REVISION RECORD	AUTH.	DL.	CR.	REV.	DRAWN
4-30-57	1	NOTE REVISED	8574	V	F		
2-30-57		RELEASED	7205	371			
DATE	SYM.	REVISION RECORD	AUTH.	DL.	CR.	DATE	PART No.
						2-1-57	3736500
						578	2.02



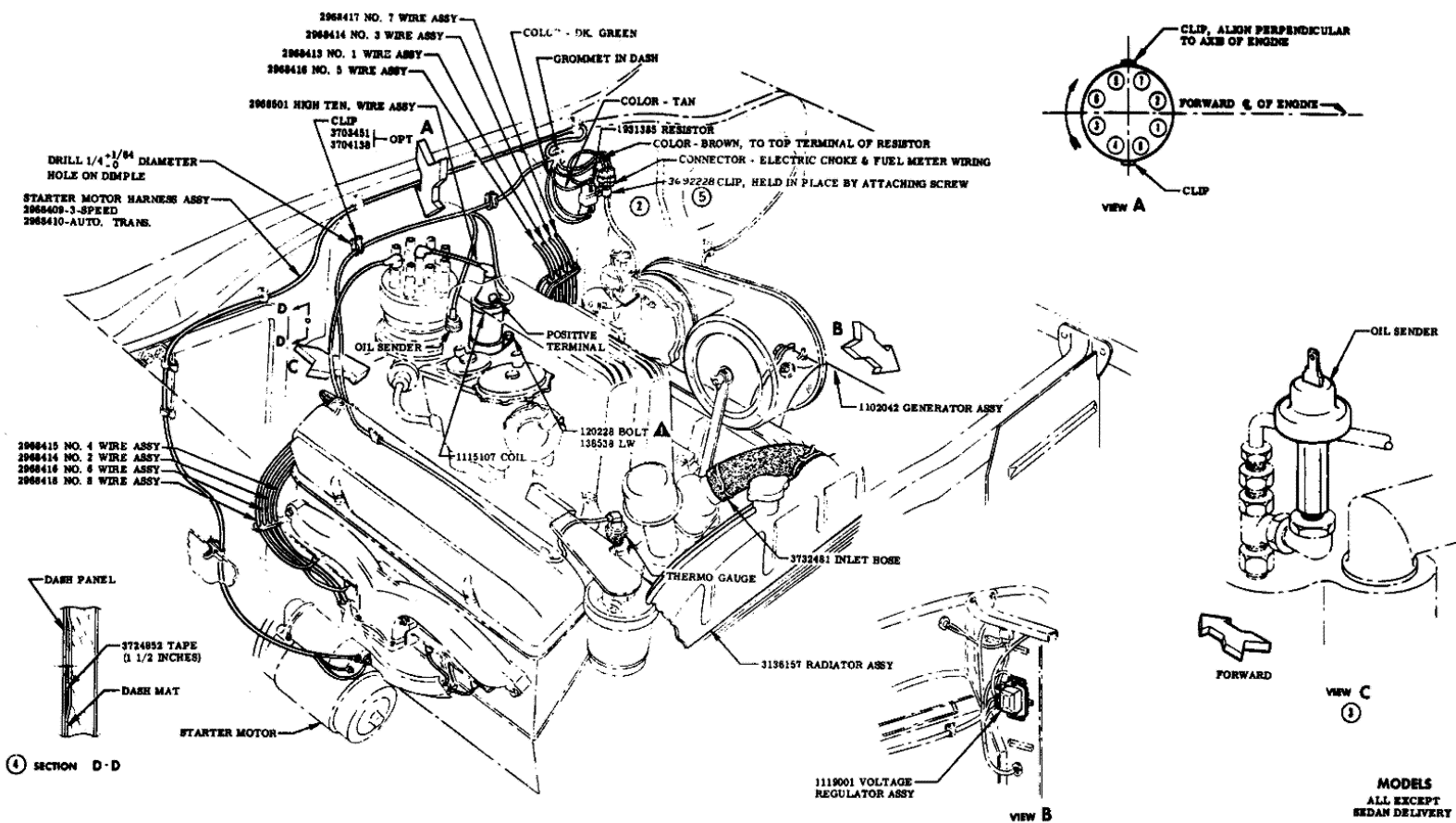
FUEL INJECTION - LINKAGE



MODELS
ALL EXCEPT
SEDAN DELIVERY

PASSENGER CAR INSTRUCTION MANUAL									
DATE	SYN.	REVISON RECORD	AUTH.	DR.	CL.	9-19-56	PART No.	3736500	
7-12-57	1	NO. ADDED	WAS 3742297	617			REV.	DRAWN	CHECKED
4-12-57	1	WAS 3742297	306	V	F				
10-21-56	1	3742297 PRINT REMOVED	3750						
		RELEASED							
578							3.00		

▲ 14 - 18 LBS. WT.



④ SECTION D-D

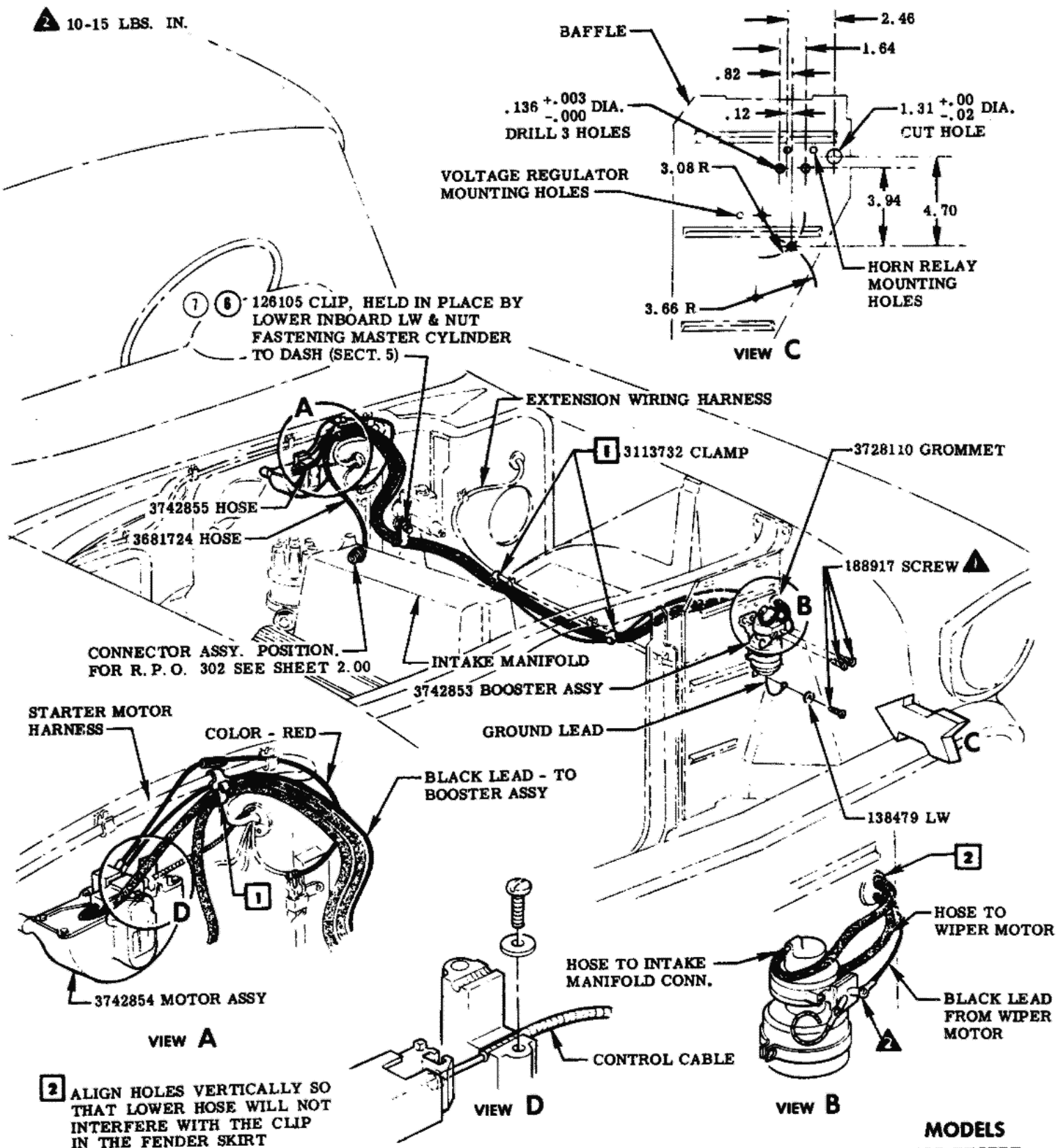
FUEL INJECTION - ELECTRICAL & RADIATOR

MODELS
ALL EXCEPT
SEDAN DELIVERY

2-22-57	5	was 370540	681	F	NAME	PASSENGER CAR INSTRUCTION MANUAL			
	4	SECTION D-D ADDED	517	F	REP.	DRAWN	CHECKED	R. P. O.	SHEET
4-2-57	3	VIEW ADDED							
11-15-56	1	HARNES REROUTED	8038	V	DATE				
		REDRAWN & REVISED	5499	V					
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CL.	DATE	PART No.	3734800	
						9-18-56			
								578	4.00

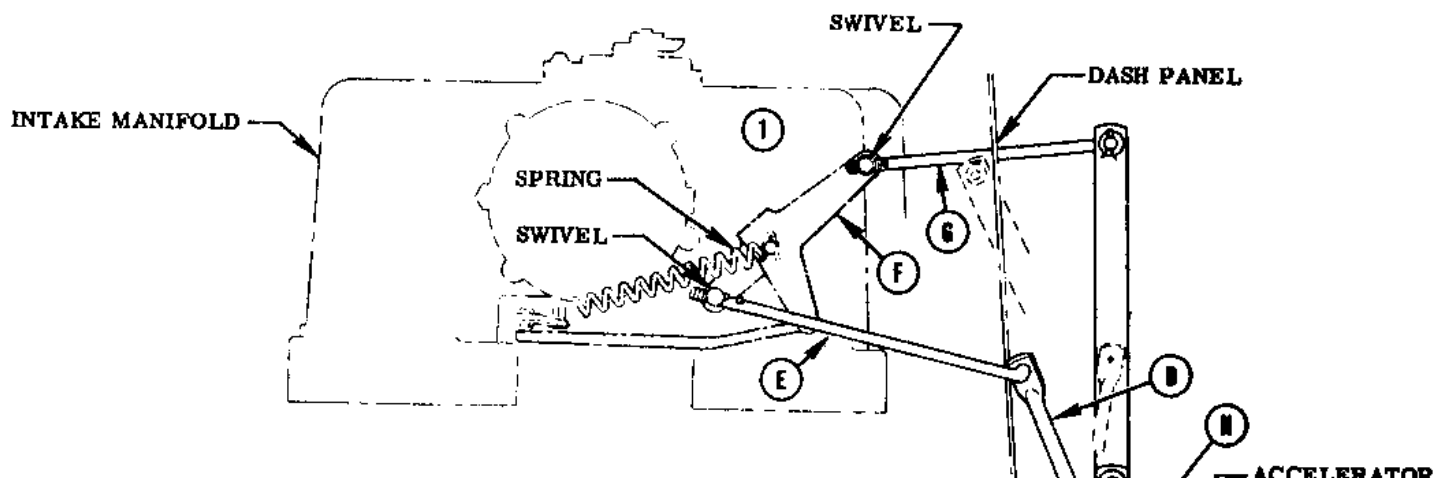
▲ 18-23 LBS. IN.

▲ 10-15 LBS. IN.



FUEL INJECTION - WINDSHIELD WIPER

						NAME PASSENGER CAR INSTRUCTION MANUAL				
7-11-57	7	WAS 140586	681		F	REF.	DRAWN	CHECKED	R. P. O.	SHEET
	6	PART & NOTE ADDED			F		V	F		
3-11-57	5	REDRAWN	464			DATE	PART No.		578	5.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	9-19-56	3 7 3 6 5 0 0			

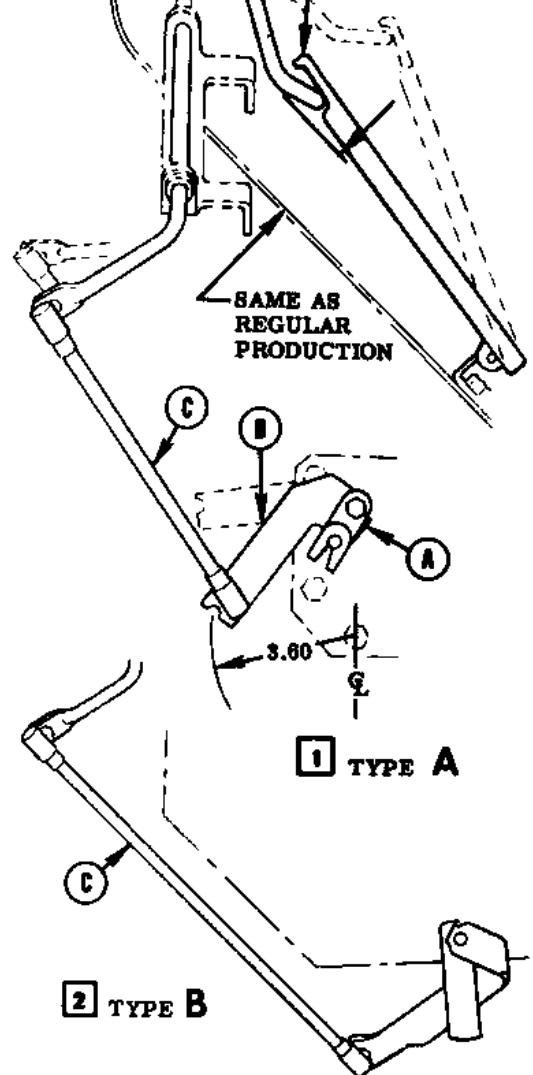


3 SPEED ADJUSTMENT

1. WITH ACCELERATOR ROD (H) POSITIONED AS SHOWN ADJUST ROD (G) TO GIVE WIDE OPEN THROTTLE.

AUTOMATIC TRANSMISSION ADJUSTMENT

1. LOOSELY ASSEMBLE LEVER (B) TO CLAMP (A).
2. INSERT GAUGE BETWEEN TRANSMISSION LEFT HAND SIDE COVER LOWER FRONT BOLT AND HOLE IN LEVER (B) (3.60 DIMENSION BETWEEN BOLT AND HOLE CENTERLINES). WITH GAUGE IN PLACE AND HOLDING CLAMP (A) COUNTER CLOCKWISE IN FULL DETENT POSITION, TIGHTEN LEVER (B) TO CLAMP (A). REMOVE GAUGE.
3. INSTALL ROD ASSY (C).
4. INSTALL ROD (E) IN CROSS SHAFT ASSY (D). PLACE LEVER (F) IN WIDE OPEN POSITION AND PULL ROD (E) FORWARD UNTIL IT IS STOPPED BY TRANSMISSION INTERNAL STOP. ADJUST SWIVEL IN ROD (E) FOR EASY ENTRANCE IN LEVER (F) BEFORE FIXING SWIVEL IN LEVER (F).
5. CHECK ADJUSTMENT BY PLACING LINKAGE IN IDLE POSITION, THEN RETURN TO WIDE OPEN POSITION BY ROTATING LEVER (F). PUSH UPWARD ON LEVER (B) AND NOTE IF ROD (C) DEFLECTS, MEANING TRANSMISSION IS NOT ON INTERNAL STOP. IF ROD DEFLECTS, OR LEVER (F) WILL NOT REACH WIDE OPEN POSITION, REPEAT ADJUSTMENT 4.
6. WITH ACCELERATOR PEDAL DEPRESSED, PLACING LOWEST POINT ON ACCELERATOR ROD THE SAME DISTANCE ABOVE THE TOE PANEL AS REGULAR PRODUCTION, AND LEVER (F) ROTATED TO WIDE OPEN POSITION, ADJUST SWIVEL IN ROD (G) FOR FREE ENTRY INTO LEVER (F) BEFORE FIXING SWIVEL TO LEVER (F).
7. CHECK ADJUSTMENT BY RELEASING, THEN DEPRESSING ACCELERATOR PEDAL. CHECK LEVER (F) FOR WIDE OPEN POSITION. IF LEVER (F) WILL NOT REACH WIDE OPEN POSITION, REPEAT STEP 6.



MODELS
ALL EXCEPT
SEDAN DELIVERY

FUEL INJECTION - LINKAGE ADJUSTMENT

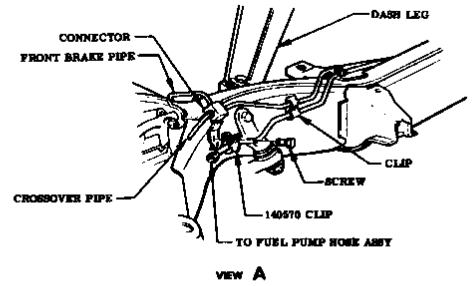
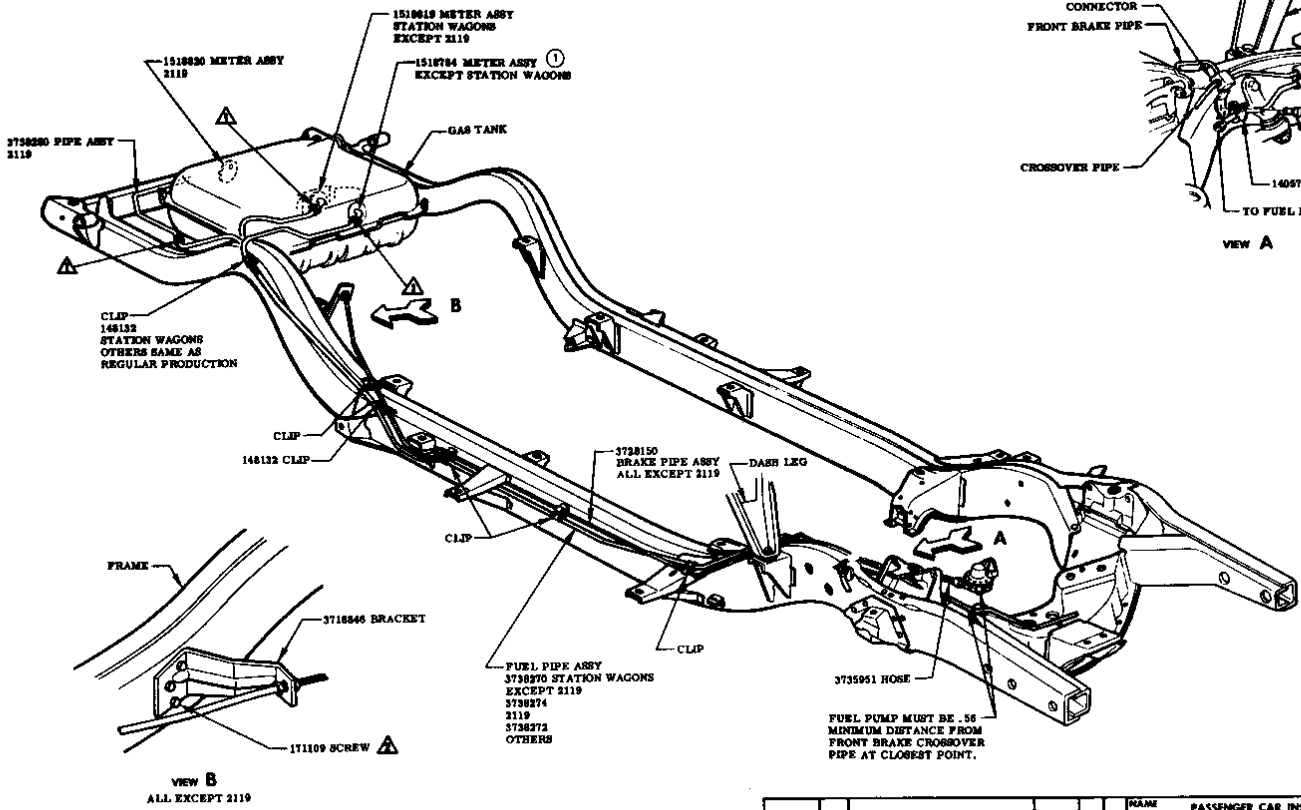
						NAME PASSENGER CAR INSTRUCTION MANUAL			
						REF.	DRAWN	CHECKED	R. P. O.
4-12-57	1	SPRING REMOVED	305	V	F		V	F	
10-22-56		RELEASED	3750		F	DATE	PART No.		
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	10-2-56	3736500		
								578	6.00

- 1 10 - 14 LBS. FT.
 2 63 - 79 LBS. IN.
 3 85 - 75 LBS. IN.



										NAME		PASSENGER CAR INSTRUCTION MANUAL							
										REF.		DRAWN		CHECKED		R. P. O.		SHEET	
												Y		F				7.00	
11-15-56		I		REDRAWN & REVISED				4306		4176		F		DATE		PART NO.		578	
DATE		SYN.		REVISION RECORD				AUTH.		DR.		CK.				3736500			

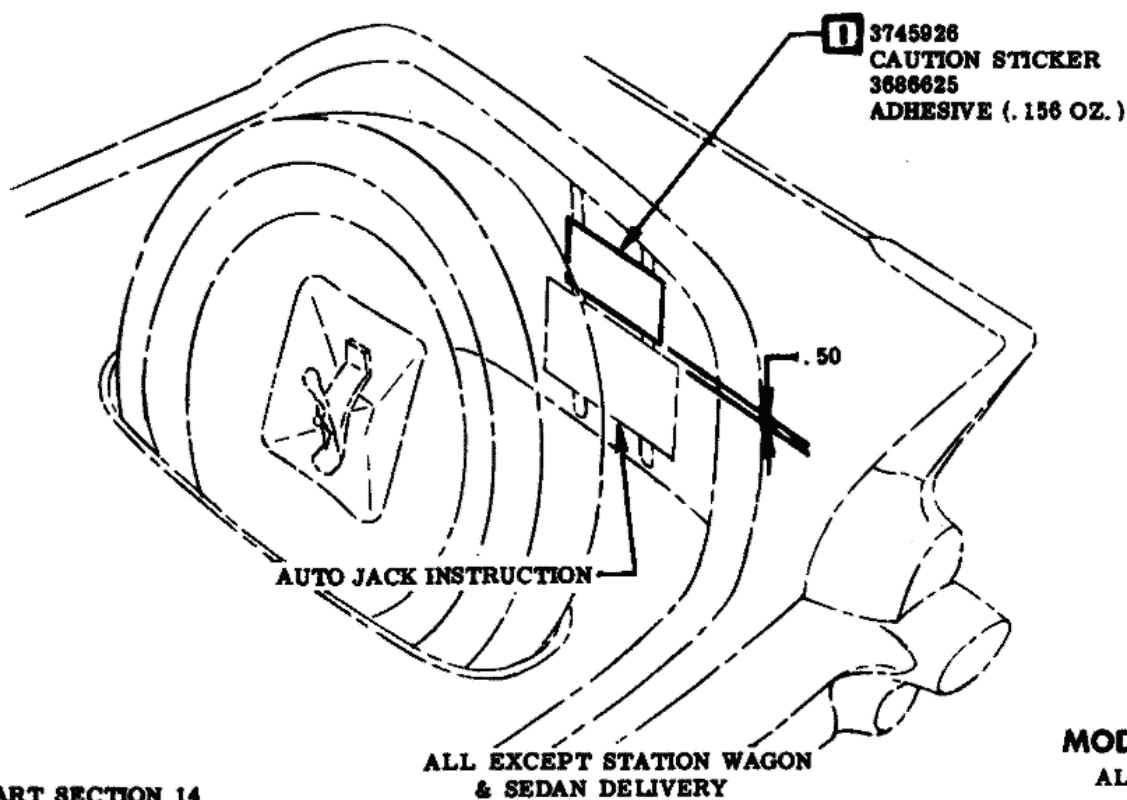
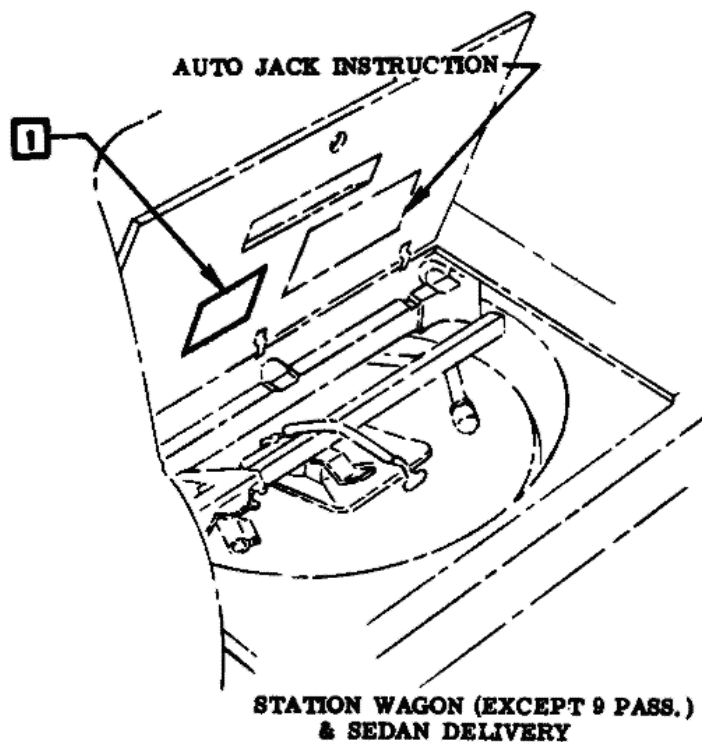
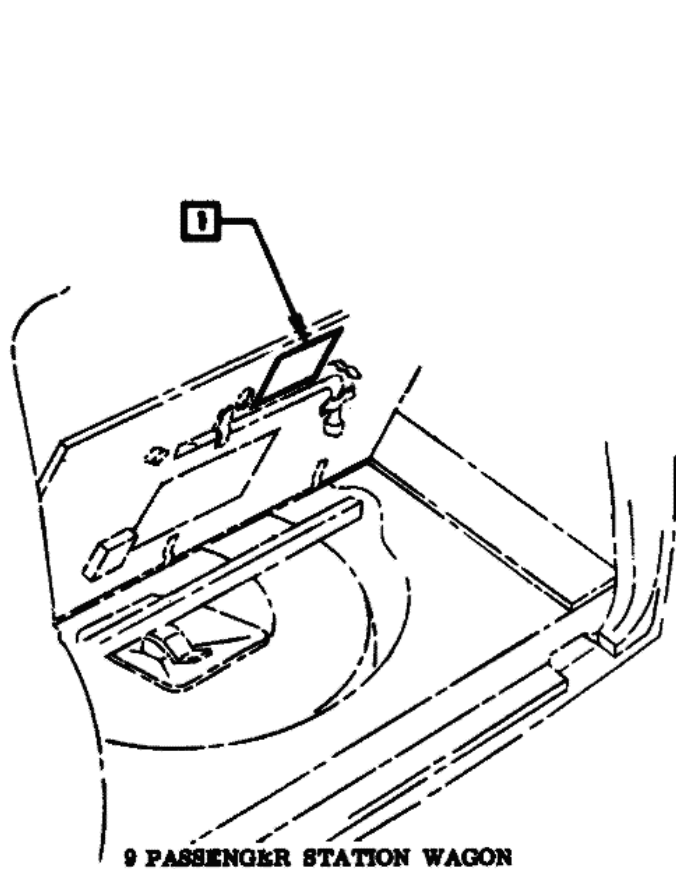
▲ 15 - 30 LBS. WT.
▲ 55 - 75 LBS. IN.



FUEL & BRAKE LINE

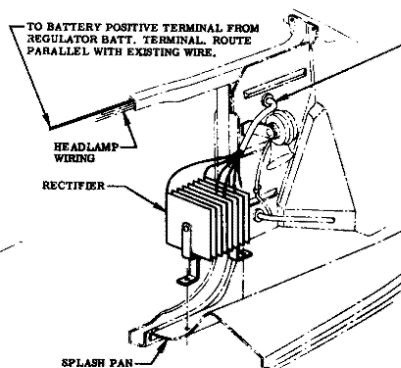
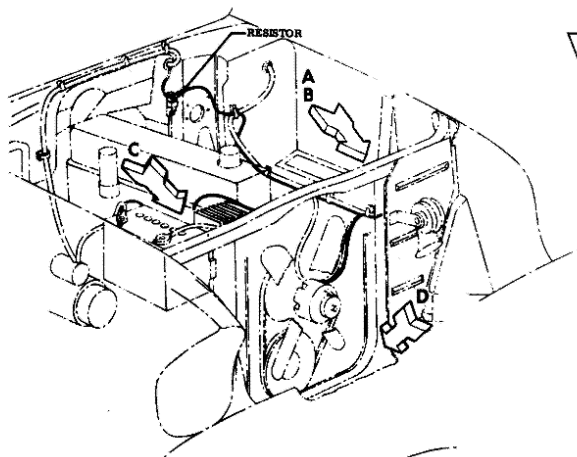
MODELS
ALL EXCEPT SEDAN
DELIVERY

PASSENGER CAR INSTRUCTION MANUAL									
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	DATE	PART No.	3736500	
11-28-58	1	WAS 1518078	4626	F					
10-22-56		RELEASED	3750						
							578	8.00	

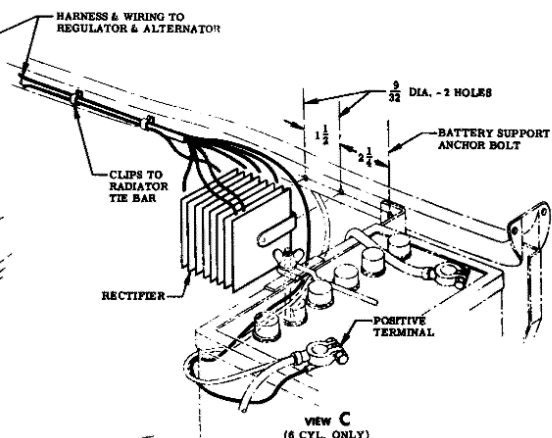


SEE LUBRICATION CHART SECTION 14
REAR AXLE—LIMITED SLIP

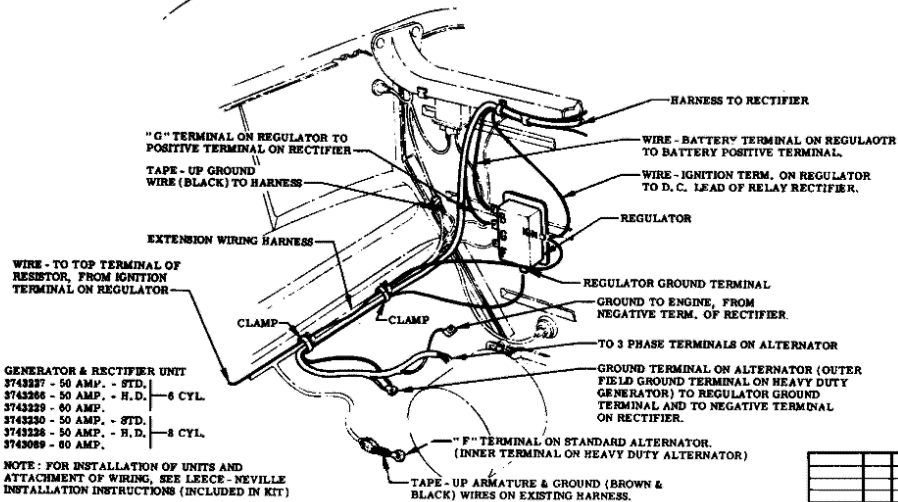
				NAME				PASSENGER CAR INSTRUCTION MANUAL			
				REF.		DRAWN		CHECKED		R.P.O.	
								F		675	
1-21-57				RELEASED		6700		DATE		676	
DATE				SYM.		REVISION RECORD		AUTH.		DR. CK.	
								1-11-57		PART No.	
										3 7 3 6 5 0 0	
										678	
										1.00	



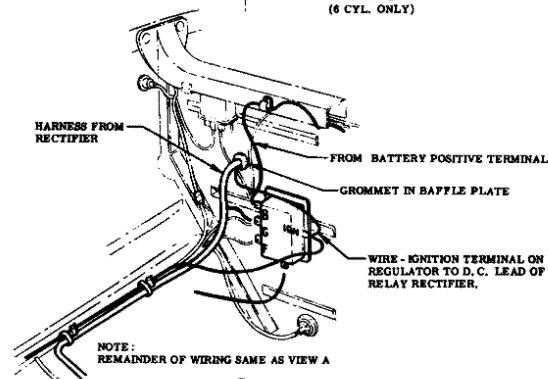
VIEW D
(8 CYL. ONLY)



VIEW C
(6 CYL. ONLY)



VIEW A (8 CYLINDER)



VIEW B
(6 CYLINDER)

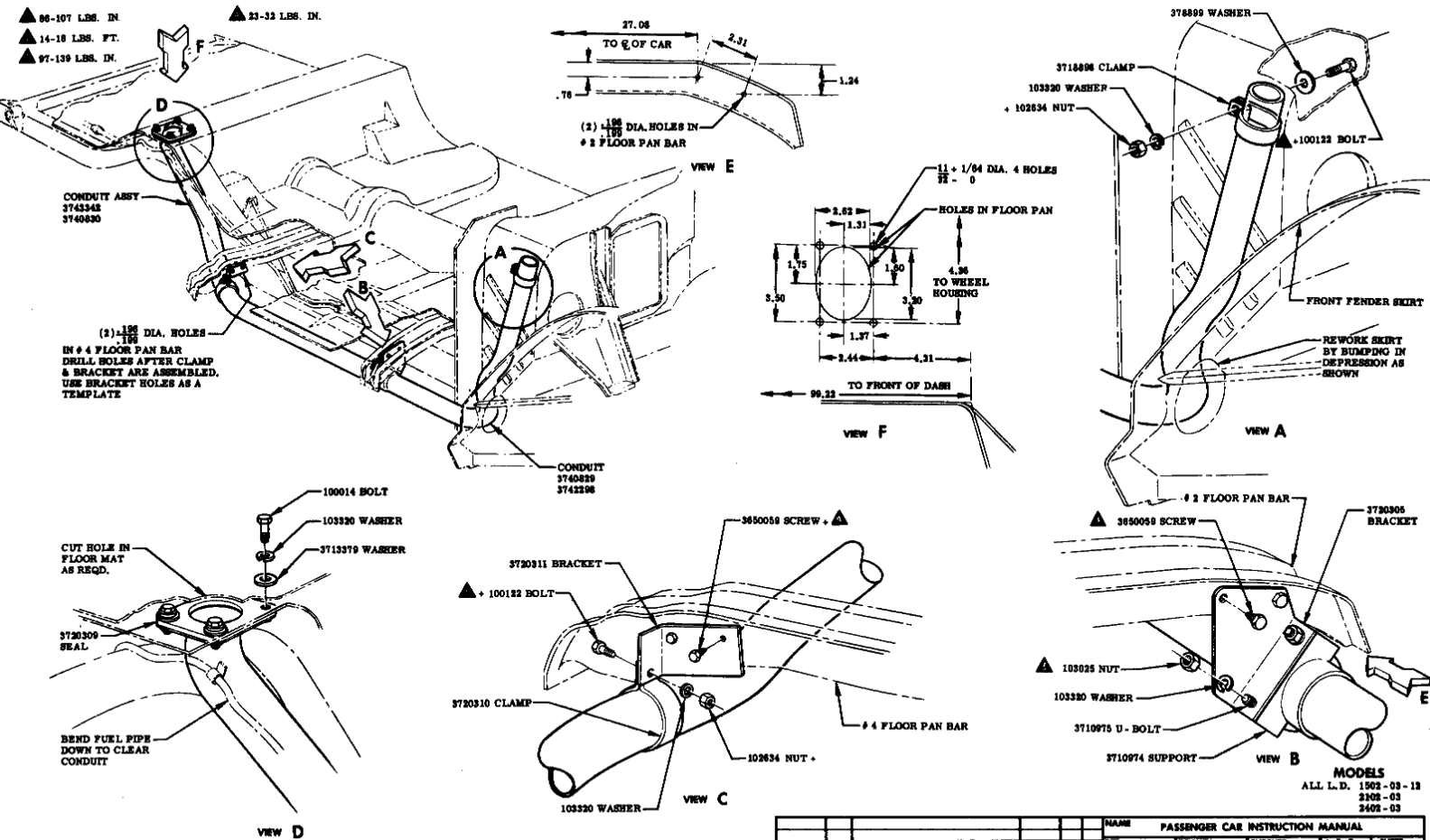
MODELS
ALL

GENERATOR & RECTIFIER UNIT
3743227 - 50 AMP. - STD. - 6 CYL.
3743266 - 50 AMP. - H.D. - 6 CYL.
3743229 - 60 AMP.
3743230 - 50 AMP. - STD. - 6 CYL.
3743238 - 50 AMP. - H.D. - 6 CYL.
3743089 - 60 AMP.

NOTE: FOR INSTALLATION OF UNITS AND ATTACHMENT OF WIRING, SEE LEECE - NEVILLE INSTALLATION INSTRUCTIONS (INCLUDED IN KIT)

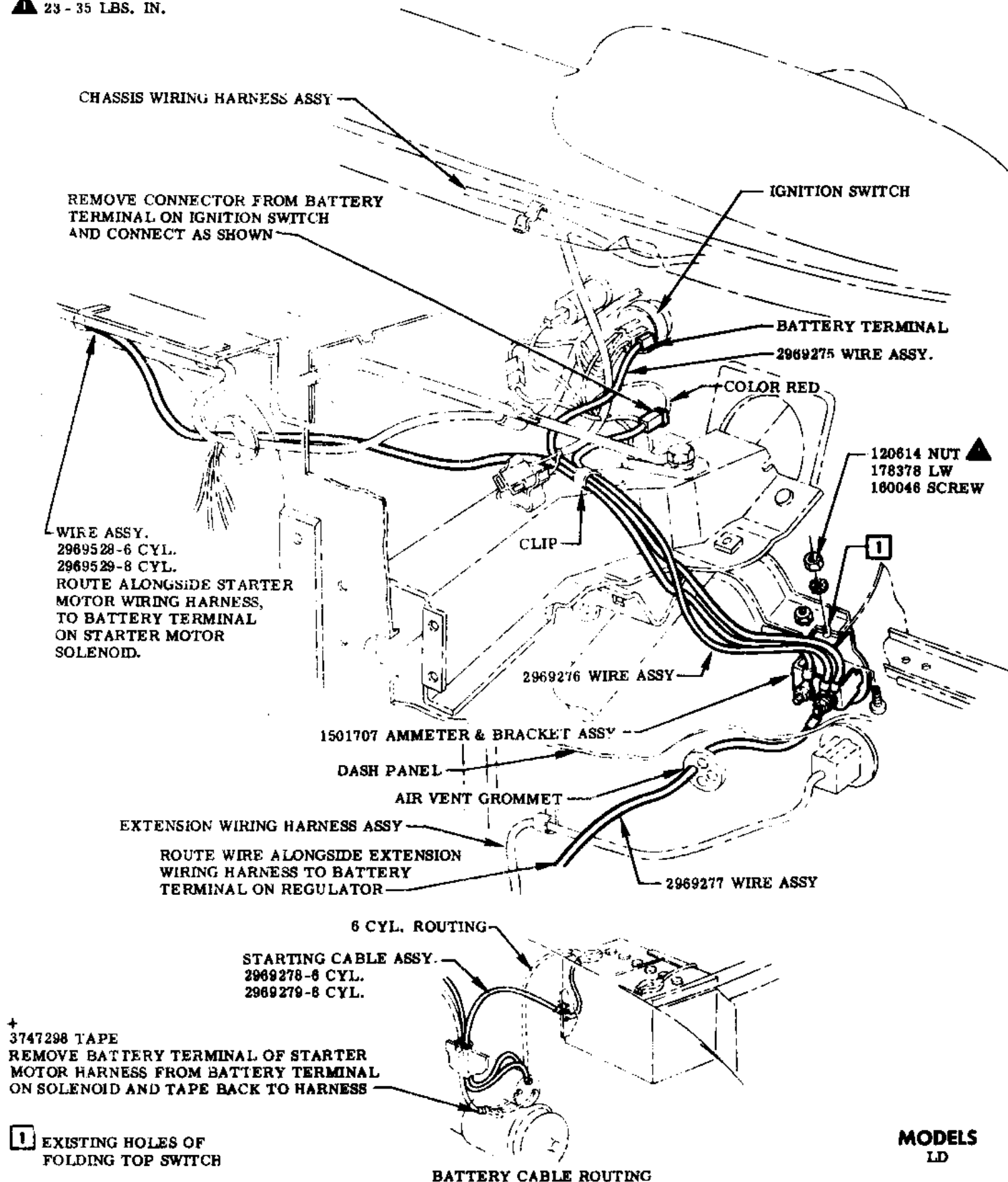
GENERATOR & RECTIFIER UNIT

PASSENGER CAR INSTRUCTION MANUAL									
NAME	REF.	DRAWN	CHECKED	L. P. O.	DATE	PART No.	1001	1.00	
2-11-57	RELEASED				3-7-57	3736500			
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				



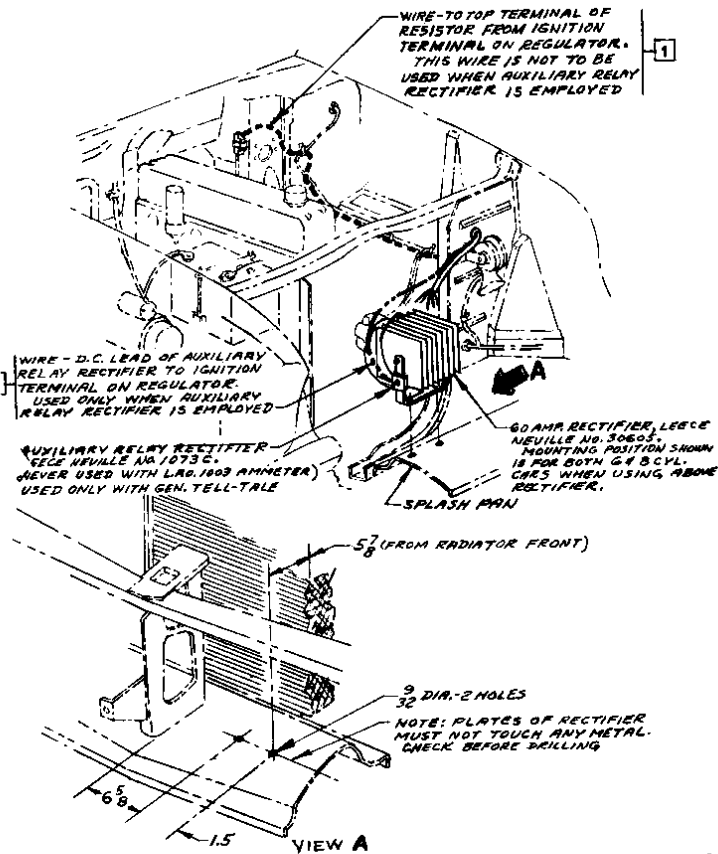
RADIO CONTROL CABLE CONDUIT

PASSENGER CAR INSTRUCTION MANUAL									
REV.	DRAWN	CHECKED	C. P. O.	SHEET					
1-28-57	RELEASED	2087	DATE	PART No.	1002	1.00			
DATE	SYM.	REVISION RECORD	AUTH.	DL.	CK.	12-26-56	3736500		



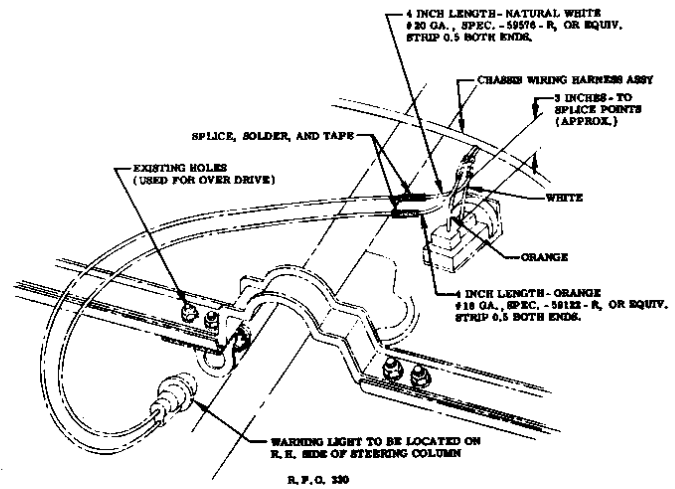
AMMETER UNIT

						PASSENGER CAR INSTRUCTION MANUAL			
REF.	DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.	DRAWN	CHECKED	L.P.O.
3742140	1-18-57	2	REDRAWN & REVISED	3430	P	F	V	F	
9-4-57	DATE	SYM.	REVISION RECORD	3430	AUTH.	DR.	PART No.	3736500	1003
									1.00



1 THIS NOTE APPLIES TO ALL RECTIFIER UNITS & FOR BOTH G & B CYL. CARS

FOR USE IN CONJUNCTION WITH DEVIATION ON 3736500
DEVIATIONS FOR L.P.O. 1001
1957 PASS. AUGUST 2, 1957

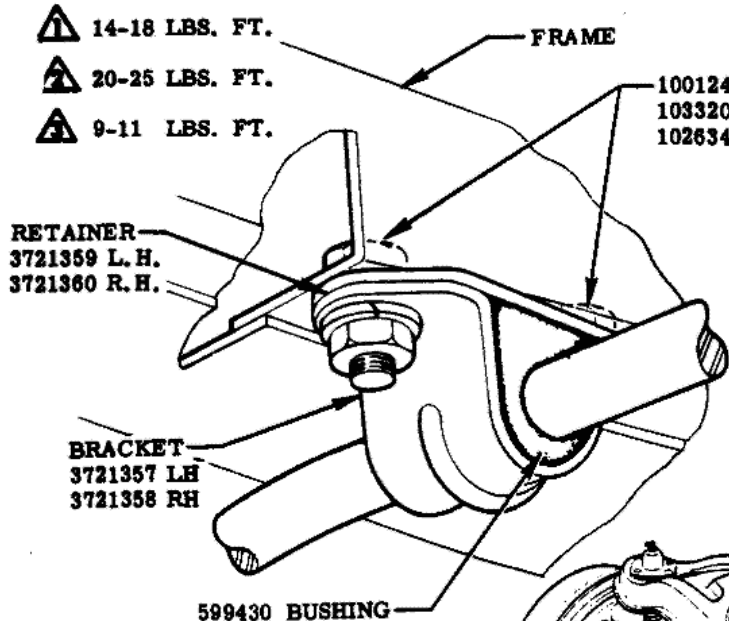


MODELS
1905 - 2105

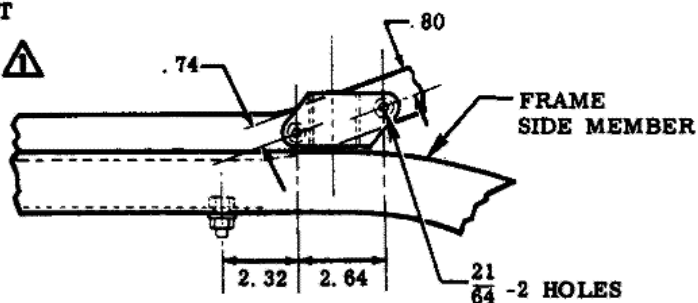
AMMETER UNIT-DOOR OPEN WARNING LAMP WIRING

				PASSENGER CAR INSTRUCTION MANUAL			
NAME	DIS.	DRAWN	CHECKED	L. P. O.	REB.		
T-11-57	RECEIVED	1541	DATE	PART No.	3736500	1003	2.00
DATE	SYN.	REVISION RECORD	ALRM.	DR.	CE.	5-30-57	

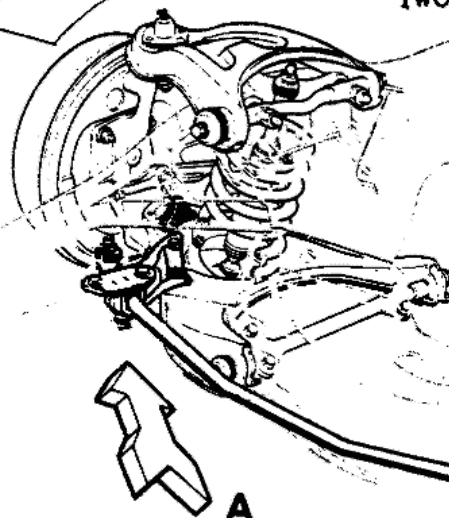
- ▲ 14-18 LBS. FT.
 ▲ 20-25 LBS. FT.
 ▲ 9-11 LBS. FT.



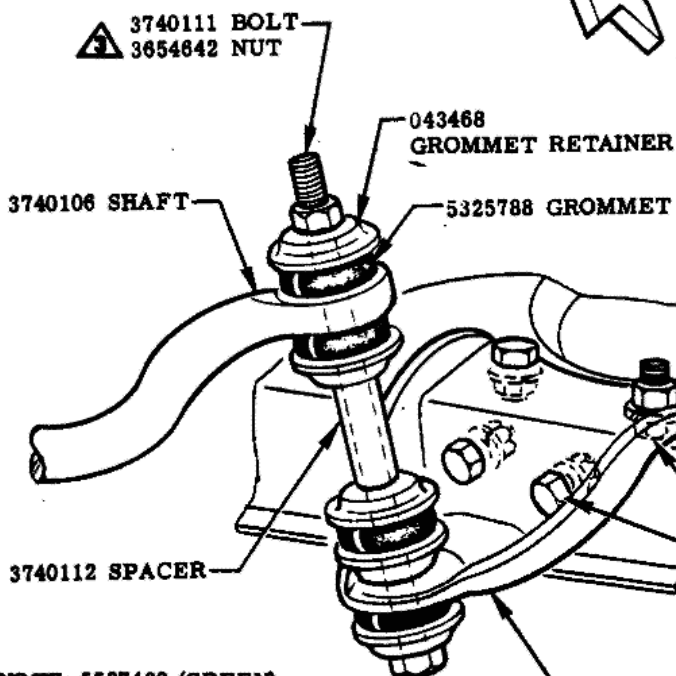
VIEW A



DISTANCE FROM EDGE OF EYE TO VERTICAL WALL OF FRAME MUST BE EQUAL ON TWO SIDES WITHIN .06



VIEW B

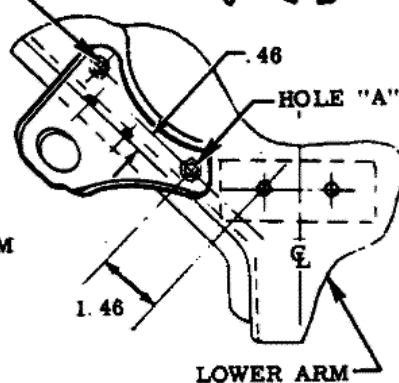


NOTE: 5537439 (GREEN) REAR SHOCK ABSORBER ASSY.

STABILIZER BAR

BRACKET ASSY
3740107 L. H.
3740108 R. H.

21 - 4 HOLES
LOCATE HOLE "A" AND DRILL OTHERS WITH BRACKET IN PLACE



MODELS

1502-1503-1512-1529
2102-2103-2109-2119
2124-2129-2402-2403

					NAME PASSENGER CAR INSTRUCTION MANUAL				
					REF.	DRAWN	CHECKED	L. P. O.	SHEET
11-20-56	3	REDRAWN & REVISED		F	DATE	PART No.			
					7-19-56	3736500		1025	1.00
DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.				